## OWNER'S MANUAL

# DAK TURBO BAKERII

From Sandwich Breads to Specialty Breads Easy and Delicious — Right at Your Table



Model FAB - 2000

Please take a few minutes to read these instructions before use. By carefully following the instructions, your Turbo Baker II will serve you long and well.



DAK Industries Inc. 8200 Remmet Ave. Canoga Park, CA 91304

### IMPORTANT SAFEGUARDS

#### HOUSEHOLD USE ONLY

When using electrical appliances, basic safety precautions should always be followed, including the following:

- 1. Read all of the instructions before using the appliance.
- 2. Do not touch hot surfaces. Use the appliance's handles or knobs.
- To protect against electrical shock, do not immerse power cord, plugs, or the appliance in water or other liquids.
- 4. To prevent injuries or burns, do not insert your hand into the appliance when it is operating.
- 5. Close supervision is necessary when any appliance is used by or near children.
- Unplug the appliance from the wall outlet after use and before cleaning. Allow the appliance to cool before attaching or removing parts.
- 7. Do not operate any appliance with a damaged power cord or plug, or after the appliance malfunctions, or after the appliance has been damaged in any manner. Return the appliance to the nearest authorized service facility for examination, repair, or adjustment.
- The use of accessory attachments not recommended by the appliance manufacturer may cause injuries.
- 9. Do not use the appliance outdoors.
- Do not let the appliance's power cord hang over the edge of a table or counter, or touch any hot surface.
- Do not place the appliance on or near a hot gas or electric burner, or in a heated oven.
- 12. Extreme caution must be used when moving an appliance that contains hot liquids.
- 13. When using an extension cord, always attach the plug to the appliance first, then plug the extension cord into the wall outlet. To disconnect, first turn any appliance controls to "OFF," then disconnect the plug from the wall outlet.
- 14. Do not use any appliance for anything other than its intended use.

## SAVE THESE INSTRUCTIONS FOR LATER USE

This unit has a short power supply cord to reduce the risk resulting from a person becoming entangled in or tripping over a longer cord. An extension cord may be used if it is used carefully. The extension cord must be a 2-wire cord with a polarized plug. If a longer detachable power supply cord or an extention cord is used:

- (1) The marked electrical rating of the power cord or extension cord should be no less than 750 Watts and/or 10 Amps, and
- (2) the power cord should be arranged so that it will not drape over the tabletop, where it can be pulled on by children, or tripped over unintentionally. The power cord must be kept dry, must not be bent and must not have anything placed on top of it.

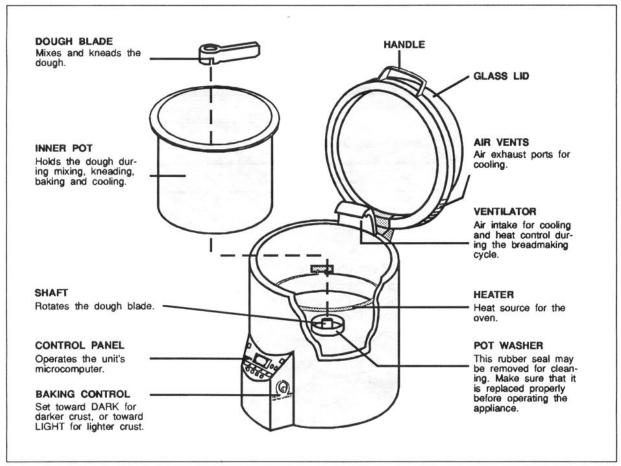
The serial number of this product may be found on the back of the unit. No others have the same serial number as yours. You should record the number and other vital information here and retain this book as a permanent record of your purchase to aid in identification in case of theft.

| Date Of Purchase:      |          |  |
|------------------------|----------|--|
| Dealer Purchased From: |          |  |
| Dealer's Address:      |          |  |
| Dealer's Phone No.:    |          |  |
| Model No.:             | FAB-2000 |  |
| Serial No.:            |          |  |

