



***CD-100F***  
***LaserStar® V***

*Compact Disc  
Phonograph*

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Field Service Manual  
& Parts Catalog

**Volume 2 of 2**

**CBA-2 Maintenance, Troubleshooting, Adjustments, Parts Catalog**

PART NO. 21822637  
FIRST EDITION

# *CD-100F*

# *LaserStar® IV*

## *Compact Disc Phonograph*

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Field Service Manual  
And Parts Catalog

Volume 2



**ROWE INTERNATIONAL INC.**  
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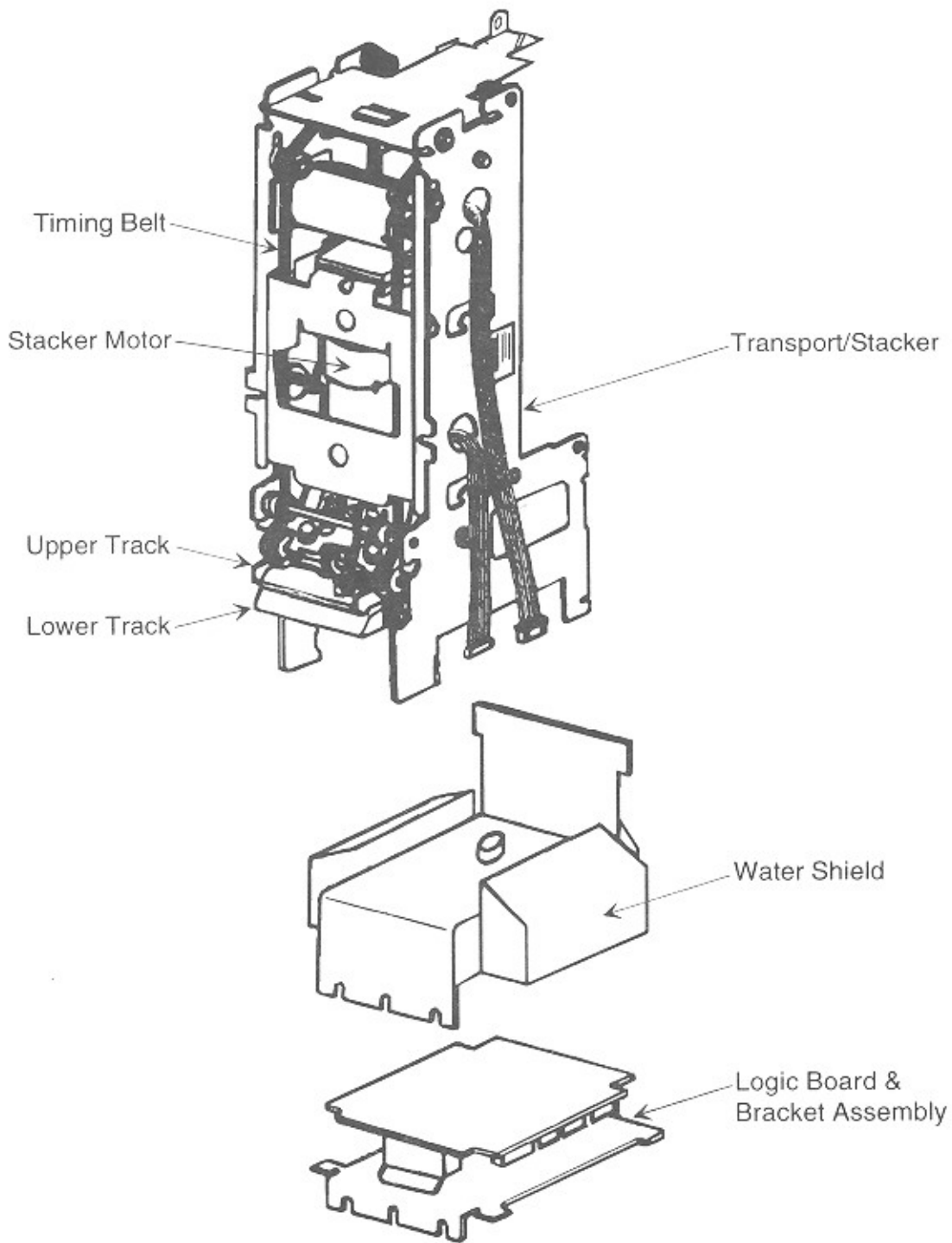


Figure 4-1. CBA-2 Components

## Section 4: CBA-2 Maintenance

### SYSTEM DESCRIPTION

The Rowe Compact Bill Acceptor-2 (CBA-2) extends the capability of your equipment to include the acceptance of one and five dollar bills. Valid bills of genuine United States currency are accepted by the CBA-2, which then outputs credit pulses. Rejected bills are returned to the customer.

### Equipment Description

The CBA-2 consists of a bill acceptor transport/stacker mechanism, an electronic logic board, and a power supply integrated into a single unit.

#### TRANSPORT

The bill acceptor transport mechanism contains optical and magnetic sensors for bill validation. These sensors transmit their signals to the control circuitry.

The transport/stacker unit uses long life optical cells and a timing belt drive for trouble-free performance.

#### LOGIC BOARD

The logic board contains electronics for operation of the CBA-2. Microcomputer based electronic circuitry provides protection against bogus bills and bills of different denominations. The control of the transport motor, the stacker motor, and the credit function are also contained in the logic board.

#### BILL ACCEPTOR TRANSPORT/STACKER

The CBA-2 Transport is a mechanical device that carries the bill through five test stations. The transport contains a  $V_1$ ,  $V_2$ ,  $V_3$ , and  $V_4$  sensor and a magnetic head.

The  $V_1$  sensor consists of an infrared emitter and receiver which senses that a bill has been inserted into the transport.

The  $V_2$  backside sensor consists of a green emitter and receiver to make checks on the backside of the bill.

The  $V_3$  sensor consists of a detector, which senses that the bill has reached the magnetic head.

$V_4$  verifies that the bill has left the transport.

#### MAGNETIC HEAD AND BILL PRESSURE ROLLER

The magnetic head checks the magnetic properties of the bill. A spring-loaded pressure roller, located under the lower track, presses the bill firmly against the magnetic head.

## **ANTI-CHEAT LEVER AND V<sub>4</sub> SENSOR**

The anti-cheat lever prevents the bill from being pulled back through the transport once it has exited and credit has been given. The anti-cheat lever also works in conjunction with the V<sub>4</sub> sensor, sensing bill position and providing a signal to give credit when the bill has exited the transport. The V<sub>4</sub> sensor is an infrared emitter/receiver.

## **TRANSPORT/STACKER DRIVE**

The transport uses a direct gear drive from the motor to the drive shaft. The drive shaft drives the front belts, which are also timing belts. Adjustable idler pulleys are used to maintain the correct timing belt tension. The rear belts are the semi-stretch type and do not require length adjustment. The bill is trapped between the front and rear belts for positive, non-slip movement through the transport.

The stacker uses a gear-head motor. A cam on the motor shaft causes the bill pusher plate to move forward and backward inside the transport. This action removes the bill from between the belts and places it into the bill box. A micro-switch riding on the motor cam allows the logic board to monitor the pusher plate position.

## **Bill Acceptor Logic Board**

The logic board directs all of the operations of the bill acceptor. It contains a microcomputer which is the "brain" of the system, as well as self-diagnostic circuitry and the interface and drive circuitry necessary to monitor and control the transport/stacker.

Power is provided by the power supply. The CBA-2 requires a voltage of +12 VDC. A regulator on the logic board reduces the +12 VDC to +5 VDC.

The logic board contains all the electrical controls and visual indicators for the CBA-2. These are:

### **POWER AND STATUS LED'S**

The logic board contains a self diagnostic feature, which is capable of detecting various malfunctions as well as certain normal conditions within the bill acceptor. The POWER LED indicates that the CBA-2 is receiving power. The STATUS LED indicates the status of the CBA-2.

### **RESET PUSHBUTTON**

When the CBA-2 is in a FAULT condition, this pushbutton will cause the CBA-2 to reset.

### **DIP SWITCH SETTING**

Switches 1,3, and 4 are set to ON, the rest are set to OFF.

## **FUNCTIONAL DESCRIPTION**

The following functional description will give you a basic understanding of how the bill acceptor normally operates. This information and the schematic in *Figures 4-2 and 4-3* can also be used as an aid in troubleshooting.



## Power-Up Sequence

The CBA-2 goes through a well defined power-up sequence as follows:

1. The transport motor runs forward for about 75 milliseconds.
2. The stacker is cycled to purge any bills from the drive belts.
3. The transport motor runs in reverse and the computer adjusts the motor to the correct speed. If any of the sensors detect a bill during power-up, the reject sequence described later in this section is initiated. If this sequence successfully removes the bill (or object), the power-up sequence just described is followed.

If the stacker does not cycle properly during the power-up sequence, the bill acceptor enters the shutdown sequence (which is described later).

If the transport motor speed cannot be correctly adjusted within 5 seconds, a modified shutdown sequence is followed:

1. The bill acceptor ignores any inserted bills and the STATUS LED flashes in a 7-flash sequence.
2. During each 2-minute interval (up to 8½ hours maximum) the computer will attempt to adjust the motor speed correctly. If the correct speed is attained, the unit will enter the standby mode. If, after 8½ hours, the speed still cannot be set correctly, the bill acceptor will remain in shutdown mode with the STATUS LED in a 7-flash sequence.

## Acceptor in Standby Mode (Ready to Accept Bills)

Although the CBA-2 appears to be idle, it is continually checking the sensors in the bill transport and bill stacker mechanisms. If the CBA-2 senses an incorrect signal, it takes the appropriate action.

### Problems That May Arise in the Standby Mode:

#### THE V<sub>3</sub> OR V<sub>4</sub> SENSOR IS ACTIVE

The bill acceptor assumes that something is trapped in the bill transport path if either of these sensors are active while in the STANDBY mode. The bill acceptor then begins the REJECT sequence to remove the trapped object from the path. For further information, see the following paragraphs on the REJECT sequence.

#### STACKER HOME SWITCH NOT ACTIVATED

The bill acceptor turns on the stacker motor and attempts to return the stacker platen to its HOME position. If it is successful, the bill acceptor returns to the STANDBY mode. If the bill acceptor is unsuccessful, it shuts itself down. For further information, see the following section on the SHUTDOWN sequence:

## Actions Taken by the Bill Acceptor to Correct Problems

### REJECT SEQUENCE

In order to clear the bill transport mechanism and purge any objects from the transport path, the bill acceptor turns on its motor in the reverse direction. If the bill acceptor is following a normal bill rejection sequence, it will reject the bill and the transport mechanism will return the bill to the bill acceptor opening. The bill acceptor will place the bill so that the bill can be easily grasped by the customer. If the customer retrieves the bill within five seconds, and all other sensors indicate that the transport path is clear, the bill acceptor returns to the STANDBY mode. If the track is not clear, the bill acceptor begins the SELF-CLEARING sequence described in the following paragraph:

### SELF-CLEARING SEQUENCE

If the transport cannot clear the transport path as previously described, the bill acceptor begins a SELF-CLEARING sequence. This process consists of a series of reverse cycles to dislodge any object trapped in the transport. If this procedure is successful, the bill acceptor returns to the STANDBY mode. If the track is not clear after 10 cycles, the unit shuts down. The SHUTDOWN sequence is as follows:

### SHUTDOWN SEQUENCE

Several things may cause a bill acceptor shutdown. During the SELF-CLEARING sequence, if the bill acceptor is unable to clear an object lodged in the transport path, it will initiate a SHUTDOWN sequence. In the event of a shutdown, the bill acceptor turns everything OFF except the STATUS LED, which it flashes ON and OFF to indicate a FAULT condition. After a fault has occurred, the system must be reset by pushing the RESET button on the logic board.

## Bill Acceptance Mode

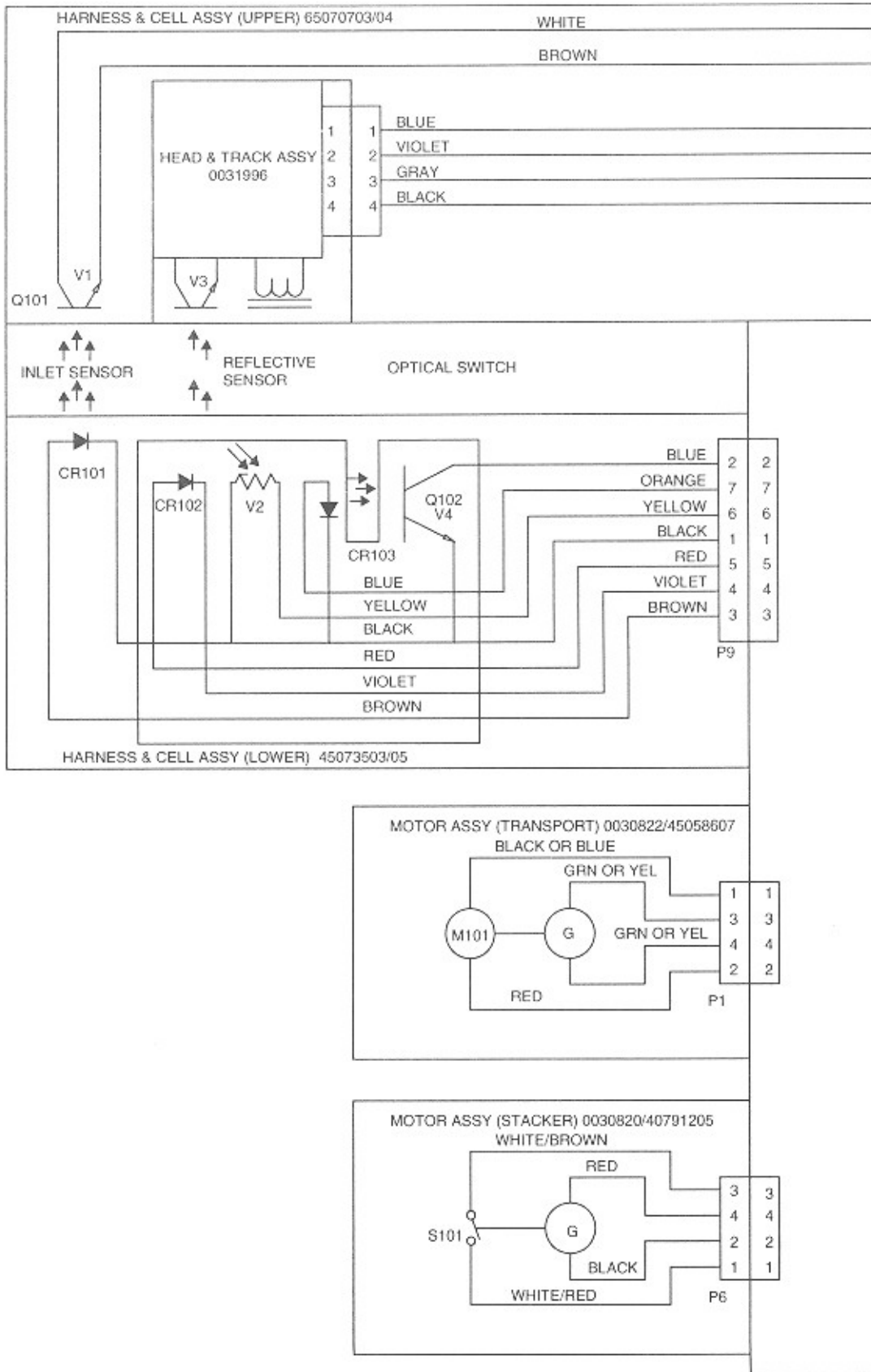
### 1. The customer inserts a bill and bill validation begins

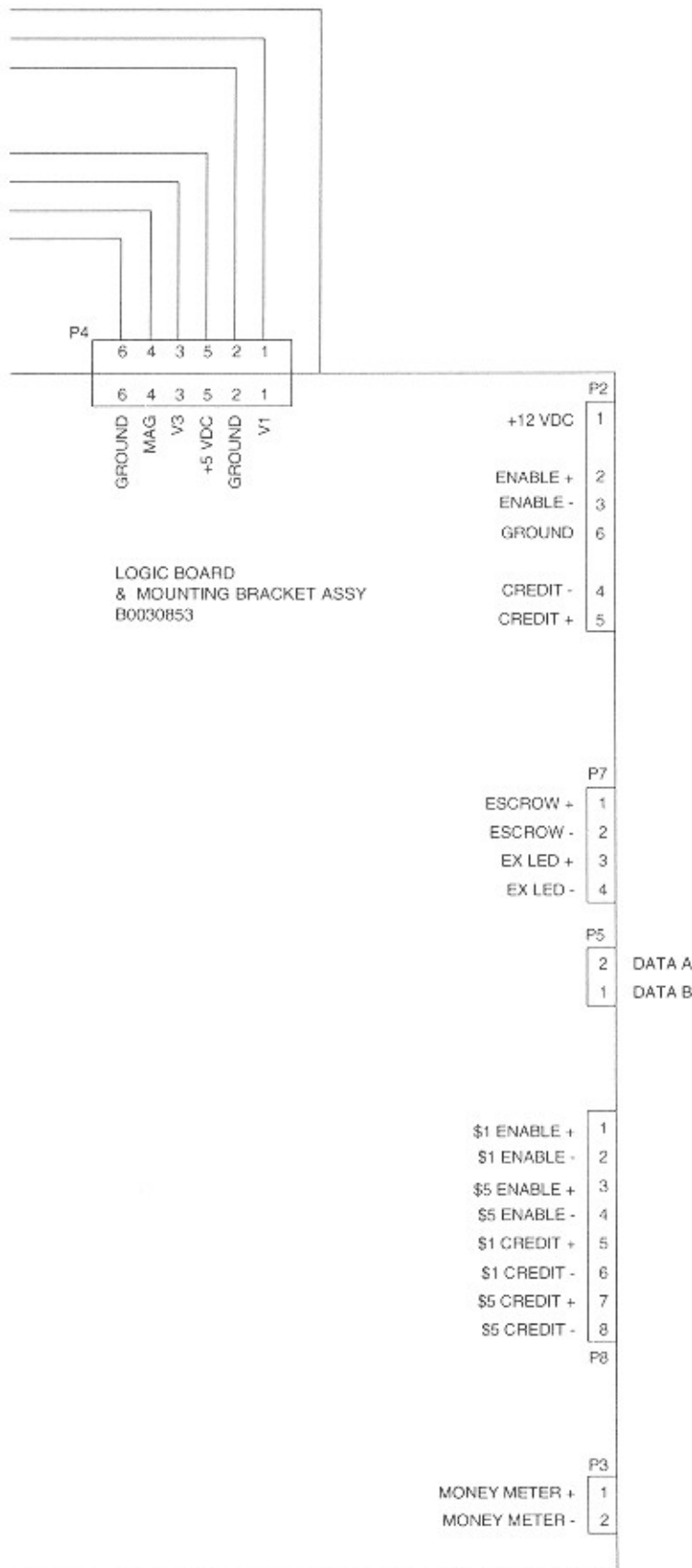
- a. The  $V_1$  sensor is covered by the leading edge of the bill.
- b. The computer starts the Motor Forward and Motor On circuits, which start the transport motor in the forward direction.
- c. As the bill is moved through the transport mechanism, the computer closely monitors all sensors for the proper signals and timings representative of a valid bill.
- d. If the bill meets all of the necessary requirements, the transport motor continues to run until the bill exits the rear of the transport and allows the anti-cheat lever to move back to its rest position, which uncovers the  $V_4$  sensor.

### 2. Bill validation sequence complete-The credit and stacking cycles are activated

- a. The Transport motor continues to run until the bill is in position to be stacked.
- b. The computer sends a credit signal to the output circuitry.
- c. The computer also turns on the bill stacker motor for one cycle of the bill pusher plate, which will move the bill from the transport belts to the bill box.

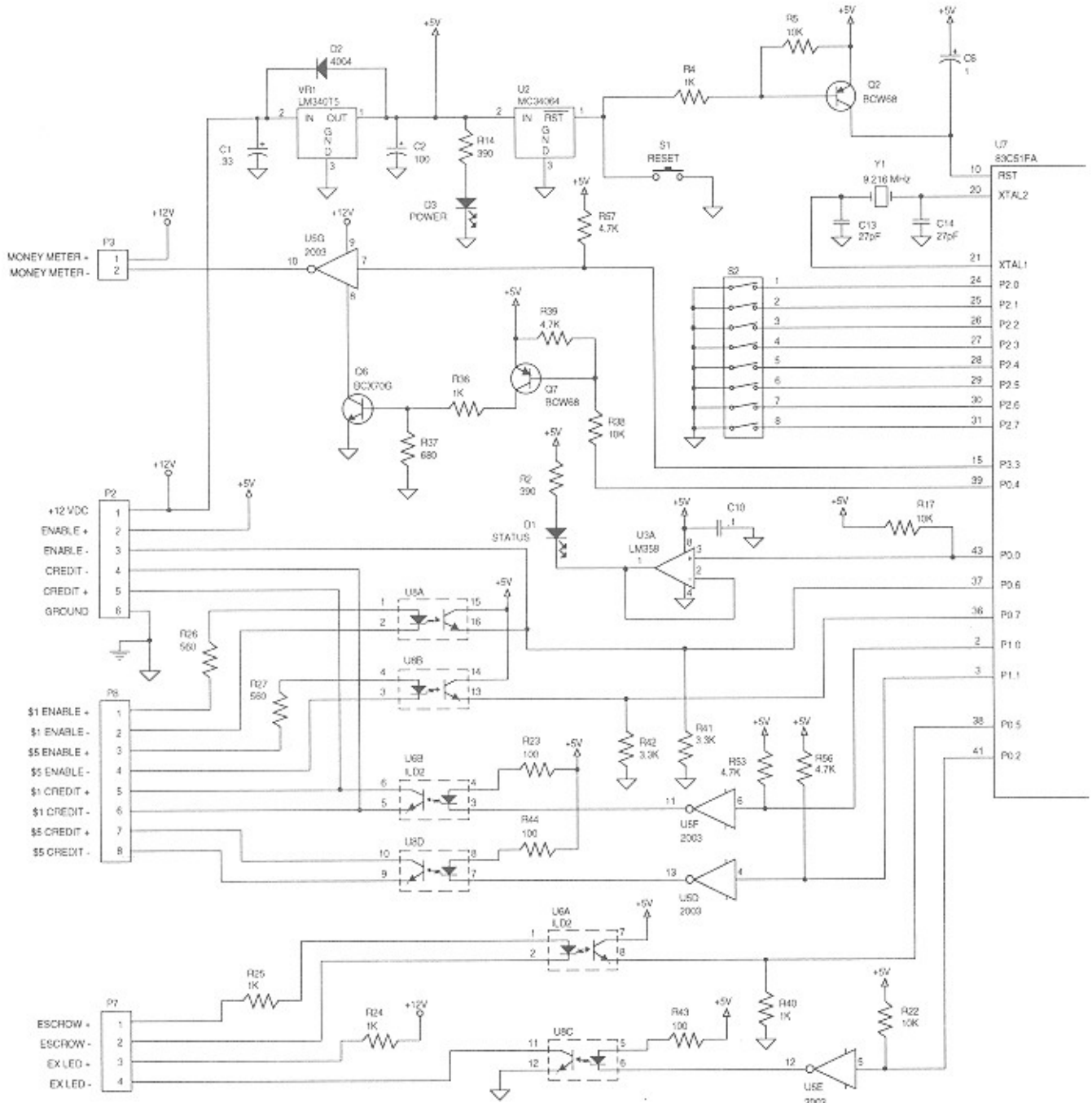
- 3. If any of the validation conditions are not met, the bill is returned to the customer as follows:**
- a. The transport motor changes direction from forward to reverse and returns the bill to the transport opening.
  - b. The computer checks for the  $V_4$  and  $V_3$  sensors to be uncovered by the returning bill.
  - c. The computer stops the transport motor with the leading edge of the bill still in the transport inlet covering the  $V_1$  cell.
  - d. If the  $V_1$  cell is still covered after 5 seconds, the computer enters the self-clearing sequence as described in *Self-Clearing Sequence* in this section.

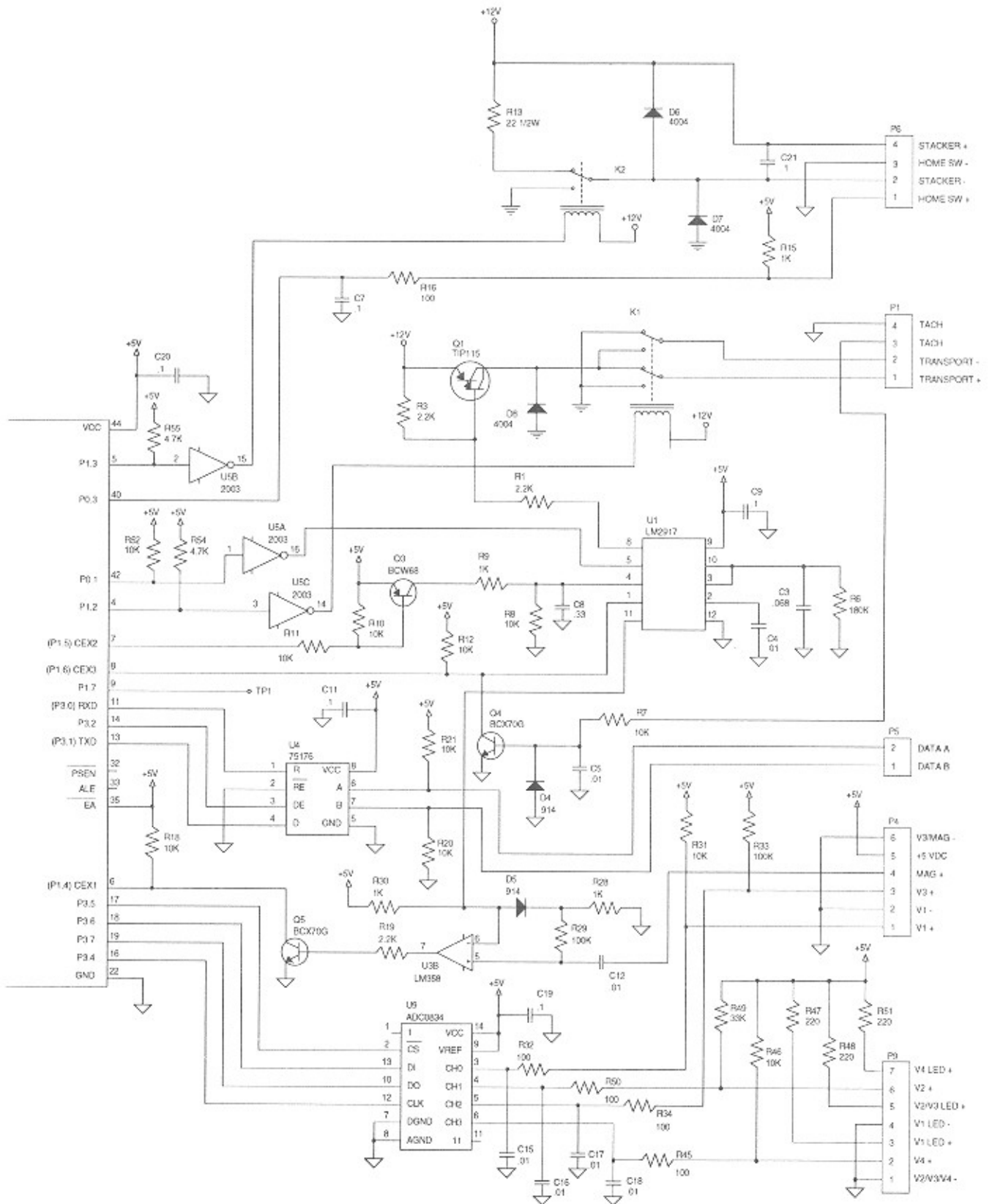




For Equivalent Engineering Drawing See 65093004-Q7 - B  
**Figure 4-2. System Block Diagram**







For Equivalent Engineering Drawing See 0030832/53 - B  
**Figure 4-3. CBA-2 Schematic Diagram**

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## ROUTINE MAINTENANCE

Jammed bills are the cause of most maintenance calls. If you have recurring bill jams or other CBA-2 problems, follow the troubleshooting procedures (see *Troubleshooting* at the end of this section).

### Tools Required

The CBA-2 does not require special tools. The following tools are recommended, however:

- 1/8" Nut Driver
- 1/4" Nut Driver
- 5/16" Nut Driver
- Small Phillips Screwdriver
- 3/32" Flat Blade Insulated Screwdriver
- Long-Nose Pliers
- 3/8" Open End Wrench
- 5/16" Open End Wrench
- 0.030" Feeler Gauge
- External Retaining Ring Tool
- Precision Oiler with Lightweight Machine Oil (Such as 3-in-1 Electric Motor Oil)



### CAUTION:

Always disconnect the power to the CBA-2 before turning the gear by hand. Be careful not to pinch your fingers between the gears.

Open the bill box and determine if the bill can be reached. If necessary, the transport can be turned by hand, either forward or reverse to remove the bill. To turn the transport by hand, turn the gear on the side of the transport. If the bill is jammed near the inlet, try to remove it by turning the transport by hand. If this does not free the bill; remove the transport from the unit and remove the inlet (see *Removing the Inlet* later in this section).

### Bill Jamming Checklist and Corrective Procedures

If frequent bill jamming occurs, perform the following checks and corrective procedures:

1. Check that the timing belts are not too loose or too tight (see *Timing Belt Tension Adjustment* in this section). Make sure the belts are positioned on the pulleys correctly.
2. Make sure the upper belts run freely and stay centered on the crowned rollers while the transport is running.
3. The inlet and bill track surfaces must be free of dirt, moisture, burrs, projections, and rough spots, which might catch edge of a bill or slow the bill down.
4. Check that the anti-cheat lever moves freely.
5. Check that the belts are clean and not glazed or slippery. If the belts are dirty or oily, clean them by wiping them with denatured alcohol.
6. Check that the drive pulleys are not loose on the shaft.
7. Check that the upper input roller is not loose on the shaft.
8. Check that the lower input roller has the correct amount of spring pressure and moves up and down without binding. The force to move the roller should be 150 to 200 grams.

## CLEANING

The bill acceptor does not require routine cleaning, however, the inlet and track surface should be wiped with a clean soft lint free cloth each time the mechanism is removed for service. Due to the abrasive nature of currency, the magnetic head does not normally require cleaning. If the head does become dirty, use a clean cotton swab saturated with denatured alcohol or other suitable cleaning solution. Never soak the belts in cleaning solvents.

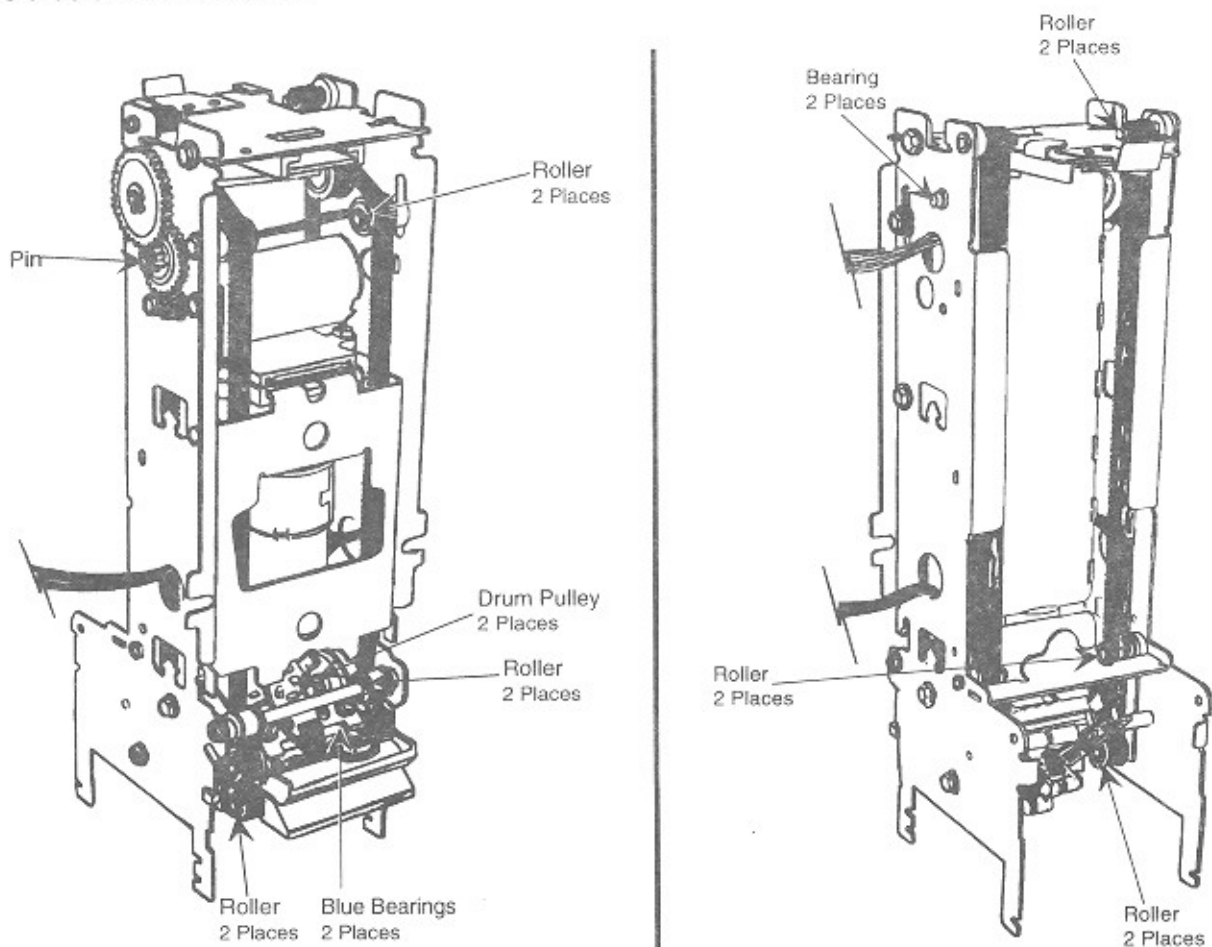
## LUBRICATION

The bill acceptor does not require lubrication under normal use. If the transport turns hard or squeaks, apply one drop of light machine oil (such as 3-in-1 Electric Motor Oil or equivalent) to the following 19 areas:

- Gear shaft
- The nylon bearings
- Each roller for the upper and lower belts
- Two blue bearings on the upper inlet shaft (These bearings can be reached by removing the inlet; see *Removing the Bill Inlet* in this section)

See *Figure 4-4* for oiling locations.

**Do not over lubricate.**



**Figure 4-4. Oiling Locations**



## MECHANICAL ADJUSTMENTS

The bill acceptor transport mechanism does not require setup or routine adjustment; however, if the mechanism binds or slips, the following adjustments can be made. These adjustments should also be made if the transport is disassembled.

### Belt Adjustment

Refer to *Figure 4-5* for adjustment locations and the precision adjustment illustration.

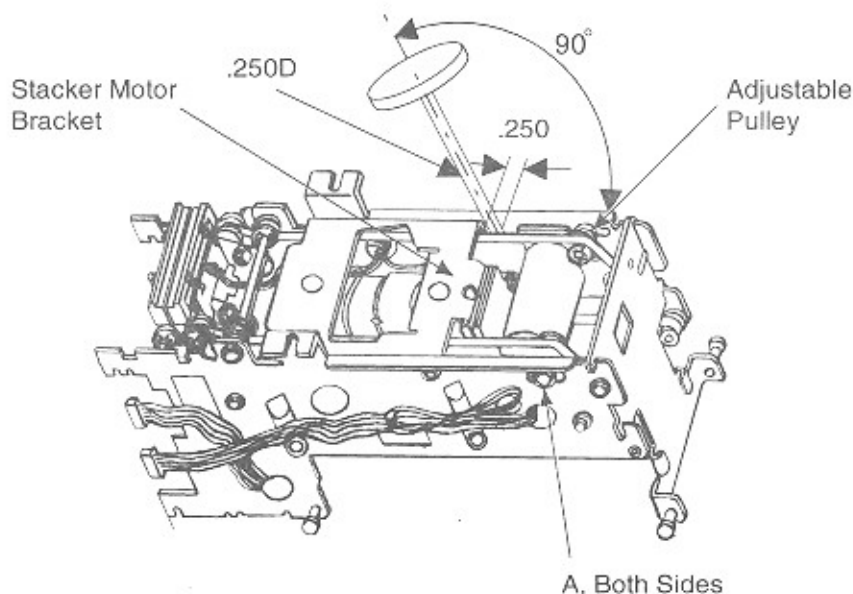
#### COARSE ADJUSTMENT CHECK

Timing belts should be adjusted tight enough that they do not come off the pulleys, but not so tight that they put a load on the transport. This tension is achieved by adjusting the belt to the point that the slack in the belt is taken up.

#### PRECISION ADJUSTMENT CHECK

If this general adjustment procedure is not satisfactory, you may use the following precision adjustment procedure (*Refer to Figure 4-5*):

1. Apply a force of 118 grams to each belt. Each belt must deflect a distance of 3/16 inch.
2. Apply the force mentioned in step 1 with the end of a 1/4 inch diameter pin. The centerline of the pin must be centered on a line that is 1/4 inch from the stacker motor bracket and the pin must be centered on the belt. Apply the force in a direction perpendicular to the belt.
3. If the tension is not correctly set, loosen the screw(s) (A) in *Figure 4-5* so that the pulleys move freely in their slots. Adjust the pulley(s), tighten the screw(s), and recheck the belt deflection.



**Figure 4-5. Timing Belt Tension Adjustment**

## Gear Backlash Adjustment

Check that the gears in *Figure 4-6* have a slight backlash of .008 to .012 inch. To adjust the gear backlash:

1. Loosen the two Hex-head adjusting screws (A) holding the motor.
2. Move the motor to obtain the correct backlash.
3. Tighten the two screws and recheck the gear backlash.

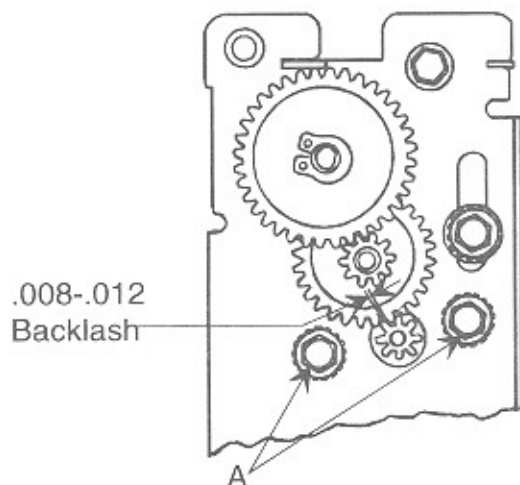


Figure 4-6. Gear Backlash Adjustment

## Stacker Home Switch Adjustment

Check for a gap of  $1/32$  (.030 inch feeler gauge) between the stacker switch arm and the stacker switch body as shown in *Figure 4-7*.

If this clearance is not correct, adjust the stacker switch as follows:

1. Loosen the two adjusting screws as shown in *Figure 4-7*.
2. Position the cam so that the switch arm rests on the raised lobe of the cam.
3. Insert a  $1/32$  inch gauge (0.030 inch feeler gauge) between the switch arm and the switch body.
4. Hold the switch against the arm and tighten the two adjusting screws.

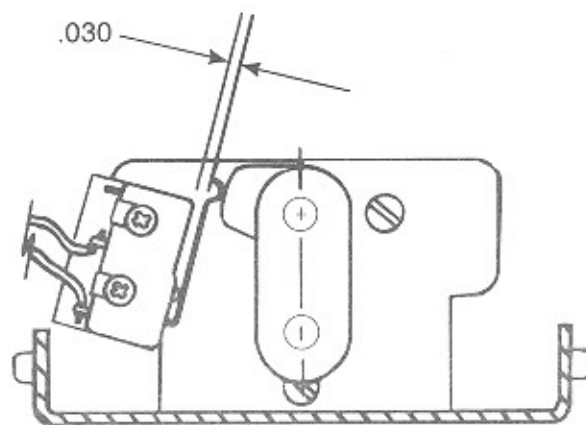


Figure 4-7. Stacker Home Switch Adjustment

## Magnetic Head Alignment

The magnetic head is aligned to the upper track at the factory. If the head must be aligned or replaced, order the *Upper Track Harness and Cell Assembly* listed in *Figure 8-8*.

## ELECTRICAL ADJUSTMENTS

The CBA-2 has no electrical adjustments.

## REMOVAL AND REPLACEMENT PROCEDURES

### Removing the Bill Inlet

1. Remove the countersunk screw that holds the inlet on the front of the transport (See *Figure 4-8*).
2. Lift off the inlet.

### Removing the Water Shield

The water shield must be removed to gain access to the outer belts, rollers, and the lower harness and cell assembly. Remove the water shield as follows:

Remove the inlet (see *Removing the Inlet* above), disconnect the logic board wiring harnesses, and slide the logic board back; then, remove all three pieces (watershield, logic board, mounting bracket) at the same time.