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#### **PARTS**

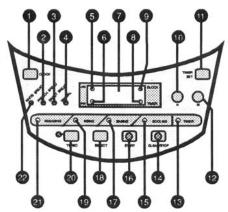


**DAK Turbo Baker II** 

Figure 1



- 2. French Bread Indicator
- 3. Sweet Bread Indicator
- 4. Manual Mode Indicator
- 5. AM Indicator
- 6. PM Indicator
- 7. Display Window
- 8. Timer Standby Mode Indicator
- 9. Clock Indicator
- 10. Hour Button



- 11. Timer Set Button
- 12. Minute Button
- 13. Timer Set Indicator
- 14. Clear/Stop Button
- 15. Cooling Indicator
- 16. Start Button
- 17. Baking Indicator
- 18. Select Button
- 19. Rising Indicator
- 20. Turbo Button/Indicator
- 21. Kneading Indicator
- 22. White Bread Indicator

**Control Panel** 

Figure 2

#### OPERATING THE TURBO BAKER II

#### Setting the Clock

- 1. Plug the power cord into an AC outlet.
  - \* The AM indicator and "12:00" flash on and off in the display.
- 2. Press the H (hour) button to select the present hour, then press the M (minute) button to select the present minute.

Press and hold down one of these buttons to quickly advance the hour or minute display. Be sure that the correct AM or PM indicator lights in the display.

- 3. Press the CLOCK button to complete the clock setting procedure.
  - \* A beep is heard and the indicators stop flashing.
- 4. If you make a mistake, press the CLOCK button again and repeat steps 2-3.

#### Mounting the Inner Pot and Dough Blade

- 1. Place the inner pot into the main unit with the small arrow on the top of the pot facing the front of the unit.
- Gently turn the inner pot clockwise about 1/3 turn until it locks securely into place.
- 3. Place the dough blade onto the center shaft with the slots in the blade facing down. Rotate the blade if necessary until the slots in the blade fit down over the flanges in the shaft.

Note: Wash the inner pot and dough blade thoroughly with a soft sponge after each use. Remove all bread crumbs so that the inner pot will seat properly in the unit and the blade will fit securely onto the shaft.

#### CAUTION:

Do not operate the unit again immediately after the bread-making cycle has been completed. or if the temperature inside the oven is higher than 122°F. Wait ten to fifteen minutes, or the microprocessor may cause the unit to operate improperly.

#### Normal Automatic Bread-making Cycle

In this mode, the bread-making cycle begins immediately when the START button is pressed (step 6, page 6).

- 1. Make sure that the inner pot and the dough blade are properly installed, then prepare the ingredients for the selected bread.
- 2. Place the active dry yeast in the inner pot.

Note: For better baking results, add yeast near the edge of the inner pot (Figure 3).

- 3. According to the recipe that you are using:
  - a) Add the dry ingredients to the inner pot.
  - b) Add the liquid ingredients last.

Note: The liquid ingredients should be warm (120°F - 130°F) to activate the yeast.

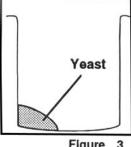


Figure 3

- 4. Press the TURBO button if you wish to use the faster TURBO BAKING MODE.
  - \* The TURBO indicator lights up.

Turbo Mode: About 2 hours and 30 minutes, plus optional cooling time.

Standard Mode: About 3 hours and 45 minutes, plus optional cooling time.

5. Press the SELECT button repeatedly to select the type of bread to be baked (Figure 4).

IMPORTANT: To automatically bake bread, make sure that the MANUAL indicator is not lit. If necessary, press the SELECT button repeatedly to select the desired type of bread, with the MANUAL indicator OFF.