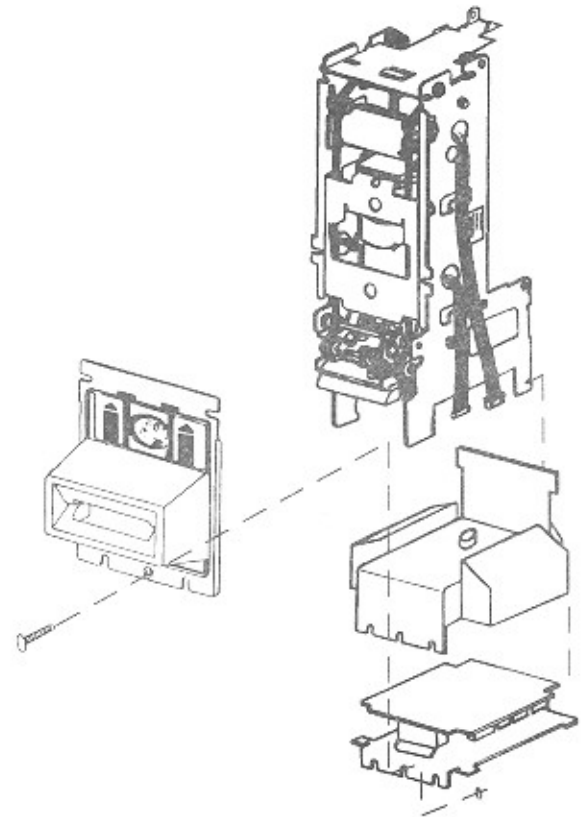


Figure 4-8. Removing the Bill Inlet

### Re-Installing the Water Shield

1. Slide the water shield into its former position.
2. Re-install the logic board, reconnect the wiring harnesses, and re-install the inlet (See *Figure 4-8*).

## Removing the Lower Harness and Cell Assembly

1. Remove the water shield (see *Removing the Water Shield* in the preceding paragraph for this procedure).
2. Unhook the circuit board by pushing back on the catch (see *Figure 4-9*), then remove the board.

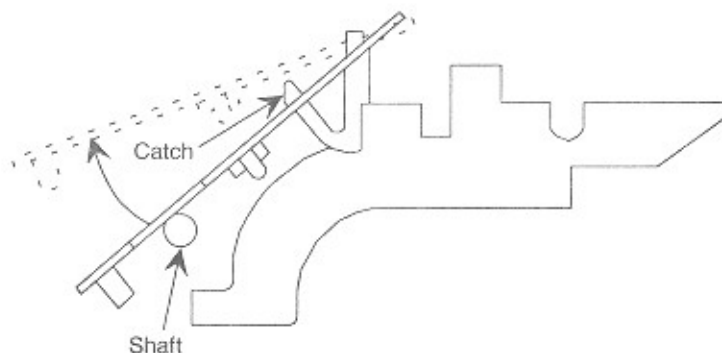



Figure 4-9. Removing the Cell Assembly

## Re-Installing the Lower Harness and Cell Assembly



**CAUTION:**  
The plastic circuit board catch, shown in *Figure 4-9*, can be damaged very easily if it is allowed to push its way through the circuit board. Always pull the catch tip to the right so that the catch will pass through the circuit board without damaging the catch tip.

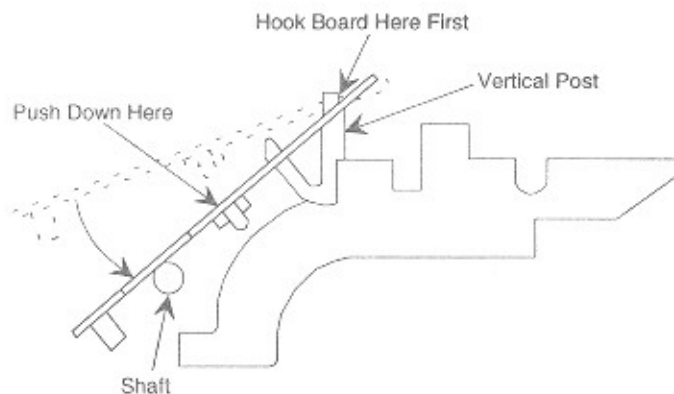


Figure 4-10A. Mounting the Cell Assembly

1. To replace the assembly on the lower track, set the transport upside down. Hook the board over the vertical post, pull the catch back, then push down on the board to snap it under the catch (See Figure 4-10A).
2. Re-Install the water shield (See *Re-installing the Water Shield* in this section).
3. Check to see that the catch is hooked over the board (A) and the board is setting in the recessed area on the shaft (B). See Figure 4-10B.

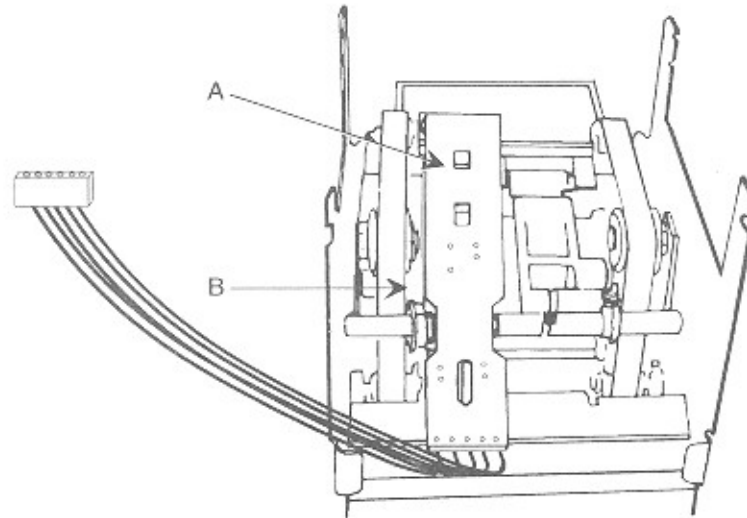


Figure 4-10B. Mounting the Cell Assembly

## TROUBLESHOOTING

Logical troubleshooting minimizes effort caused by removing and replacing the wrong part. Many failures are caused by minor defects such as loose connections or dirty contacts. Check the following before replacing any parts:

1. Check that all plugs are firmly seated.
2. Check that connector pins are not bent, broken, or pushed through the back of the connector when mated.
3. Check that the coin acceptor operates properly. If the machine has disabled the coin acceptor, the CBA-2 will also be disabled.

## TROUBLESHOOTING GUIDE

This guide will help you isolate problems and return the bill acceptor to service as quickly as possible. *Table 4-2* lists common "Trouble" situations, their symptoms, and the most likely defective modules.

Rowe recommends that you replace defective modules with new modules, rather than try to replace individual components within the modules.



Table 4-2. Troubleshooting Chart

Trouble	Symptom	Probable Cause
Transport motor does not start when a bill is inserted.	POWER LED on the logic board is not lit.	1. The problem is in the power supply or the harness to the CBA-2. 2. Defective logic board.
	The STATUS LED is ON or is blinking.	The CBA-2 is not operational due to a fault condition (see the next section of this chart).
	The transport does not start, but a clicking sound is heard in the logic board.	1. An object is jammed in the transport mechanism. 2. Defective transport. 3. Defective logic board.
	No sound or other indication that the transport is trying to run.	1. Defective V1 cell. 2. Defective logic board.
CBA-2 in SHUTDOWN	CBA-2 STATUS LED is ON steady.	The CBA-2 has not been enabled by the controlling machine.
In this state, the CBA-2 STATUS LED will be flashing ON and OFF. The number of flashes indicates the cause of the SHUTDOWN.	The CBA-2 STATUS LED flashes once.	1. An object is covering the V1 cell in the transport. 2. Defective transport. 3. Defective logic board.
	The CBA-2 STATUS LED flashes three times.	1. An object is covering the V3 cell. 2. Defective lower harness and cell assembly. 3. Defective transport. 4. Defective logic board.

Table 4-2. Troubleshooting Chart

Trouble	Symptom	Probable Cause
In this state, the CBA-2 STATUS LED will be flashing ON and OFF. The number of flashes indicates the cause of the SHUTDOWN.	The CBA-2 STATUS LED flashes four times.	<ol style="list-style-type: none"> <li>1. An object is activating the anti-pull-back lever in the transport.</li> <li>2. Defective lower harness and cell assembly.</li> <li>3. Defective logic board.</li> </ol>
	The CBA-2 STATUS LED flashes five times.	<ol style="list-style-type: none"> <li>1. The bill stacker is full.</li> <li>2. The bill stacker is jammed in the OFF-HOME position.</li> <li>3. The bill stacker HOME switch is out of adjustment.</li> <li>4. Defective bill stacker home switch.</li> <li>5. Defective logic board.</li> </ol>
	The CBA-2 STATUS LED flashes seven times.	<ol style="list-style-type: none"> <li>1. Motor speed could not be adjusted.</li> <li>2. Incorrect belt tension.</li> <li>3. Defective motor.</li> <li>4. Defective logic board.</li> </ol>
The bill acceptor rejects a large number of valid bills. The CBA-2 STATUS LED will flash one or more times to indicate the cause of the rejection.	The CBA-2 STATUS LED flashes once after rejecting the bill.	<ol style="list-style-type: none"> <li>1. Defective V1 cell in the transport.</li> <li>2. Defective logic board.</li> </ol>
	The CBA-2 STATUS LED flashes twice after rejecting the bill.	<ol style="list-style-type: none"> <li>1. Defective lower harness and cell assembly.</li> <li>2. Defective logic board.</li> </ol>

Table 4-2. Troubleshooting Chart

Trouble	Symptom	Probable Cause
The bill acceptor rejects a large number of valid bills. The CBA-2 STATUS LED will flash one or more times to indicate the cause of the rejection.	The CBA-2 STATUS LED flashes three times after rejecting the bill.	<ol style="list-style-type: none"> <li>1. Defective V3 cell in the transport.</li> <li>2. Defective logic board.</li> </ol>
	The CBA-2 STATUS LED flashes four times after rejecting the bill.	<ol style="list-style-type: none"> <li>1. An object is lodged in the transport.</li> <li>2. Binding anti-pull-back lever.</li> <li>3. Defective lower harness and cell assembly.</li> <li>4. Defective logic board.</li> </ol>
	The CBA-2 STATUS LED flashes five times after rejecting the bill.	<ol style="list-style-type: none"> <li>1. Defective magnetic head or transport.</li> <li>2. Defective logic board.</li> </ol>
	The CBA-2 STATUS LED flashes six times after rejecting the bill.	The bill denomination inserted has not been enabled.
Bills jam frequently.		<ol style="list-style-type: none"> <li>1. The anti-pull-back lever is not moving freely.</li> <li>2. The bill pressure roller is binding.</li> <li>3. The transport inlet or track surfaces have projections, or rough spots, on them.</li> <li>4. The transport belts are out of adjustment or dirty.</li> <li>5. The transport belts are not centered on their rollers.</li> <li>6. The transport upper input roller does not move up and down freely.</li> <li>7. Defective power supply.</li> </ol>

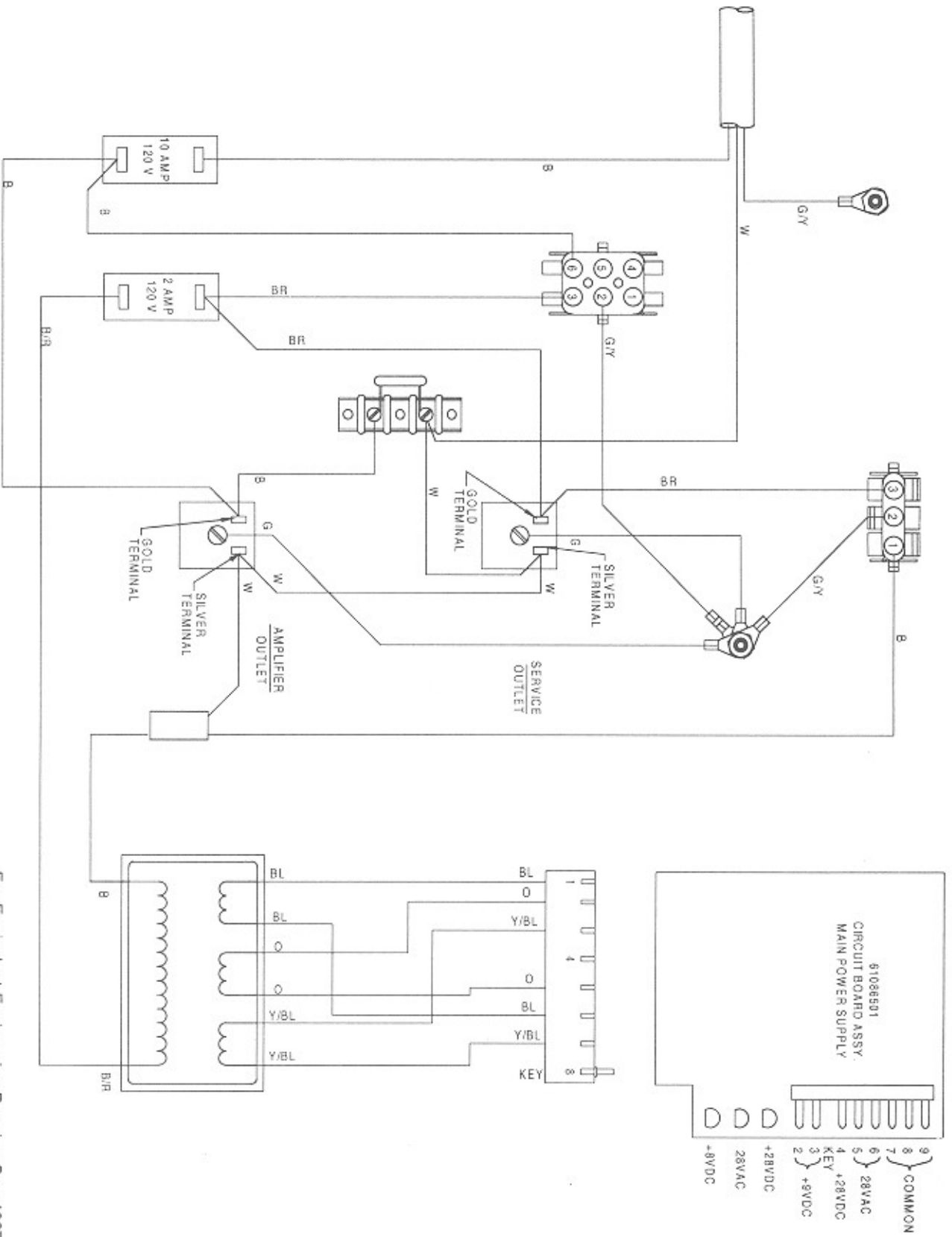


Figure 5-7A. Main Power Supply Wiring Diagram - Domestic

For Equivalent Engineering Drawing See 40879001-Q1

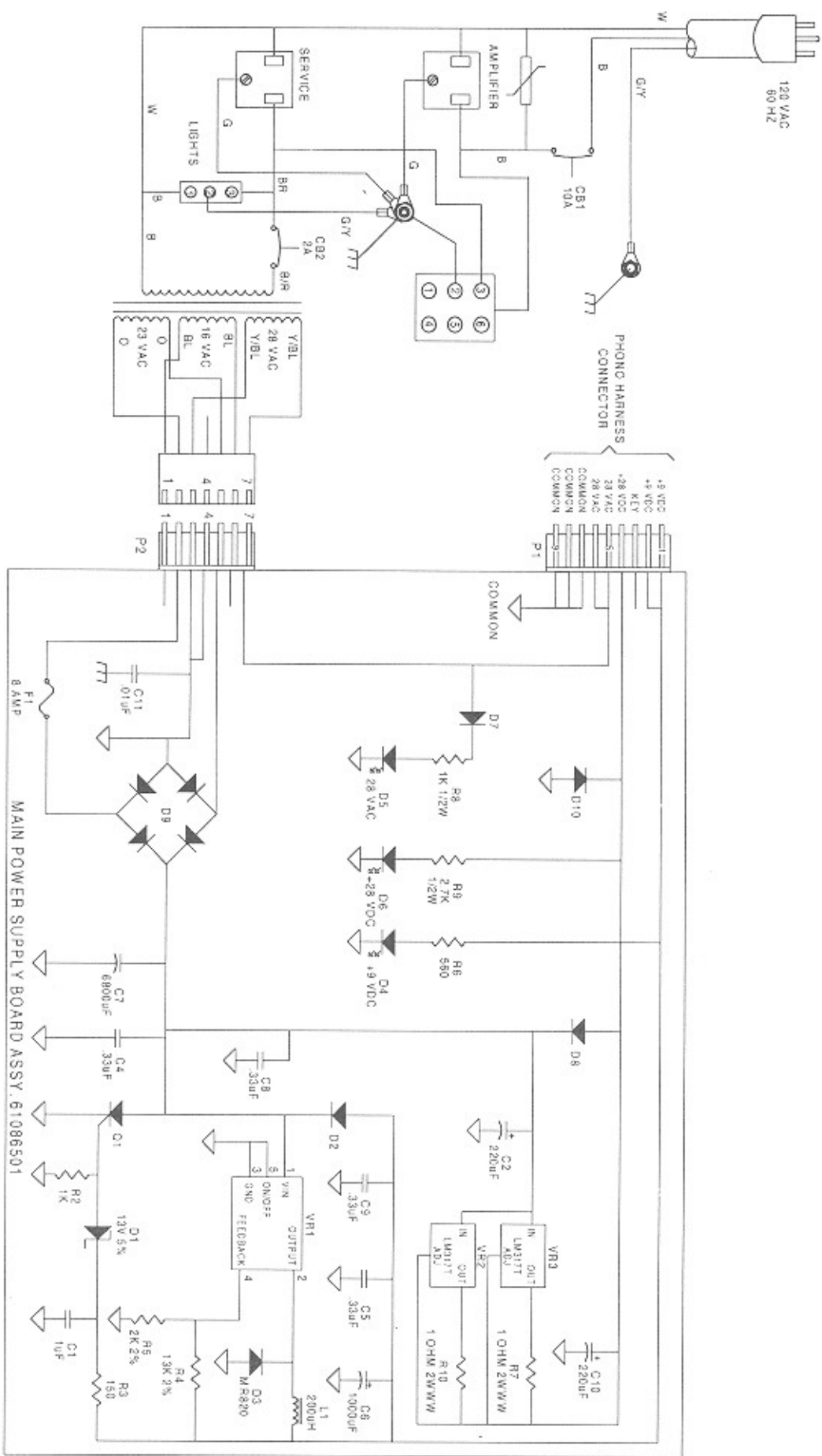
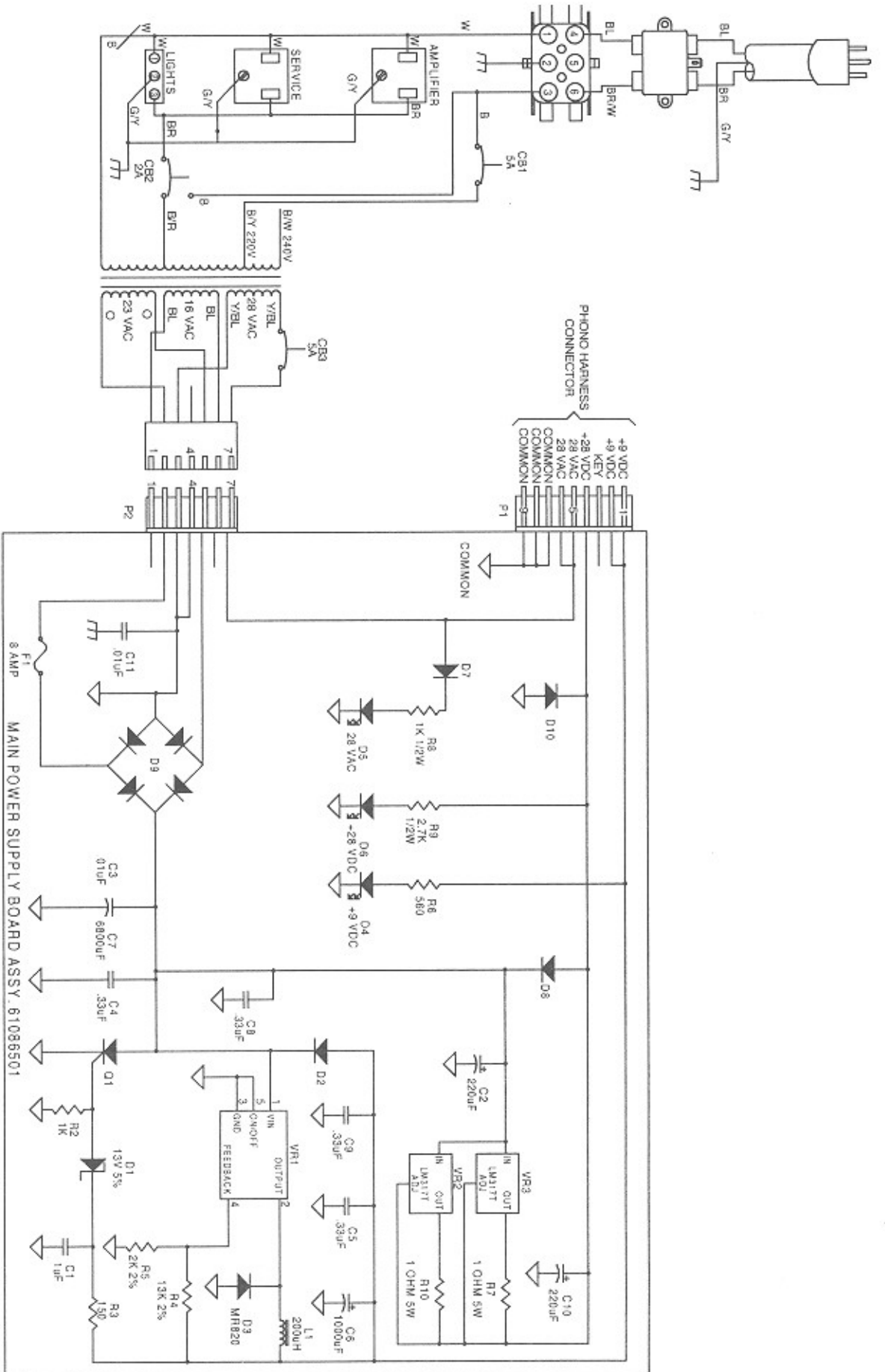


Figure 5-7B. Main Power Supply Schematic - Domestic

For Equivalent Engineering Drawing See 40879001-Q2





For Equivalent Engineering Drawing See 40879101/04 Q2  
**Figure 5-8B. Main Power Supply Schematic - Export**

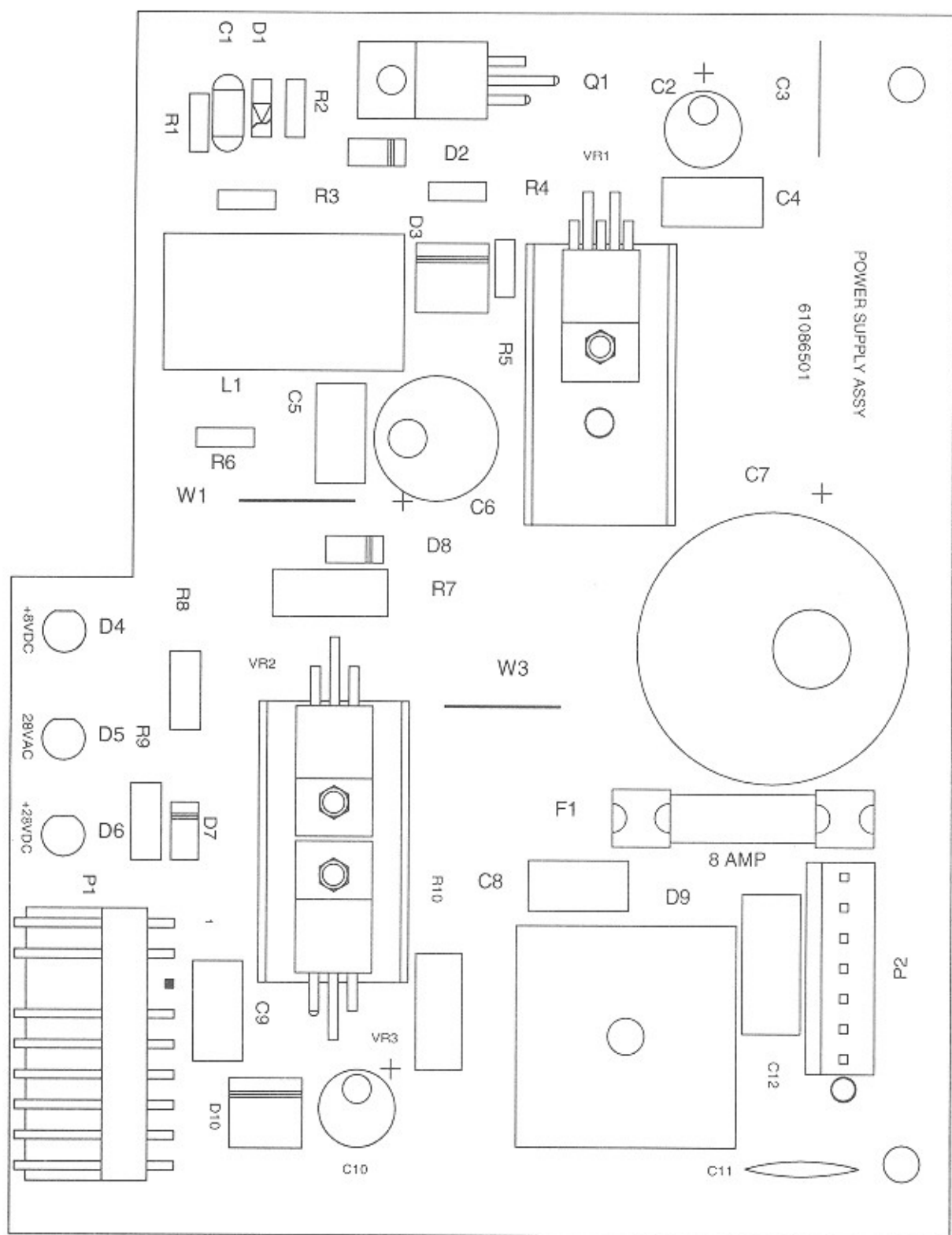


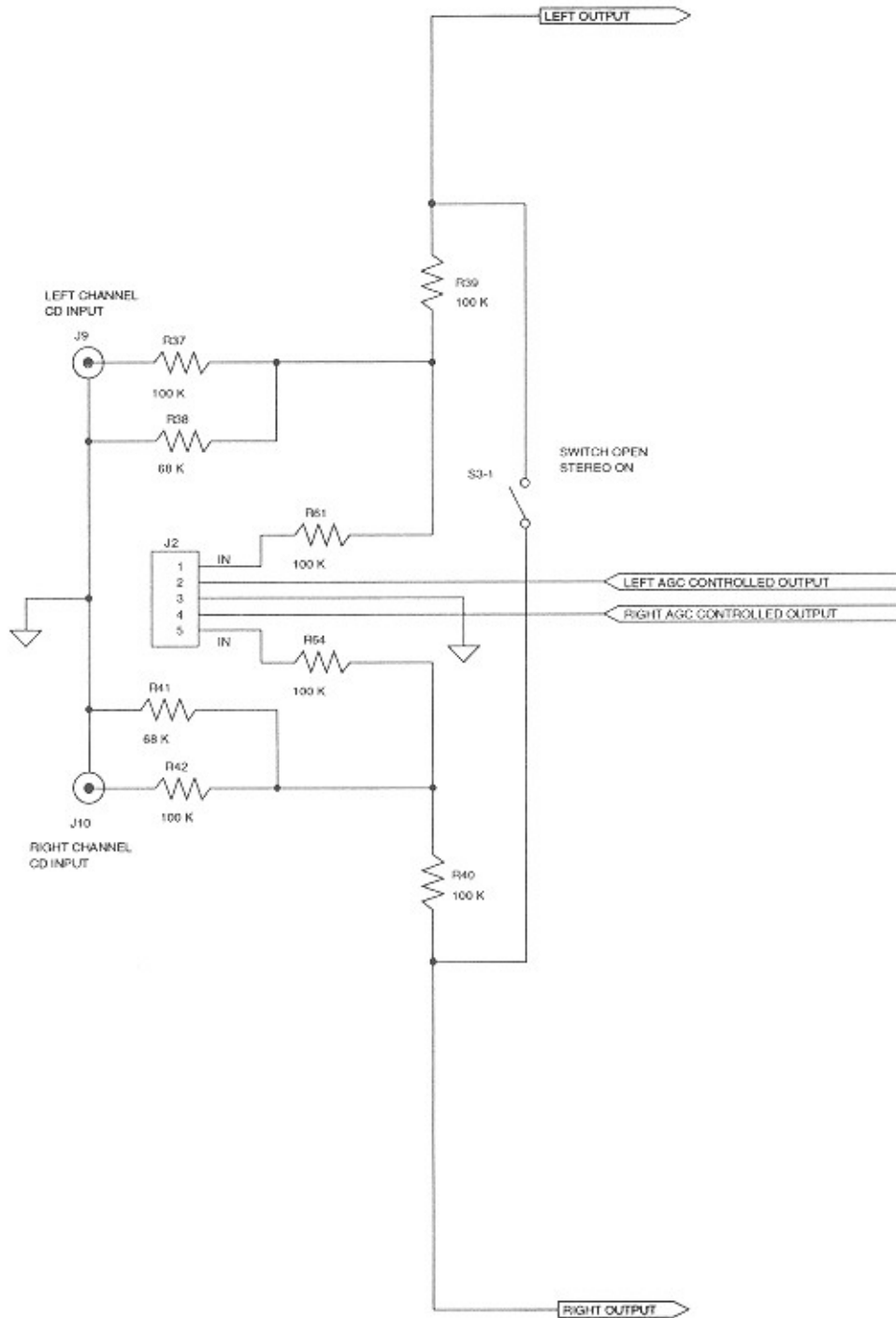
Figure 5-8C. Main Power Supply Circuit Board Assembly Layout



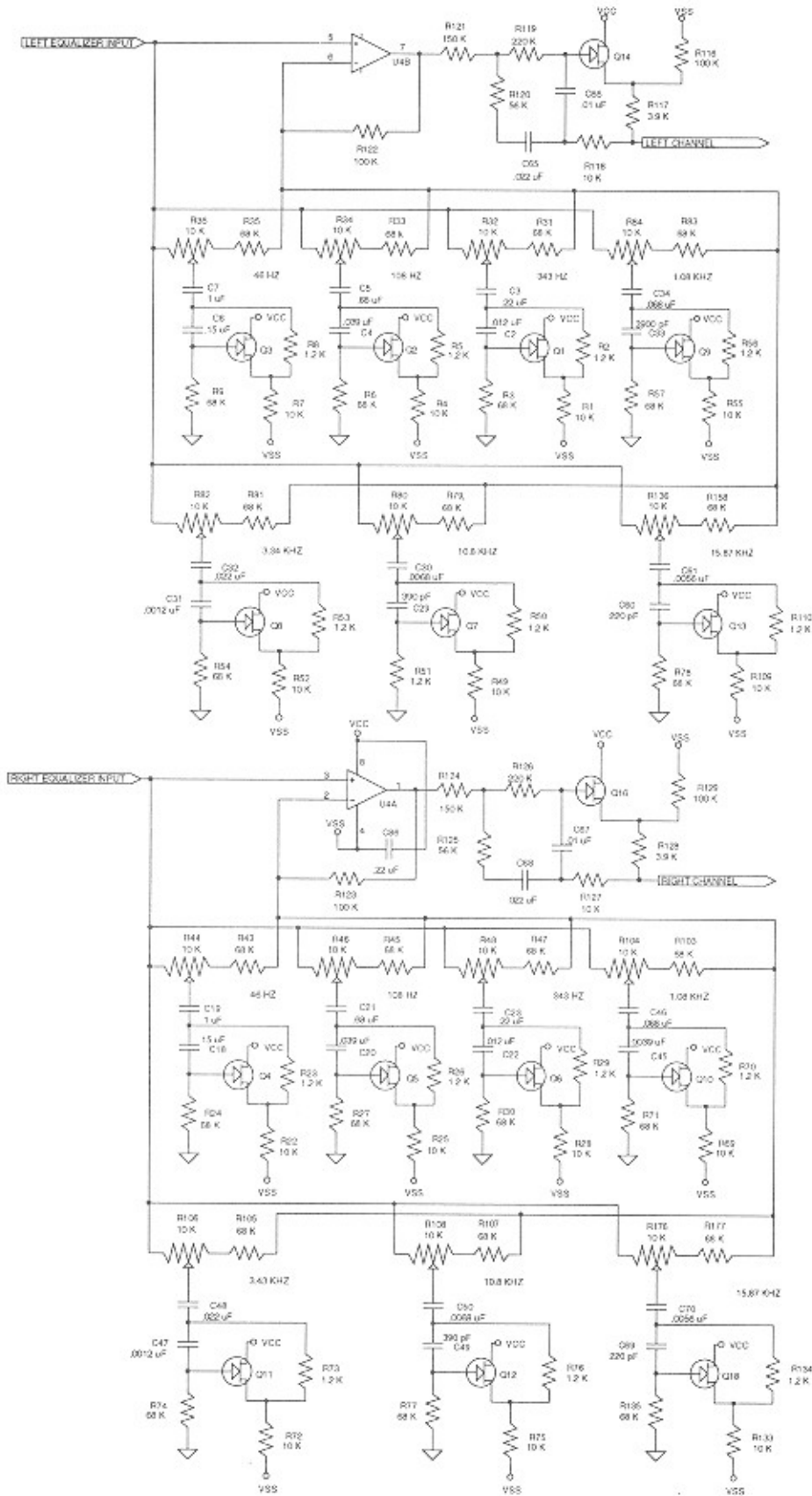
## COMPONENTS LIST FOR MAIN POWER SUPPLY CIRCUIT BOARD ASSEMBLY 61086501

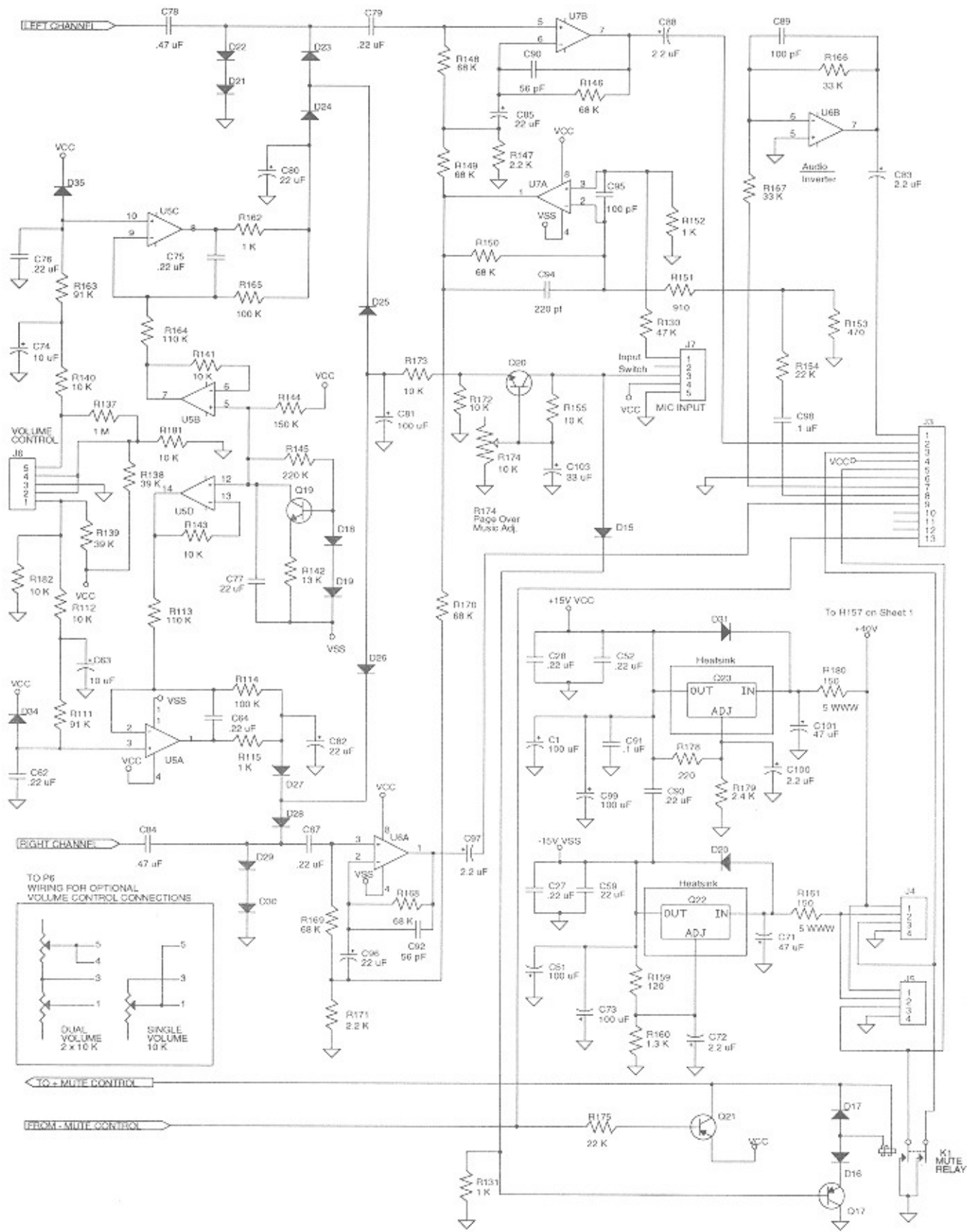
C1	Capacitor - Monolythic Ceramic 20%	1 $\mu$ F	70028521
C2	Capacitor - Low E.S.R. 50 VDC 20%	220 $\mu$ F	70028305
C3	Not Used		
C4	Capacitor - Mylar 100 VDC 10%	.33 $\mu$ F	70021555
C5	Capacitor - Mylar 100 VDC 10%	.33 $\mu$ F	70021555
C6	Capacitor - Low E.S.R. 16 VDC	1000 $\mu$ F	70028310
C7	Capacitor - Electrolytic 35 VDC 20%	6800 $\mu$ F	70023601
C8	Capacitor - Mylar 100 VDC 10%	.33 $\mu$ F	70021555
C9	Capacitor - Mylar 100 VDC 10%	.33 $\mu$ F	70021555
C10	Capacitor - Low E.S.R. 50 VDC 20%	220 $\mu$ F	70028305
C11	Capacitor - Ceramic Disc 1 KV 20%	.01 $\mu$ F	70022508
C12	Not Used		
D1	Diode - Zener (13V .5W 5%)	1N4743A	70035506
D2	Diode - Silicon	1N4004	70035005
D3	Diode - Silicon	MR820	70035017
D4	Diode - Light Emitting Red Diffused		70035305
D5	Diode - Light Emitting Red Diffused		70035305
D6	Diode - Light Emitting Red Diffused		70035305
D7	Diode - Silicon	1N4004	70035005
D8	Diode - Silicon	1N4004	70035005
D9	Bridge - Rectifier 25 Amp	KBP-C25-02W	21822507
D10	Diode - Silicon	MR 752	70035010
F1	Fuse	8 Amp	70072002
L1	Inductor		21513502
P1	Header - Polarized .156 Right Angle 9-Position		70076009
P2	Header - Polarized .156 7-Position		70075007
Q1	Thyristor Scr. 20 Amp	S4020L-ND	70038004
<b>NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.</b>			
R1	Not Used		
R2	Resistor - Carbon Film	1 $\Omega$	79901102
R3	Resistor - Carbon Film	150 $\Omega$	79901151
R4	Resistor - Carbon Film	13 K $\Omega$	79902133
R5	Resistor - Carbon Film	2 K $\Omega$	79902202
R6	Resistor - Carbon Film	560 $\Omega$	79901561
R7	Resistor - Wirewound (2 W)	1 $\Omega$	79900109
R8	Resistor - Metal Film (1/2 W 5%)	1 K $\Omega$	79904102
R9	Resistor - Metal Film (1/2 W 5%)	2.7 K $\Omega$	79904272
R10	Resistor - Wirewound (2 W 5%)	1 $\Omega$	79920109
VR1	I.C. - Voltage Regulator	LM2576T-ADJ	70036520
VR2	I.C. - Voltage Regulator	LM317T	70036507
VR3	I.C. - Voltage Regulator	LM317T	70036507
W1	Wire - Bare 22 GA		00503200
W2	Not Used		
W3	Wire - Bare 22 GA		00503200

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For Equivalent Engineering Drawing See 61023703-Q2 A  
 Figure 5-9A. Schematic Diagram - Stereo Preamp Assembly, Sheet 2

## COMPONENT LIST FOR PREAMPLIFIER BOARD (61023703-A)

C1	Capacitor - Electrolytic	100 $\mu$ F	70023814
C2	Capacitor - Monolythic Ceramic	.012 $\mu$ F	70028638
C3	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C4	Capacitor - Monolythic Ceramic	.039 $\mu$ F	70028644
C5	Capacitor - Monolythic Ceramic	.68 $\mu$ F	70028522
C6	Capacitor - Monolythic Ceramic	.15 $\mu$ F	70028512
C7	Capacitor - Monolythic Ceramic	1 $\mu$ F	70028521
C8	Not Used		
C9	Not Used		
C10	Not Used		
C11	Not Used		
C12	Not Used		
C13	Not Used		
C14	Not Used		
C15	Not Used		
C16	Not Used		
C17	Not Used		
C18	Capacitor - Monolythic Ceramic	.15 $\mu$ F	70028512
C19	Capacitor - Monolythic Ceramic	1 $\mu$ F	70028521
C20	Capacitor - Monolythic Ceramic	.039 $\mu$ F	70028644
C21	Capacitor - Monolythic Ceramic	.68 $\mu$ F	70028522
C22	Capacitor - Monolythic Ceramic	.012 $\mu$ F	70028638
C23	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C24	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C25	Not Used		
C26	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C27	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C28	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C29	Capacitor - Monolythic Ceramic	390 PF	70028611
C30	Capacitor - Monolythic Ceramic	.0068 $\mu$ F	70028633
C31	Capacitor - Monolythic Ceramic	.0012 $\mu$ F	70028620
C32	Capacitor - Monolythic Ceramic	.022 $\mu$ F	70028641
C33	Capacitor - Monolythic Ceramic	.0039 $\mu$ F	70028629
C34	Capacitor - Monolythic Ceramic	.068 $\mu$ F	70028647
C35	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C36	Capacitor - Electrolytic	100 $\mu$ F	70023814
C37	Capacitor - Monolythic Ceramic	100 PF	70028601
C38	Capacitor - Monolythic Ceramic	100 PF	70028601
C39	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C40	Capacitor - Monolythic Ceramic	100 PF	70028601
C41	Capacitor - Monolythic Ceramic	100 PF	70028601
C42	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C43	Capacitor - Electrolytic	100 $\mu$ F	70023814
C44	Capacitor - Electrolytic	33 $\mu$ F	70023811
C45	Capacitor - Monolythic Ceramic	.0039 $\mu$ F	70028629
C46	Capacitor - Monolythic Ceramic	.068 $\mu$ F	70028647
C47	Capacitor - Monolythic Ceramic	.0012 $\mu$ F	70028620
C48	Capacitor - Monolythic Ceramic	.022 $\mu$ F	70028641
C49	Capacitor - Monolythic Ceramic	390 PF	70028611
C50	Capacitor - Monolythic Ceramic	.0068 $\mu$ F	70028633
C51	Capacitor - Electrolytic	100 $\mu$ F	70023814
C52	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C53	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C54	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C55	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C56	Capacitor - Monolythic Ceramic	.01 $\mu$ F	70028636
C57	Capacitor - Electrolytic	100 $\mu$ F	70023814