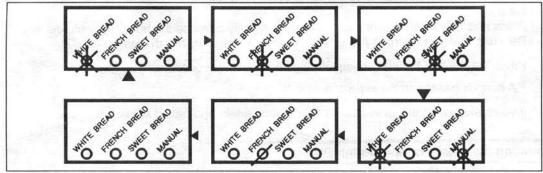


Figure 4

Repeatedly pressing the SELECT button causes the different indicators to cycle as shown.

- 6. Press the START button to start the normal bread-making cycle immediately.
  - \* The START indicator lights up.
- 7. Press the START button during baking to display the end-of-baking time for a few seconds.

**Note:** The displayed end time is the time when the bread will be ready to eat. (This includes the dough-making time, the baking time and the optional cooling time.)

**Hint:** If the dough in your current recipe rises up to the glass lid, the next time you use this recipe, decrease by 2-4 tablespoons one of the liquid ingredients you used in step 3.

#### Removing the Bread.

- 8. When the baking cycle is finished, the beeper sounds.
- 9. You may allow the unit to complete its cooling cycle, or you may remove the loaf at this time.
- Use oven mitts or potholders to turn the inner pot about 1/3 turn counterclockwise, then lift the
  pot out of the unit.
- 11. Place the inner pot upside down on a rack or cloth to remove the bread.
- Gently remove the dough blade (be careful, it's hot!) from the baked bread. Try using a chopstick or a skewer.
- 13. Let the loaf cool, then cut and serve the bread as desired.

#### **Timed Automatic Bread-making Cycle**

In this mode, the bread-making cycle starts at a later time, according to how you set the built-in timer.

**IMPORTANT INFORMATION:** Do not use the timer when making bread that contains ingredients that can easily spoil, such as eggs, butter, milk, and meats. To prevent the quality of ingredients from deteriorating, the timer cannot be programmed to delay operation for periods over 12 hours.

**Note:** When you set the timer, you are actually setting the end time, when the bread will be ready to eat. (This includes the dough-making time, the baking time and the cooling time.)

- Make sure that the inner pot and the dough blade are properly installed, then prepare the ingredients for the selected bread.
- 2. Place the active dry yeast in the inner pot.

Hint: For better baking results, add the yeast near the edge of the inner pot (Figure 3, page 5).

- 3. According to the recipe that you are using:
  - a) Add the dry ingredients to the inner pot.
  - b) Add the liquid ingredients last.

Note: The liquid ingredients should be warm (120°F - 130°F), to activate the yeast.

- 4. Press the TURBO button if you wish to use the faster TURBO baking mode.
  - \* The TURBO indicator lights up.

**Turbo Mode:** About 2 hours and 30 minutes, plus optional cooling time. **Standard Mode:** About 3 hours and 45 minutes, plus optional cooling time.

- 5. Press the SELECT button repeatedly to select the type of bread to be baked.
  - \* The BREAD indicators light up as shown in Figure 4, page 6.

**IMPORTANT:** Make sure that the MANUAL indicator is not lit. If necessary, press the SELECT button repeatedly to select the desired type of bread, with the MANUAL indicator OFF.

#### **Setting the Timer**

Make sure that the correct present time is shown on the display.

**Note:** When you set the timer, you are actually setting the end time, when the bread will be ready to eat. (This includes the dough-making time, the baking time and the cooling time.)

- 6. Press the TIMER SET button.
  - \* The timer display lights.
- Press the HOUR and MINUTE buttons to set the time that you want the bread-making cycle to end.

Note: The timer can only be set in 10-minute increments.

- 8. Press the TIMER SET button again.
  - \* A beep sound is heard and the TIMER indicator lights up.
  - \* The clock display reappears.

**Note:** If a mistake is made during timer setting, a long beep will be heard. In this case, or if you want to change the programmed **end-of-baking** time, press the CLEAR/STOP button, then repeat steps 6-8.

- 9. To display the programmed end-of-baking time for 3 seconds, press the TIMER SET button.
- 10. When the baking cycle is finished, the beeper sounds.
- Use oven mitts or potholders to turn the inner pot about 1/3 turn counterclockwise, then lift the
  pot out of the unit.
- 12. Place the inner pot upside down on a rack or cloth to remove the bread.

- Gently remove the dough blade (be careful, it's hot!) from the baked bread. Try using a chopstick or a skewer.
- 14. Cut and serve the bread as desired.

#### **Manual Dough-making Cycle**

This mode is for manually making dough, when you wish to make specialty breads like pizza dough, croissants or cinnamon rolls, and then bake the bread in your oven.

- Make sure that the inner pot and the dough blade are properly installed, then prepare the ingredients for the selected bread.
- 2. Place the active dry yeast in the inner pot.

Hint: For better baking results, add the yeast near the edge of the inner pot (Figure 3, page 5).

- 3. According to the recipe that you are using:
  - a) Add the dry ingredients to the inner pot.
  - b) Add the liquid ingredients last.

Note: The liquid ingredients should be warm (120°F - 130°F), to activate the yeast.

- Press the SELECT button repeatedly to select the type of dough to be made.
  - \* The BREAD indicator for the selected type of bread lights up (see Figure 4, page 6).

IMPORTANT: Make sure that both the MANUAL indicator and the BREAD indicator for the selected bread are ON.

- 6. Press the START button to start the MANUAL dough-making cycle immediately.
- When the dough is prepared, remove it from the inner pot, let it rise in the shape you desire, then bake it in your oven.

IMPORTANT: To avoid damaging the inner pot, do not place the inner pot in your oven.

#### THE BAKING PROCESS

#### **Making Dough**

- Always put the active dry yeast into the inner pot first.
- According to the recipe that you are using:
  - a) Add the dry ingredients to the inner pot.
  - b) Add the liquid ingredients last.

Note: The liquid ingredients should be warm (120°F - 130°F), to activate the yeast.

#### **Liquid Temperature and Yeast**

Yeast is a delicate organism that is easily influenced by temperature changes. For bread to be delicious, it is important that the yeast should function as effectively as possible. The optimum liquid ingredient temperature to activate the yeast is  $120^{\circ}F$  -  $130^{\circ}F$ . Once liquid of the proper temperature is placed in the bread maker, the Turbo Baker II will maintain the proper temperature throughout the bread-making process.

3. When the START button is pressed, the primary dough-kneading cycle begins.

- 4. When the kneading stops, the dough begins to rise.
- After the dough rises, secondary kneading begins.
   minutes before the secondary kneading cycle is completed, the beeper sounds 10 times, indicating the best time to add various ingredients to breads (such as raisins, chocolate chips, prunes, etc.).
- 6. After secondary kneading, the dough rises again.
- After the dough rises the second time, the dough blade rotates once, to loosen itself prior to baking.
- 8. The dough rises for the third and final time.
- 9. The unit's heater turns on and baking begins.

**CAUTION:** Use an oven mitt or potholders when touching any of the parts that get hot, especially the inner components.

When the baking cycle is finished, the beeper sounds, and the cooling cycle begins.
 Air is taken in through the air duct for about 20 - 30 minutes to remove heat and moisture from the loaf.

Note: The key to baking flavorful bread is efficient heat and moisture removal (cooling). In other bread makers, steam can cause the bread to crumble and get soggy.

#### SAFETY INSTRUCTIONS

#### **Baking Process**

- Do not touch the glass lid during or immediately after baking. The glass becomes extremely hot
  when the unit starts the baking process, and it remains very hot for a time after the baking cycle
  ends.
- Take special care if infants and children are nearby.
- Always use potholders or oven mitts when removing fresh-baked bread from the unit.
- To avoid a risk of fire, be especially careful that flammable objects are never placed on top of the unit.

#### Power Supply

- Only use correctly wired power outlets.
- Never share the same outlet with other appliances.
- Remove the plug if the unit will not be used for an extended period of time.