C58	Capacitor - Monolythic Ceramic	.47 $\mu$ F	70028516
C59	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C60	Capacitor - Monolythic Ceramic	220 PF	70028606
C61	Capacitor - Monolythic Ceramic	.0056 $\mu$ F	70028632
C62	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C63	Capacitor - Electrolytic	10 $\mu$ F	70023808
C64	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C65	Capacitor - Monolythic Ceramic	.022 $\mu$ F	70028641
C66	Capacitor - Monolythic Ceramic	.01 $\mu$ F	70028636
C67	Capacitor - Monolythic Ceramic	.01 $\mu$ F	70028636
C68	Capacitor - Monolythic Ceramic	.022 $\mu$ F	70028641
C69	Capacitor - Monolythic Ceramic	220 PF	70028606
C70	Capacitor - Monolythic Ceramic	.0056 $\mu$ F	70028632
C71	Capacitor - Electrolytic	47 $\mu$ F	70023812
C72	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C73	Capacitor - Electrolytic	100 $\mu$ F	70023814
C74	Capacitor - Electrolytic	10 $\mu$ F	70023808
C75	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C76	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C77	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C78	Capacitor - Monolythic Ceramic	.47 $\mu$ F	70028516
C79	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C80	Capacitor - Electrolytic	22 $\mu$ F	70023810
C81	Capacitor - Electrolytic	100 $\mu$ F	70023814
C82	Capacitor - Electrolytic	22 $\mu$ F	70023810
C83	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C84	Capacitor - Monolythic Ceramic	.47 $\mu$ F	70028516
C85	Capacitor - Electrolytic	22 $\mu$ F	70023810
C86	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C87	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C88	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C89	Capacitor - Monolythic Ceramic	100 PF	70028601
C90	Capacitor - Monolythic Ceramic	56 PF	70028710
C91	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C92	Capacitor - Monolythic Ceramic	56 PF	70028710
C93	Capacitor - Monolythic Ceramic	.22 $\mu$ F	70028523
C94	Capacitor - Monolythic Ceramic	220 PF	70028606
C95	Capacitor - Monolythic Ceramic	100 PF	70028601
C96	Capacitor - Electrolytic	22 $\mu$ F	70023810
C97	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C98	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028649
C99	Capacitor - Electrolytic	100 $\mu$ F	70023814
C100	Capacitor - Electrolytic	2.2 $\mu$ F	70023805
C101	Capacitor - Electrolytic	47 $\mu$ F	70023812
C102	Capacitor - Monolythic Ceramic	.47 $\mu$ F	70028516
C103	Capacitor - Electrolytic	33 $\mu$ F	70023811
D1	Diode - Silicon	1N4148	70035012
D2	Diode - Silicon	1N4148	70035012
D3	Diode - Silicon	1N4148	70035012
D4	Diode - Silicon	1N4148	70035012
D5	Diode - Silicon	1N4148	70035012
D6	Diode - Silicon	1N4148	70035012
D7	Diode - Silicon	1N4148	70035012
D8	Diode - Silicon	1N4148	70035012
D9	Diode - Silicon	1N4148	70035012
D10	Diode - Silicon	1N4148	70035012



## COMPONENT LIST FOR PREAMPLIFIER BOARD (61023703-A)

(CONTINUED)

D11	Diode - Silicon	1N4148	70035012
D12	Diode - Silicon	1N4148	70035012
D13	Diode - Silicon	1N4148	70035012
D14	Diode - Silicon	1N4148	70035012
D15	Diode - Silicon	1N4148	70035012
D16	Diode - Silicon	1N4148	70035012
D17	Diode - Silicon	1N4148	70035012
D18	Diode - Silicon	1N4148	70035012
D19	Diode - Silicon	1N4148	70035012
D20	Diode - Silicon	1N4148	70035012
D21	Diode - Silicon	1N4148	70035012
D22	Diode - Silicon	1N4148	70035012
D23	Diode - Silicon	1N4148	70035012
D24	Diode - Silicon	1N4148	70035012
D25	Diode - Silicon	1N4148	70035012
D26	Diode - Silicon	1N4148	70035012
D27	Diode - Silicon	1N4148	70035012
D28	Diode - Silicon	1N4148	70035012
D29	Diode - Silicon	1N4148	70035012
D30	Diode - Silicon	1N4148	70035012
D31	Diode - Silicon	1N4148	70035012
D32	Diode - Silicon	1N4148	70035012
D33	Diode - Silicon	1N4148	70035012
D34	Diode - Silicon	1N4148	70035012
D35	Diode - Silicon	1N4148	70035012
K1	Relay - Reed		70042208
P1	Not Used		
P2	Header - Non Polarizing	(5 CKT)	70074923
P3	Header - Non Polarizing	(13 CKT)	70074931
P4	Connector - Top Entry	(4 CKT)	70074802
P5	Connector - Top Entry	(4 CKT)	70074802
P6	Header - Non Polarizing	(5 CKT)	70074923
P7	Header - Non Polarizing	(5 CKT)	70074923
P8	Header - Polarizing	(2 CKT)	70075002
P9	Receptacle - Phono Jack		21540902
P10	Receptacle - Phono Jack		21540902
Q1	Transistor - J Fet (N-Channel)	2N5484	70030901
Q2	Transistor - J Fet (N-Channel)	2N5484	70030901
Q3	Transistor - J Fet (N-Channel)	2N5484	70030901
Q4	Transistor - J Fet (N-Channel)	2N5484	70030901
Q5	Transistor - J Fet (N-Channel)	2N5484	70030901
Q6	Transistor - J Fet (N-Channel)	2N5484	70030901
Q7	Transistor - J Fet (N-Channel)	2N5484	70030901
Q8	Transistor - J Fet (N-Channel)	2N5484	70030901
Q9	Transistor - J Fet (N-Channel)	2N5484	70030901
Q10	Transistor - J Fet (N-Channel)	2N5484	70030901
Q11	Transistor - J Fet (N-Channel)	2N5484	70030901
Q12	Transistor - J Fet (N-Channel)	2N5484	70030901
Q13	Transistor - J Fet (N-Channel)	2N5484	70030901
Q14	Transistor - J Fet (N-Channel)	2N5484	70030901
Q15	Transistor - Silicon (PNP)	MPSA56	70030104
Q16	Transistor - J Fet (N-Channel)	2N5484	70030901
Q17	Transistor - Silicon (PNP)	MPSA56	70030104

Q18	Transistor - J Fet (N-Channel)	2N5484	70030901
Q19	Transistor - Silicon (NPN)	MPSA06	70030008
Q20	Transistor - Silicon (NPN)	MPSA06	70030008
Q21	Transistor - Silicon (PNP)	MPSA56	70030104
Q22	Regulator - Voltage (Adj Neg)	LM337T	70036508
Q23	Regulator - Voltage (Adj Pos)	LM317T	70036507

**NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.**

R1	Resistor - Carbon	10 K $\Omega$	79901103
R2	Resistor - Carbon	1.2 K $\Omega$	79901122
R3	Resistor - Carbon	68 K $\Omega$	79901683
R4	Resistor - Carbon	10 K $\Omega$	79901103
R5	Resistor - Carbon	1.2 K $\Omega$	79901122
R6	Resistor - Carbon	68 K $\Omega$	79901683
R7	Resistor - Carbon	10 K $\Omega$	79901103
R8	Resistor - Carbon	1.2 K $\Omega$	79901122
R9	Resistor - Carbon	68 K $\Omega$	79901683
R10	Not Used		
R11	Not Used		
R12	Not Used		
R13	Not Used		
R14	Not Used		
R15	Not Used		
R16	Not Used		
R17	Not Used		
R18	Not Used		
R19	Not Used		
R20	Not Used		
R21	Not Used		
R22	Resistor - Carbon	10 K $\Omega$	79901103
R23	Resistor - Carbon	1.2 K $\Omega$	79901122
R24	Resistor - Carbon	68 K $\Omega$	79901683
R25	Resistor - Carbon	10 K $\Omega$	79901103
R26	Resistor - Carbon	1.2 K $\Omega$	79901122
R27	Resistor - Carbon	68 K $\Omega$	79901683
R28	Resistor - Carbon	10 K $\Omega$	79901103
R29	Resistor - Carbon	1.2 K $\Omega$	79901122
R30	Resistor - Carbon	68 K $\Omega$	79901683
R31	Resistor - Carbon	68 K $\Omega$	79901683
* R32	Potentiometer - Special	10 K $\Omega$	70040018
R33	Resistor - Carbon	68 K $\Omega$	79901683
* R34	Potentiometer - Special	10 K $\Omega$	70040018
R35	Resistor - Carbon	68 K $\Omega$	79901683
* R36	Potentiometer - Special	10 K $\Omega$	70040018
R37	Resistor - Carbon	100 K $\Omega$	79901104
R38	Resistor - Carbon	68 K $\Omega$	79901683
R39	Resistor - Carbon	100 K $\Omega$	79901104
R40	Resistor - Carbon	100 K $\Omega$	79901104
R41	Resistor - Carbon	68 K $\Omega$	79901683
R42	Resistor - Carbon	100 K $\Omega$	79901104
R43	Resistor - Carbon	68 K $\Omega$	79901683
* R44	Potentiometer - Special	10 K $\Omega$	70040018
R45	Resistor - Carbon	68 K $\Omega$	79901683
* R46	Potentiometer - Special	10 K $\Omega$	70040018
R47	Resistor - Carbon	68 K $\Omega$	79901683
* R48	Potentiometer - Special	10 K $\Omega$	70040018
R49	Resistor - Carbon	10 K $\Omega$	79901103
R50	Resistor - Carbon	1.2 K $\Omega$	79901122
R51	Resistor - Carbon	68 K $\Omega$	79901683

## COMPONENT LIST FOR PREAMPLIFIER BOARD (61023703-A)

(CONTINUED)

R52	Resistor - Carbon	10 K $\Omega$	79901103
R53	Resistor - Carbon	1.2 K $\Omega$	79901122
R54	Resistor - Carbon	68 K $\Omega$	79901683
R55	Resistor - Carbon	10 K $\Omega$	79901103
R56	Resistor - Carbon	1.2 K $\Omega$	79901122
R57	Resistor - Carbon	68 K $\Omega$	79901683
R58	Resistor - Carbon	18 K $\Omega$	79901183
R59	Resistor - Carbon	1.8 K $\Omega$	79901182
R60	Resistor - Carbon	470 K $\Omega$	79901474
R61	Resistor - Carbon	100 K $\Omega$	79901104
R62	Resistor - Carbon	100 $\Omega$	79901101
R63	Resistor - Carbon	100 $\Omega$	79901101
R64	Resistor - Carbon	100 K $\Omega$	79901104
R65	Resistor - Carbon	470 K $\Omega$	79901474
R66	Resistor - Carbon	1.8 K $\Omega$	79901182
R67	Resistor - Carbon	18 K $\Omega$	79901183
R68	Resistor - Carbon	39 K $\Omega$	79901393
R69	Resistor - Carbon	10 K $\Omega$	79901103
R70	Resistor - Carbon	1.2 K $\Omega$	79901122
R71	Resistor - Carbon	68 K $\Omega$	79901683
R72	Resistor - Carbon	10 K $\Omega$	79901103
R73	Resistor - Carbon	1.2 K $\Omega$	79901122
R74	Resistor - Carbon	68 K $\Omega$	79901683
R75	Resistor - Carbon	10 K $\Omega$	79901103
R76	Resistor - Carbon	1.2 K $\Omega$	79901122
R77	Resistor - Carbon	68 K $\Omega$	79901683
R78	Resistor - Carbon	68 K $\Omega$	79901683
R79	Resistor - Carbon	68 K $\Omega$	79901683
* R80	Potentiometer - Special	10 K $\Omega$	70040018
R81	Resistor - Carbon	68 K $\Omega$	79901683
* R82	Potentiometer - Special	10 K $\Omega$	70040018
R83	Resistor - Carbon	68 K $\Omega$	79901683
* R84	Potentiometer - Special	10 K $\Omega$	70040018
R85	Resistor - Carbon	22 K $\Omega$	79901223
R86	Resistor - Carbon	330 K $\Omega$	79901334
R87	Resistor - Carbon	330 K $\Omega$	79901334
R88	Resistor - Carbon	24 K $\Omega$	79901243
R89	Resistor - Carbon	820 $\Omega$	79901821
R90	Resistor - Carbon	20 K $\Omega$	79901203
R91	Resistor - Carbon	33 K $\Omega$	79901333
R92	Resistor - Carbon	33 K $\Omega$	79901333
R93	Resistor - Carbon	820 $\Omega$	79901821
R94	Resistor - Carbon	20 K $\Omega$	79901203
R95	Resistor - Carbon	91 K $\Omega$	79901913
R96	Resistor - Carbon	10 K $\Omega$	79901103
R97	Resistor - Carbon	100 K $\Omega$	79901104
R98	Resistor - Carbon	2.7 M $\Omega$	79901275
R99	Resistor - Carbon	22 K $\Omega$	79901223
R100	Resistor - Carbon	270 K $\Omega$	79901274
R101	Resistor - Carbon	11 K $\Omega$	79901113
R102	Resistor - Carbon	5.6 K $\Omega$	79901562
R103	Resistor - Carbon	68 K $\Omega$	79901683
* R104	Potentiometer - Special	10 K $\Omega$	70040018
R105	Resistor - Carbon	68 K $\Omega$	79901683
* R106	Potentiometer - Special	10 K $\Omega$	70040018
R107	Resistor - Carbon	68 K $\Omega$	79901683

* R108	Potentiometer - Special	10 K $\Omega$	70040018
R109	Resistor - Carbon	10 K $\Omega$	79901103
R110	Resistor - Carbon	1.2 K $\Omega$	79901122
R111	Resistor - Carbon	91 K $\Omega$	79901913
R112	Resistor - Carbon	10 K $\Omega$	79901103
R113	Resistor - Carbon	110 K $\Omega$	79901114
R114	Resistor - Carbon	100 K $\Omega$	79901104
R115	Resistor - Carbon	1 K $\Omega$	79901102
R116	Resistor - Carbon	100 K $\Omega$	79901104
R117	Resistor - Carbon	3.9 K $\Omega$	79901392
R118	Resistor - Carbon	10 K $\Omega$	79901103
R119	Resistor - Carbon	220 K $\Omega$	79901224
R120	Resistor - Carbon	56 K $\Omega$	79901563
R121	Resistor - Carbon	150 K $\Omega$	79901154
R122	Resistor - Carbon	100 K $\Omega$	79901104
R123	Resistor - Carbon	100 K $\Omega$	79901104
R124	Resistor - Carbon	150 K $\Omega$	79901154
R125	Resistor - Carbon	56 K $\Omega$	79901563
R126	Resistor - Carbon	220 K $\Omega$	79901224
R127	Resistor - Carbon	10 K $\Omega$	79901103
R128	Resistor - Carbon	3.9 K $\Omega$	79901392
R129	Resistor - Carbon	100 K $\Omega$	79901104
R130	Resistor - Carbon	47 K $\Omega$	79901473
R131	Resistor - Carbon	1 K $\Omega$	79901102
R132	Resistor - Carbon	47 K $\Omega$	79901473
R133	Resistor - Carbon	10 K $\Omega$	79901103
R134	Resistor - Carbon	1.2 K $\Omega$	79901122
R135	Resistor - Carbon	68 K $\Omega$	79901683
* R136	Potentiometer - Special	10 K $\Omega$	70040018
R137	Resistor - Carbon	1 M $\Omega$	79901105
R138	Resistor - Carbon	39 K $\Omega$	79901393
R139	Resistor - Carbon	39 K $\Omega$	79901393
R140	Resistor - Carbon	10 K $\Omega$	79901103
R141	Resistor - Carbon	10 K $\Omega$	79901103
R142	Resistor - Carbon	13 K $\Omega$	79901133
R143	Resistor - Carbon	10 K $\Omega$	79901103
R144	Resistor - Carbon	150 K $\Omega$	79901154
R145	Resistor - Carbon	220 K $\Omega$	79901224
R146	Resistor - Carbon	68 K $\Omega$	79901683
R147	Resistor - Carbon	2.2 K $\Omega$	79901222
R148	Resistor - Carbon	68 K $\Omega$	79901683
R149	Resistor - Carbon	68 K $\Omega$	79901683
R150	Resistor - Carbon	68 K $\Omega$	79901683
R151	Resistor - Carbon	910 $\Omega$	79901911
R152	Resistor - Carbon	1 K $\Omega$	79901102
R153	Resistor - Carbon	470 $\Omega$	79901471
R154	Resistor - Carbon	22 K $\Omega$	79901223
R155	Resistor - Carbon	10 K $\Omega$	79901103
R156	Not Used		
R157	Resistor - Carbon	100 K $\Omega$	79901104
R158	Resistor - Carbon	68 K $\Omega$	79901683
R159	Resistor - Carbon (1/4W 2%)	120 $\Omega$	79902121
R160	Resistor - Carbon (1/4W 2%)	1.3 K $\Omega$	79902132
R161	Resistor - Wirewound	150 $\Omega$	70012510
R162	Resistor - Carbon	1 K $\Omega$	79901102
R163	Resistor - Carbon	91 K $\Omega$	79901913
R164	Resistor - Carbon	110 K $\Omega$	79901114
R165	Resistor - Carbon	100 K $\Omega$	79901104
R166	Resistor - Carbon	33 K $\Omega$	79901333

## COMPONENT LIST FOR PREAMPLIFIER BOARD (61023703-A)

(CONTINUED)

R167	Resistor - Carbon	33 K $\Omega$	79901333
R168	Resistor - Carbon	68 K $\Omega$	79901683
R169	Resistor - Carbon	68 K $\Omega$	79901683
R170	Resistor - Carbon	68 K $\Omega$	79901683
R171	Resistor - Carbon	2.2 K $\Omega$	79901222
R172	Resistor - Carbon	10 K $\Omega$	79901103
R173	Resistor - Carbon	10 K $\Omega$	79901103
* R174	Potentiometer	10 K $\Omega$	70040014
R175	Resistor - Carbon	22 K $\Omega$	79901223
* R176	Potentiometer - Special	10 K $\Omega$	70040018
R177	Resistor - Carbon	68 K $\Omega$	79901683
R178	Resistor - Carbon (1/4W 2%)	220 $\Omega$	79902221
R179	Resistor - Carbon (1/4W 2%)	2.4 K $\Omega$	79902242
R180	Resistor - Wirewound	150 $\Omega$	70012510
R181	Resistor - Carbon	10 K $\Omega$	79901103
R182	Resistor - Carbon	10 K $\Omega$	79901103
R183	Resistor - Carbon	910 $\Omega$	79901911
R184	Resistor - Carbon	680 $\Omega$	79901681
R185	Resistor - Carbon	4.7 K $\Omega$	79901472
R186	Resistor - Carbon	4.7 K $\Omega$	79901472
S1	Switch - DP		70042902
U1	Not Used		
U2	I.C. - Dual Op Amp	LM833	30800238
U3	I.C. - Dual Op Amp	LM833	30800238
U4	I.C. - Dual Op Amp	LM833	30800238
U5	I.C. - Dual Op Amp	LM833	30800238
U6	I.C. - Dual Op Amp	LM833	30800238
U7	I.C. - Dual Op Amp	LM833	30800238

\* Requires Potentiometer Adjustment Shaft, Part Number 21621101.

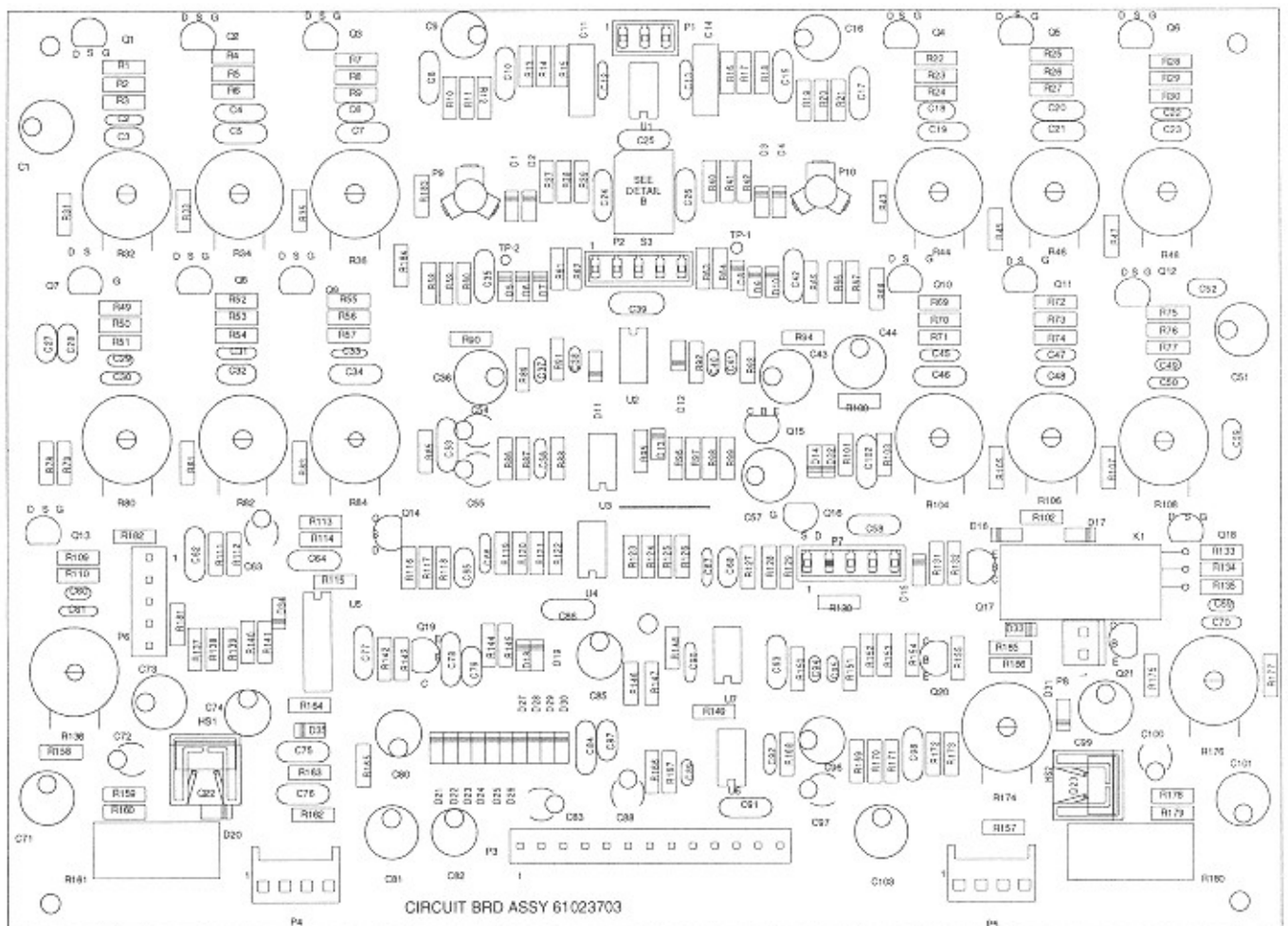
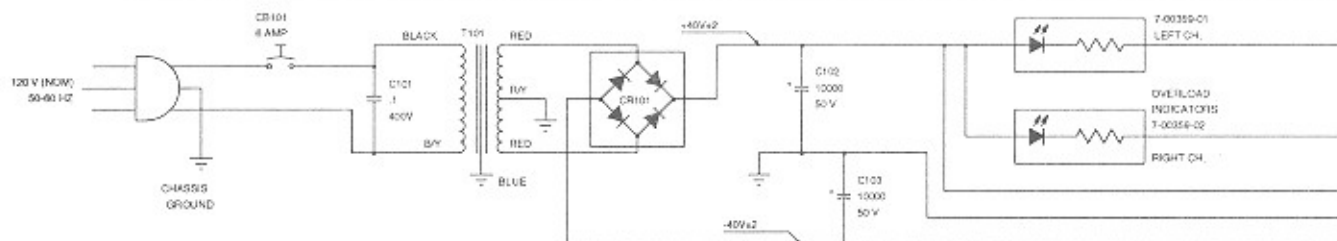
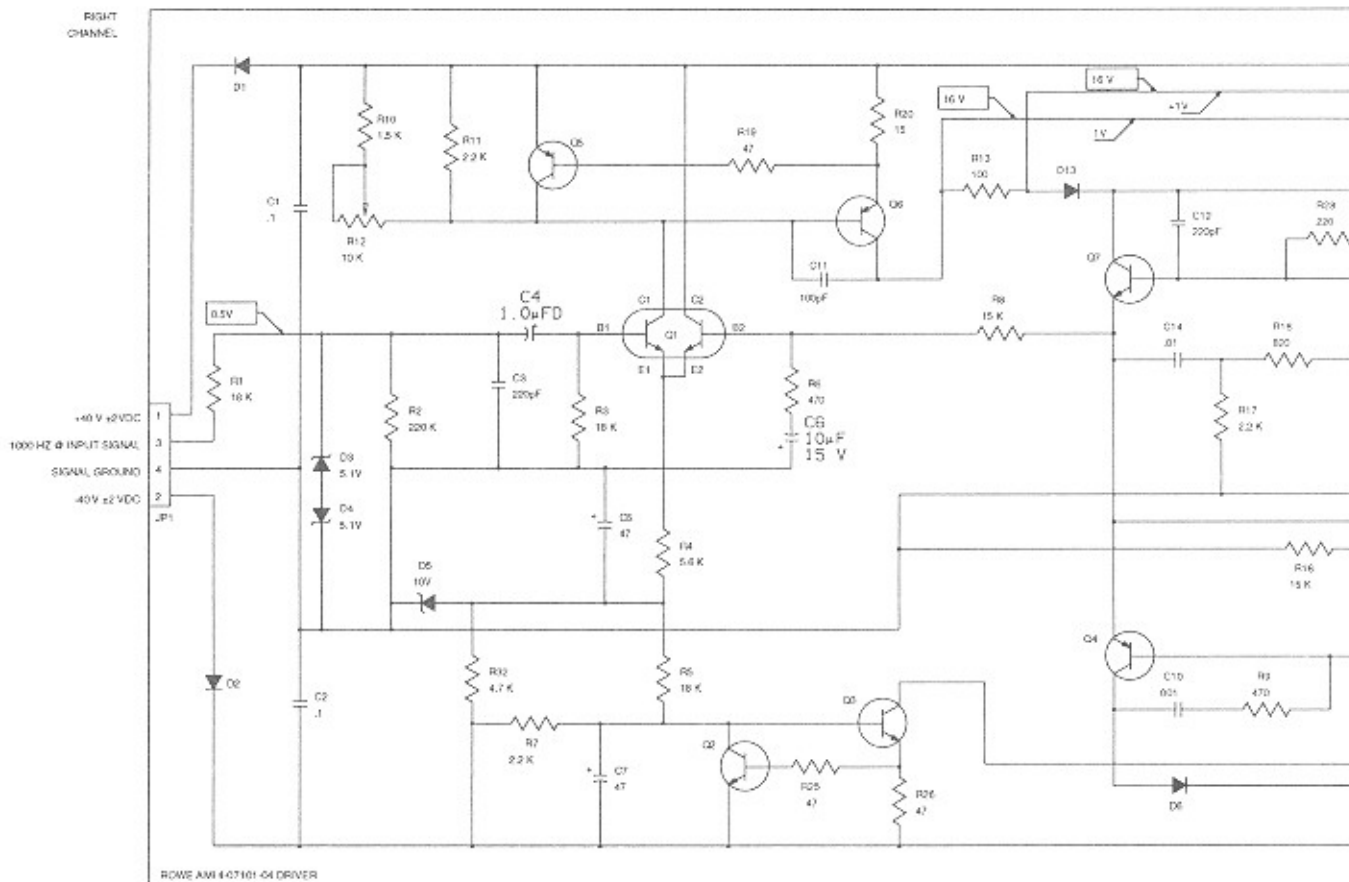


Figure 5-9B. Preamplifier Circuit Board Layout

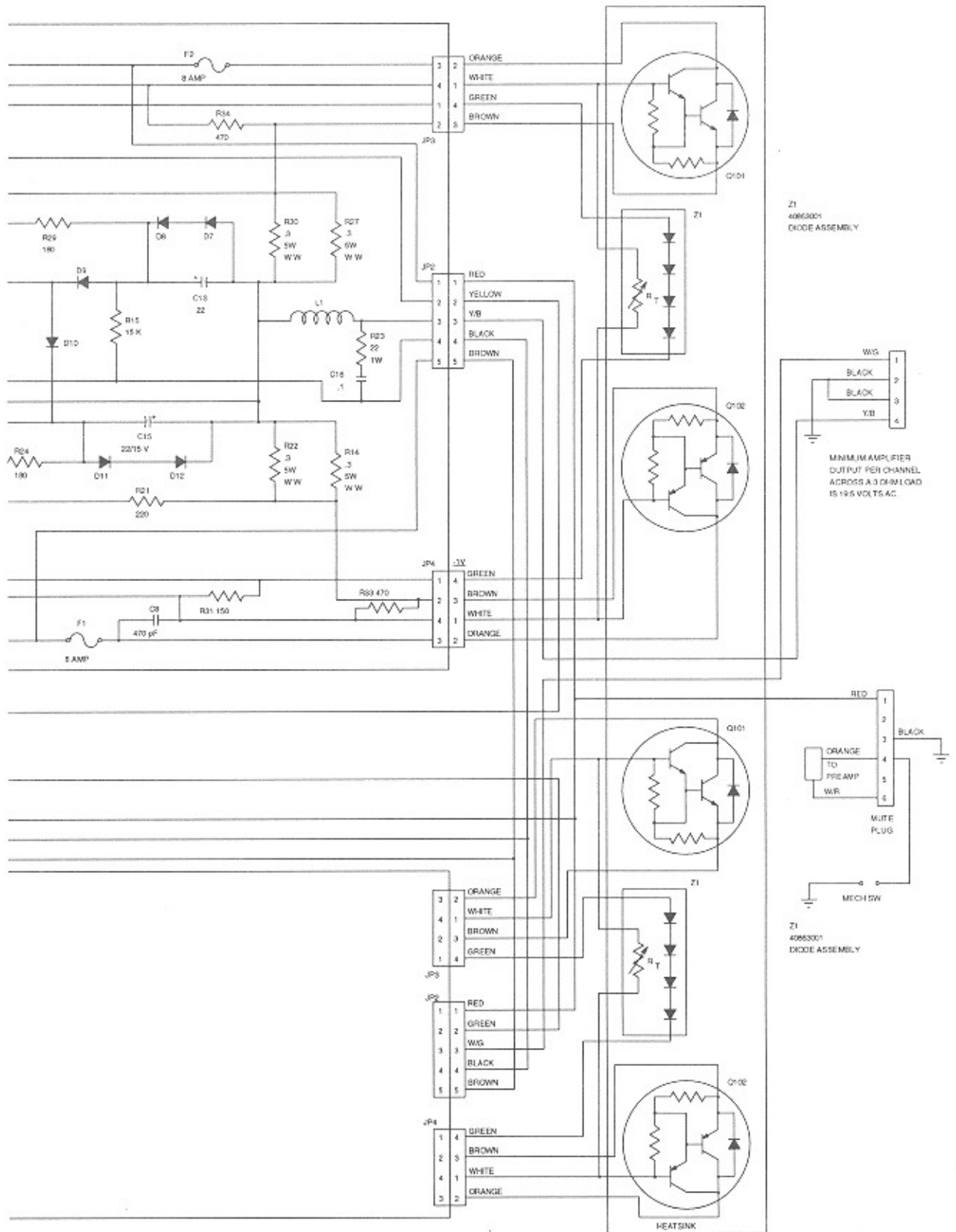


LEFT CHANNEL

DRIVER BOARD SAME AS ABOVE

NOTES (UNLESS OTHERWISE SPECIFIED)

1. R12 POTENTIOMETER SET FOR 0V ±0.005VDC @ OUTPUT - PRE-AMP MUTED OR REMOVED, SPEAKER TRANSFORMER PACKAGE DISCONNECTED
2. ALL RESISTORS ARE 1/8W & RATED IN OHMS.
3. ALL VOLTAGE TAKEN WITH CHASSIS REFERENCE.
4. INDICATES AC SIGNAL VOLTAGE NO LOAD.
5. INDICATES DC VOLTAGE NO LOAD.
6. IDLE CURRENT (Q101 OR Q102 EMITTER) IS MAX 5.10 MAS - THIS CAN BE MEASURED BY PLACING A VOLT METER ACROSS R30 OR R32. 3 OHM RESISTOR - VOLTAGE SHALL READ FROM .0225 TO .025 VOLTS DC.



For Equivalent Engineering Drawing See 61024903  
**Figure 5-10A. Schematic Diagram - 250 Watt Power Amp**



## COMPONENT LIST FOR AMPLIFIER DRIVER BOARD 40710104-J

C1	Capacitor - Mylar	.1 $\mu$ F	70021549
C2	Capacitor - Mylar	.1 $\mu$ F	70021549
C3	Capacitor - Monolythic Ceramic	220 PF	70028606
C4	Capacitor - Electrolytic	1 $\mu$ F	70023804
C5	Capacitor - Electrolytic	47 $\mu$ F	70023812
C6	Capacitor - Electrolytic	10 $\mu$ F	70023808
C7	Capacitor - Electrolytic	47 $\mu$ F	70023812
C8	Capacitor - Monolythic Ceramic	470 PF	70028612
C9	Not Used		
C10	Capacitor - Monolythic Ceramic	.001 $\mu$ F	70028618
C11	Capacitor - Monolythic Ceramic	100 PF	70028601
C12	Capacitor - Monolythic Ceramic	220 PF	70028606
C13	Capacitor - Electrolytic	22 $\mu$ F	70023810
C14	Capacitor - Monolythic Ceramic	.01 $\mu$ F	70028636
C15	Capacitor - Electrolytic	22 $\mu$ F	70023810
C16	Capacitor - Mylar	.1 $\mu$ F	70021549
CR1	Diode - Silicon		70035005
CR2	Diode - Silicon		70035005
CR3	Diode - Zener	(5.1 V)	70035527
CR4	Diode - Zener	(5.1 V)	70035527
CR5	Diode - Zener	(10 V)	70035514
CR6	Diode - Silicon		70035005
CR7	Diode - Silicon		70035005
CR8	Diode - Silicon		70035005
CR9	Diode - Silicon		70035005
CR10	Diode - Silicon		70035005
CR11	Diode - Silicon		70035005
CR12	Diode - Silicon		70035005
CR13	Diode - Silicon		70035005
F1	Fuse (8 Amp)		70072002
F2	Fuse (8 Amp)		70072002
L1	Inductor - Coil		21940701
P1	Wafer - Non-Polarizing	(4 CKT)	70074904
P2	Wafer - Polarizing	(5 CKT)	70075005
P3	Wafer - Polarizing	(4 CKT)	70075004
P4	Wafer - Polarizing	(4 CKT)	70075004
Q1	Transistor - Silicon (Dual)	(NPN)	70030301
Q2	Transistor - Silicon	(NPN)	70030008
Q3	Transistor - Silicon	(NPN)	70033006
Q4	Transistor - Silicon	(PNP)	70030104
Q5	Transistor - Silicon	(PNP)	70030104
Q6	Transistor - Silicon		70030403
Q7	Transistor - Silicon	(NPN)	70030008
<b>NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.</b>			
R1	Resistor - Carbon	18 K $\Omega$	79901183
R2	Resistor - Carbon	220 K $\Omega$	79901224
R3	Resistor - Carbon	18 K $\Omega$	79901183
R4	Resistor - Carbon	5.6 K $\Omega$	79901562
R5	Resistor - Carbon	18 K $\Omega$	79901183
R6	Resistor - Carbon	470 $\Omega$	79901471

R7	Resistor - Carbon	2.2 $\Omega$	79901222
R8	Resistor - Carbon	15 K $\Omega$	79901153
R9	Resistor - Carbon	470 $\Omega$	79901471
R10	Resistor - Carbon	1.5 K $\Omega$	79901152
R11	Resistor - Carbon	2.2 K $\Omega$	79901222
R12	Resistor - Potentiometer	10 K $\Omega$	70040014
R13	Resistor - Carbon	100 $\Omega$	79901101
R14	Resistor - Wire Wound	.3 $\Omega$	70011805
R15	Resistor - Carbon	15 K $\Omega$	79901153
R16	Resistor - Carbon	15 K $\Omega$	79901153
R17	Resistor - Carbon	2.2 K $\Omega$	79901222
R18	Resistor - Carbon	820 $\Omega$	79901821
R19	Resistor - Carbon	47 $\Omega$	79901470
R20	Resistor - Carbon	15 $\Omega$	79901150
R21	Resistor - Carbon	180 $\Omega$	79901181
R22	Resistor - Wire Wound	.3 $\Omega$	70011805
R23	Resistor - Wire Wound	22 $\Omega$	79920220
R24	Resistor - Carbon	180 $\Omega$	79901181
R25	Resistor - Carbon	47 $\Omega$	79901470
R26	Resistor - Carbon	47 $\Omega$	79901470
R27	Resistor - Wire Wound (5 W, 10%)	.3 $\Omega$	70011805
R28	Resistor - Carbon	180 $\Omega$	79901181
R29	Resistor - Carbon	180 $\Omega$	79901181
R30	Resistor - Wire Wound (5 W 10%)	.3 $\Omega$	70011805
R31	Resistor - Carbon	220 $\Omega$	79901221
R32	Resistor - Carbon	4.7 K $\Omega$	79901472
R33	Resistor - Carbon	470 $\Omega$	79901471
R34	Resistor - Carbon	470 $\Omega$	79901471

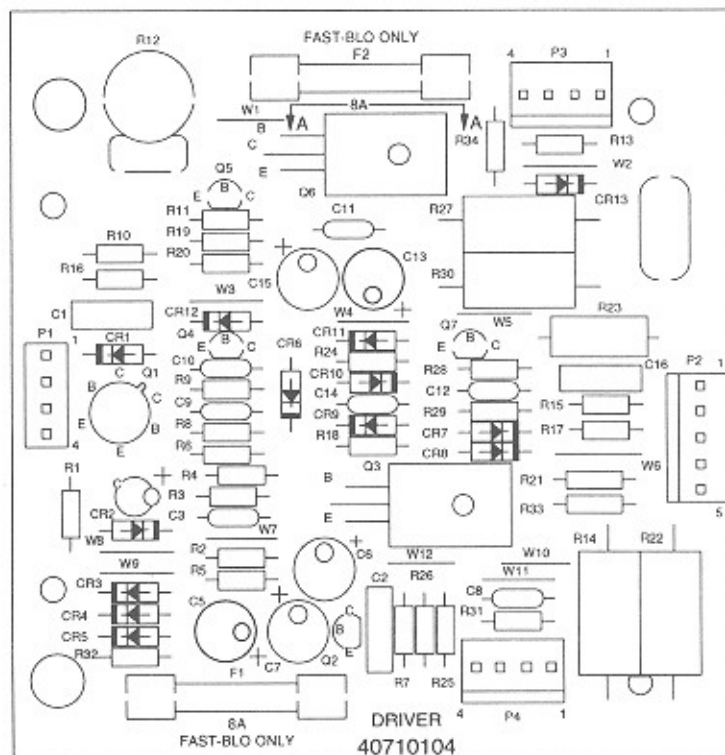
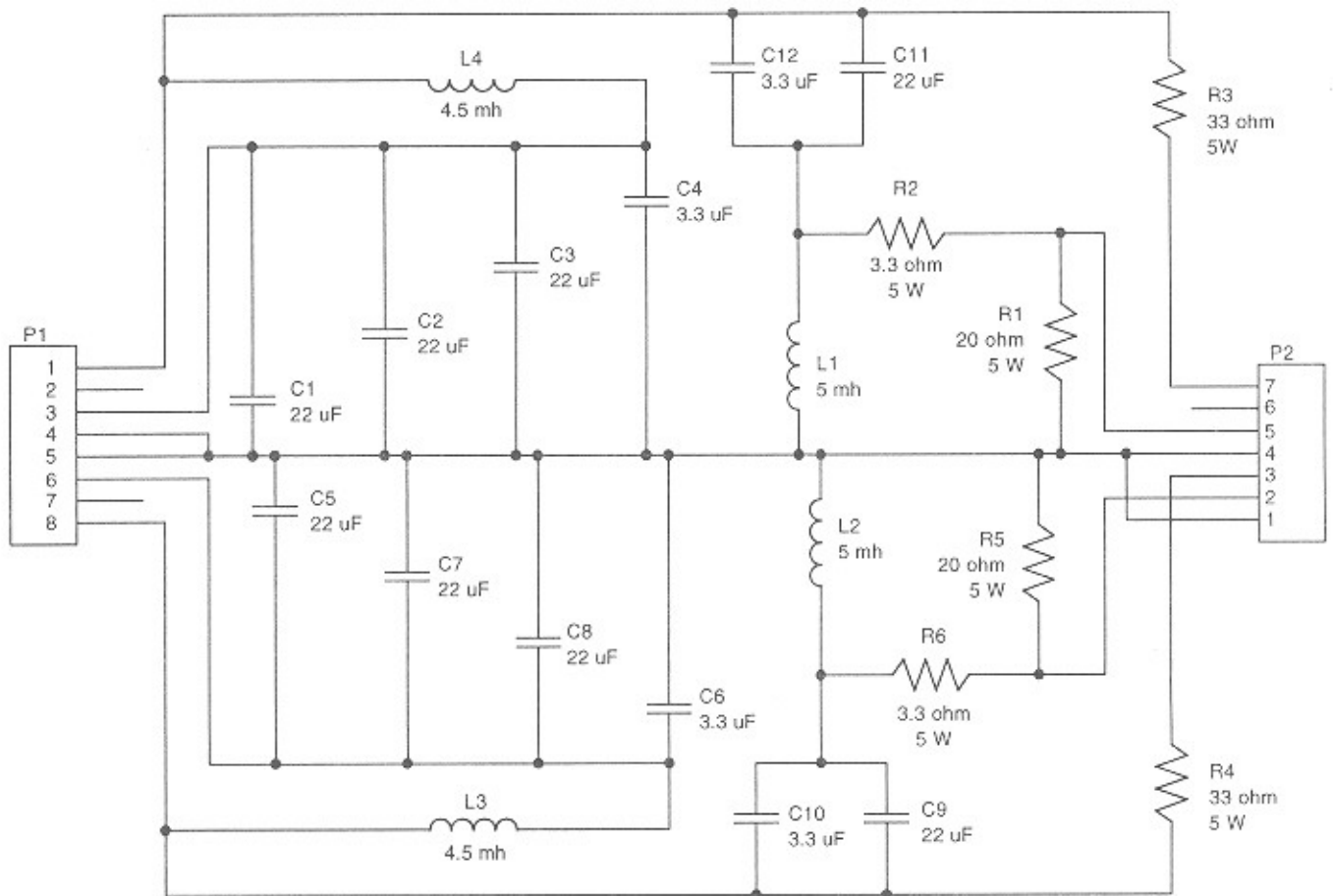


Figure 5-10B. Amplifier Driver Board Layout



For Equivalent Engineering Drawing See 61052701  
**Figure 5-10C. Circuit Board Assembly - Crossover**

## COMPONENT LIST FOR CROSSOVER NETWORK 61052701

* C1	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
* C2	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
* C3	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
C4	Capacitor - Bi-Polar Electrolytic	3.3 $\mu$ F		70022801
* C5	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
C6	Capacitor - Bi-Polar Electrolytic	3.3 $\mu$ F		70022801
* C7	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
* C8	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
C9	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
C10	Capacitor - Bi-Polar Electrolytic	3.3 $\mu$ F		70022801
C11	Capacitor - Bi-Polar Electrolytic	22 $\mu$ F		70022809
C12	Capacitor - Bi-Polar Electrolytic	3.3 $\mu$ F		70022801
L1	Inductor	5 mH		70041401 or 70041302
L2	Inductor	5 mH		70041401 or 70041302
L3	Inductor	4.5 mH	70041401 or 70041406 or 70041301	
L4	Inductor	4.5 mH	70041401 or 70041406 or 70041301	
P1	Header - Vertical Polarized	(8 CKT)		70075008
P2	Header - Vertical Polarized	(7 CKT)		70075007
R1	Resistor - Wirewound 5W	20 $\Omega$		70012514
R2	Resistor - Wirewound 5W	3.3 $\Omega$		70012513
R3	Resistor - Wirewound 5W	33 $\Omega$		70012512
R4	Resistor - Wirewound 5W	33 $\Omega$		70012512
R5	Resistor - Wirewound 5W	20 $\Omega$		70012514
R6	Resistor - Wirewound 5W	3.3 $\Omega$		70012513

### NOTES:

The following substitutions may be made:

$$* C1 (22 \mu\text{F}) + C2 (22 \mu\text{F}) + C3 (22 \mu\text{F}) + C4 (3.3 \mu\text{F}) = 69.3 \mu\text{F}$$

$$* C5 (22 \mu\text{F}) + C7 (22 \mu\text{F}) + C8 (22 \mu\text{F}) + C6 (3.3 \mu\text{F}) = 69.3 \mu\text{F}$$

OR

$$* C2 (33 \mu\text{F}) + C3 (33 \mu\text{F}) + C4 (3.3 \mu\text{F}) = 69.3 \mu\text{F}$$

$$* C7 (33 \mu\text{F}) + C8 (33 \mu\text{F}) + C6 (3.3 \mu\text{F}) = 69.3 \mu\text{F}$$

C1 and C5 Not Used.