#### Suitable Installation Locations

- Do not obstruct the air intake opening which is located on the bottom of the unit.
- Do not use the unit near fire or any source of heat.
- To prevent malfunctions or damage, do not use the unit where it will be exposed to direct sunlight, rain, dust, or dirt.

#### Main Unit

- Do not wash the main unit with water, as this could lead to electrical shock, electrical shorts, or other malfunctions.
- Flour, bread crumbs, or any foreign matter that accumulates in the bottom of the oven may make it
  impossible to insert and lock the inner pot.
- Always keep the unit clean. Flour or other substances that spill onto the heater may cause the unit to smoke during the baking cycle.

#### Handling the Unit

- To avoid malfunctions, do not drop the unit, or subject it to strong shocks.
- This unit is exclusively designed for bread and dough making. Do not place any ingredients other than those used for bread making into the unit.

#### Power Failure During Use

 If the power is cut off during use, due to a power failure or unplugging the unit, the bread making process will end. In this case, remove the ingredients from the inner pot, replace them with fresh ingredients, and start over from the beginning.

Note: If the power is cut off during timer operation, "12:00" will flash in the clock display.

#### Have the Unit Serviced When:

- Any damage or abnormality is noticed in the power cord.
- The unit operates improperly.
- Any other unusual conditions occur.

#### CARING FOR YOUR TURBO BAKER II

#### Inner Pot and Dough Blade

 Clean these parts thoroughly using a sponge or soft cloth dampened in lukewarm water. After cleaning, dry them completely and store them inside the main unit.

**Note:** The inner pot and dough blade are coated with fluorine resin. Use only plastic utensils to avoid scratching or damaging this coating.

#### Main Unit

- Unplug the power cord from the AC outlet before cleaning.
- Gently wipe dirt off with a sponge or soft cloth, dampened with mild detergent, then wipe with a dry cloth.
- Never use harsh cleansers, chemicals or abrasive cleaners. Nylon and metal brushes cannot be used. Non-kitchen detergents or bleach should not be used.

#### Shaft

 Remove all crumbs after each use. Use a sponge or cloth dampened with lukewarm water and wrung dry.

#### **Pot Washer**

If crumbs accumulate in the bottom of the oven, remove the pot washer and clean it thoroughly
with a sponge or soft cloth. Be sure to reinstall the pot washer properly, or ingredients may leak out
of the inner pot.

#### Oven

 Remove flour and bread crumbs and all foreign matter from the inside of the oven with a vacuum cleaner. Then, wipe off with a cloth dampened with lukewarm water and wrung dry.

#### Air Intake

 Occasionally clean the air intake located on the bottom of the unit to prevent if from becoming blocked. Use a vacuum cleaner crevice tool or a soft brush.

#### HELPFUL HINTS FOR DAK'S TURBO BAKER II

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| What Kinds of Liquids Can I Use?     | 12 | Helpful Cooking Hints                                     | 13 |
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#### **How Much Gluten Should I Add?**

What is Gluten? Wheat gluten is the natural protein derived from wheat. It is basically wheat flour with the starch removed. It will promote higher rising, improved shape, enhanced flavor, increased protein, and extended freshness. Gluten may help keep dough from "falling," even when it does rise nicely.

In most recipes, adding one or two tablespoons of gluten will assist in the loaf rising, but adding gluten is not mandatory.

Suggestion: If bread flour is unavailable, and all purpose flour is used, we recommend adding one or two tablespoons of gluten to all recipes, except oat bran recipes.

#### What Is the Best Liquid Temperature?

The ideal temperature for the liquid for use in recipes is 120°F - 130°F. As a guideline, the liquid should be hot to the touch.

#### What Kinds of Liquids Can I Use?

Very soft water will make a soft, sticky dough that does not rise well. If your water is very hard, you will find that a tablespoon of cider vinegar or lemon juice, when added to the water, will make a better bread.

Many liquids (heated to 120°F) can be used in baking bread, such as: water, milk, fruit juice, soy milk, potato water, egg and others.

#### What Is the Best Flour to Use?

Of the brands on the market, we have found that the following types work quite well:

Pillsbury™ Bread Flour

Gold Medal™ - Better For Bread Flour (yellow package)

King Arthur<sup>™</sup> Flour (found on the East Coast)

#### What If the Bread Crust Is Too Brown?

We have found these options help keep the crust from becoming too brown:

- Set the Baking Control toward DARK for darker crust, or toward LIGHT for lighter crust (see page 4).
- 2. Reduce the amount of sugar by one to two tablespoons.
- 3. Use honey in place of sugar, using half as much honey as sugar.
- 4. Use the sweet bread setting instead of the recommended setting.
- Use a sugar substitute and use the same recipe requirements as for sugar. (There will be no aftertaste when the sugar supplement is cooked. A 1:1 ratio is used when using a sugar substitute.)

#### **Altitude Adjustment**

Those DAKonians who live in a high altitude area (3500 - 7400 feet) may find it necessary to adjust their recipes.

#### At 7400 ft.

Reduce yeast (use active dry yeast): Use about 3/5 of one packet of yeast per 3 cups of flour. Use 1.5 teaspoons salt per 3 cups of flour.

Increase the liquid in the recipe. Use 1.5 cups plus 1 tablespoon of liquid per 3 cups of flour.

Use 1.5 teaspoons of gluten per 3 cups of flour.

#### At 3500 - 5000 ft.

Yeast reduction may not be necessary.

Do not increase the amount of salt used.

An increase of 2 tablespoons of liquid may be necessary.

A good-quality bread flour should not need extra gluten. Add 1.5 teaspoons of gluten if an all-purpose flour is used.

#### What If the Loaves Rise Too High?

There are three ways to avoid this:

- 1. Follow the recipe, measuring correctly.
- 2. Reduce the amount of liquid by 2-4 tablespoons.

- 3. As the loaf rises, make small holes around the loaf with a toothpick, causing it to fall until it is level with the top of the inner pot, just before it goes into the baking cycle.
  - \* Note: Do not use a knife.
  - \* Hint: To make cleanup easier, coat the inside of the glass dome with Pam<sup>™</sup> or another cooking spray.

#### What If the Middle or Top of the Loaf Is Uncooked or Underdone?

If this occurs, the following steps will help assure that the loaf is completely cooked.

- 1. Remove the loaf of bread and the inner pot from the machine.
- Remove the loaf from the inner pot and finish baking it in your conventional oven. Bake at 350°F for 10 - 15 minutes.

or

- Between the last stage of fermentation (dough rising) and the baking cycle, use a baking brush to brush the top of the loaf with one of the following:
  - a) A beaten egg with one to two tablespoons of water, mixed into a fine glaze.
  - b) Egg white, cream of tartar, and approximately one to two tablespoons of water mixed into a fine glaze.
  - c) Melted butter.
- After brushing the top of the loaf and closing the lid, create an aluminum foil "shield" to cover the outside of the dome.

#### **Helpful Cooking Hints**

Some recipes call for egg whites. We have found that gently folding the egg whites into the recipe works much better than simply adding them into the ingredients.

When choosing to substitute ingredients, results may vary. A few attempts may be necessary to obtain a successful loaf. If you try a recipe substitute and find it successful, we would appreciate hearing about it. Please write to:

DAK Industries
Customer Service Department – Turbo Baker II
8200 Remmet Ave.
Canoga Park, CA 91304

#### How to Clean the Turbo Baker II

When cleaning The Turbo Baker II, we have found the following to be the most effective:

- 1. A mild soap and water solution.
- A cleanser such as FORMULA 409 All Purpose Cleaner™
- A white vinegar and water solution: 3 parts water to 1 part vinegar works best.
- Use a damp sponge or cloth, and NEVER "flood" the Breadmaker with any of the above solutions.
- 5. As you know, you can remove the red flexible pot washer at the bottom of the oven. A gentle tug is all it takes. When the washer is out, use a toothpick to remove leftover ingredients from around the motor shaft and pot washer area. This area should be clean before you replace the pot washer.