Either of the above combinations may be used to obtain the nominal 19.5 mF.

### Amplifier Full Power Output Voltages (Per Channel)

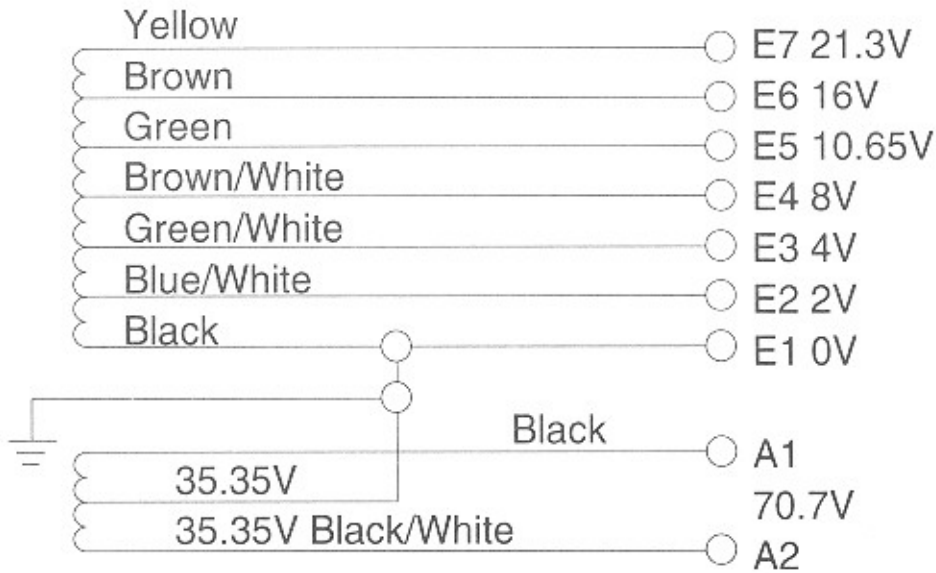
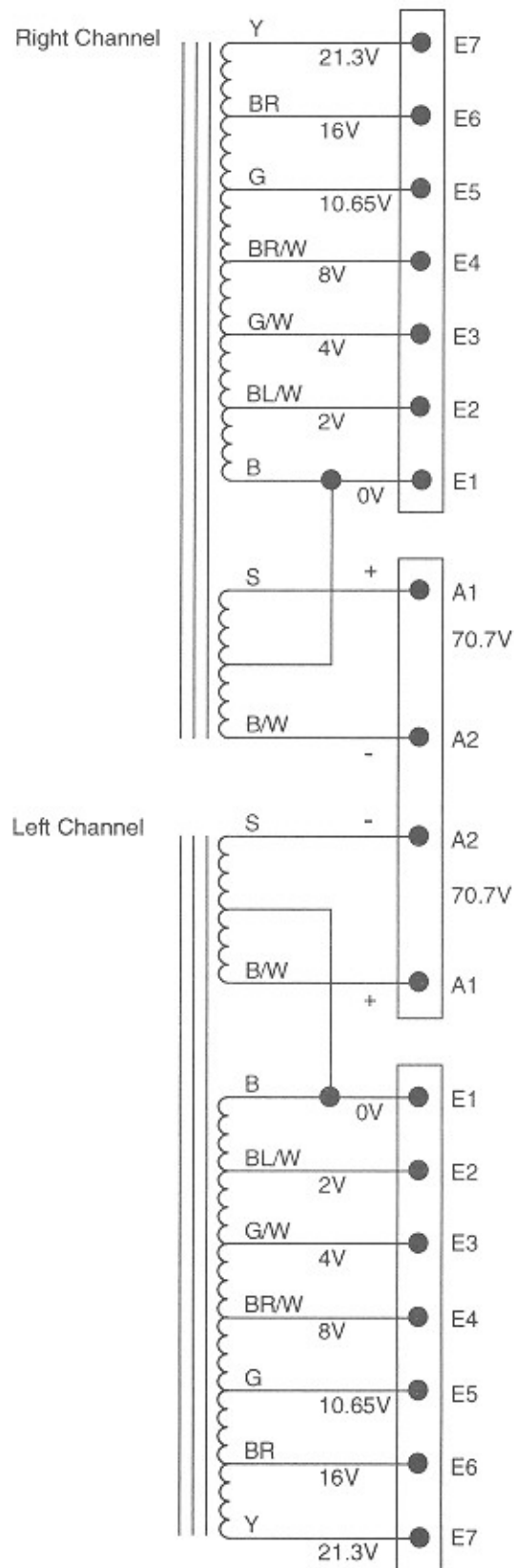
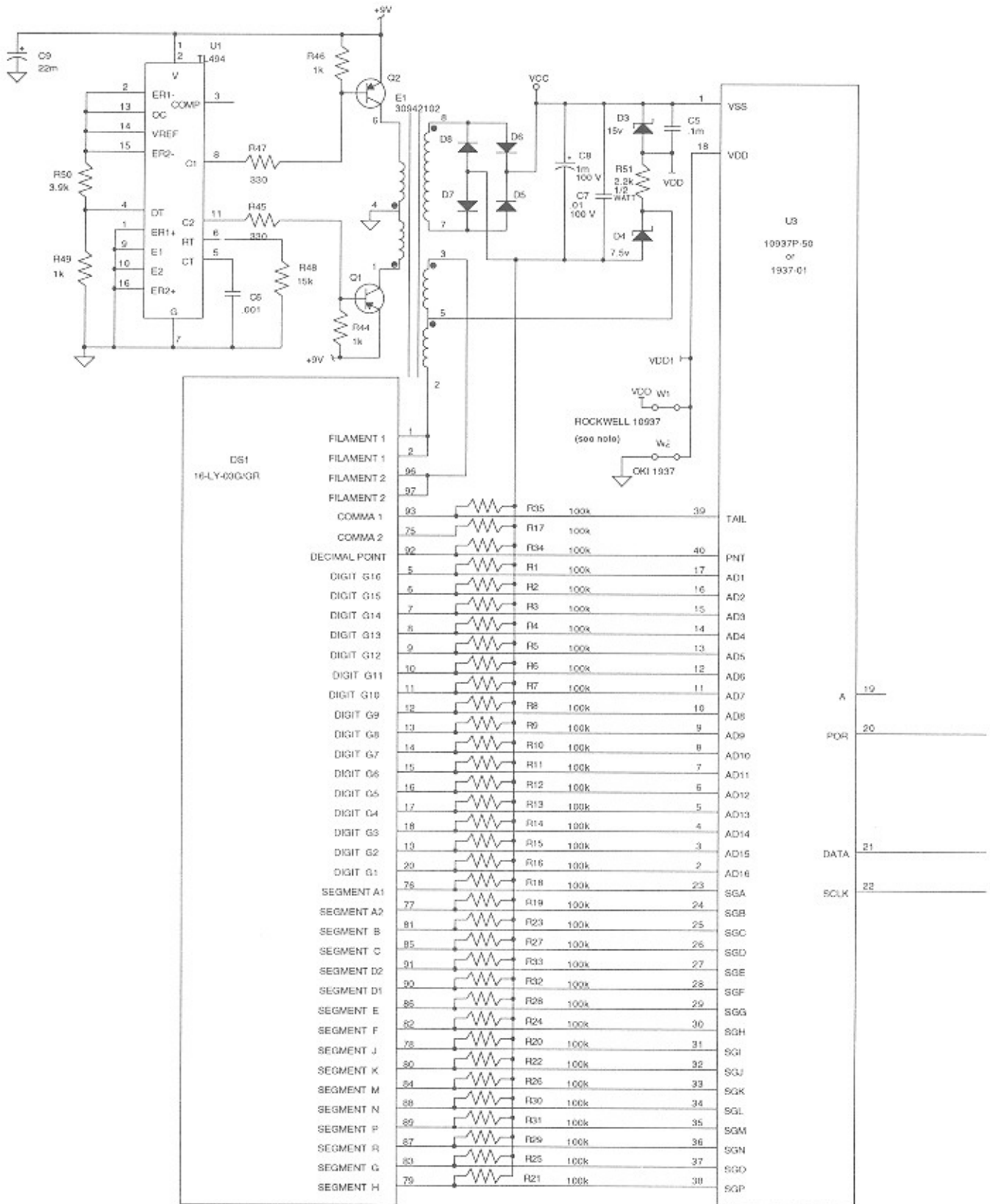


Figure 5-11. Transformer Output Voltages

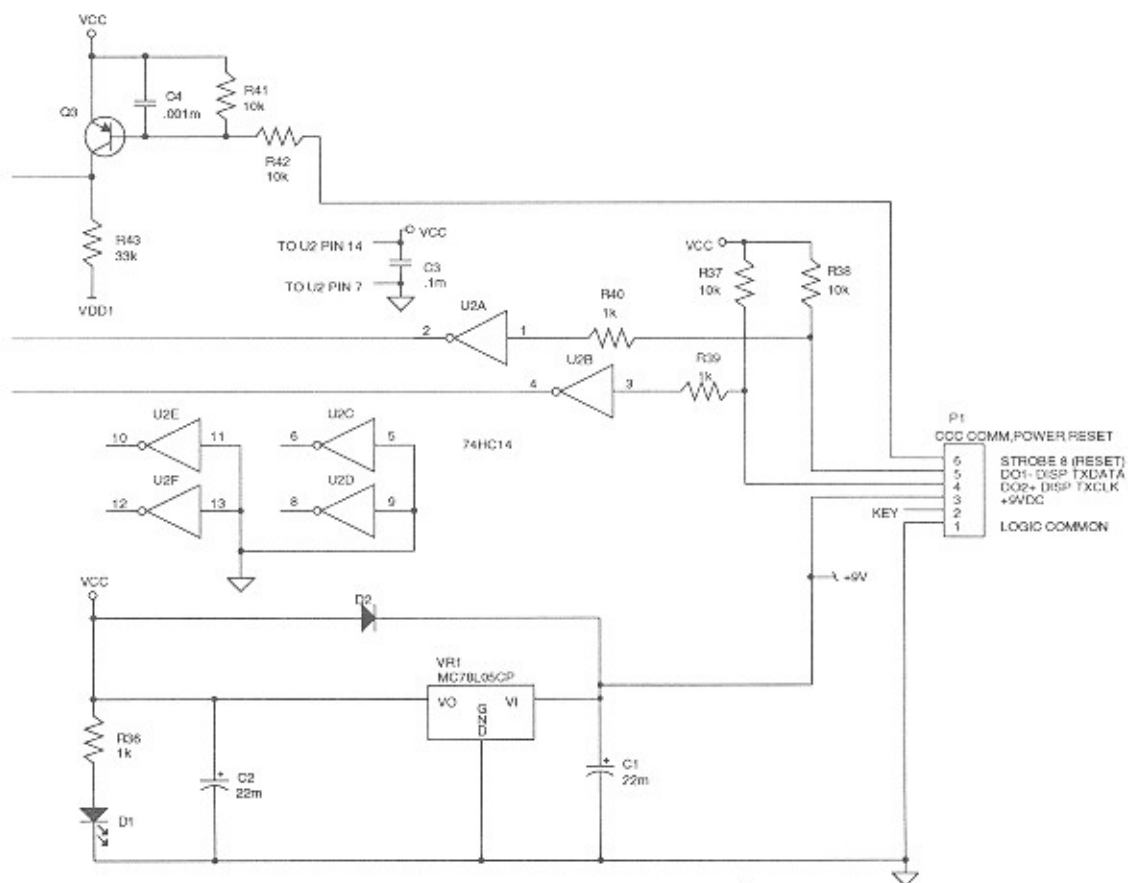


For Equivalent Engineering Drawing See 40875301-Q2 A  
**Figure 5-12. Transformer Wiring Diagram**



**NOTE:**

	AT U3	W1	W2
	30800237	USED	NOT USED
	30800258	NOT USED	USED



For Equivalent Engineering Drawing See 40855001-Q2 B  
**Figure 5-13A. Display Assembly**



## COMPONENT LIST FOR THE DISPLAY ASSEMBLY (40855001)

C1	Capacitor - Tantalum 15 VDC 10%	22 $\mu$ F	70025104
C2	Capacitor - Tantalum 15 VDC 10%	22 $\mu$ F	70025104
C3	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C4	Capacitor - Monolythic Ceramic 10%	.001 $\mu$ F	70028618
C5	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C6	Capacitor - Monolythic Ceramic 10%	.001 $\mu$ F	70028618
C7	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C8	Capacitor - Electrolytic 100 VDC 20%	1 $\mu$ F	70028101
C9	Capacitor - Tantalum 15 VDC 10%	22 $\mu$ F	70025104
D1	Diode - Light Emitting Red Diffused		70035305
D2	Diode - Silicon	1N4004	70035005
D3	Diode - Zener 15V 1/2W 5%	1N965B	70035522
D4	Diode - Zener 7.5V 1/2W 5%	1N958B	70035520
D5	Diode - Silicon	1N4148	70035012
D6	Diode - Silicon	1N4148	70035012
D7	Diode - Silicon	1N4148	70035012
D8	Diode - Silicon	1N4148	70035012
DS1	Display - Vac Flu (16 Char)	16-LY-03G	30933204
E1	Transformer DC-DC/AC	30942102	
P1	Header - Polarized .156 6 Position	70075006	
Q1	Transistor - Silicon PNP	MPSA56	70030104
Q2	Transistor - Silicon PNP	MPSA56	70030104
Q3	Transistor - Silicon PNP	MPSA56	70030104

**NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.**

R1-R35	Resistor - Carbon Film (1/8W 5%)	100 K $\Omega$	79905104
R36	Resistor - Carbon Film	1 K $\Omega$	79901102
R37	Resistor - Carbon Film	10 K $\Omega$	79901103
R38	Resistor - Carbon Film	10 K $\Omega$	79901103
R39	Resistor - Carbon Film	1 K $\Omega$	79901102
R40	Resistor - Carbon Film	1 K $\Omega$	79901102
R41	Resistor - Carbon Film	10 K $\Omega$	79901103
R42	Resistor - Carbon Film	10 K $\Omega$	79901103
R43	Resistor - Carbon Film	33 K $\Omega$	79901333
R44	Resistor - Carbon Film	1 K $\Omega$	79901102
R45	Resistor - Carbon Film	330 $\Omega$	79901331
R46	Resistor - Carbon Film	1 K $\Omega$	79901102
R47	Resistor - Carbon Film	330 $\Omega$	79901331
R48	Resistor - Carbon Film	15 K $\Omega$	79901153
R49	Resistor - Carbon Film	1 K $\Omega$	79901102
R50	Resistor - Carbon Film	3.9 K $\Omega$	79901392
R51	Resistor - Carbon Film	1.8 K $\Omega$	79901182

U1	I.C.-PWM Control Circuit	TL494	30800257
U2	Schmitt Trigger Inverter	74HC14I.C.-HEX	79940014
U3	Driver-Display (Vac Flu)	10937P-50	30800237
SEE NOTE			
***OR***			
	Driver-Display (Vac Flu)	MSC1937-01	30800258
SEE NOTE			
VR1	Regulator - Voltage (Linear IC)	MC78L05ACP	70036515
W1	Wire - Bare		00503200
SEE NOTE			
W2	Wire - Bare		00503200
SEE NOTE			

NOTE: Insert W1 (W2 Open) If Rockwell 10937 (30800237) at U3.  
 Insert W2 (W1 Open) If OKI 1937 (30800258) at U3.

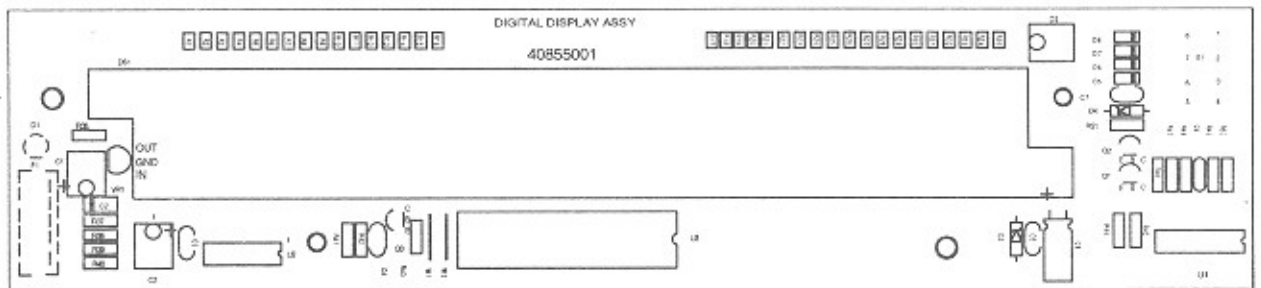
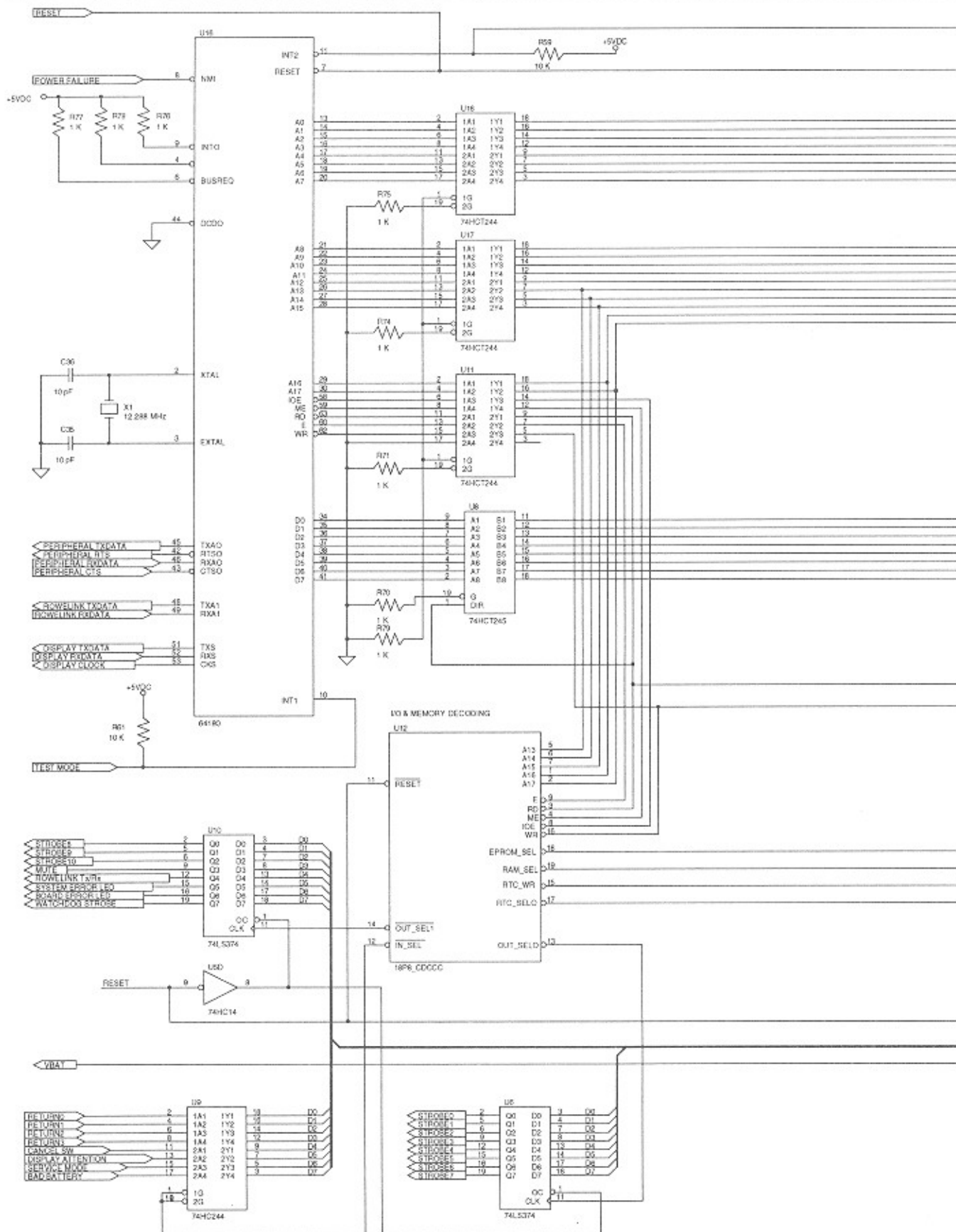
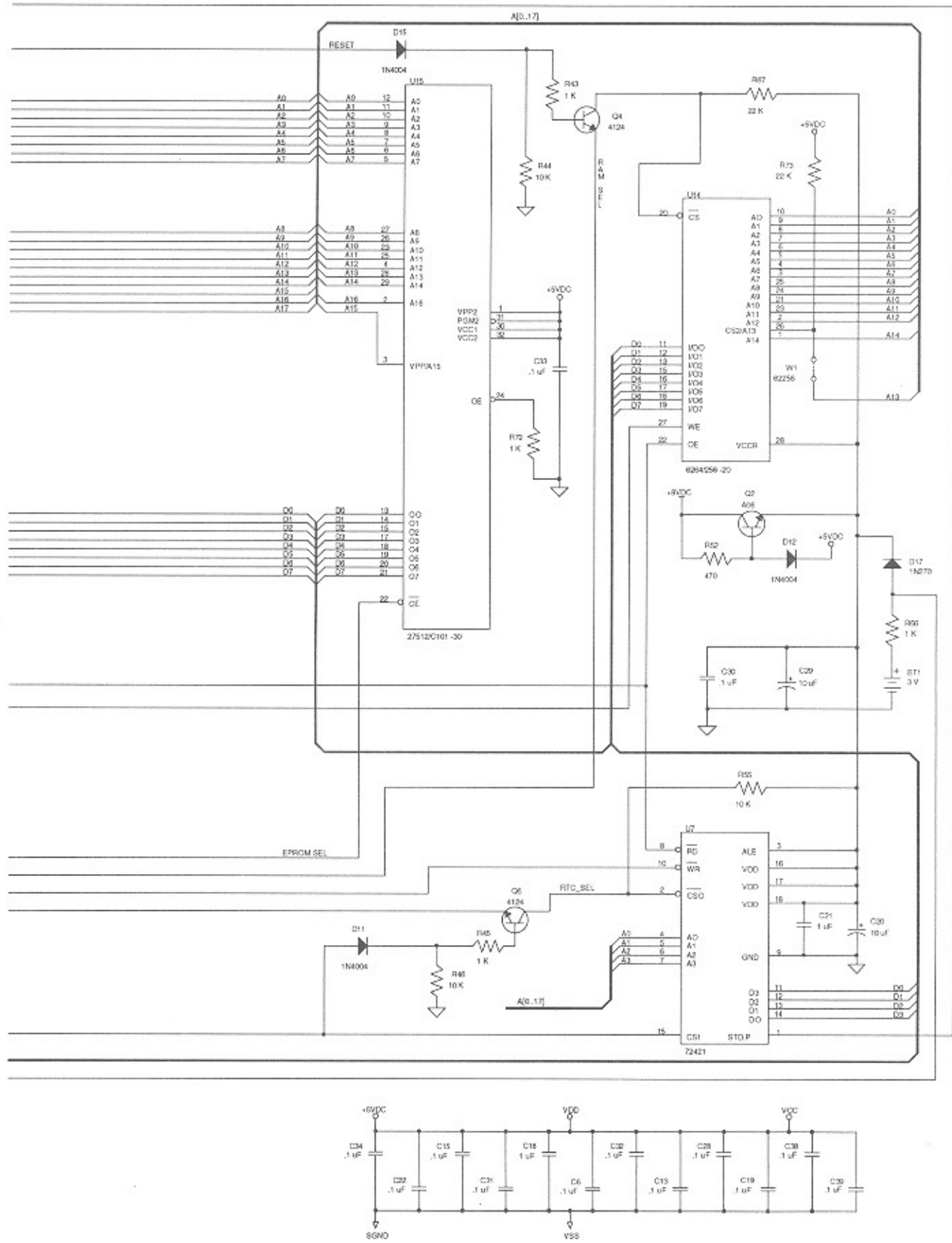


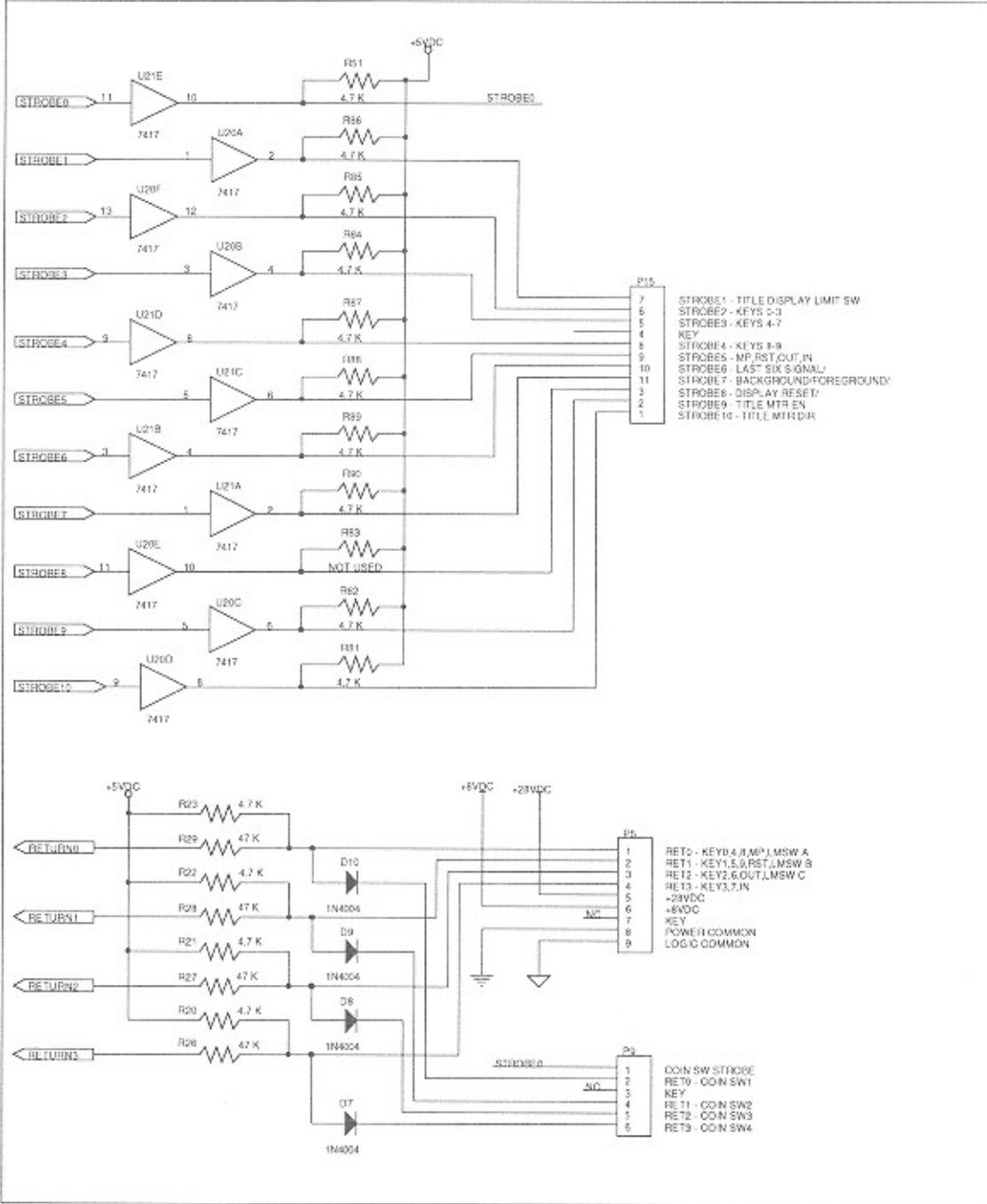
Figure 5-13B. Display Assembly Circuit Board Layout 40855001



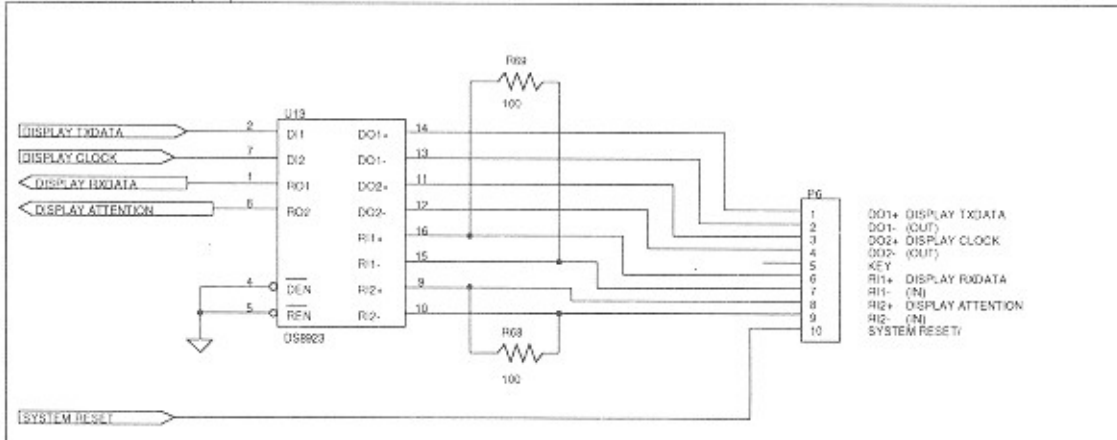


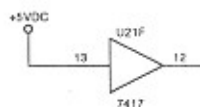
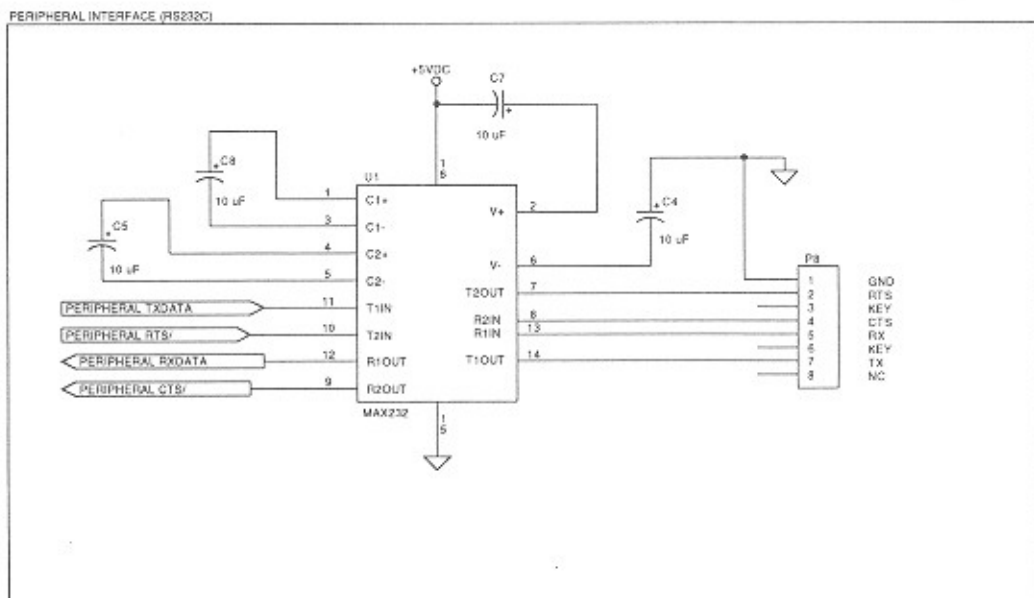
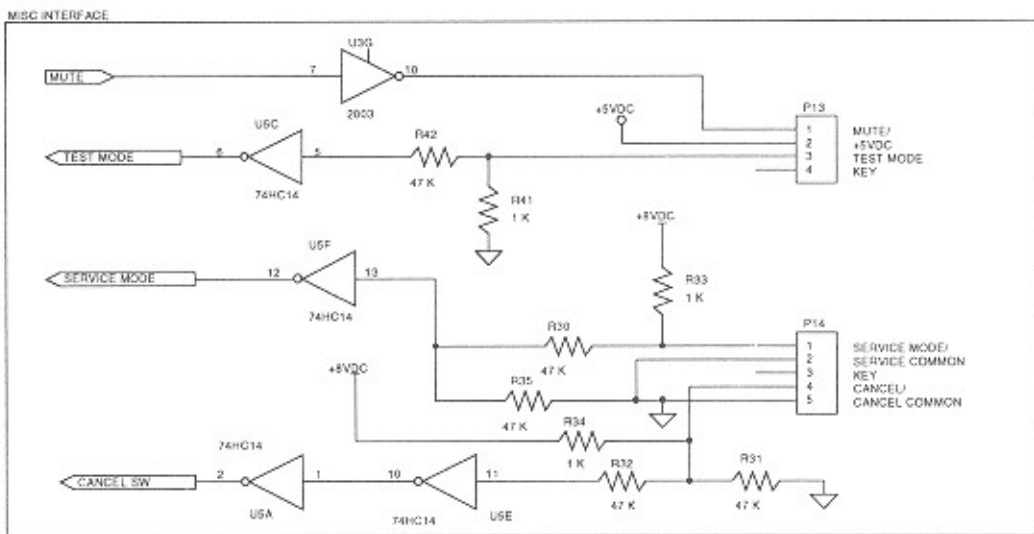
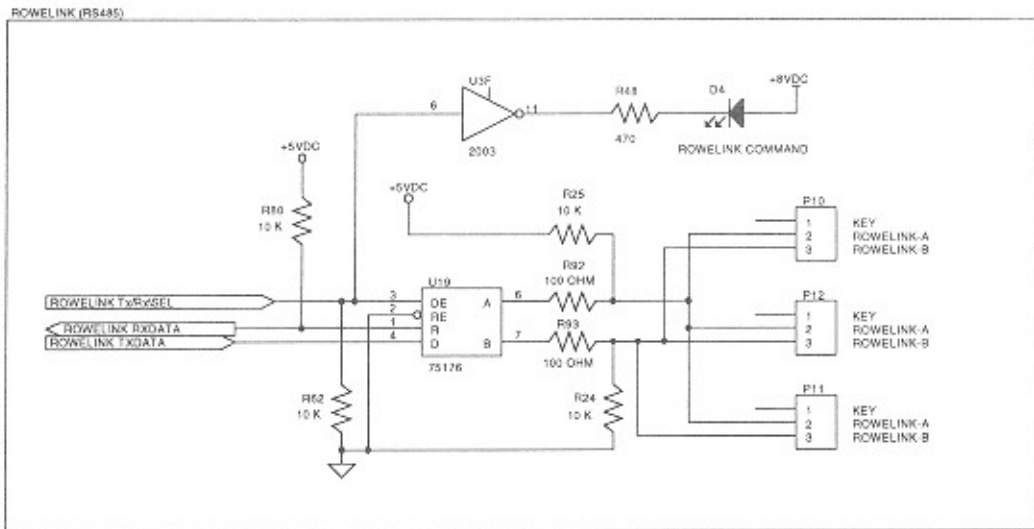
For Equivalent Engineering Drawing See 61031120-Q2 F  
**Figure 5-14A. Central Control Computer Schematic, Sheet 1**

DISPLAY/KEYBOARD INTERFACE



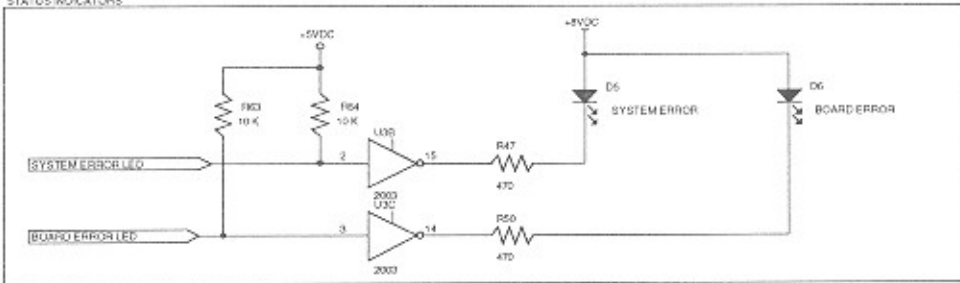
DISPLAY INTERFACE [8S422]



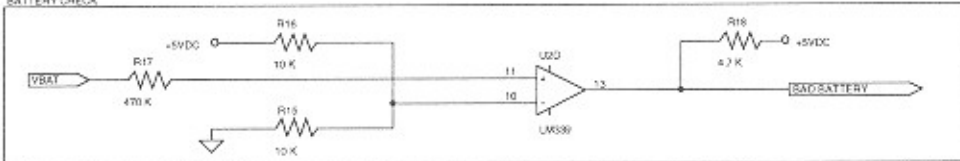


For Equivalent Engineering Drawing See 61031120-Q2 F  
**Figure 5-14A. Central Control Computer Schematic, Sheet 2**