#### Self-Test

If you experience problems that suggest your Turbo Baker II could be faulty, the unit has a self test which will help you determine what to do.

When performing the self test, the most accurate results are found when the unit has been cold for at least two hours.

- First, please remove the inner pot. This is done to save the inner pot and will not affect the outcome of the test.
- 2. Unplug the Turbo Baker II.
- Simultaneously press and hold down the "CLOCK" and the "CLEAR/STOP" buttons on the control panel.
- While holding the buttons down, plug the Turbo Baker II's power cord into an electrical outlet, then release the buttons.
  - \* A display of "8:8" should show on the display panel. If not, go through steps 1-3 again until this display is shown.
- Press the "CLEAR/STOP" button again. You should now see a sequence of numbers begin to appear on the display panel. These numbers merely mean that the Turbo Baker II is going through its test cycle. It is not important to observe these numbers.
- The test will take about 10-20 minutes. At the end of the test, "11:11" should appear on the display panel.
  - \* This display indicates that the Turbo Baker II is functioning properly.
- 7. If any number other than "11:11" appears on the display panel at the end of the test, this means that the Turbo Baker II has failed part of its self test. In this case, please contact DAK's Technical Department for assistance at the number listed in "Service" below.

#### Service

If technical assistance is needed, please contact DAK's Technical Department by calling DAK's toll-free service number:

1-800-888-9818

#### FCC INFORMATION

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

| PROBLEM  | POSSIBLE CAUSE   | SOLUTION   |
|--|--|--|
| The unit does not start.                       | The power cord is not plugged into a wall outlet.  | Plug the power cord into a wall outlet.  |
|  | The oven's interior temperature is too high (the display shows OEO2).  | The unit will not operate if the oven temperature is too high. Open the glass lid and let the oven cool down                                 |
|  | The unit is cool, but the display still shows OEO2.  | Contact a qualified service technician.  |
| Water leaks from the inner pot.                | The inner pot is not installed correctly.  | Mount the inner pot correctly.   |
|  | The pot washer is worn or damaged.   | Replace the pot washer (use parts supplied by the manufacturer).   |
| Dough kneading cannot be performed.            | The dough blade is not installed correctly.  | Remove the inner pot, remove the dough, then install the dough blade and the inner pot correctly.  |
| Smoke is generated during<br>baking.           | Flour or other ingredients have been spilled onto the oven's heater.   | Clean the inside of the oven. If smoke results from any other cause, unplug the unit immediately and contact a qualified service technician. |
| The dough does not rise enough.                | An incorrect amount of liquid, or liquid with the wrong temperature has been used.   | Use the correct amount of liquid at the correct temperature (120°F - 130°F).   |
|  | The display shows HEO2.  | Contact a qualified service technician.  |
|  | Incorrect ingredients, or incorrect amounts of ingredients have been used.   | Make sure that the recipe is correc  |
|  | The yeast in the recipe is too old, was left in an opened package for too long, or was stored incorrectly and is no longer good. | Use fresh yeast from an unopened package.  |
|  | The room temperature surrounding the Turbo Baker II is too high.   | Use the unit in a location with a moderate room temperature.   |
| Bread cannot be baked.                         | The unit is set for the MANUAL cycle.  | The manual cycle is for dough making only. Use the normal or automatic baking cycle.   |
|  | The dough blade is installed incorrectly.  | Install the dough blade correctly.   |
|  | The display shows HEO1 or HEO2.  | Contact a qualified service technician.  |
|  | The glass cover was opened during baking.  | Keep the glass lid closed during baking.   |
| Bread cannot be baked using the program timer. | The clock display does not show the correct, present time, or the AM/PM setting is incorrect.                                    | Set the clock correctly.   |
|  | The timer was set incorrectly.   | Set the timer correctly (see page 7)   |
|  | "12:00" is flashing in the display.  | A power failure may have occurred<br>Remove the ingredients and start<br>over.   |
| The program timer cannot be set.               | The timer indicator did not light up, or the timer was set incorrectly.  | Set the timer correctly (see page 7)   |

#### **Specifications**

CPU 4 Bit, 6 KB

Power Supply120 VAC/60Hz, 5APower consuptionHeater750W

Main Motor 100W

Size (H x W x D) 14.75 in x 10.63 in x 12 in.