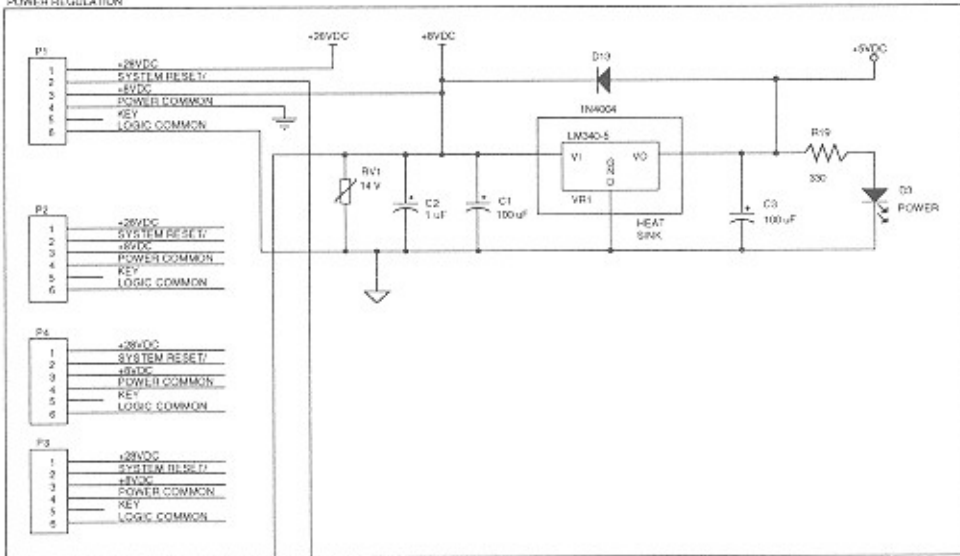
STATUS INDICATORS



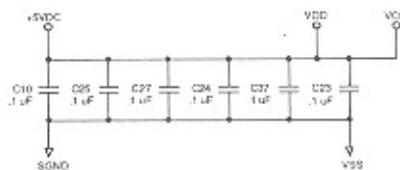
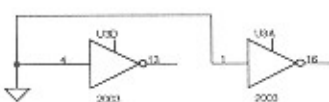
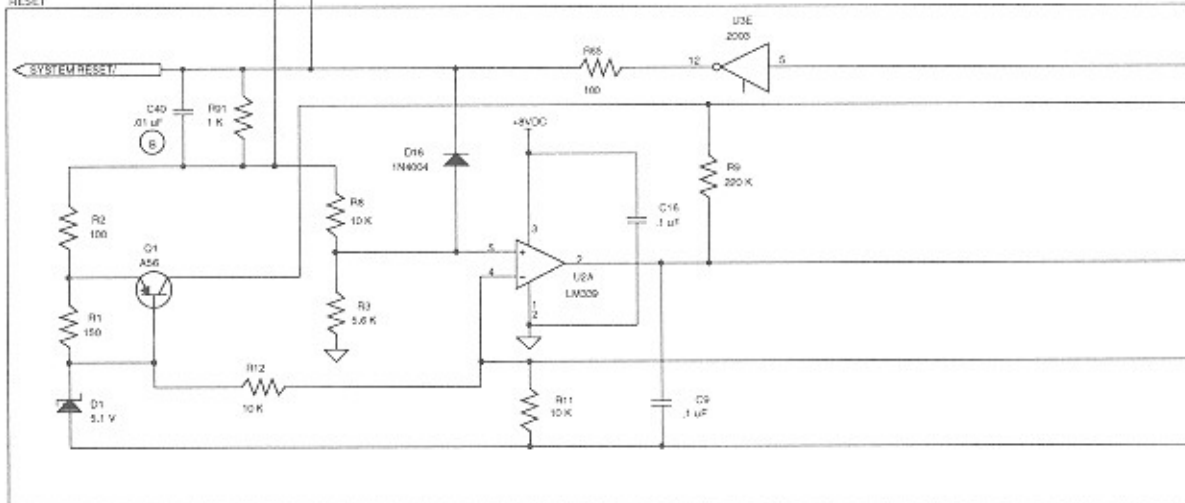
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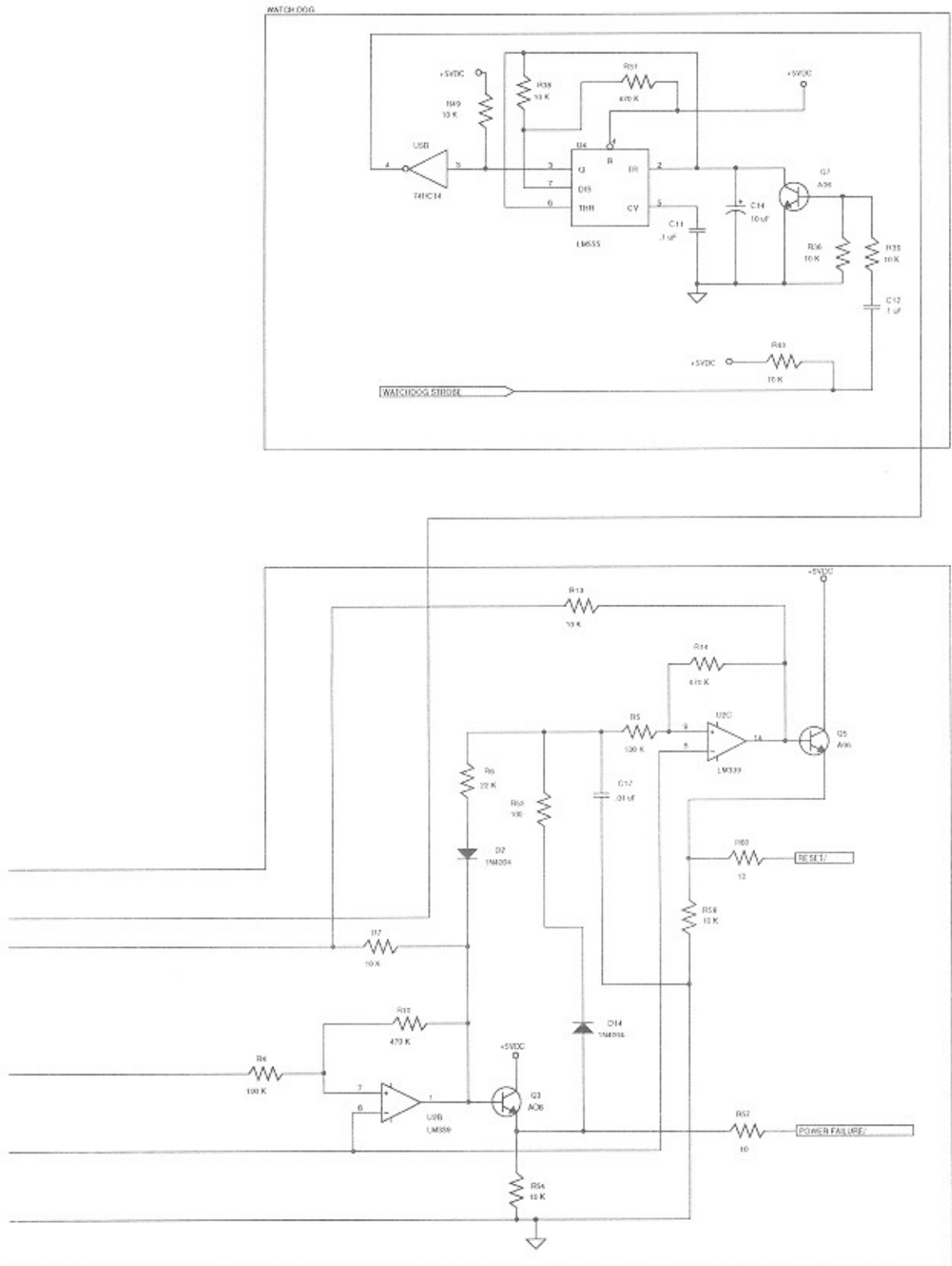


POWER REGULATION



RESET





For Equivalent Engineering Drawing See 61031120-Q2 F  
**Figure 5-14A. Central Control Computer Schematic, Sheet 3**



Table 5-3. CD-100F C.C.C. IC Power and Common Pin Chart

Ref.	Generic Part #	Power		Common	
		+5 VDC	+8 VDC	Logic	Power
U1	MAX232	16	—	15	—
U2	LM339	—	3	12	—
U3	2003	—	—	8	—
U4	LM555	8	—	1	—
U5	74HC14	14	—	7	—
U6	74LS374	20	—	10	—
U7	72421	16, 17, 18	—	9	—
U8	74HCT245	20	—	10	—
U9	74HC244	20	—	10	—
U10	74LS374	20	—	10	—
U11	74HCT244	20	—	10	—
U12	18P8_CDCCC	20	—	10	—
U13	DS8923	3	—	6	—
U14	6264/6256	28	—	14	—
U15	27512/27C101	32, 30	—	16	—
U16	64180	32	—	1, 33	—
U17	74HCT244	20	—	10	—
U18	74HCT244	20	—	10	—
U19	75176	8	—	5	—
U20	7417	14	—	7	—
U21	7417	14	—	7	—

For Equivalent Engineering Drawing See 61031120-Q2  
**Figure 5-14A. Central Control Computer Schematic, Sheet 4**

## COMPONENT LIST FOR CENTRAL CONTROL COMPUTER (61031120)

BT1	Battery - Lithium	160 mah 3V (with holder) OR 750 mah 3V	30873101 40788901
C1	Capacitor - Electrolytic	100 $\mu$ F	70023814
C2	Capacitor - Tantalum	1 $\mu$ F	70025121
C3	Capacitor - Electrolytic	100 $\mu$ F	70023814
C4	Capacitor - Electrolytic	10 $\mu$ F	70023808
C5	Capacitor - Electrolytic	10 $\mu$ F	70023808
C6	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C7	Capacitor - Electrolytic	10 $\mu$ F	70023808
C8	Capacitor - Electrolytic	10 $\mu$ F	70023808
C9	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C10	Not Used		
C11	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C12	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C13	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C14	Capacitor - Electrolytic	10 $\mu$ F	70023808
C15	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C16	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C17	Capacitor - Monolythic Ceramic	.01 $\mu$ F	70028502
C18	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C19	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C20	Capacitor - Electrolytic	10 $\mu$ F	70023808
C21	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C22	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C23	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C24	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C25	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C27	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C28	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C29	Capacitor - Electrolytic	10 $\mu$ F	70023808
C30	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C31	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C32	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C33	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C34	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C35	Capacitor - Monolythic Ceramic	10 PF	70028701
C36	Capacitor - Monolythic Ceramic	10 PF	70028701
C37	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C38	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C39	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C40	Capacitor - Monolythic Ceramic	.01 $\mu$ F	70028502
D1	Diode - Zener (5.1 V)		70035526
D2	Diode - Silicon	IN4004	70035005
D3	Diode - Light Emitting		70035305
D4	Diode - Light Emitting		70035305
D5	Diode - Light Emitting		70035305
D6	Diode - Light Emitting		70035305
D7	Diode - Silicon	IN4004	70035005
D8	Diode - Silicon	IN4004	70035005
D9	Diode - Silicon	IN4004	70035005
D10	Diode - Silicon	IN4004	70035005

## COMPONENT LIST FOR CENTRAL CONTROL COMPUTER (61031120)

(Continued)

D11	Diode - Silicon	IN4004	70035005
D12	Diode - Silicon	IN4004	70035005
D13	Diode - Silicon	IN4004	70035005
D14	Diode - Silicon	IN4004	70035005
D15	Diode - Silicon	IN4004	70035005
D16	Diode - Silicon	IN4004	70035005
D17	Diode - Germanium	IN270	70035101
P1	Wafer - Polarizing	6 CKT	70075006
P2	Wafer - Polarizing	6 CKT	70075006
P3	Wafer - Polarizing	6 CKT	70075006
P4	Wafer - Polarizing	6 CKT	70075006
P5	Wafer - Polarizing	9 CKT	70075009
P6	Wafer - Polarizing	10 CKT	70075010
P7	Not Used		
P8	Wafer - Polarizing	8 CKT	70075008
P9	Wafer - Polarizing	6 CKT	70075006
P10	Wafer - Polarizing	3 CKT	70075003
P11	Wafer - Polarizing	3 CKT	70075003
P12	Wafer - Polarizing	3 CKT	70075003
P13	Wafer - Polarizing	4 CKT	70075004
P14	Wafer - Polarizing	5 CKT	70075005
P15	Wafer - Polarizing	11 CKT	70075011
Q1	Transistor - Silicon (PNP)		70030104
Q2	Transistor - Silicon (NPN)		70030008
Q3	Transistor - Silicon (NPN)		70030008
Q4	Transistor - Silicon (NPN)		70031301
Q5	Transistor - Silicon (NPN)		70030008
Q6	Transistor - Silicon (NPN)		70031301
Q7	Transistor - Silicon (NPN)		70030008

**NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.**

R1	Resistor - Carbon	150 $\Omega$	79901151
R2	Resistor - Carbon	100 $\Omega$	79901101
R3	Resistor - Carbon (1/4 W, 2%)	5.6 K $\Omega$	79902562
R4	Resistor - Carbon	100 K $\Omega$	79901104
R5	Resistor - Carbon	100 K $\Omega$	79901104
R6	Resistor - Carbon	22 K $\Omega$	79901223
R7	Resistor - Carbon	10 K $\Omega$	79901103
R8	Resistor - Carbon Film (1/4 W, 2%)	10 K $\Omega$	79902103
R9	Resistor - Carbon	220 K $\Omega$	79901224
R10	Resistor - Carbon	470 K $\Omega$	79901474
R11	Resistor - Carbon Film (1/4 W, 2%)	10 K $\Omega$	79902103
R12	Resistor - Carbon Film (1/4 W, 2%)	10 K $\Omega$	79902103
R13	Resistor - Carbon	10 K $\Omega$	79901103
R14	Resistor - Carbon	470 K $\Omega$	79901474
R15	Resistor - Carbon	10 K $\Omega$	79901103
R16	Resistor - Carbon	10 K $\Omega$	79901103
R17	Resistor - Carbon	470 K $\Omega$	79901474
R18	Resistor - Carbon	4.7 K $\Omega$	79901472
R19	Resistor - Carbon	330 $\Omega$	79901331
R20	Resistor - Carbon	4.7 K $\Omega$	79901472
R21	Resistor - Carbon	4.7 K $\Omega$	79901472
R22	Resistor - Carbon	4.7 K $\Omega$	79901472
R23	Resistor - Carbon	4.7 K $\Omega$	79901472

R24	Resistor - Carbon	10 K $\Omega$	79901472
R25	Resistor - Carbon	10 K $\Omega$	79901103
R26	Resistor - Carbon	47 K $\Omega$	79901473
R27	Resistor - Carbon	47 K $\Omega$	79901473
R28	Resistor - Carbon	47 K $\Omega$	79901473
R29	Resistor - Carbon	47 K $\Omega$	79901473
R30	Resistor - Carbon	47 K $\Omega$	79901473
R31	Resistor - Carbon	47 K $\Omega$	79901473
R32	Resistor - Carbon	47 K $\Omega$	79901473
R33	Resistor - Carbon	1 K $\Omega$	79901102
R34	Resistor - Carbon	1 K $\Omega$	79901102
R35	Resistor - Carbon	47 K $\Omega$	79901473
R36	Resistor - Carbon	10 K $\Omega$	79901103
R37	Resistor - Carbon	470 K $\Omega$	79901474
R38	Resistor - Carbon	10 K $\Omega$	79901103
R39	Resistor - Carbon	10 K $\Omega$	79901103
R40	Resistor - Carbon	10 K $\Omega$	79901103
R41	Resistor - Carbon	1 K $\Omega$	79901102
R42	Resistor - Carbon	47 K $\Omega$	79901473
R43	Resistor - Carbon	1 K $\Omega$	79901102
R44	Resistor - Carbon	10 K $\Omega$	79901103
R45	Resistor - Carbon	1 K $\Omega$	79901102
R46	Resistor - Carbon	10 K $\Omega$	79901103
R47	Resistor - Carbon	470 $\Omega$	79901471
R48	Resistor - Carbon	470 $\Omega$	79901471
R49	Resistor - Carbon	10 K $\Omega$	79901103
R50	Resistor - Carbon	470 $\Omega$	79901471
R51	Resistor - Carbon	4.7 K $\Omega$	79901472
R52	Resistor - Carbon	470 $\Omega$	79901471
R53	Resistor - Carbon	100 $\Omega$	79901101
R54	Resistor - Carbon	10 K $\Omega$	79901103
R55	Resistor - Carbon	10 K $\Omega$	79901103
R57	Resistor - Carbon	10 $\Omega$	79901100
R58	Resistor - Carbon	10 K $\Omega$	79901103
R59	Resistor - Carbon	10 K $\Omega$	79901103
R60	Resistor - Carbon	10 $\Omega$	79901100
R61	Resistor - Carbon	10 K $\Omega$	79901103
R62	Resistor - Carbon	10 K $\Omega$	79901103
R63	Resistor - Carbon	10 K $\Omega$	79901103
R64	Resistor - Carbon	10 K $\Omega$	79901103
R65	Resistor - Carbon	100 $\Omega$	79901101
R66	Resistor - Carbon	1 K $\Omega$	79901102
R67	Resistor - Carbon	22 K $\Omega$	79901223
R68	Resistor - Carbon	100 $\Omega$	79901101
R69	Resistor - Carbon	100 $\Omega$	79901101
R70	Resistor - Carbon	1 K $\Omega$	79901102
R71	Resistor - Carbon	1 K $\Omega$	79901102
R72	Resistor - Carbon	1 K $\Omega$	79901102
R73	Resistor - Carbon	22 K $\Omega$	79901223
R74	Resistor - Carbon	1 K $\Omega$	79901102
R75	Resistor - Carbon	1 K $\Omega$	79901102
R76	Resistor - Carbon	1 K $\Omega$	79901102
R77	Resistor - Carbon	1 K $\Omega$	79901102
R78	Resistor - Carbon	1 K $\Omega$	79901102
R79	Resistor - Carbon	1 K $\Omega$	79901102
R80	Resistor - Carbon	10 K $\Omega$	79901103
R81	Resistor - Carbon	4.7 K $\Omega$	79901472
R82	Resistor - Carbon	4.7 K $\Omega$	79901472
R83	Not Used		

## COMPONENT LIST FOR CENTRAL CONTROL COMPUTER (61031120)

(Continued)

R84	Resistor - Carbon	4.7 K $\Omega$	79901472
R85	Resistor - Carbon	4.7 K $\Omega$	79901472
R86	Resistor - Carbon	4.7 K $\Omega$	79901472
R87	Resistor - Carbon	4.7 K $\Omega$	79901472
R88	Resistor - Carbon	4.7 K $\Omega$	79901472
R89	Resistor - Carbon	4.7 K $\Omega$	79901472
R90	Resistor - Carbon	4.7 K $\Omega$	79901472
R91	Resistor - Carbon	1 K $\Omega$	79901102
R92	Resistor - Carbon	100 $\Omega$	79901101
R93	Resistor - Carbon	100 $\Omega$	79901101
RV1	Metal Oxide Varistor	14 VDC	70037505 70037507
U1	Not Used		
U2	I.C. - Quad Comparator (LM339)	(3302)	70036801
U3	I.C. - Darlington Array	(2003)	70036901
U4	I.C. - Timer	(LM555)	70033801
U5	I.C. - HCT (Hex Schmitt Trigger)	74HC14	79940014
U6	I.C. - Octal Edge Triggered F/F	74LS374	70037111
U7	I.C. - Calendar Clock	72421	30800236
U8	I.C. - HCT (Octal Bus Transceiver)	74HCT245	79930245
U9	I.C. - HC-Tristate Octal Buffer	74HC244	79940244
U10	I.C. - Octal Edge triggered F/F	74LS374	70037111
U11	I.C. - HCT (Octal Buffer/Line Driver)	74HCT244	79930244
U12	I.C. - PAL 18P8-CDCCC		30800232
U13	I.C. - RS-422 Dual Driver/Revr	DS8923	30800230
U14	I.C. - CMOS RAM 8K X 8	6264	70036604
U15	I.C. - EPROM (128 K X 8) 2700	V3.6	70042704
U16	I.C. - Microprocessor	64180	70039126
U17	I.C. - HCT (Octal Buffer/Line Driver)	74HCT244	79930244
U18	I.C. - HCT (octal Buffer/Line Driver)	74HCT244	79930244
U19	I.C. - Transceiver (RS-485)	75176	70037801
U20	I.C. - TTL Buffer (Open Collector)	7417	70036305
U21	I.C. - TTL Buffer (Open Collector)	7417	70036305
VR1	Regulator - Voltage (Linear I.C.)	LM340-5	70036505
W1	Not Used		
X1	Crystal - Quartz (12.288 MHz)		25167314

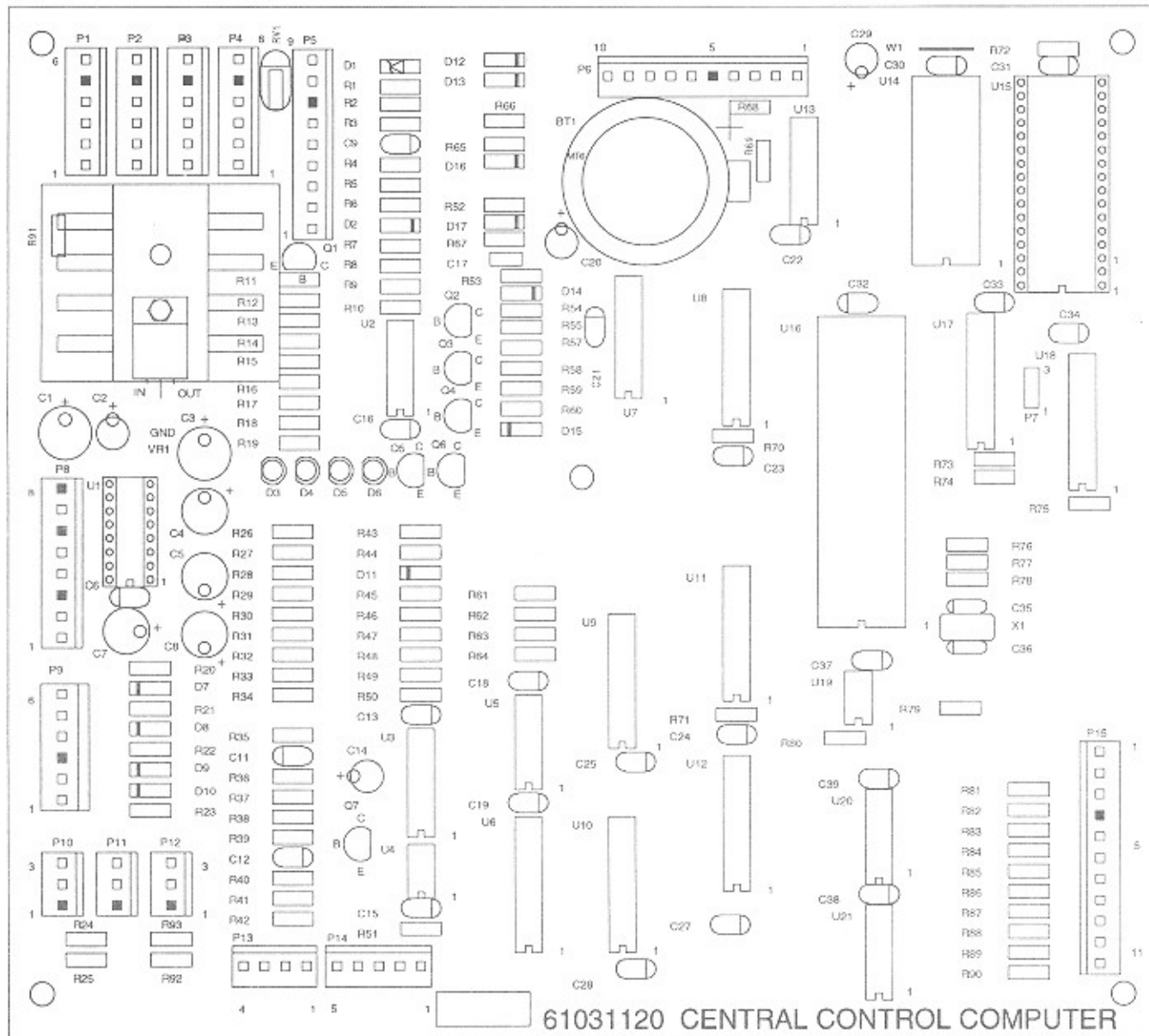


Figure 5-14B. Central Control Computer Circuit Board Layout



The chart below shows the various combinations of strobes (outputs from the CCC) and returns (inputs to the CCC) and their corresponding functions.

Strobes 0 through 5 appear on Returns 0 through 3 when the indicated switches are activated.

**For Example:** If you need to be sure that Key 5 is working, find Key 5 in table 5-3. This matrix entry indicates that, when Strobe 3 is active and Key 5 is pressed, Return 1 becomes active.

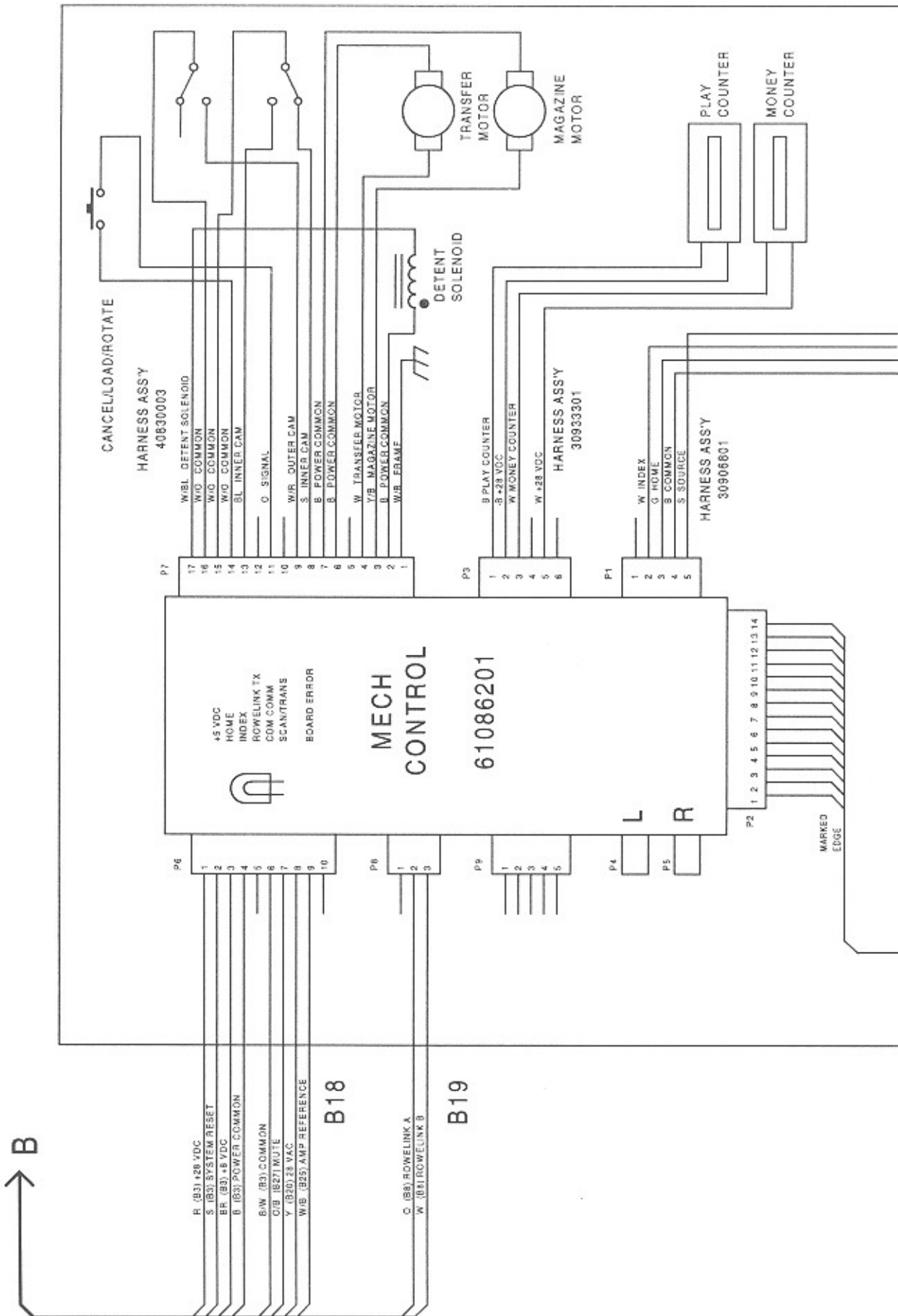
Not all of the strobes and returns operate in this matrix mode; Returns 4 through 7 and Strobes 7 through 15 have unique functions, which are listed in the table.

Table 5-4. CD-100F CCC I/O Matrix

Outputs		Inputs							
Strobes	Dedicated	Returns				Dedicated			
		0	1	2	3	4	5	6	7
0		5¢ Coin Switch	10¢ Coin Switch	25¢ Coin Switch	50¢ Coin Switch	Cancel Switch	Display Attention	Service Switch	Low Battery Det.
1		Title Disp. Limit	Title Disp. Index	Reserved	UK Defaults				
2		Key 0	Key 1	Key 2	Key 3				
3		Key 4	Key 5	Key 6	Key 7				
4		Key 8	Key 9	Remote Credit Button	Audit Report Start Button				
5		POPULAR	RESET	OUT	IN				
	6	Singalong/Karaoke							
	7	Background music active							
	8	Display Reset - Controls hardware reset on the display driver chip							
	9	Sends speed info to motor chip							
	10	Sends motor info to motor chip							
	11	Mute							
	12	ROWELINK Tx/Rx Select							
	13	SYSTEM ERROR LED							
	14	BOARD ERROR LED							
	15	Watchdog Strobe							

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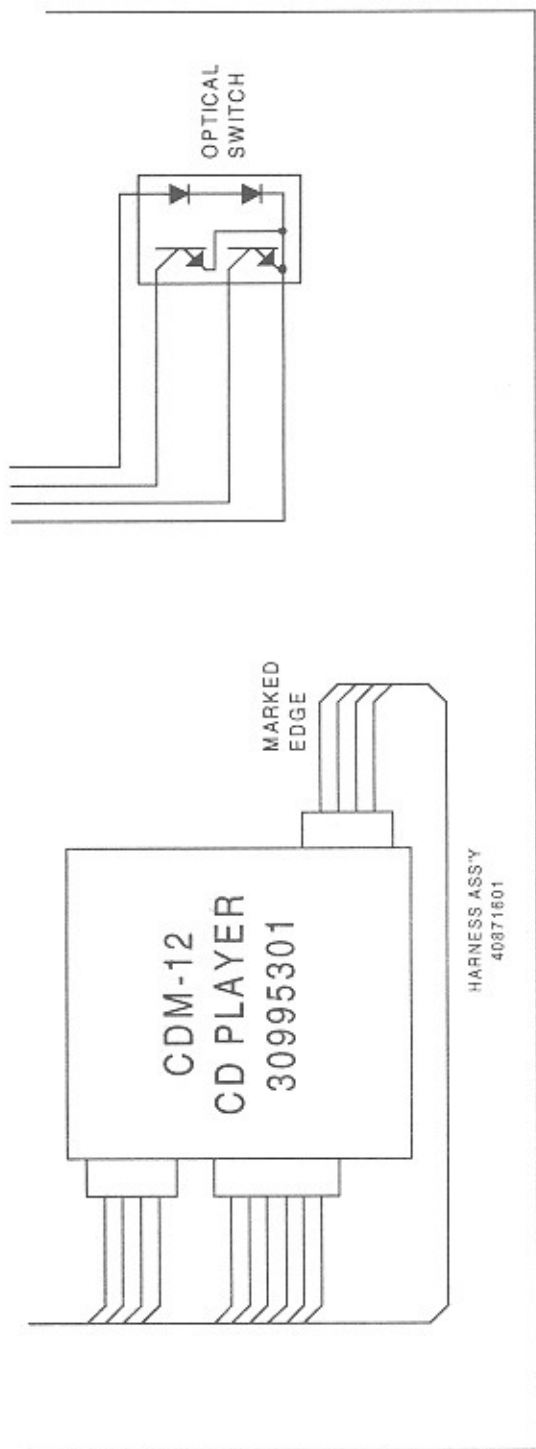
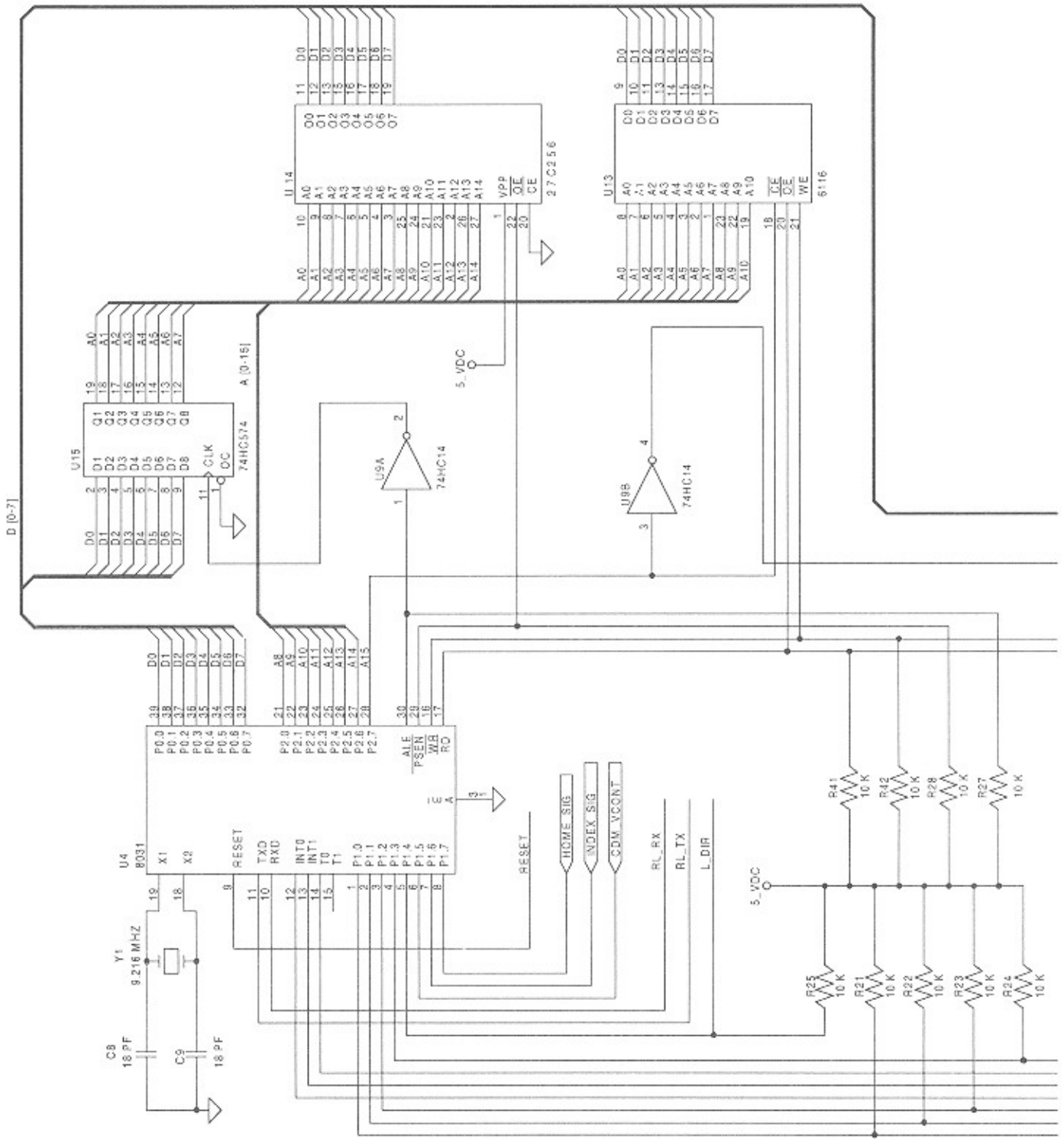
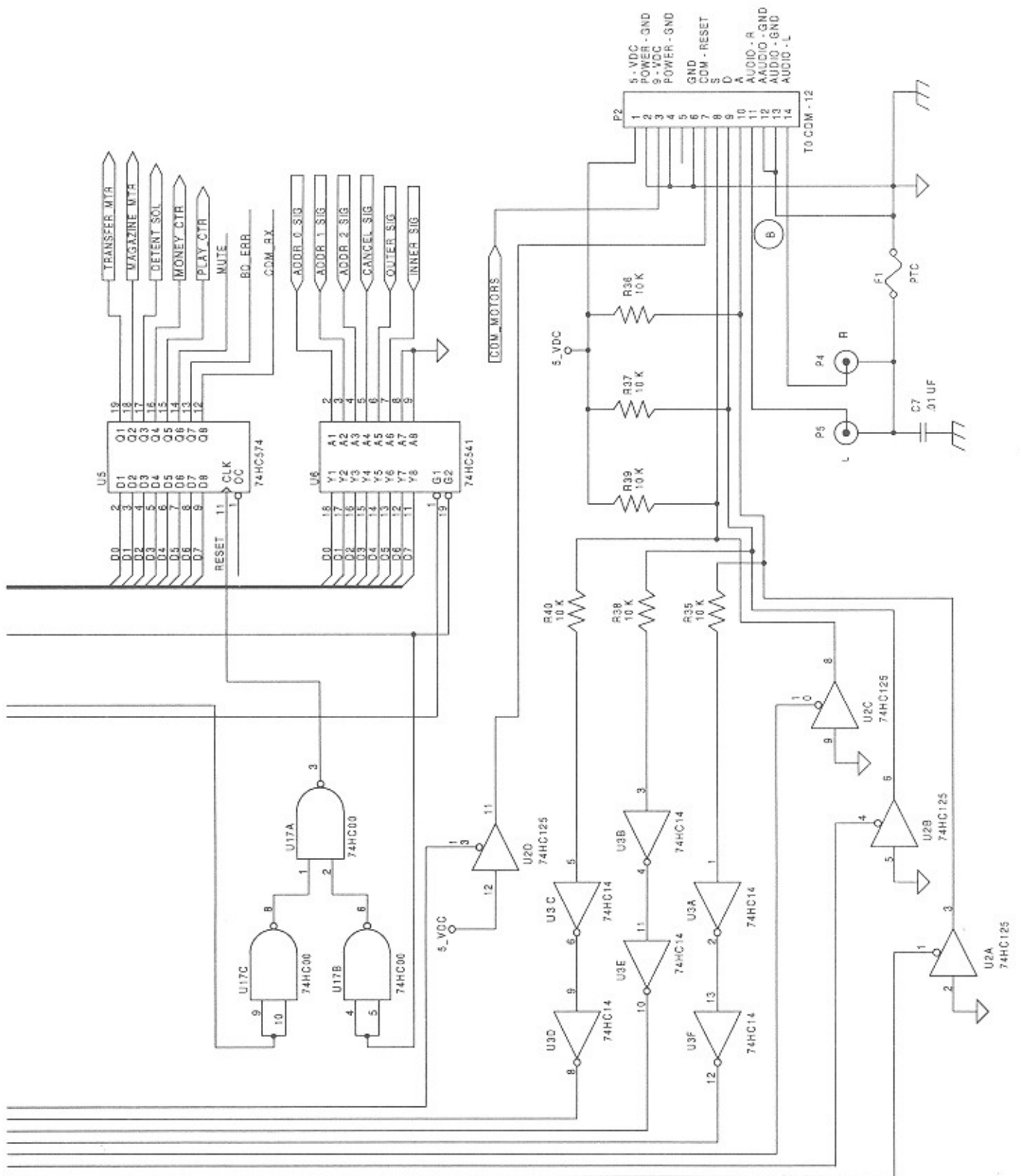
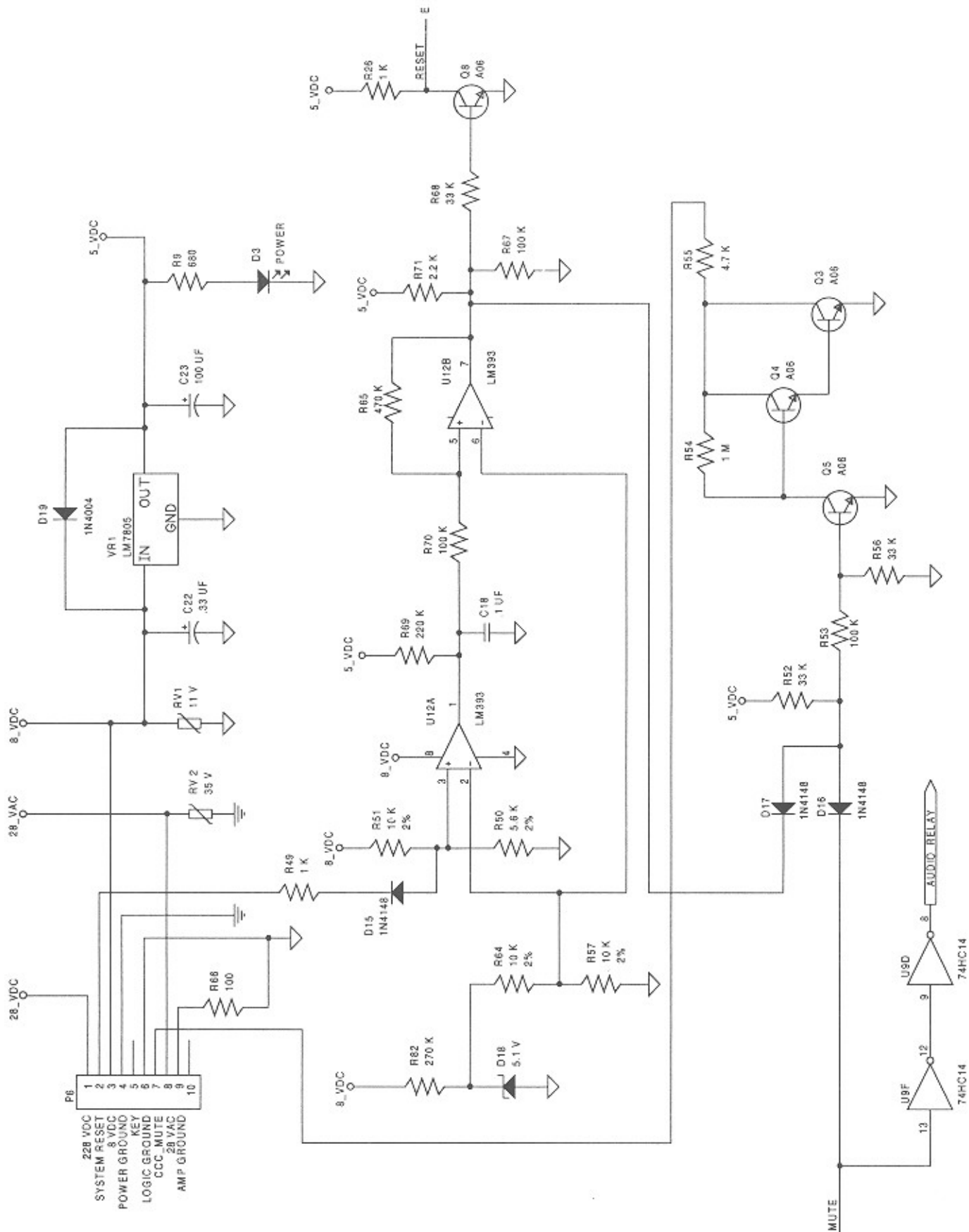


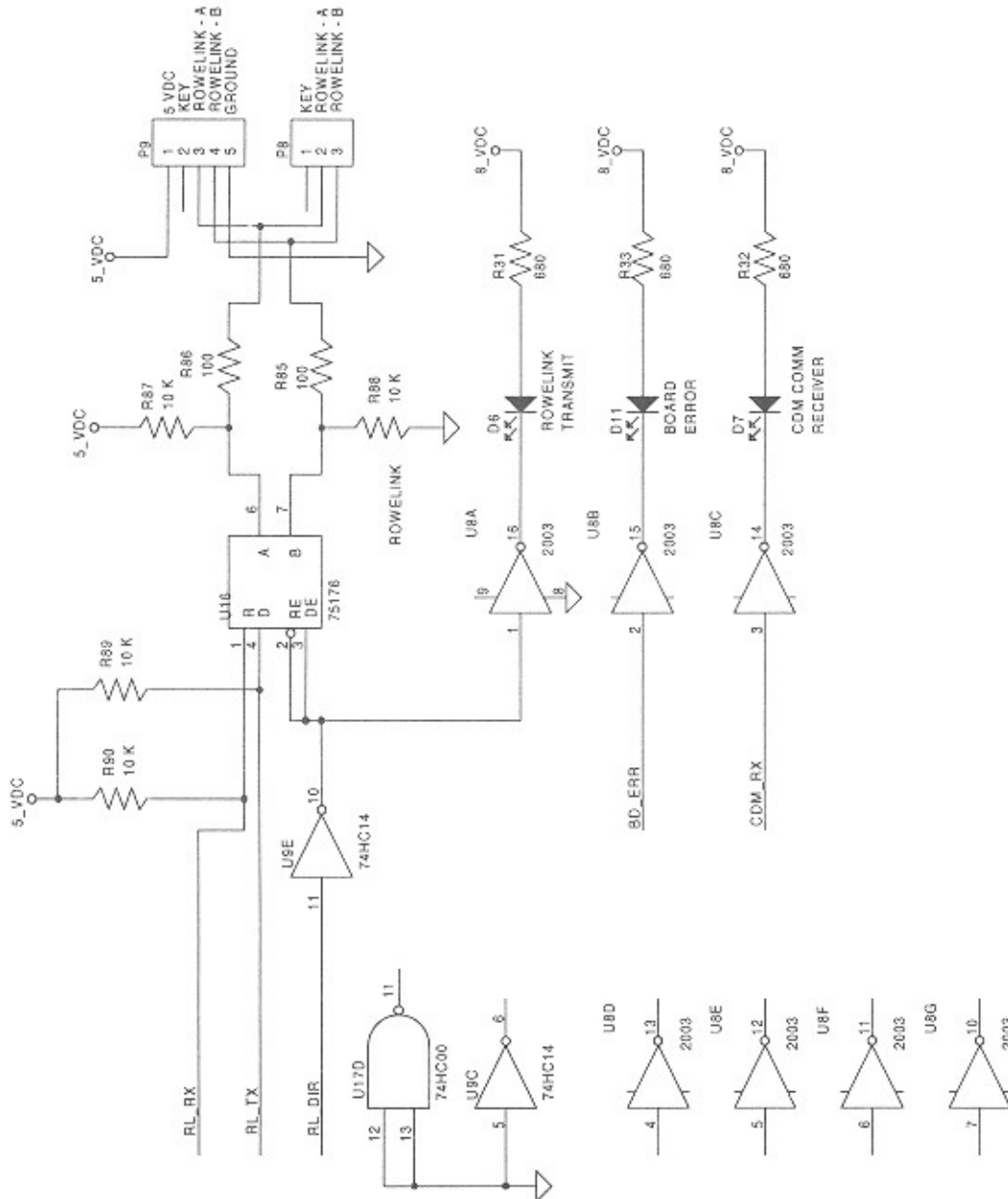
Figure 5-15A. Mechanism Control Assembly Block Diagram



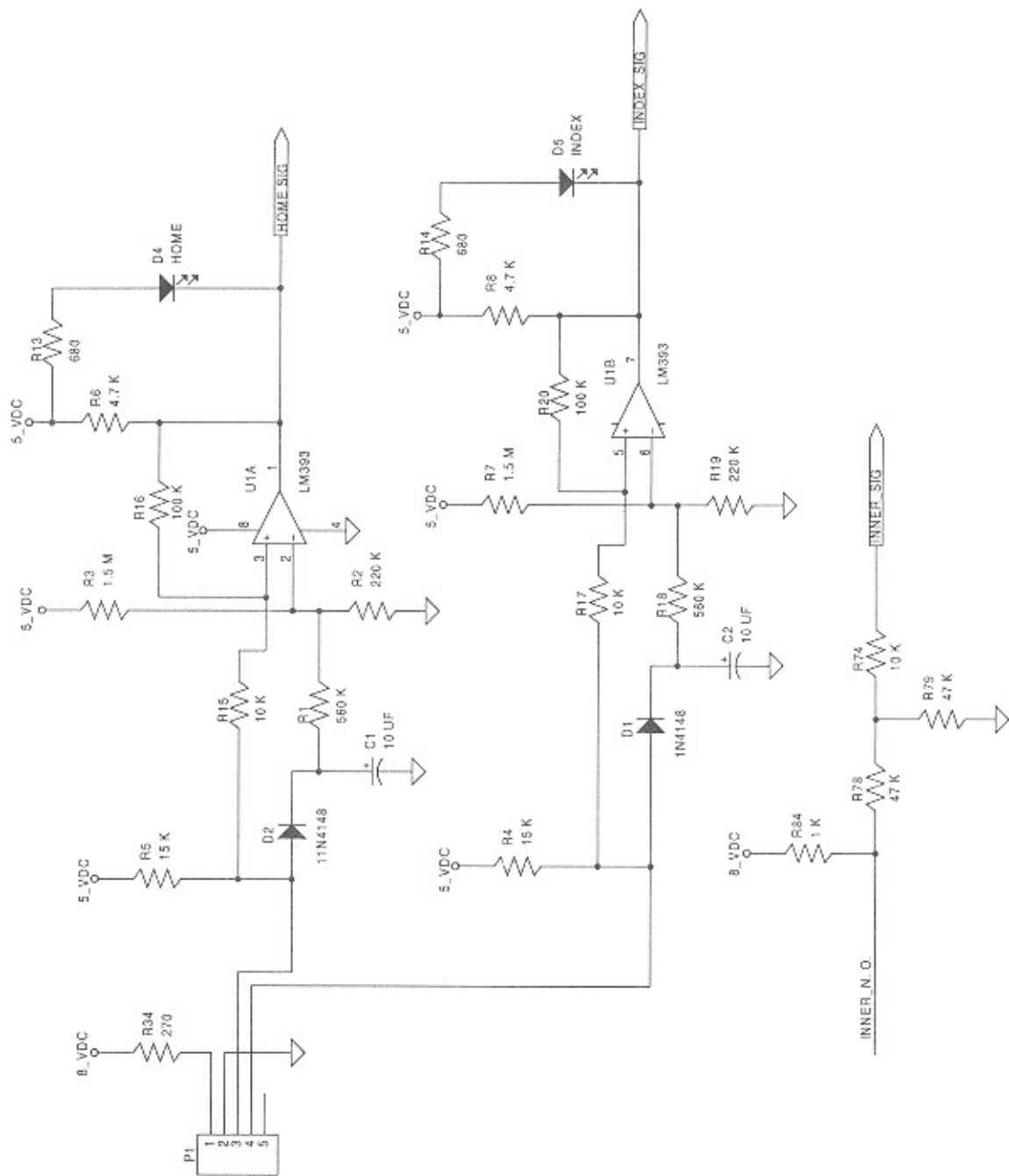


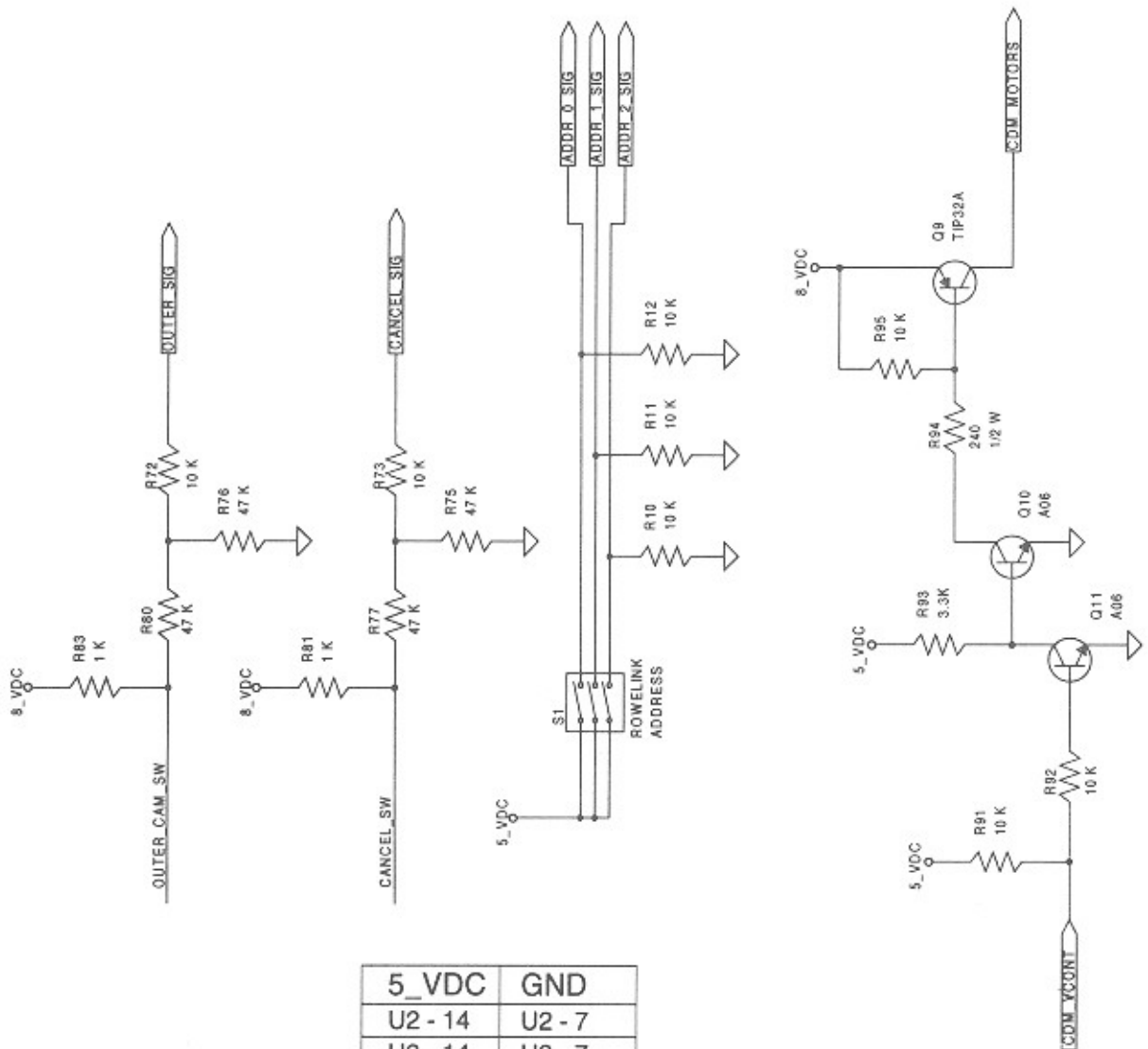
For Equivalent Engineering Drawing See 61085801-Q2  
**Figure 5-15B. Mechanism Control Assembly Schematic, Sheet 1**





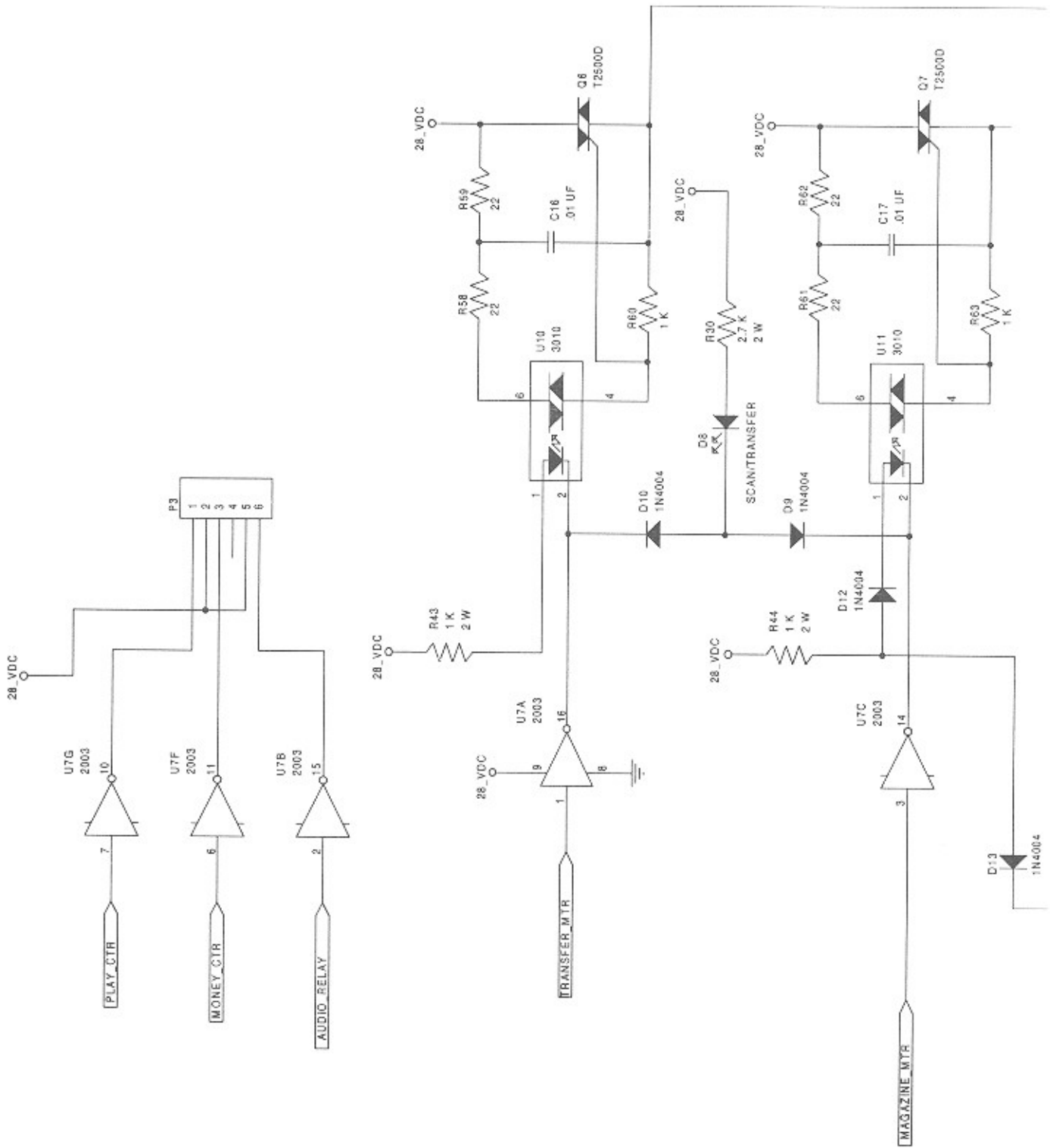
For Equivalent Engineering Drawing See 61085801-Q2  
**Figure 5-15B. Mechanism Control Assembly Schematic, Sheet 2**

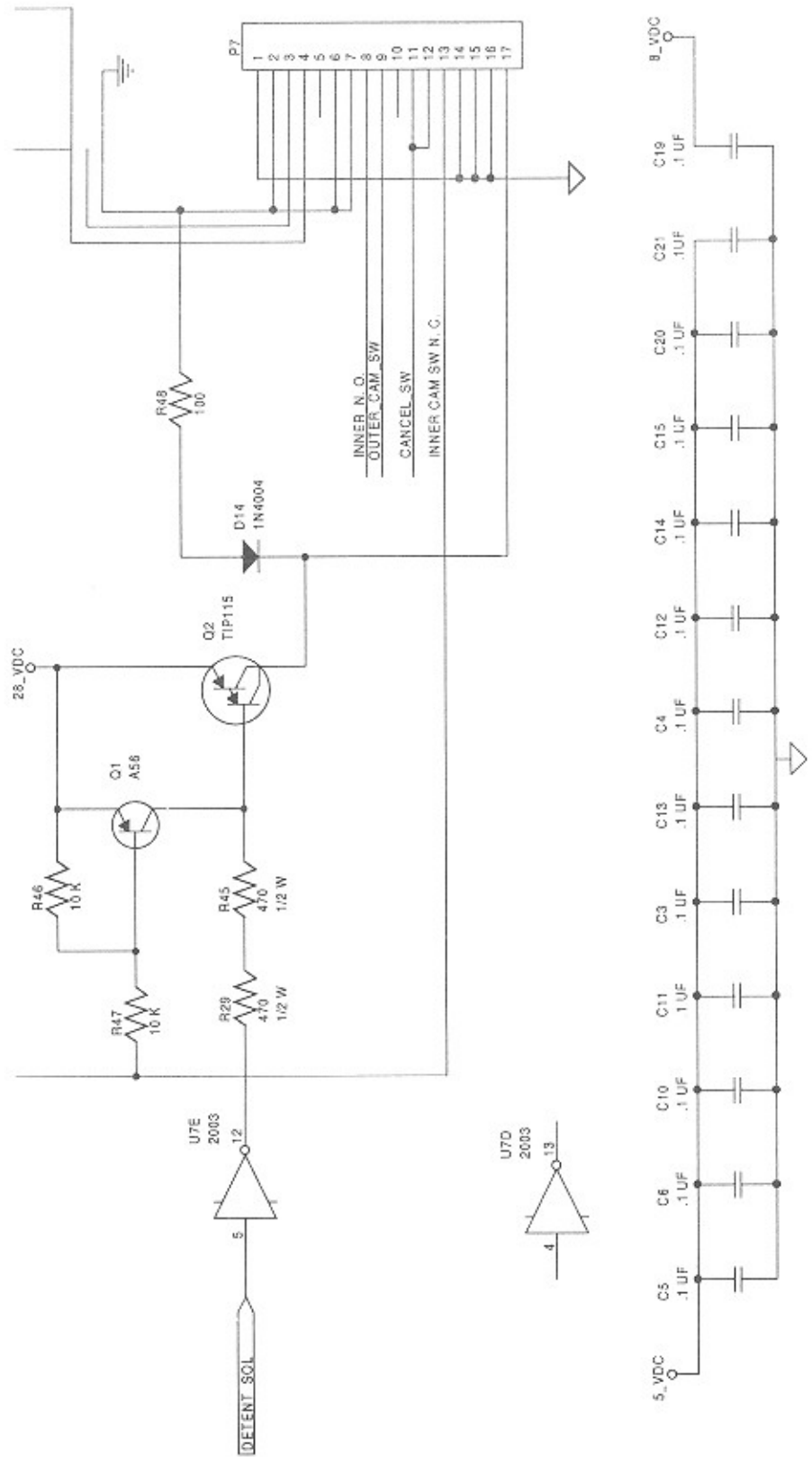




For Equivalent Engineering Drawing See 61085801-Q2  
**Figure 5-15B. Mechanism Control Assembly Schematic, Sheet 3**







For Equivalent Engineering Drawing See 61085801-Q2  
**Figure 5-15B. Mechanism Control Assembly Schematic, Sheet 4**

Table 5-5. CD-100F Mech. Controller C.C.C. IC Power and Common Pin Chart

Ref.	Generic Part #	Power		Common	
		+5 VDC	+28 VDC	Logic	Power
U1	ULN2003	—	9	8	—
U2	LM3302	—	—	—	—
U3	74HCT151	16	—	8	—
U4	74HCT151	16	—	8	—
U5	74HCT373	14	—	7	—
U6	63A03R	7	—	1	—
U7	27256	28	—	14	—
U8	74HCT04	20	—	10	—
U9	74HCT00	14	—	7	—
U10	74HCT04	14	—	7	—
U11	62564	28	—	14	—
U12	74HCT138	16	—	8	—
U13	74HCT00	14	—	7	—
U14	74HCT04	14	—	7	—
U15	88C168	28	—	14	—
U16	74LS374	20	—	10	—
U17	ULN2003	—	—	8	—

For Equivalent Engineering Drawing See 61085801-Q2

### COMPONENT LIST FOR MECHANISM CONTROL BOARD (61085801)

C1	Capacitor - Electrolytic 50 VDC 20%	10 $\mu$ F	70028105
C2	Capacitor - Electrolytic 50 VDC 20%	10 $\mu$ F	70028105
C3	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C4	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C5	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C6	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C7	Capacitor - Ceramic Disc 1 KV 20%	.01 $\mu$ F	70022508
C8	Capacitor - Monolythic Ceramic 20%	18 pF	70028704
C9	Capacitor - Monolythic Ceramic 10%	18 pF	70028704
C10	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C11	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C12	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C13	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C14	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C15	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C16	Capacitor - Ceramic Disc 1 KV 20%	.01 $\mu$ F	70022508
C17	Capacitor - Ceramic Disc 1 KV 20%	.01 $\mu$ F	70022508
C18	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C19	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C20	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C21	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C22	Capacitor - Tantalum 35 VDC 20%	.33 $\mu$ F	70025119
C23	Capacitor - Electrolytic 16 VDC 20%	100 $\mu$ F	70028111
D1	Diode - Silicon	1N4148	70035021
D2	Diode - Silicon	1N4148	70035021
D3	Diode - Light Emitting 90 Degree		70035201
D4	Diode - Light Emitting 90 Degree		70035201
D5	Diode - Light Emitting 90 Degree		70035201
D6	Diode - Light Emitting 90 Degree		70035201
D7	Diode - Light Emitting 90 Degree		70035201
D8	Diode - Light Emitting 90 Degree		70035201
D9	Diode - Silicon	1N4004	70035005
D10	Diode - Silicon	1N4004	70035005
D11	Diode - Light Emitting 90 Degree		70035201
D12	Diode - Silicon	1N4004	70035005
D13	Diode - Silicon	1N4004	70035005
D14	Diode - Silicon	1N4004	70035005
D15	Diode - Silicon	1N4148	70035012
D16	Diode - Silicon	1N4148	70035012
D17	Diode - Silicon	1N4148	70035012
D18	Diode - Zener 5.1 V 1/2W 5%	1N5231B	70035526
D19	Diode - Silicon	1N4004	70035005
F1	Fuse - P.T.C.		70072504
P1	Header - Polarized .156 5 Position		70075005
P2	Header - Right Angle 2mm 14 Position		70088914
P3	Header - Polarized .156 6 Position		70075006
P4	Phono Jack		21540902
P5	Phono Jack		21540902
P6	Header - Polarized .156 10 Position		70075010
P7	Header - Polarized .156 17 Position		70075017
P8	Header - Polarized .156 3 Position		70075003
P9	Header - Polarized .156 5 Position		70075005

## COMPONENT LIST FOR MECHANISM CONTROL BOARD (61085801)

(Continued)

Q1	Transistor - Silicon PNP	MPSA56	70030104
Q2	Transistor - Silicon Darlington	TIP115	70030805
Q3	Transistor - Silicon NPN	MPSA06	70030008
Q4	Transistor - Silicon NPN	MPSA06	70038008
Q5	Transistor - Silicon NPN	MPSA06	70038008
Q6	Thyristor Triac	T2500D	70038102
Q7	Thyristor Triac	T2500D	70038102
Q8	Transistor - Silicon NPN	MPSA06	70030008
Q9	Transistor - Silicon PNP	TIP32A	70030401
Q10	Transistor - Silicon NPN	MPSA06	70030008
Q11	Transistor - Silicon NPN	MPSA06	70030008

**NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.**

R1	Resistor - Carbon Film (1/8W 5%)	560 K $\Omega$	79905564
R2	Resistor - Carbon Film (1/8W 5%)	220 K $\Omega$	79905224
R3	Resistor - Carbon Film (1/8W 5%)	1.5 M $\Omega$	79901155
R4	Resistor - Carbon Film (1/8W 5%)	15 K $\Omega$	79905153
R5	Resistor - Carbon Film (1/8W 5%)	15 K $\Omega$	79905153
R6	Resistor - Carbon Film (1/8W 5%)	4.7 K $\Omega$	79905472
R7	Resistor - Carbon Film (1/8W 5%)	1.5 M $\Omega$	79901155
R8	Resistor - Carbon Film (1/8W 5%)	4.7 K $\Omega$	79905472
R9	Resistor - Carbon Film (1/8W 5%)	680 $\Omega$	79905681
R10	Resistor - Carbon Film (1/8W 5%)	680 $\Omega$	79905103
R11	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R12	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R13	Resistor - Carbon Film (1/8W 5%)	680 $\Omega$	79905681
R14	Resistor - Carbon Film (1/8W 5%)	680 $\Omega$	79905681
R15	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R16	Resistor - Carbon Film (1/8W 5%)	100 K $\Omega$	79905104
R17	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R18	Resistor - Carbon Film (1/8W 5%)	560 K $\Omega$	79905564
R19	Resistor - Carbon Film (1/8W 5%)	220 K $\Omega$	79905224
R20	Resistor - Carbon Film (1/8W 5%)	100 K $\Omega$	79905104
R21	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R22	Resistor - Carbon Film (1/8W 5%)	10 $\Omega$	79905103
R23	Resistor - Carbon Film (1/8W 5%)	10 $\Omega$	79905103
R24	Resistor - Carbon Film (1/8W 5%)	10 $\Omega$	79905103
R25	Resistor - Carbon Film	10 $\Omega$	79905103
R26	Resistor - Carbon Film	1 $\Omega$	79905102
R27	Resistor - Carbon Film	10 $\Omega$	79905103
R28	Resistor - Carbon Film	10 $\Omega$	79905103
R29	Resistor - Metal Film (1/2W 5%)	470 $\Omega$	79904471
R30	Resistor - Wirewound (2W 10%)	2.7 K $\Omega$	79920272
R31	Resistor - Carbon Film	680 $\Omega$	79901681
R32	Resistor - Carbon Film	680 $\Omega$	79901681
R33	Resistor - Carbon Film	680 $\Omega$	79901681
R34	Resistor - Carbon Film	270 $\Omega$	79901271
R35	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R36	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R37	Resistor - Carbon Film (1/8W 5%)	10 M $\Omega$	79905103
R38	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R39	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R40	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R41	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R42	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R43	Resistor - Wirewound (2W 10%)	1 K $\Omega$	79920102

R44	Resistor - Wirewound (2W 10%)	1 K $\Omega$	79920102
R45	Resistor - Metal Film (1/2W 5%)	470 $\Omega$	79904471
R46	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R47	Resistor - Carbon Film	10 K $\Omega$	79901103
R48	Resistor - Carbon Film	100 $\Omega$	79901101
R49	Resistor - Carbon Film (1/8W 5%)	1 $\Omega$	79905102
R50	Resistor - Carbon Film (1/4W 2%)	5.6 K $\Omega$	79902562
R51	Resistor - Carbon Film (1/4W 2%)	10 K $\Omega$	79902103
R52	Resistor - Carbon Film (1/8W 5%)	33 K $\Omega$	79905333
R53	Resistor - Carbon Film (1/8W 5%)	100 K $\Omega$	79905104
R54	Resistor - Carbon Film (1/8W 5%)	1 M $\Omega$	79905105
R55	Resistor - Carbon Film (1/8W 5%)	4.7 K $\Omega$	79905472
R56	Resistor - Carbon Film (1/8W 5%)	33 K $\Omega$	79905333
R57	Resistor - Carbon Film (1/4W 2%)	10 K $\Omega$	79902103
R58	Resistor - Carbon Film	22 $\Omega$	79901220
R59	Resistor - Carbon Film	22 $\Omega$	79901220
R60	Resistor - Carbon Film	1 K $\Omega$	79901102
R61	Resistor - Carbon Film	22 $\Omega$	79901220
R62	Resistor - Carbon Film	22 $\Omega$	79901220
R63	Resistor - Carbon Film	1 K $\Omega$	79901102
R64	Resistor - Carbon Film	10 K $\Omega$	79902103
R65	Resistor - Carbon Film (1/8W 5%)	470 K $\Omega$	79905474
R66	Resistor - Carbon Film	100 $\Omega$	79901101
R67	Resistor - Carbon Film (1/8W 5%)	100 K $\Omega$	79905104
R68	Resistor - Carbon Film (1/8W 5%)	33 K $\Omega$	79905333
R69	Resistor - Carbon Film (1/8W 5%)	220 K $\Omega$	79905224
R70	Resistor - Carbon Film (1/8W 5%)	100 K $\Omega$	79905104
R71	Resistor - Carbon Film (1/8W 5%)	2.2 K $\Omega$	79905222
R72	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R73	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R74	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R75	Resistor - Carbon Film (1/8W 5%)	47 K $\Omega$	79905473
R76	Resistor - Carbon Film (1/8W 5%)	47 K $\Omega$	79905473
R77	Resistor - Carbon Film (1/8W 5%)	47 K $\Omega$	79905473
R78	Resistor - Carbon Film (1/8W 5%)	47 K $\Omega$	79905473
R79	Resistor - Carbon Film (1/8W 5%)	47 K $\Omega$	79905473
R80	Resistor - Carbon Film (1/8W 5%)	47 K $\Omega$	79905473
R81	Resistor - Carbon Film	1 K $\Omega$	79901102
R82	Resistor - Carbon Film	270 $\Omega$	79901271
R83	Resistor - Carbon Film	1 K $\Omega$	79901102
R84	Resistor - Carbon Film	1 K $\Omega$	79901102
R85	Resistor - Carbon Film	100 $\Omega$	79901101
R86	Resistor - Carbon Film	100 $\Omega$	79901101
R87	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R88	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R89	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R90	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R91	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R92	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
R93	Resistor - Carbon Film (1/8W 5%)	3.3 K $\Omega$	79905332
R94	Resistor - Metal Film (1/2W 5%)	240 $\Omega$	79904241
R95	Resistor - Carbon Film (1/8W 5%)	10 K $\Omega$	79905103
RV1	Metal Oxide Varistor 14 VDC		70037505
RV2	Metal Oxide Varistor 45 VDC		70037506
SI	Not Used		

## COMPONENT LIST FOR MECHANISM CONTROL BOARD (61085801)

(Continued)

U1	I.C. - Dual Comparitor	(LM393)	70036802
U2	I.C. - Quad Buffer - Tristate	(74HC125)	79940125
U3	I.C. - Hex Schmitt Trigger Inverter	(74HC14)	79940014
U4	I.C. - Microprocessor	(80C31)	70039402
U5	I.C. - Octal D Latch	(74HC574)	79940574
U6	I.C. - Octal Buffer	(74HC541)	79940541
U7	I.C. - Darlington Array	(ULN2003)	70036901
U8	I.C. - Darlington Array	(ULN2003)	70036901
U9	I.C. - Hex Schmitt Trigger Inverter	(74HC14)	79940014
U10	Photocoupler Opto-Triac	(3010)	70033703
U11	Photocoupler Opto-Triac	(3010)	70033703
U12	I.C. - Dual Comparator	(LM393)	70036802
U13	I.C. - 2K x 8 CMOS RAM	(6116)	79800359
U14	I.C. - 8K x 8 CMOS EPROM Programmed CD Mech Ver 5.3	(27C256)	
U15	I.C. - Octal D Latch	(74HC574)	79940574
U16	I.C. - Transceiver RS-485	(75176)	70037801
U17	I.C. - Quad 2 Input Nand	(74HCOO)	79940000
VR1	I.C. - Voltage Regulator 5V	(LM340T5)	70036506
Y1	Crystal - Quartz 9.216 MHz		25167323

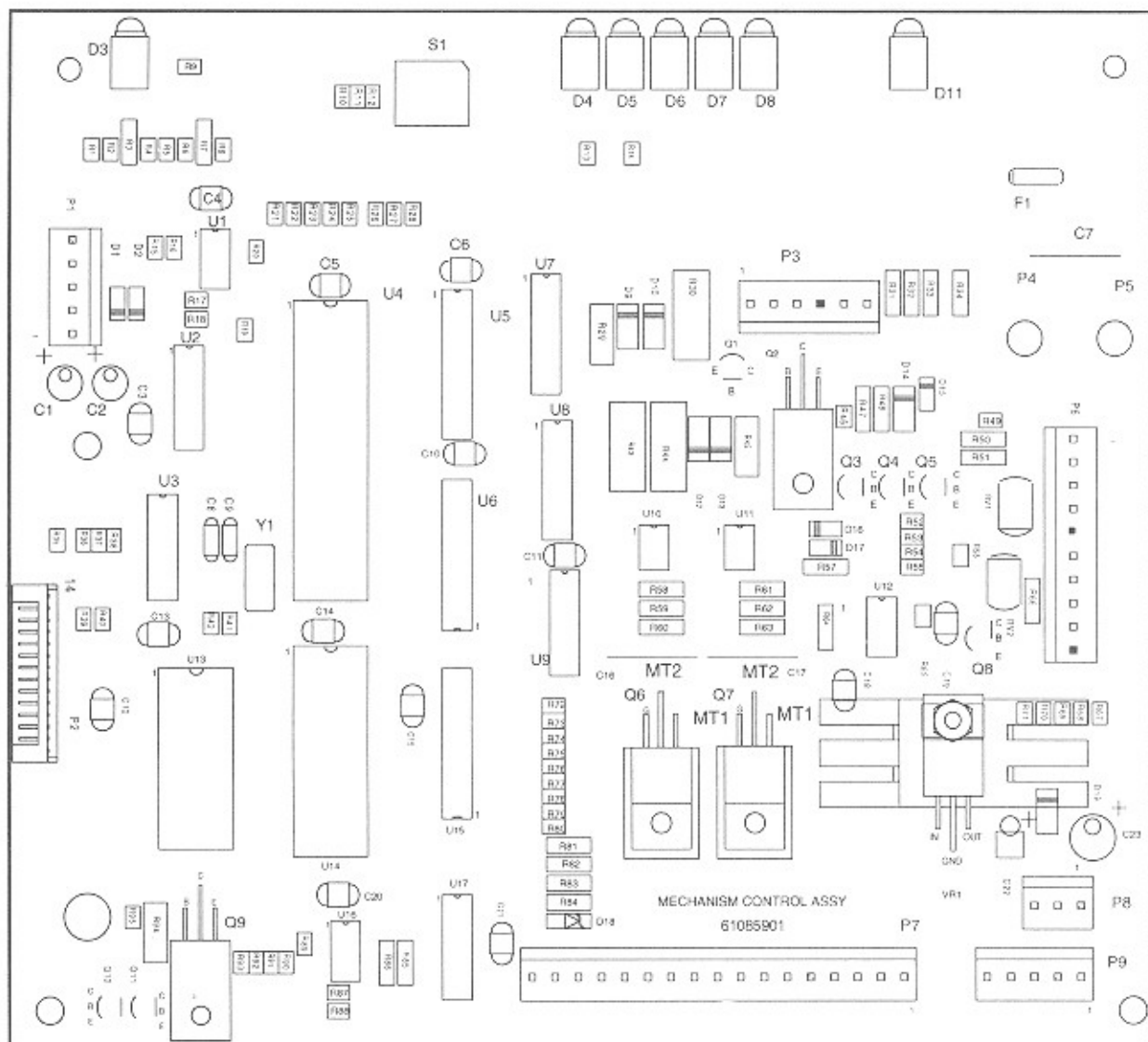
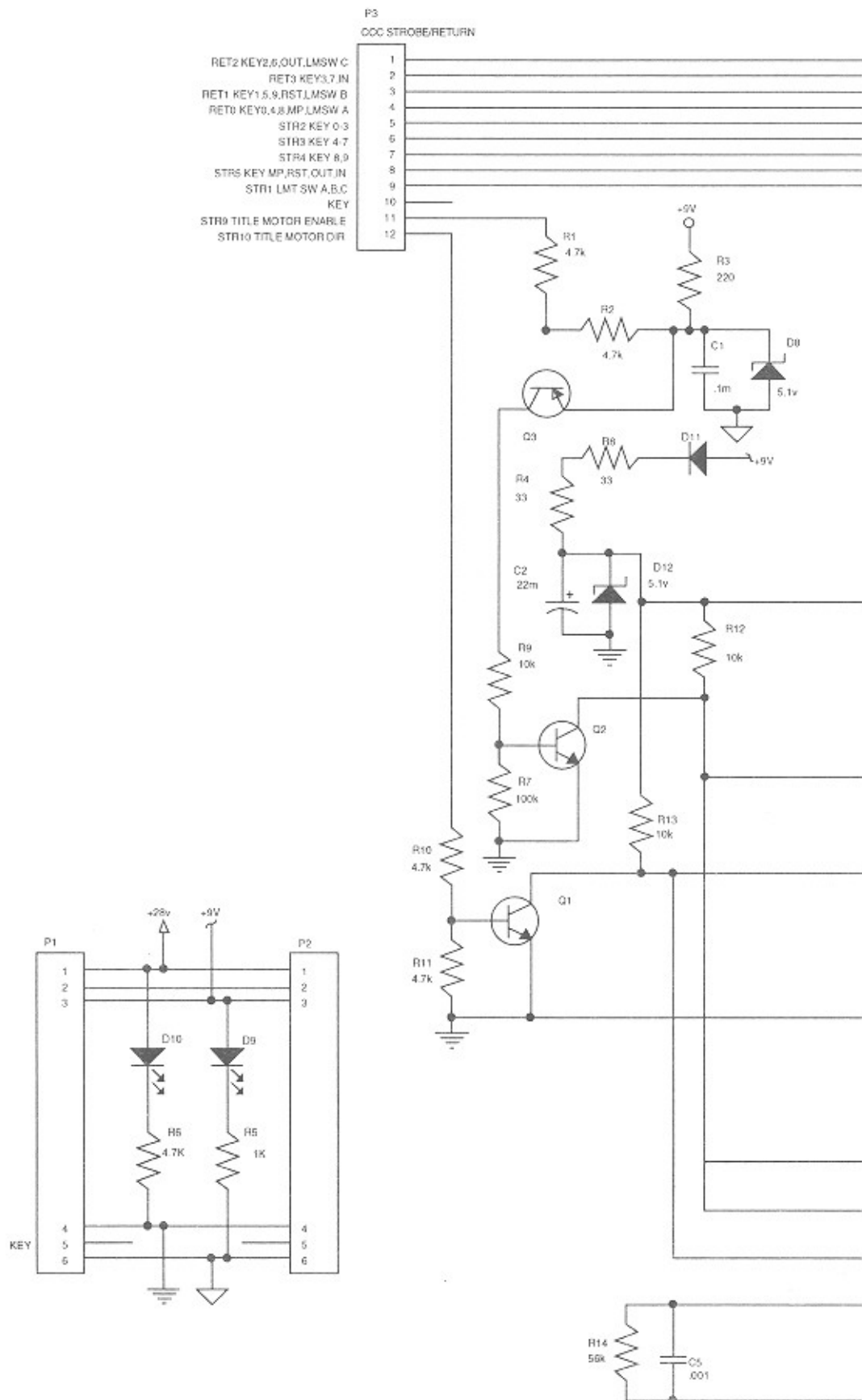
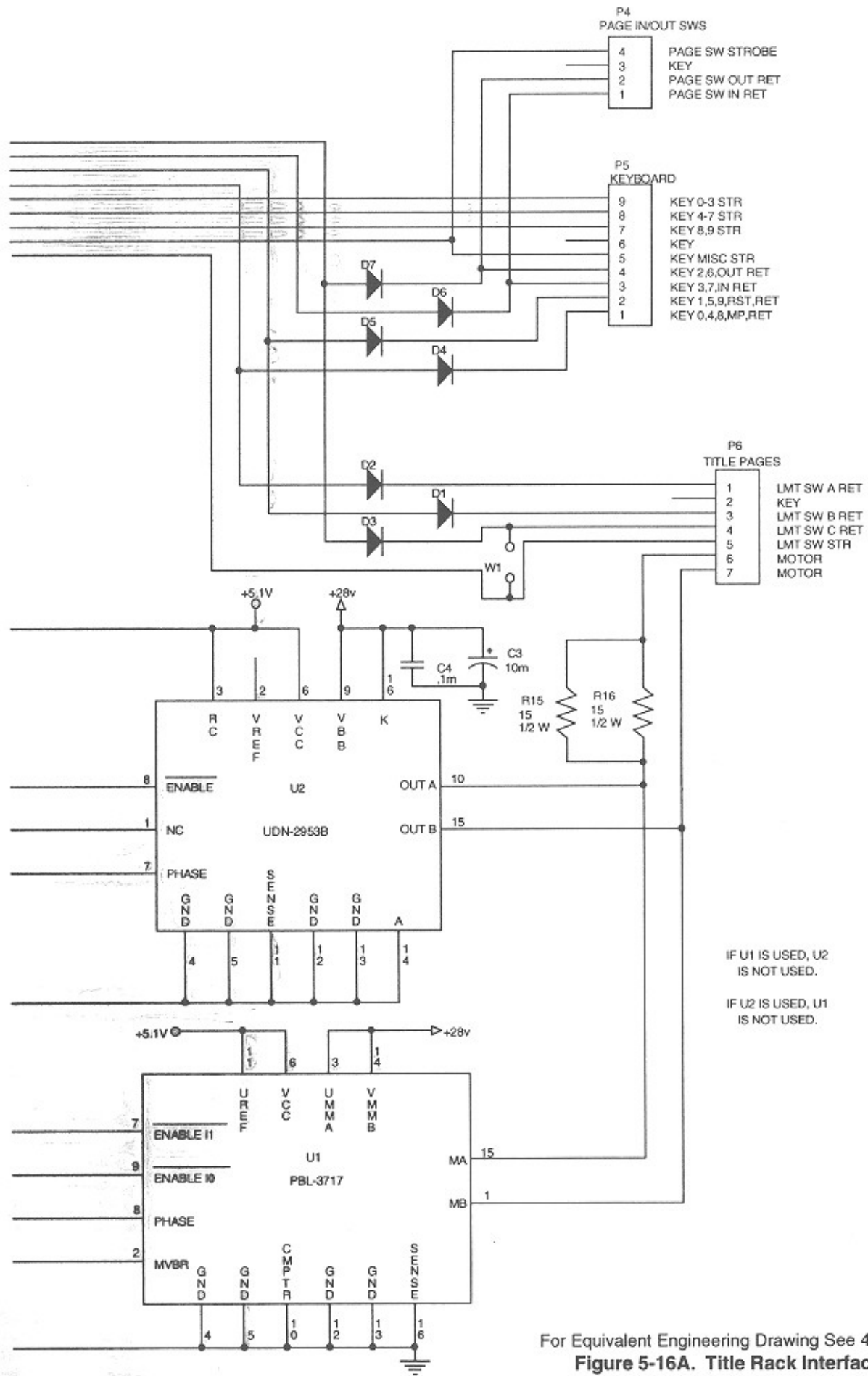