Weight (net)

Weight of Bread (approx.)

Size of Bread (H x Diameter - approx.)

18.54 lbs.

Up to 4.5 lbs.

7.5 in. x 6.3 in.

The specifications of this unit are subject to change without notice.

#### **DAK Turbo Baker II Breadmaker**

#### Limited Warranty

DAK Industries, Inc. ("DAK") warrants to the first consumer purchaser, for a period of 90 days from the date of purchase, that this DAK **Turbo Baker II** (the "Product"), when shipped in its original packaging, will be free from defects in manufacture and materials. THE FOREGOING WARRANTY IS THE ONLY WARRANTY, EXPRESS OR IMPLIED, GIVEN BY DAK, I.E., **THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.** DAK hereby disclaims any express or implied warranties other than the warranty in the first sentence to the fullest extent permitted by law. IF APPLICABLE LAW DOES NOT PERMIT DAK TO DISCLAIM IMPLIED WARRANTIES, ANY WARRANTIES IMPLIED BY LAW ARE LIMITED TO THE **90 DAY TERM OF THE EXPRESS WARRANTY GIVEN BY DAK.** No other person, including any employee of DAK or any service person, is authorized to make any other warranty or to alter or extend the terms of the warranty given by DAK.

NOTE: The warranty given by DAK DOES NOT APPLY to the appearance of any Product or to any Product which has been subjected to misuse, mishandling or service by any unapproved service person or to any Product which has been damaged, defaced, modified, altered or tampered with, either externally or internally or to any Product sold or used outside of the United States of America.

The SOLE AND EXCLUSIVE REMEDY under this warranty is REPAIR OR REPLACEMENT AT DAK'S OPTION of any Product that proves to be defective in manufacture or materials within the 90 day period from the date of purchase. TO THE FULLEST EXTENT PERMITTED BY LAW, DAK DISCLAIMS ALL LIABILITY FOR ANY OTHER DIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ALLEGED TO BE CAUSED BY A DEFECTIVE PRODUCT, I.E., DAK WILL NOT BE RESPONSIBLE FOR ANY PERSONAL INJURY, PROPERTY DAMAGE (OTHER THAN THE COST OF REPLACING THE PRODUCT) OR ANY OTHER MONETARY DAMAGE SUCH AS LOST WAGES OR PROFITS CAUSED BY ANY USE. ATTEMPTED USE OR INABILITY TO USE THE PRODUCT.

**NOTE:** By using this Product, you agree that repair or replacement at DAK's option will fully satisfy DAK's warranty obligation to you, whether in contract, tort, negligence, strict liability or other applicable law.

DAK, at DAK's sole option, will repair or replace any Product that proves to be defective within 90 days from the date of purchase at no charge to the purchaser except for a fee of \$14.00 for handling, packing, return postage and insurance.

Should service be required:

- Carefully pack the Product along with all of its accessories and other original materials in the original carton and packing materials (if still available) or in another suitable carton with sufficient protective padding to avoid injury to the Product during shipping.
- 2. You MUST ENCLOSE:
- Your original packing slip or other proof of date of purchase AND
- Your check or money order for \$14.00, payable to DAK Industries, Inc. AND
- A note describing the problem that needs to be repaired.
- 3. Ship the Product, prepaid, by insured Parcel Post or insured United Parcel Service (UPS) to:

DAK INDUSTRIES, INC. c/o Warranty Central 18369 Eddy Street Northridge, CA 91325