Figure 5-15B. Mechanism Control Assembly Circuit Board Layout 61085801



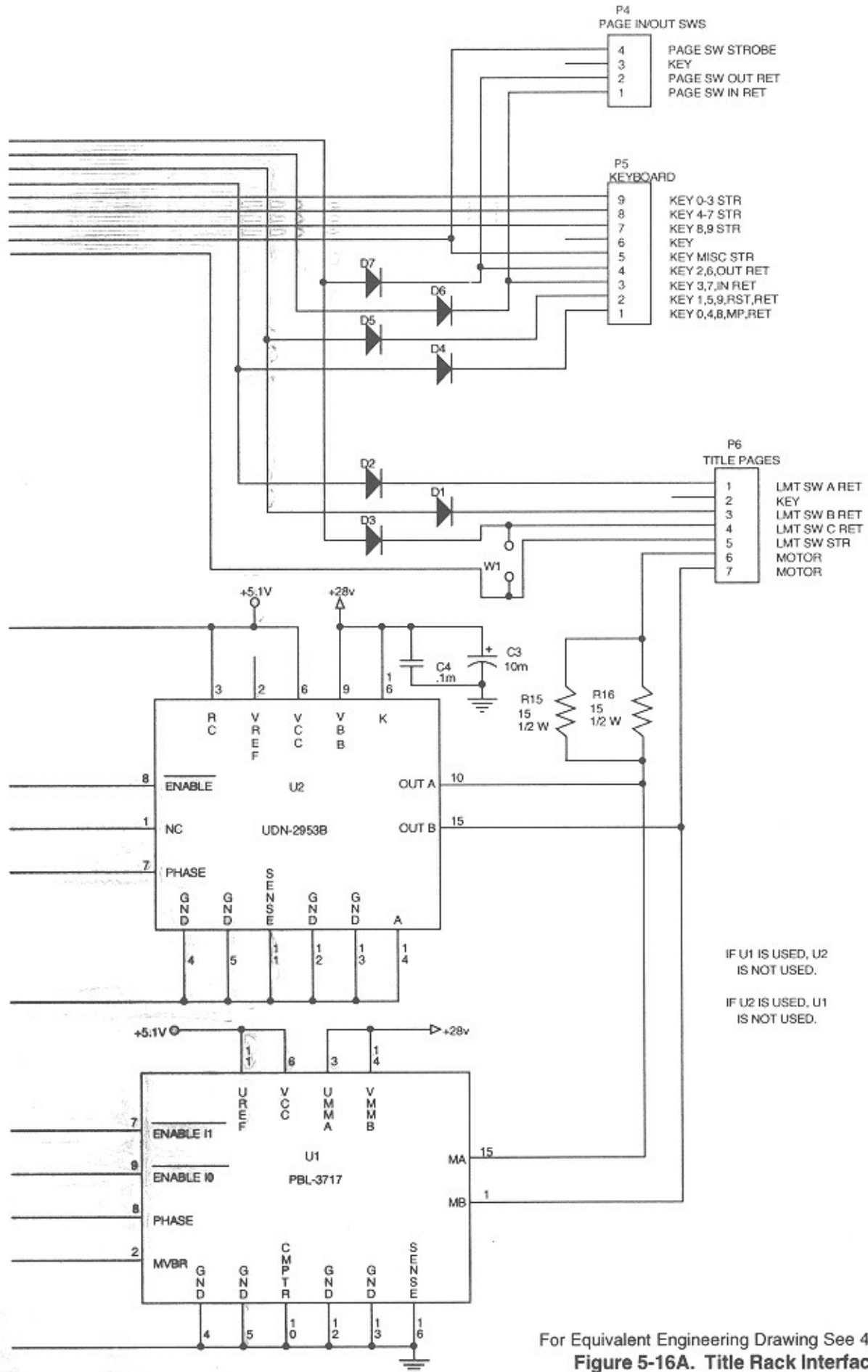




For Equivalent Engineering Drawing See 40853001-Q2 B  
**Figure 5-16A. Title Rack Interface Schematic**

## COMPONENT LIST FOR TITLE RACK INTERFACE BOARD (40853001)

C1	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C2	Capacitor - Tantalum 15 VDC 10%	22 $\mu$ F	70025104
C3	Capacitor - Electrolytic 50 VDC 20%	10 $\mu$ F	70023808
C4	Capacitor - Monolythic Ceramic	.1 $\mu$ F	70028511
C5	Capacitor - Monolythic Ceramic	.001 $\mu$ F	70028518
D1	Diode - Silicon	1N4004	70035005
D2	Diode - Silicon	1N4004	70035005
D3	Diode - Silicon	1N4004	70035005
D4	Diode - Silicon	1N4004	70035005
D5	Diode - Silicon	1N4004	70035005
D6	Diode - Silicon	1N4004	70035005
D7	Diode - Silicon	1N4004	70035005
D8	Diode - Zener 5.1V 1/2W 5%	1N5231B	70035526
D9	Diode - Light Emitting Red Diffused		70035305
D10	Diode - Light Emitting Red Diffused		70035305
D11	Diode - Silicon	1N4148	70035012
D12	Diode - Zener 5.1V 1/2W 5%	1N5231B	70035526
P1	Header - Polarized .156 6 Position		70075006
P2	Header - Polarized .156 6 Position		70075006
P3	Header - Polarized .156 12 Position		70075012
P4	Header - Polarized .156 4 Position		70075004
P5	Header - Polarized .156 9 Position		70075009
P6	Header - Polarized .156 7 Position		70075007
Q1	Transistor - Silicon NPN	MPSA06	70030008
Q2	Transistor - Silicon NPN	MPSA06	70030008
Q3	Transistor - Silicon PNP	MPSA56	70030104
<b>NOTE: All resistors are 1/4 watt 5% unless otherwise indicated.</b>			
R1	Resistor - Carbon	4.7 K $\Omega$	79901472
R2	Resistor - Carbon	4.7 K $\Omega$	79901472
R3	Resistor - Carbon	220 $\Omega$	79901221
R4	Resistor - Carbon	33 $\Omega$	79901330
R5	Resistor - Carbon	1 K $\Omega$	79901102
R6	Resistor - Carbon	4.7 K $\Omega$	79901472
R7	Resistor - Carbon	100 K $\Omega$	79901104
R8	Resistor - Carbon	33 $\Omega$	79901330
R9	Resistor - Carbon	10 K $\Omega$	79901103
R10	Resistor - Carbon	4.7 K $\Omega$	79901472
R11	Resistor - Carbon	4.7 K $\Omega$	79901472
R12	Resistor - Carbon	10 K $\Omega$	79901103
R13	Resistor - Carbon	10 K $\Omega$	79901103
R14	Resistor - Carbon	56 K $\Omega$	79901563
R15	Resistor - Metal Film (1/2W 5%)	15 $\Omega$	79904150
R16	Resistor - Metal Film (1/2W 5%)	15 $\Omega$	79904150
U1	I.C. - Motor Driver	CS3717A	30800241
U2	I.C. - Motor Driver	UDN-2953B	30800229
W1	NOT USED		



IF U1 IS USED, U2 IS NOT USED.

IF U2 IS USED, U1 IS NOT USED.

For Equivalent Engineering Drawing See 40853001-Q2 B  
**Figure 5-16A. Title Rack Interface Schematic**

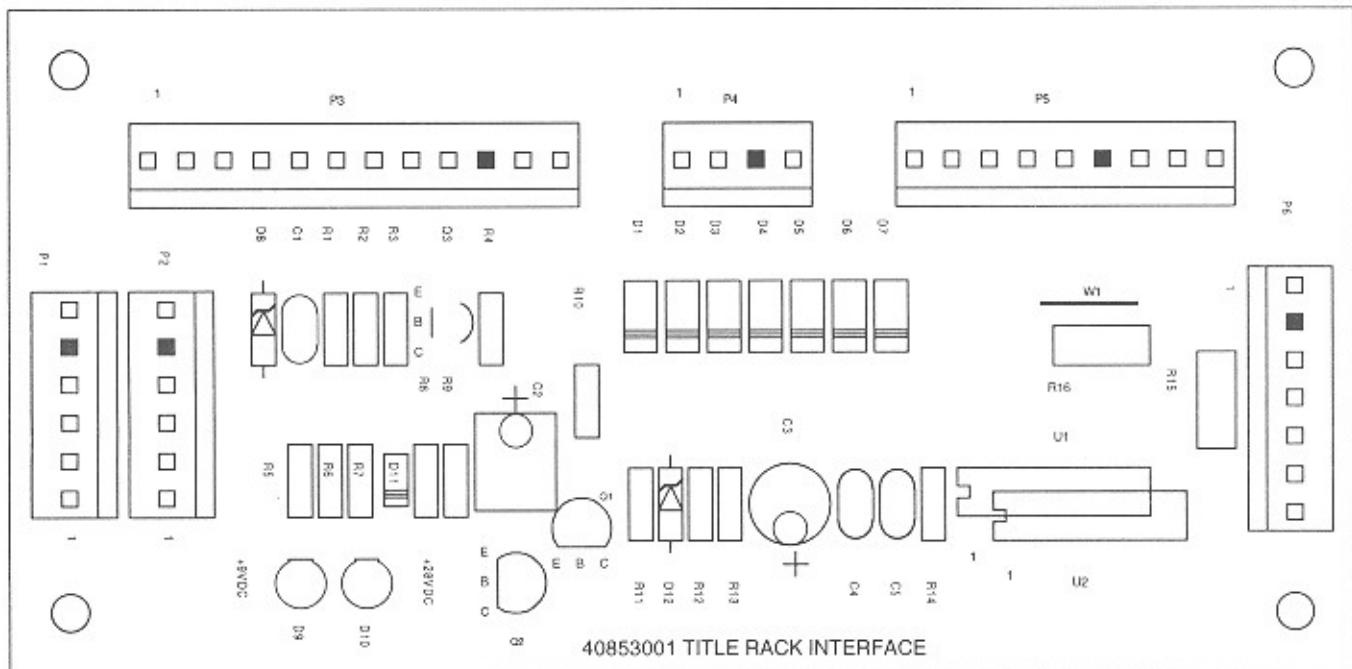


Figure 5-16B. Title Rack Interface Circuit Board Layout 40853001

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## Section 5: Troubleshooting

### INTRODUCTION

The CD-100F Phonograph incorporates several modules which plug in for rapid service. The most likely causes of phonograph problems are:

1. Continuous or intermittent opens in a harness. The cause can be wiring, a terminal, or a bad terminal crimp.
  - Check that all plugs are firmly seated.
  - Check that connector pins are not bent, broken or pushed through the back of connectors when mated.
  - Check for bad solder joints, especially at connector pins.
2. A defective module (See Table 5-1). Troubleshooting procedures are directed at module replacement, not repair.

Table 5-1. Replaceable Modules

Part No.	Description
40832220	Central Control Computer (CCC)
61086201	Mechanism Control
30995302	CDM-12 CD Player with Centering Hub
61086501	Power Supply Circuit Board Assembly
40855001	Digital Display
40856101	Title Rack-Keyboard Interface Assembly

### TROUBLESHOOTING TOPICS

The troubleshooting topics presented in this section are:

- A summary of the functions for each of the phonograph's replaceable modules
- A sequence of operation explanation and a Block Diagram (Figure 5-1) to help you isolate the problem to a harness or a module.
- The RED LED STATUS lamps (Figures 5-2 through 5-6).
- Instructions on how to use the ERROR and WARNING messages
- Modular Troubleshooting Charts that list the *Trouble*, *Symptom*, and *Probable Cause*
- A Sound System Quick Check

**NOTE:**

The CBA-2 service procedures are described in *Section 4* of this manual.

## REPLACING THE CCC EPROM / FACTORY DEFAULT

If you have changed the CCC EPROM, use the following procedure to reset the CCC:

1. Put the NORM/SERVICE switch to SERVICE and the ON/OFF Power switch to OFF.
2. Press and hold keyboard 0 and 1 switches down and place the ON/OFF POWER switch power to ON; hold the 0 and 1 buttons down until the display shows LOADING DEFAULTS. Do not be concerned when the 14-04 WARNING appears, because it is just a status message indicating that the defaults were loaded. For a fresh start, clear out this warning (CODE 81).

## FREE PLAY

1. Enter the SERVICE mode by setting the SERVICE switch to the SERVICE position.
2. Enter 55. This will place you in the PRICING menu, OPTION 5. Press and hold RESET and press 9. The display will change from FPLAY STATUS OFF to FPLAY STATUS ON. Press POPULAR to complete the change.

## CD MODULE FUNCTIONS

### Digital Display Module

- A “dumb” controller (i.e. cannot make any decisions)
- Displays information sent by CCC

### Title Page Assembly-Keyboard Interface Module

- Contains the TITLE DISPLAY motor driver IC. The IC is controlled by the CCC.

## CCC

- The master controller
- Has battery backed up RAM
- Controls all credit functions
- Stores all selections
- Controls all programming functions
- Makes all system decisions



## Mechanism Control

- A slave controller
- Plays selections sent by the CCC
- Controls all mechanism functions
- Controls the CD player
- Mutes and unmutes the audio amplifier

## CBA-2 Logic Board

- A slave controller
- Tells CCC when a valid bill is accepted.

Rowelink and the Power Bus (voltages, Commons & System Reset) are the only connections between CCC, mechanism control and CBA-2. Rowelink is a 2-wire communication channel that ties the system components together. The ROWELINK COMMAND (CCC), and ROWELINK TX (mechanism control), LED's should always be flickering.

## SEQUENCE OF OPERATION

This sequence of operation describes the phonograph cycle and jobs performed by each module shown in the Block Diagram (*Figure 5-1*).

In the Block Diagram, the TITLE DISPLAY switches are shown in the PAGE 1 position. The mechanism OUTER CAM and INNER CAM switches are shown in the MAGAZINE ROTATE position.

**Step 1.** Power is turned on, voltages and commons are applied to modules and components.

At Line Voltage	Voltages Labeled	Should Measure
115 VAC	28 VAC	26 to 30 VAC
115 VAC	+28 VDC	+23 to +30 VDC
95 to 135 VAC	+8 VDC	+8.5 to +9.9 VDC

**Step 2.** The modules sense power turn on, no selections or credit in memory, and the SERVICE switch is in the NORMAL position.

## CCC

- +5 VDC LED lights
- BOARD ERROR LED flashes 3 times to indicate that ROM, RAM and real time calendar clock have tested OK.
- ROWELINK COMMAND LED flickers, indicating that serial communication commands are being sent from the master (CCC) to the slaves (mechanism control and CBA-2).

## Mechanism Control

- +5V LED lights.
- BOARD ERROR LED flashes 3 times to indicate that ROM, RAM and CD Player Communication (CDM COMM) have tested OK.
- CDM COMM flashes once.
- ROWELINK TX (Rowelink response) LED flickers, indicating that communication is occurring between the mech control (a slave) and CCC (the master). Each time it flickers, communication has successfully occurred.

## CBA-2

- PWR LED lights
- STATUS LED flashes 1 time

## Digital Display

- +5 VDC LED lights
- CCC serially sends information (via TX data, clock) and display shows:
- Checksum = XXXX
- RAM test passed
- 0 (selections remaining)
- After 10 seconds, the moving messages **ROWE**, **CD PHONOGRAPH** and **PLAY THE MUSIC** appear.

**Step 3.** Customer deposits money. Play credit is established.

- Money is deposited
- CBA-2 tells CCC if a bill was validated and stacked.
- • CCC senses coins from the closed coin switches.
- • CCC uses pricing information (COIN SWITCH VALUES, PRICE LEVELS, PLAYS @ LEVEL and MULTIPLIER) stored in it, to convert money deposited into play credits.
- CCC sends (via TX data, clock) credits to digital display and they appear above the SELECTIONS REMAINING legend.
- • CCC tells the mechanism control the money's value and the mechanism control increments the money counter.

**Step 4.** Customer makes a selection.

- CCC determines that a switch is closed or open by sending out strobes and sensing returns.
- Customer finds the selection that he wants to make by using the keyboard IN (Λ) and OUT (v) title page switches.
- CCC sends out Strobes 1, 9 and 10 to the TITLE RACK-KEYBOARD INTERFACE.
- • The motor driver in the TITLE RACK-KEYBOARD INTERFACE uses Strobe 9 to control speed and Strobe 10 to control direction.
- • CCC determines when to stop the motor (i.e., a page has flipped) by sensing the state of the INDEX switch on return RET 1.
- • CCC determines when to change directions by sensing the state of the LIMIT switch on return RET 0, or by using PAGE IN, OUT data in the ATTRACT menu.
- • Customer enters 4 digits (a 2-digit disc number and a 2-digit track number).
- • CCC senses the pushed keys by sending out Strobes 2, 3, 4, 5 and sensing returns RET 0, 1, 2 and 3.
- • Digital display shows digits as they are entered above the SELECTION BEING MADE.
- • Selection stored in the CCC's memory.
- • Credit is cancelled.
- • Selection is displayed for approximately 4 seconds after it is made.

**Step 5.** Selection is located and played.

- CCC sends the selection to the mechanism control.
- Mechanism Control searches for the disc.
- • Detent coil is energized and the magazine unlocks.
- • Magazine motor rotates the magazine.
- • Mechanism control SCAN/TRANSFER LED lights.
- • Digital display shows the selection playing as - - - -.
- • Mechanism control locates the disc by counting gear teeth interruptions of the INDEX optical switch light beam.
- Disc located and transferred to the play position.
- • Magazine motor stops and the magazine locks (detented).
- • Transfer motor runs and the disc is placed in the play position.
- • Outer cam Common connected to the N.O. contact.
- Mechanism control SCAN/TRANSFER LED goes OFF.
- Mechanism control tells the CDM-12 what track (i.e., selection) to play.
- CDM-12 tells the mechanism control that the track has been located. Play counter advances.
- Selection plays
- • Mechanism control tells the CCC that the selection is playing.
- • Mechanism control unmutes the audio amplifier.
- • Selection is erased from CCC's memory.
- • Digital display shows that the selection is playing.
- • Mechanism control monitors the disc condition and tells the CCC if disc problems occur.

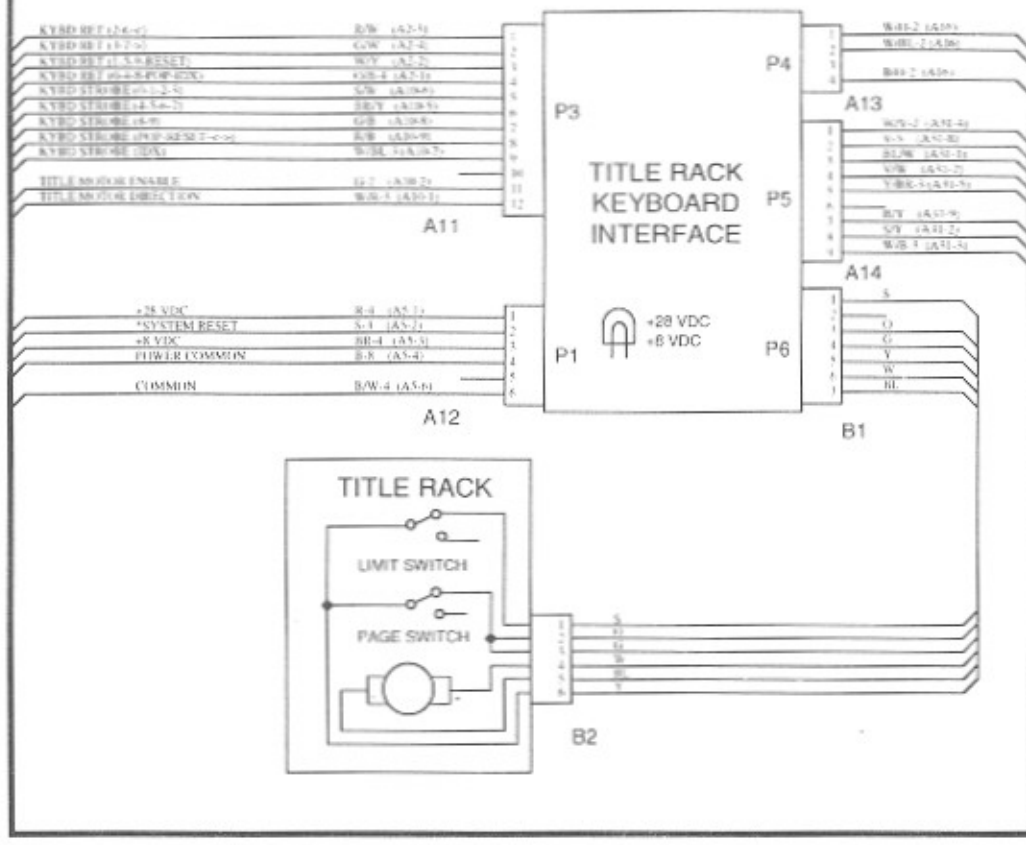
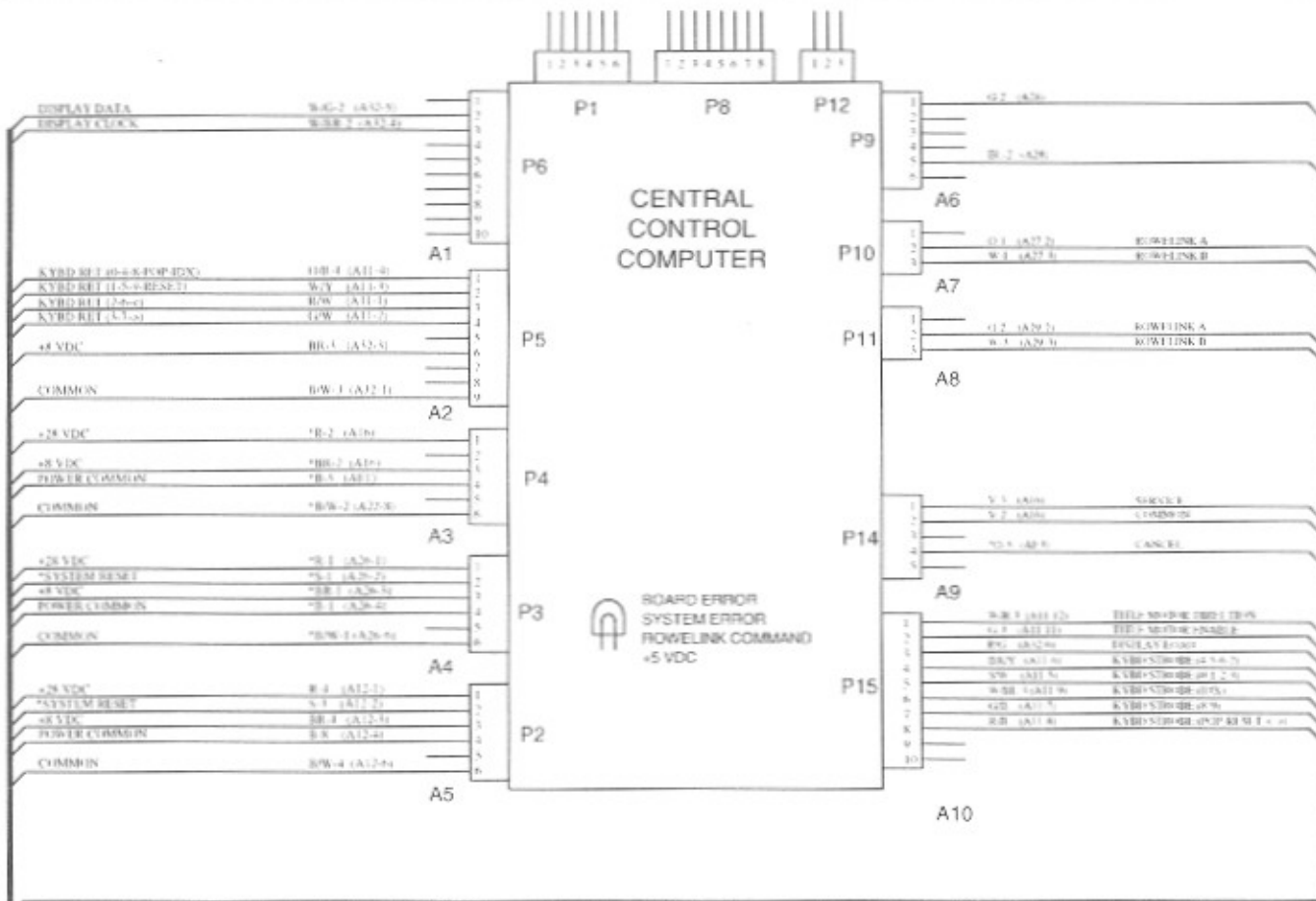
**Step 6.** Selection ends, the disc returns to the magazine, the CCC searches selection memory.

- Mechanism control tells the CCC that the selection is over.
- Mechanism control mutes the audio amplifier.

- Transfer motor runs and the disc is returned to the magazine.
- Inner cam Common connects to the N.O. contact when the disc is in the magazine.
- CCC searches its selection memory. If it contains one or more selections, steps 5 and 6 are repeated.

**Step 7.** Phono returns to STANDBY and AUTOPLAY timing begins.

- All selections have played.
- Digital display shows moving messages: ROWE, CD PHONOGRAPH, and PLAY THE MUSIC.



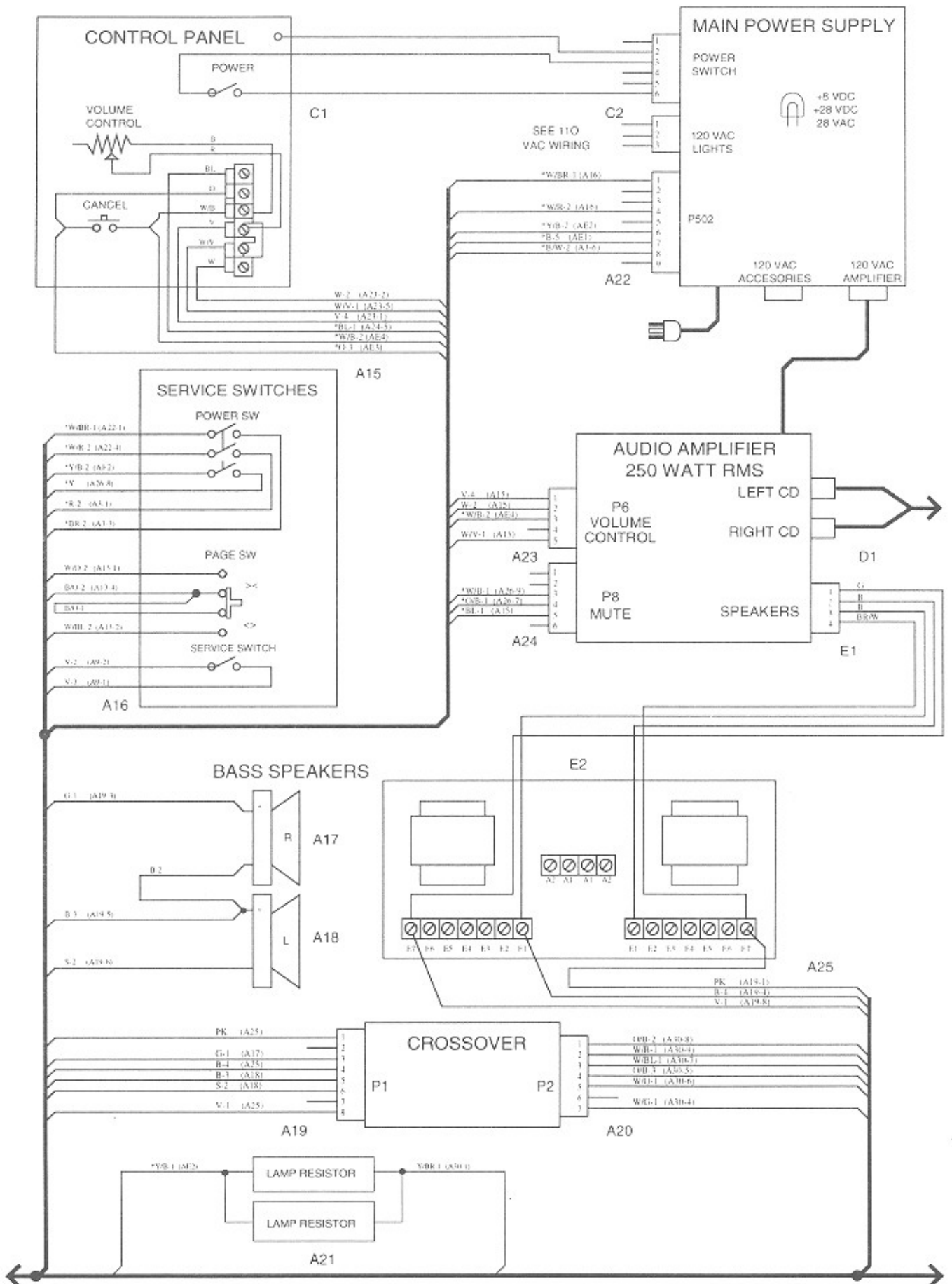
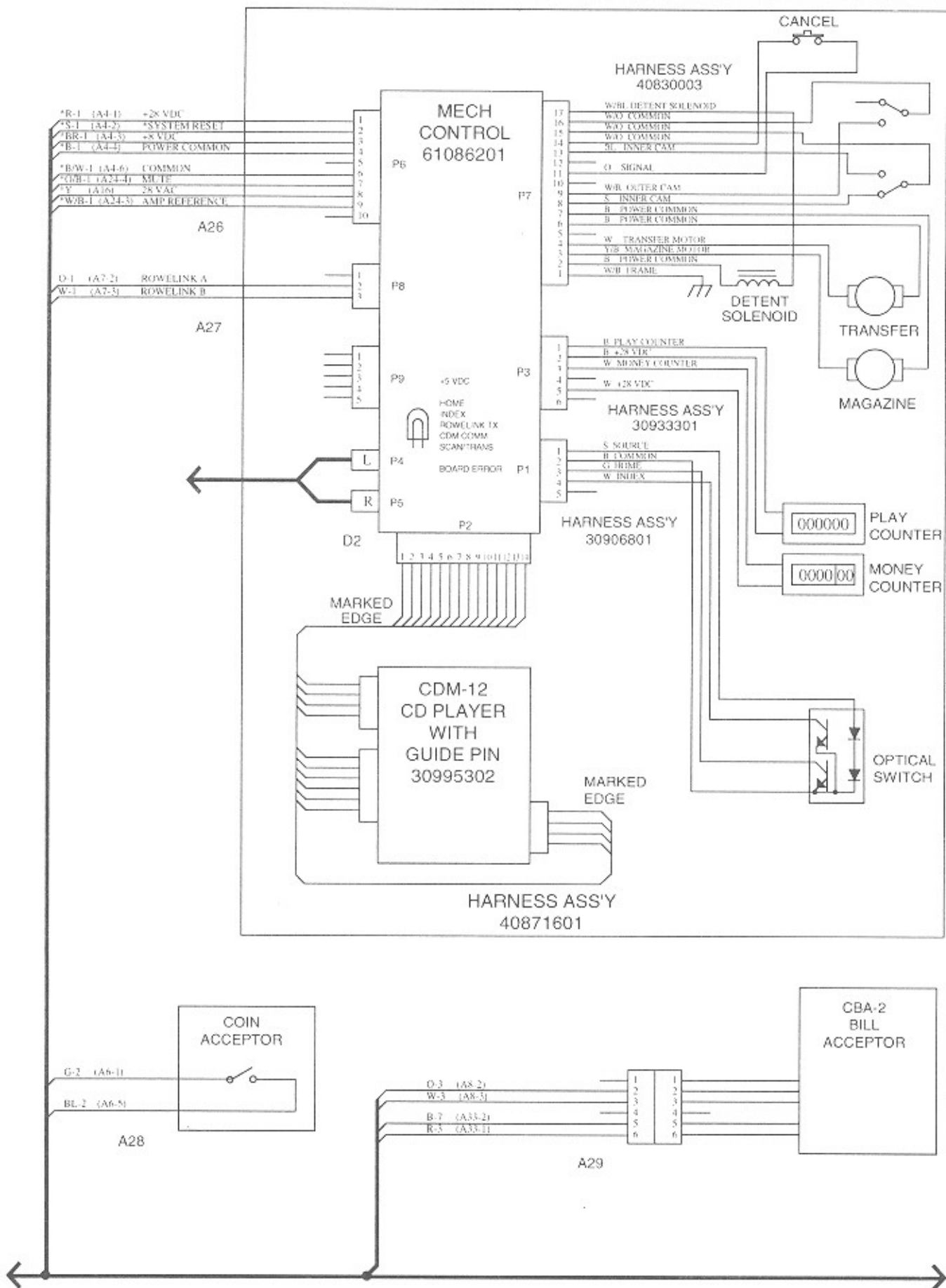


Figure 5-1. CD-100F Block Diagram Sheet 1





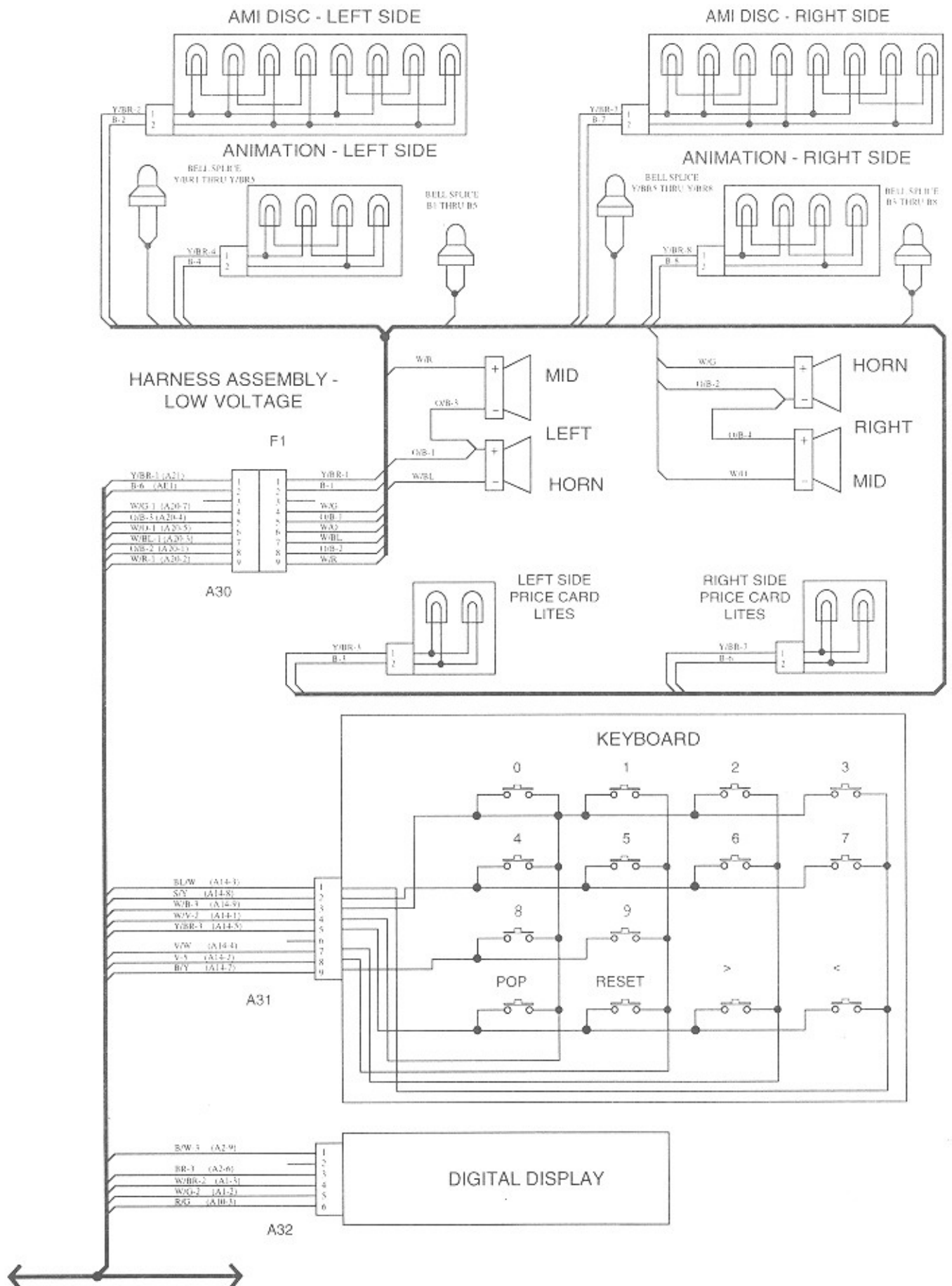
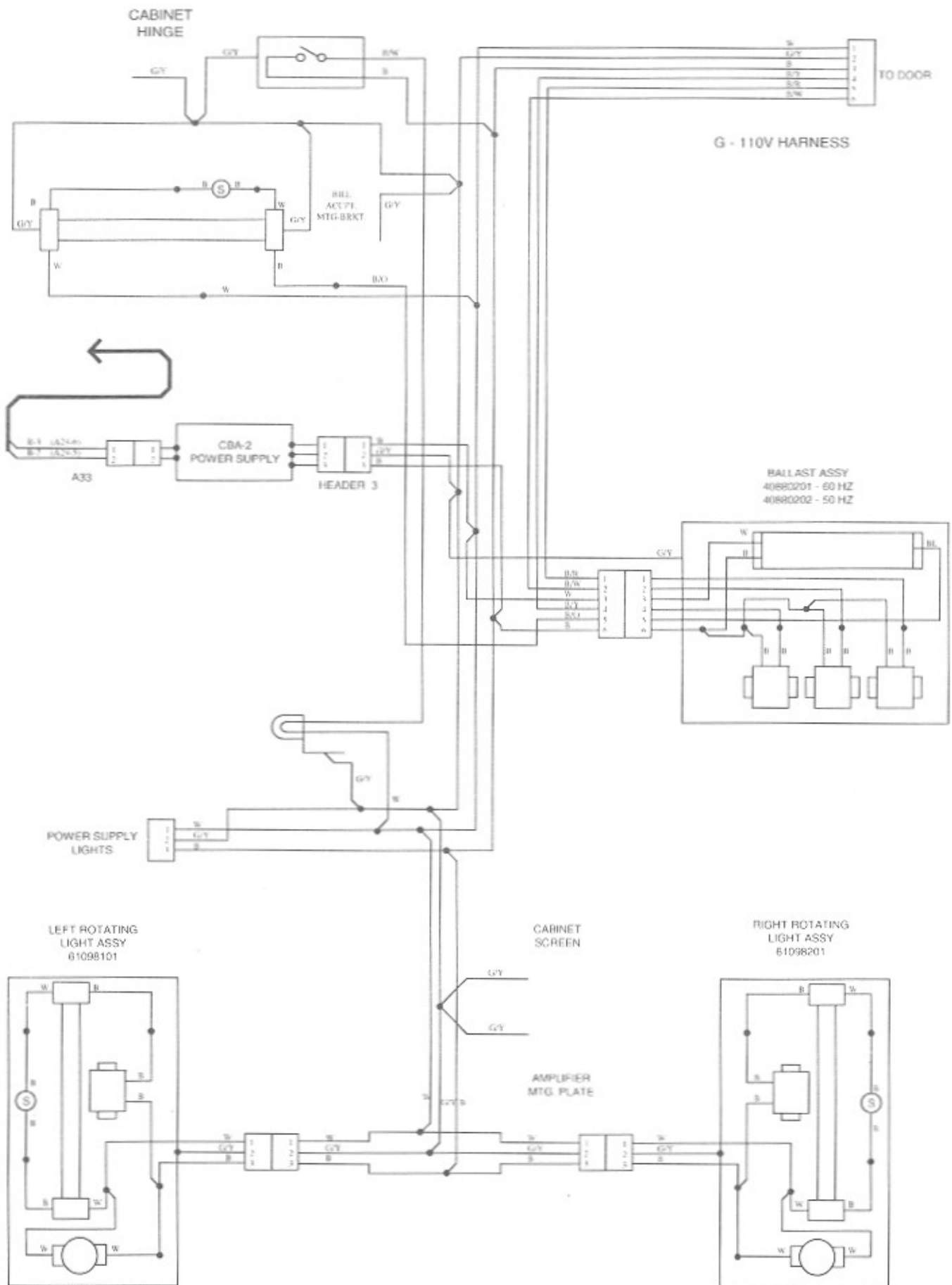
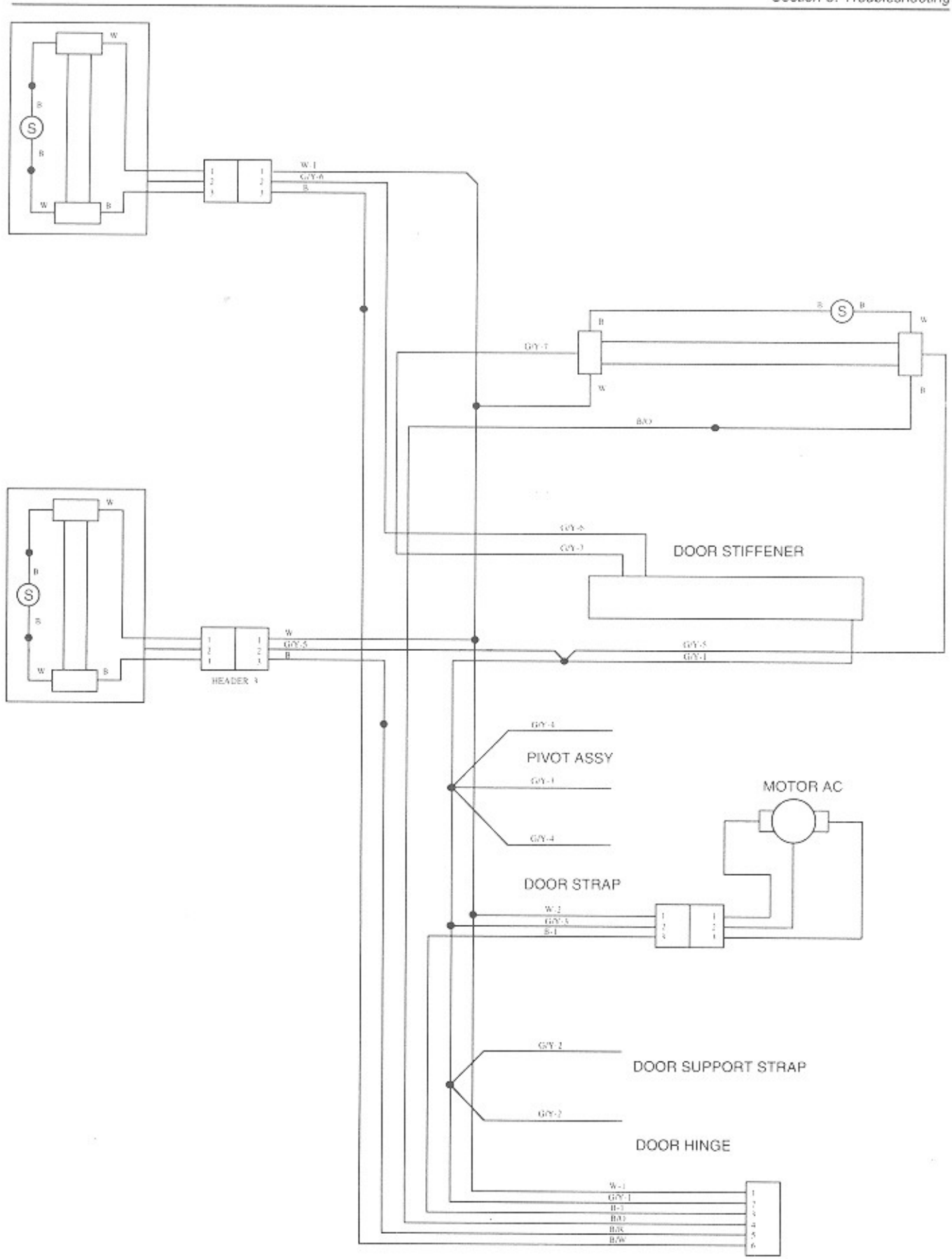


Figure 5-1. CD-100F Block Diagram Sheet 2





H - TOP DOOR LITES

Figure 5-1. CD-100F Block Diagram Sheet 3

**CD-100F HARNESS ASSEMBLIES**

<b><u>PART NO.</u></b>	<b><u>HARNESS NAME</u></b>
A. 61099101	Harness & Switch Assembly
B. 40883801	Harness Assembly - Title Rack
C. 40883701	Harness Assembly - Power Switch
*C1. 40883702	Harness Assembly - Power Switch (Export)
D. 30934204	Harness Assembly - Audio
E. 30985302	Harness Assembly - Output Transformer
F. 61101401	Harness Assembly - Low Voltage
G. 40880101	110V Harness Assembly
H. 40881601	Harness Assembly - Top Door Lights

\* Denotes Harness Not Shown in Block Diagram

## STATUS LAMPS

The red LED indicators are connected to various strategic points in the phonograph's circuits to indicate the status of power and signal circuits.

### Main Power Supply LED's

+8 Volts DC  
+28 Volts DC  
28 Volts AC

These indicators light when their corresponding voltages are present and no wiring shorts are present.

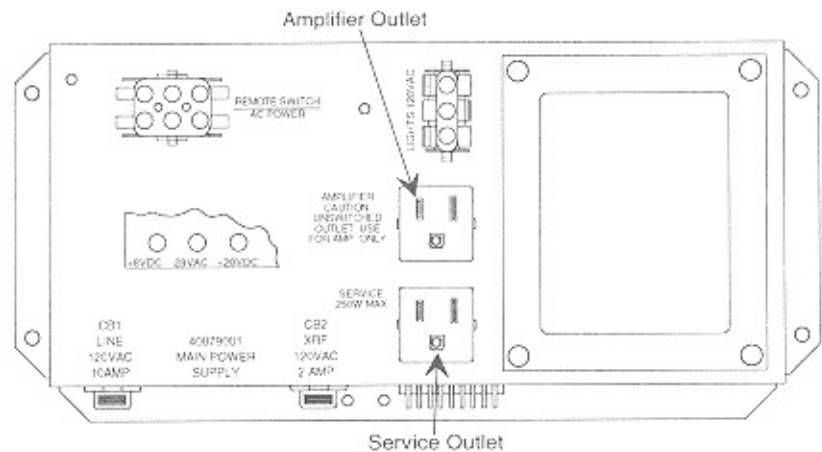


Figure 5-2. Main Power Supply LED's

### Mechanism Control

<b>5VDC</b>	Lights as long as 5 VDC is present from the main power supply.
<b>OPT. SW. HOME</b>	Lights when the HOME section of the optical switch sees the hole in the magazine drive gear. Flickers when the magazine CD Position 99 passes the transfer position.
<b>OPT. SW. INDEX</b>	Lights when the index section of the optical switch sees a tooth space of the magazine drive gear. Flickers when the magazine rotates.
<b>ROWELINK TX</b>	Flashes when the CD mechanism is transmitting to the CCC.
<b>CDM COMM</b>	Flashes when the CDM-12 is transmitting to the mech control.
<b>SCAN/TRANSFER</b>	Lights when either the scan or the transfer motor is activated.
<b>BOARD ERROR</b>	Blinks on and off three times on power up. Any other time, this LED indicates that a fatal mechanism error (phonograph out of service) has occurred.

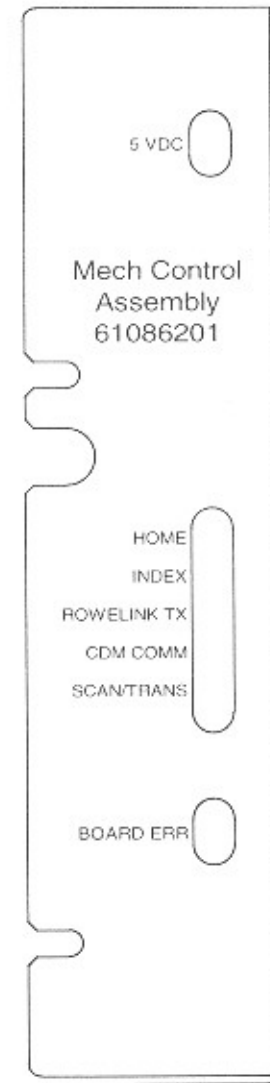


Figure 5-3. Mechanism Control LED's

## Central Control Computer

- BOARD ERROR**      Flashes 3 times on power up. If it stays on, an error has been detected.
  
- SYSTEM ERROR**      Lit only when the phonograph is out of order. The type of error that caused the shutdown can be examined from the SERVICE mode.
  
- ROWELINK COMMAND**      Flashes when the CCC is transmitting messages to slave devices (i.e. mechanism, CBA-2)
  
- +5 VDC**                      +5 VDC is present.

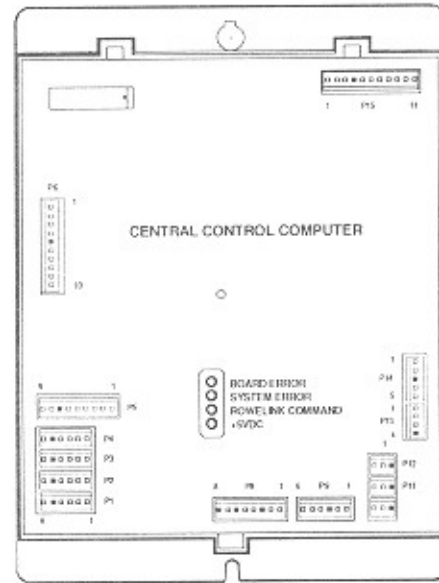


Figure 5-4. Central Control Computer LED's

## Digital Display

- +5 VDC**                      +5 VDC is present.



Figure 5-5. Digital Display LED's

## CBA-2

- BA STATUS**              Flashes one time at power up then stays off. See Section 4 Troubleshooting if always lit or flashing.
  
- PWR**                          Voltage is present.

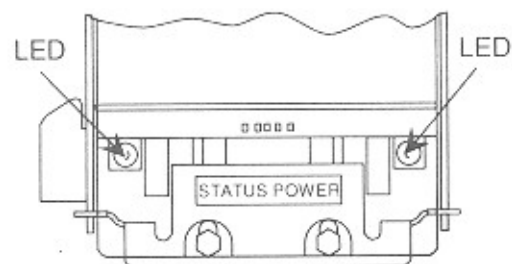


Figure 5-6. CBA-2 LED's

## ERRORS AND WARNINGS

### Basic Concepts

When you switch to SERVICE mode, you will see one of two displays:

- If the phonograph has not encountered any errors or warnings, \*SERVICE MODE\* will be displayed.
- If the phonograph has encountered errors or warnings, --ERRORS EXIST-- will be displayed. This message will only appear as you enter SERVICE mode, and it will not change menu or command operation.

### ERRORS (ERR)

- Cause phonograph shutdown and show the OUT OF ORDER message.
- Usually require a service call, component replacement, adjustment, or harness repair.
- Are always shown as active (A), even if they cleared up.

If you turn power OFF and ON, the phonograph will operate if error cleared up. If error is still present, the phonograph will shut down. Errors that clear up do not require service unless the phonograph is malfunctioning.

### WARNINGS (WARN)

- Do not cause phonograph shutdown.
- Phonograph may or may not operate.
- Service personnel are made aware by the --ERRORS EXIST-- message appearing upon entering the service mode.
- Shown as active (A) until the problem clears up.
- Not active (N) warnings do not require service unless the phonograph is malfunctioning.

### VIEWING THE ERRORS AND WARNINGS



#### NOTE:

1. If the CCC thinks that a key other than RESET is closed, it will not accept other keys. This problem will not allow you to view the error/warnings. The probable cause is a short in the keyboard, a short in RET 0, 1, 2 or 3 wiring, defective CCC, or a short in (^) or (v) page switch or wiring.
2. The viewing procedure can be started over by holding RESET and repeatedly pushing POPULAR until the display shows \*SERVICE MODE\*. Then start at step 2.

Steps	Display Shows
1. Enter SERVICE mode	--Errors Exist--
2. Type 8	* STATUS *
3. Type 0 ( <i>See Note 1</i> )	Error History
4. Push POPULAR	X WARN XX-XX XX
	A = Active N = Not Active Source of warning Type of warning Number of occurrences
	<b>OR</b>
	X ERR XX-XX XX
	A = Active Source of error Type of error Number of occurrences
5. Hold RESET, push 9	START XX:XX XX/XX
	Time of first occurrence Month/day of first occurrence
6. Hold RESET, push 9	END XX:XX XX/XX
	Time it last cleared up (not active) Month/day it last cleared up (not active) 00:00 00/00 if first occurrence and still active, or ERR message
7. Hold RESET, push 3	Next ERR or WARN if a different one exists. Otherwise stays the same.
8. Repeat steps 5, 6, and 7 as often as necessary ( <i>See the Notes that follow</i> ).	



**NOTE:**

3. You can review the WARN or ERR, START or END by holding RESET and pushing 9 as often as desired.
4. Steps 4 and 5 can be skipped.
5. Hold RESET, push 2 to search backwards through errors.

**EXAMPLE 1:**

```
N WARN 06-02 15
START 14:30 06/01
END 15:00 06/01
```

**Message means**

- CBA-2 thinks bill transport V1 cell was blocked 15 times.
- First occurrence was 2:30 p.m. on June 1.
- Last occurrence cleared up 3:00 p.m. on June 1.

**Probable cause**

- Someone tried to obtain free credit by inserting a foreign object.

**EXAMPLE 2:**

```
A ERR 05-63 03
START 09:10 07/13
END 00:00 00/00
```

**Message means**

- The CCC has sent messages (via the ROWELINK) to the mechanism control, but the CCC has not received any response for 1 minute.
- First occurrence was 9:10 a.m. on July 13.

**NOTE:**

6. A (Active symbol) always proceeds ERR, even if the problem is not active now.
7. An ERR message always shows 00:00 and 00/00 for the END time and date.

## ERROR AND WARNING SUMMARY

The following list summarizes all possible errors and warnings that can be displayed. For details of causes and corrective action, see *Description Of Errors/Warnings And Probable Causes* that follows this summary.

### Coin Switches (01)

01-17	#1 coin switch	05-56	Index LED
01-18	#2 coin switch	05-57	Index LED
01-19	#3 coin switch	05-58	Home LED
01-20	#4 coin switch	05-59	Home LED
01-31	Multiple coin switches	05-62	CDM-to-CCC communication lost
		05-63	Mech-to-CCC communication lost
		05-64	Gripper bow position undetermined

### Keyboard Switches (02)

02-16	Key 0
02-17	Key 1
02-18	Key 2
02-19	Key 3
02-20	Key 4
02-21	Key 5
02-22	Key 6
02-23	Key 7
02-24	Key 8
02-25	Key 9
02-26	Most Popular key
02-27	Reset key
02-28	^ key
02-29	v key
02-31	Multiple keys
02-32	Cancel button

### Mechanism Controller (05)

05-05	Mech. cannot determine magazine position
05-08	EPROM checksum error
05-09	RAM test failed.
05-10	CDM communication invalid
05-25	Cause undetermined

### Mechanism Fatal Errors

The error codes below will cause a system reset and after five errors, the phonograph will go out of order.

05-50	Inner cam switch
05-51	Inner cam switch
05-52	Outer cam switch
05-53	Outer cam switch

### CBA-2 (06)

06-01	Communication to the CBA-2 has been lost
06-02	V1 cell or inlet cell
06-03	Jammed bill (V3 Cell)
06-04	Bill stacker is full
06-05	Cause undetermined
06-06	Jammed bill (V4 Cell)
06-07	Motor speed error

### Wallbox Controller (07-10)

07-01	Communication to wallbox #1 has been lost
08-01	Communication to wallbox #2 has been lost
09-01	Communication to wallbox #3 has been lost
10-01	Communication to wallbox #4 has been lost

### IR Remote (11)

11-01	Communication to the IR remote has been lost.
-------	---

### Central Control Computer (14)

14-01	EPROM checksum error
14-02	RAM failed
14-03	Real time clock error
14-04	Factory defaults have been loaded
14-05	RAM checksum error
14-06	Low battery

---

**Description Of Errors/Warnings And Probable Causes**


---

**SOURCE 01 COIN SWITCH WARNINGS**

WARN	01-17	#1 coin switch
	01-18	#2 coin switch
	01-19	#3 coin switch
	01-20	#4 coin switch
	01-31	Multiple coin switches

**Message Means:**

CCC thinks one or more coin switches are closed for more than 5 seconds.

**Probable cause:**

1. A manual operation of coin switches.
2. A jammed coin or switch.
3. A short in wiring.
4. A defective CCC.

**SOURCE 02 KEYBOARD WARNINGS**

WARN	02-16	Key 0
	02-17	Key 1
	02-18	Key 2
	02-19	Key 3
	02-20	Key 4
	02-21	Key 5
	02-22	Key 6
	02-23	Key 7
	02-24	Key 8
	02-25	Key 9
	02-26	MOST POPULAR key
	02-27	RESET key
	02-28	< > key
	02-29	> < key
	02-30	-----
	02-31	Multiple keys
	02-32	External CANCEL button

**Message Means:**

CCC thinks one or more switches were closed for more than 10 minutes.

**Probable cause:**

1. Someone held it closed. Nothing needs repairing or replacing.
2. A short in associated wiring (*See the Block Diagram in this section*).
3. A defective CCC.

**SOURCE 03-04 NOT DESIGNATED**

---

**SOURCE 05 MECHANISM ERRORS/WARNINGS**

WARN 05-05

**Message Means:**

Both the Index and Home signals are changing, but the mechanism is unable to determine the magazine position.

**Probable cause:**

1. A defective optical switch.
  2. A loose connection wire/terminal at OPTICAL switch connector on the mechanism controller.
  3. A defective mechanism control.
- 

WARN 05-08 EPROM checksum warning

**Message Means:**

Checksum test failed

**Probable cause:**

1. A failed EPROM.
  2. A defective mechanism control.
- 

WARN 05-09 RAM test failed

**Message Means:**

RAM test failure

**Probable cause:**

A defective RAM or mechanism control.

---

WARN 05-10 CDM communication invalid

**Message Means:**

The mechanism control is receiving invalid communications from the servo-processor on the decoder board.

**Probable cause:**

1. Neon signs
  2. RF signals from radio station(s), CB radio(s), arcing wires, etc.
-

---

WARN	05-25	Unspecified Warning
------	-------	---------------------

---

ERR	05-50	Inner Cam switch always closed
	05-51	Inner Cam switch always open
	05-52	Outer Cam switch always closed
	05-53	Outer Cam switch always open

**Message Means:**

Mechanism control thinks a switch is not working.

**Probable cause:**

1. A switch.
  2. A wiring short or open.
  3. The mechanism control.
- 

ERR	05-56	Index LED always OFF
	05-57	Index LED always ON
	05-58	Home LED always OFF
	05-59	Home LED always ON

**Message Means:**

Mechanism control thinks that the optical switch is defective.

**Probable cause:**

1. The optical switch.
  2. A wiring short or open.
  3. The mechanism control.
- 

ERR	05-62	CDM communication failure
-----	-------	---------------------------

**Message Means:**

The servo processor, on the decoder board, has stopped all communications with the mechanism control for 20 seconds.

**Probable cause:**

1. The decoder board is not getting power.
  2. A failure in the mech controller.
  3. A failure in the decoder board.
- 

ERR	05-63	Mech communication failure
-----	-------	----------------------------

**Message Means:**

The CCC has sent messages (via the Rowelink) to the mechanism controller, but the CCC has not received any response for one minute.

---

**Probable cause:**

1. Rowelink harness failure in the CCC harness.
  2. The mech control has failed.
  3. CCC (or a module that uses ROWELINK) has failed.
- 

ERR 05-64

**Message Means:**

Both the inner and outer cam switches are operating, but the gripper bow position is uncertain.

**Probable cause:**

1. A defective cam switch.
  2. A loose connection in wire/terminal at cam switch.
  3. A defective mechanism control.
- 

**SOURCE 06 CBA-2 WARNINGS**

WARN 06-01

**Message Means:**

CBA-2 Communication failure.

**Probable Cause:**

1. A loose connection in wire/terminal at the Rowelink communication line.
  2. A defective CBA-2.
- 

WARN 06-02

**Message Means:**

CBA-2 control unit thinks that the transport V1 cell is blocked.

**Probable cause:**

1. An object in transport covering V1 cell.
  2. A defective harness.
  3. A defective CBA-2 logic board.
- 

WARN 06-03

**Message Means:**

CBA-2 control unit thinks that the V3 cell is blocked.

**Probable cause:**

1. An object is or was in transport covering the V3 cell.
  2. A defective harness.
  3. A defective CBA-2 logic board.
- 

WARN 06-04

**Message Means:**

The CBA-2 thinks that the bill stacker is full.

**Probable cause:**

1. The bill stacker is full.
  2. The bill stacker is jammed in the OFF HOME position.
  3. The bill stacker HOME switch is out of adjustment.
  4. A defective bill stacker.
  5. A defective CBA-2 logic board.
- 

WARN 06-05 Unspecified Warning

WARN 06-06

**Message Means:**

The CBA-2 thinks that the V4 cell (pullback flipper) is blocked.

**Probable cause:**

1. An object is or was in the transport, activating the pullback flipper.
  2. A defective harness.
  3. A defective CBA-2 logic board.
- 

WARN 06-07

**Message Means:**

The CBA-2 control unit could not set the proper motor speed.

**Probable cause:**

1. Incorrect belt tension.
2. A defective motor.
3. A defective harness.
4. A defective CBA-2 logic board.

**SOURCE 07 WALLBOX ADDRESS 70**

WARN 07-01 CCC lost communication with wallbox or concentrator for more than 1 minute.

**SOURCE 08 WALLBOX ADDRESS 71**

WARN 08-01 CCC lost communication with wallbox for more than 1 minute.

**SOURCE 09 WALLBOX ADDRESS 72**

WARN 09-01 CCC lost communication with wallbox for more than 1 minute.

**SOURCE 10 WALLBOX ADDRESS 73**

WARN 10-01 CCC lost communication with wallbox for more than 1 minute.

**Message Means:**

Rowelink communications was established with this wallbox or concentrator then it was lost for more than 1 minute.

**Probable Cause:**

1. The Rowelink wiring to the concentrator (or wallbox).
  2. A wallbox power supply.
  3. A wallbox or concentrator.
- 

**SOURCE 11 IR REMOTE WARNING**

WARN 11-01 IR Remote communication failure

**Message Means:**

Rowelink communication was established with the IR remote, then was lost for more than 1 minute.

**Probable Cause:**

1. Defective Rowelink harness between the P10 of the CCC and P6 of the IR Remote.
  2. Defective power harness between P1 of the CCC and P4 of the IR Remote.
  3. Defective IR Remote assembly.
- 

**SOURCE 12-13 NOT DESIGNATED**

---

**SOURCE 14 INTERNAL CCC WARNINGS**

- 14-01 CCC EPROM checksum test failed.
- 14-02 CCC RAM test failed.
- 14-03 CCC real-time clock failure.
- 14-04 CCC factory defaults requested and loaded.
- 14-05 CCC programmed RAM checksum test failed.
- 14-06 CCC battery voltage is low.



**Message Means:**

All except 04 indicate a CCC internal fault. The 04 indicates that factory defaults were loaded into programmed RAM because someone used the factory load procedure (see replacing the EPROM).

**Probable cause:**

1. A defective CCC for all except 04
2. A defective CCC if 04 occurs frequently
3. Someone loaded factory defaults, causing 04 warning.

**Clearing Error/Warnings from Memory**

Error/warnings stored in the phonograph's memory can be cleared by:

STEPS	DISPLAY SHOWS
1. Enter SERVICE mode	-- ERRORS EXIST --
2. Press 8.	* STATUS *
3. Press 1.	* CLEAR ERRORS *
4. Press POPULAR.	CLEAR ERRORS
	(Will blink and then reappear)

**NOTE:**

If already in SERVICE mode, or you want to start over, hold RESET and repeatedly press POPULAR until display shows \* SERVICE MODE \*. Then start at step 2.

## DISC CONDITIONS

### Basic Concepts

Compact Discs are very rugged, but sometimes they develop problems similar to vinyl records. Skips and dropouts are not uncommon CD faults and may be caused by: a dirty disc, dirty CD player lens, or CD manufacturing defects. On rare occasions, the CD player may be unable to play any tracks on a disc. This failure to play any tracks may have the same cause as skips and dropouts.

### Programmable Disc Condition Logging

The CD-100F has a built-in disc condition logging feature that records disc play problems found on a disc or track. Three programmable options determine when these conditions are placed into the Disc Condition Log:

#### CONDITION LOG (SERVICE CODE 35)

The number of skips over one second or the time difference in seconds between disc time and running time, to occur before recording the error in the condition log. The recommended setting is 3.

#### SKIP CANCEL (SERVICE CODE 36)

The number of skips, greater than one second, to occur before recording the error in the condition log and canceling the selection. The recommended setting is 5.

#### TIME CANCEL (SERVICE CODE 37)

The absolute time difference, in seconds, between the current playing position, coming off the CD, and the running time. The recommended setting is 10.

### Factory Settings

The factory setting for the CONDITION LOG is 5, and 99 for SKIP CANCEL and TIME CANCEL. The reason for the difference between defaults and recommended settings is that we want the CD-100F, when shipped, to play discs of practically any condition without early canceling.

### Non-Programmable Disc Condition Logging

Four non-programmable disc condition events are also recorded in the condition log. These events are:

#### LOGGED TRACK NUMBER EQUALS 00

This entry in the log means that the CD player was unable to read the CD Table Of Contents (TOC).



#### NOTE:

The TOC is read every time the disc is placed on the turntable. The TOC contains the location of each track on the disc, so without it the player is unable to play any track.

**LOGGED CANCL AND SKIP EQUALS 99**

This entry means that the CD player was able to read the TOC, but was unable to locate the track.

**LOGGED CANCL EQUALS 99 AND SKIP EQUALS 88**

This means the disc stopped spinning while playing.

**LOGGED CANCL EQUALS 99 AND SKIP EQUALS 77**

This means tracking was lost when the disc was playing.

The CD-100F has an automatic method to lock out selections that have logged too many errors. You can set this number of condition occurrences from 1 to 99. Once the LOCKOUT COUNT, Code 693, has exceeded the number of occurrences on a selection, that selection is automatically placed into LOCKOUTS list, Code 60. To remove a condition-generated lockout, refer to *Section 2* on editing the Lockout List or re-initializing the disc when using menu command 31.

**Viewing Disc Conditions****STEPS**

1. Enter SERVICE mode.
2. Type 8.
3. Type 6.
4. Press POPULAR

**DISPLAY SHOWS**

\* SERVICE MODE \*

\* STATUS \*

DISC CONDITIONS

- NO CONDITIONS

**-OR-**

SEL ditr OCC oo

The small letters mean:

di - Disc number

tr - Track number

oo - Number of occurrences

5. Hold RESET, press 9

CANCL tt SKIP ss

tt- Absolute time difference, in seconds, when the condition was logged.

ss-Number of skips, greater than one second in duration, when the condition was logged.

6. Hold RESET, press 9

TIME hh:mi mo/dd

hh- Hour when last condition occurred.

mi- Minute when last condition occurred.

mo- Month when last condition occurred.

dd- Day when last condition occurred.

7. Hold RESET, Press 3 to view next disc condition.
8. Hold RESET, Press 2 to view previous disc condition.
9. Repeat steps 5, 6, 7, and 8 as often as necessary.

**Example 1:**

```
SEL 1500 OCC 05  
CANCL 00 SKIP 00  
TIME 12:15 7/19
```

**Condition Means**

The CD player could not read the TOC (track number equals 00) of disc 15 on 5 selected occasions. The most recent condition was logged on July 19th at 12:15 (24 hour time).

**Probable Cause**

1. Disc installed backward.
2. Absent disc. This disc location may not have been initialized, allowing it to be accidentally selected.
3. Dirty disc. For this type of a condition the dirt would be located around the inner most diameter of the disc. This is where the TOC information is located.
4. Dirty CD player LASER lens. Expect to see various conditions logged on many of the discs selected (*see CD Player Lens in Section 3 for details*).

**Remedy**

1. Check to see if the disc was inserted backward. If inserted backward, re-install it correctly and initialize that disc.
  2. Check to see if the disc is present. If not present, initialize that disc location.
  3. Remove the disc from the magazine, then inspect the inner diameter, TOC area, for dirt or damage. If you find dirt or damage clean it up. See disc cleaning section. Clear out the conditions and select a track on this disc to see if the CD player is able to read the TOC. If the CD player is still unable to read the TOC, try further cleaning or replace the disc.
  4. Clean the CD player LASER lens (*see CD Player Lens in Section 3 for details*).
- 

**Example 2:**

```
SEL 1505 OCC 01  
CANCL 99 SKIP 99  
TIME 12:30 7/12
```

**Condition Means**

The CD player read the TOC successfully, but was unable to start playing the track (no music would have been heard) on 1 occasion. The most recent condition was logged on July 12th at 12:30 (24 hour time).

**Probable Cause**

1. The disc is dirty. For this type of a condition the dirt would be located some where between the innermost diameter of the disc and the track selected. See disc cleaning section.
2. Dirty CD player LASER lens. Expect to see various conditions logged on many of the discs selected (*see CD Player Lens in Section 3 for details*).

**Remedy**

1. Remove the disc from the magazine, then inspect it for dirt or damage. If you find dirt or damage clean it up. See disc cleaning section. Clear out the conditions and select 1505 again to see if the CD player is able to play it. If the CD player is still unable to play it, try further cleaning, lock out tracks 5 and greater on disc 15, or replace the disc.
2. Clean the CD player LASER lens (*see CD Player Lens in Section 3 for details*).

**Example 3:**

```
SEL 2302 OCC 01
CANCL 10 SKIP 3
TIME 23:30 5/20
```

**Condition Means**

1. The CD player was playing selection 2302, but while it was playing 3 skips occurred, skips over 1 second, with an overall time loss of 10 seconds on 1 occasion. The most recent condition was logged on May 20th at 23:30 (24 hour time).

**Probable Cause**

1. Dirty disc. For this type of a condition the dirt would be located somewhere within track 2.
2. Dirty CD player LASER lens. Expect to see various conditions logged on many of the discs selected (*see CD Player Lens in Section 3 for details*).
3. An outside jarring of the jukebox.

**Remedy**

1. Remove the disc from the magazine, then inspect it for dirt or damage. If you find dirt or damage clean it up. See disc cleaning section. Clear out the conditions and select 2302 again to see if the CD player is able to play it. If the CD player is still unable to play it, try further cleaning, lock out track 2 on disc 23, or replace the disc.
2. Clean the CD player LASER lens (*see CD Player Lens in Section 3 for details*).

## Clearing Disc Conditions From Memory

Disc condition messages stay in memory until you perform the following steps:



### NOTE:

If already in SERVICE mode, or you want to start over, hold RESET and repeatedly press POPULAR until display shows \* SERVICE MODE \*. Then start at step 2.

STEPS	DISPLAY SHOWS
1. Enter SERVICE mode	* SERVICE MODE * or -- ERRORS EXIST --
2. Press 8.	* STATUS *
3. Push 7.	* CLEAR CONDITIONS *
4. Press POPULAR.	CLEAR CONDITIONS (will blink and then reappear)

## TROUBLESHOOTING CHARTS

One of the best ways to isolate a problem is to determine the exact state of the phonograph when the failure occurs. This means recording the condition of digital display, STATUS LED's, gripper bow, detent pawl, magazine, cam switches, etc.

This information can help you identify the cause of intermittent or continuous failures.

See *Figures 5-2 through 5-6* for descriptions and locations of the LED's referred to in *the Modular Troubleshooting Chart* that follows in *Table 5-2*.

The chart has the following three columns:

- The trouble column lists different types of failures.
- The symptom column shows the state of the phonograph when the failure occurs.
- The last column shows the probable cause.

Refer to *Figure 5-1, the Block Diagram*, for harnessing information.

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Phonograph fails to operate when power is turned ON.	LED's on the power supply and the fluorescent lights fail to light.	<ol style="list-style-type: none"> <li>1. Rear power switch OFF.</li> <li>2. Plug not in wall.</li> <li>3. Wall circuit is dead.</li> <li>4. 10-amp circuit breaker tripped.</li> <li>5. Wiring to rear power switch.</li> <li>6. Rear power switch.</li> </ol>
	LED's on the power supply fail to light but fluorescent lamps are ON.	<ol style="list-style-type: none"> <li>1. 2-amp circuit breaker tripped.</li> <li>2. Power supply.</li> <li>3. 28 VAC overload from magazine, transfer motor.</li> </ol>
	The +8 VDC or +28 VDC LED on the power supply fails to light but lights when the phono harness is unplugged at the power supply.	<ol style="list-style-type: none"> <li>1. Central control computer.</li> <li>2. Mechanism control.</li> <li>3. Digital display.</li> <li>4. Title Rack/Keyboard Interface.</li> <li>5. Power supply.</li> <li>6. Service switch.</li> <li>7. Short circuit in wiring.</li> <li>8. Detent coil.</li> <li>9. Money or play counter.</li> </ol>



Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Phonograph fails to operate when power is turned ON	The +8 VDC or +28 VDC LED on the power supply fails to light but lights when the phono harness is unplugged at the power supply.	<ol style="list-style-type: none"> <li>1. Digital display module (P1).</li> <li>2. Harness at the CCC (P5).</li> <li>3. Title Rack/Keyboard Interface Module (P1).</li> <li>4. Harness at CCC (P1).</li> <li>5. Harness at mechanism control (P6). Check harnesses, detent coil, and counters.</li> <li>6. Mechanism control module (P7).</li> <li>7. Harness at CCC (P2).</li> <li>8. CCC module (P3).</li> <li>9. Check the power switch and the wiring between it, the power supply, and the CCC (P3).</li> <li>10. Replace the power supply or the circuit board inside it.</li> </ol>
	CCC ROWELINK COMMAND LED is always OFF or always ON (not flickering).	Central control computer.
	CCC ROWELINK COMMAND LED is flickering 4 times a second and the display shows OUT OF ORDER, and Error A ERR 05-63 is logged in.	<ol style="list-style-type: none"> <li>1. If the mechanism ROWELINK TX LED is flickering, the cause is:               <ol style="list-style-type: none"> <li>a. Mechanism control</li> <li>b. Open wiring in mechanism</li> </ol> </li> <li>2. If the mechanism ROWELINK TX LED is not flickering, the cause is:               <ol style="list-style-type: none"> <li>a. Mechanism control</li> <li>b. CBA-2</li> <li>c. A short in the ROWELINK wiring</li> </ol> </li> </ol>

Table 5-2. Modular Troubleshooting Chart


Trouble	Symptom	Probable Cause
<p> <b>NOTE:</b></p> <p>The CCC sends <b>OUT OF ORDER</b> to the display and logs the <b>A ERR 05-63 Error</b> one minute after power up if it cannot establish Rowelink communication with the mechanism control and the phonograph is in the <b>NORMAL</b> mode (i.e., not <b>SERVICE</b>).</p> <p>To isolate the problem to a module or its associated Rowelink wiring, put the <b>SERVICE</b> switch in the <b>SERVICE</b> position and <b>unplug</b> the connectors in the following order. If the mechanism <b>ROWELINK TX (TRANSMIT)</b> LED starts flickering, replace the last module unplugged or repair the short in the harness. If the LED never starts flickering, the cause is a defective mechanism control, CCC, or a short in the Rowelink harness between them.</p> <p>1. Unplug the CBA-2.</p>		
Magazine does not rotate when a selection is made.	SCAN/TRANSFER LED ON, detent is actuated.	<ol style="list-style-type: none"> <li>1. Power supply.</li> <li>2. Wiring to magazine motor.</li> <li>3. Magazine motor.</li> <li>4. Mech control board.</li> </ol>
	SCAN/TRANSFER LED OFF.	<ol style="list-style-type: none"> <li>1. Mech control board.</li> <li>2. Central control computer.</li> <li>3. Wiring from central control computer to mech control board.</li> </ol>
Magazine rotates continuously.	SCAN/TRANSFER LED OFF.	<ol style="list-style-type: none"> <li>1. Wiring to magazine motor.</li> <li>2. Mech control board.</li> </ol>

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Magazine rotates continuously.	SCAN/TRANSFER LED is ON, OPT. SW. INDEX LED is not flashing, and/or OPT. SW. HOME LED does not flash at Disc Number 99.	<ol style="list-style-type: none"> <li>1. Optical switch.</li> <li>2. Wiring to optical switch.</li> <li>3. Mech control board.</li> </ol>
	SCAN/TRANSFER LED ON and both optical switch LED's normal.	Mech control board.
Magazine stops at wrong disc.	Stops at random CD anywhere in magazine.	<ol style="list-style-type: none"> <li>1. Faulty optical switch.</li> <li>2. Wiring to optical switch.</li> <li>3. Heavy dirt buildup in optical switch.</li> </ol>
	Stops one or two discs before disc selected.	<ol style="list-style-type: none"> <li>1. Optical switch adjustment.</li> <li>2. Magazine not full of CD's (out of balance).</li> <li>3. Broken sprag lever guide.</li> </ol>
	Stops one or two discs after disc selected.	<ol style="list-style-type: none"> <li>1. Faulty optical switch.</li> <li>2. Optical switch adjustment.</li> <li>3. Magazine not full of CD's (out of balance).</li> <li>4. Broken sprag gear.</li> <li>5. Sprag linkage binding.</li> </ol>
	Stops one-half to one disc position before or after disc selected.	<ol style="list-style-type: none"> <li>1. Broken sprag gear.</li> <li>2. Broken sprag guide.</li> <li>3. Sprag linkage binding or needs adjustment.</li> </ol>

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
All discs cancel without playing.	Disc spins but will not play.	<ol style="list-style-type: none"> <li>1. Short in cancel switch wiring.</li> <li>2. Cancel switch.</li> <li>3. Mech control board.</li> <li>4. CD player.</li> <li>5. Bad/upside down disc.</li> </ol>
	Disc will not spin.	<ol style="list-style-type: none"> <li>1. Mech control board.</li> <li>2. CD player.</li> <li>3. Wiring between the CD player and the mech control.</li> </ol>
Some discs cancel without playing.		<ol style="list-style-type: none"> <li>1. Defective discs (check disc conditions).</li> <li>2. Mechanism control.</li> <li>3. CD player.</li> </ol>
Money counter or play counter fails to count.	Fails to count.	<ol style="list-style-type: none"> <li>1. Wiring to counter.</li> <li>2. Counter.</li> <li>3. Mech control board.</li> </ol>
Phonograph is always in SERVICE mode of operation.	*SERVICE MODE* is always displayed after power up.	<ol style="list-style-type: none"> <li>1. SERVICE switch.</li> <li>2. SERVICE switch wiring.</li> <li>3. Central control computer.</li> <li>4. Central control computer set for programming with the front door closed (the VOID SERVICE SWITCH option is ON).</li> </ol>
Phonograph will not go into SERVICE mode.	Display will not show *SERVICE MODE* or ERRORS EXIST when SERVICE switch is in SERVICE.	<ol style="list-style-type: none"> <li>1. Central control computer.</li> <li>2. SERVICE switch wiring.</li> <li>3. SERVICE switch.</li> </ol>

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Disc does not transfer.	SCAN/TRANSFER LED is ON.	1. Wiring to transfer motor. 2. Mech control board. 3. Transfer motor.
	SCAN/TRANSFER LED is OFF.	1. Mech control board. 2. Central control computer. 3. Wiring from central control computer to mech control board.
Transfer starts when power is applied and runs continuously.	SCAN/TRANSFER LED is OFF.	1. Mech control board. 2. Wiring to motor.
	SCAN/TRANSFER LED is ON.	1. Mech control board. 2. Open circuit at inner cam switch N.O. contact. 3. Open circuit at inner cam switch Common. 4. Outer cam switch N.O. shorted to Common.
Transfer starts and runs continuously after selection is located.	SCAN/TRANSFER LED comes ON when motor starts and stays ON.	1. Wiring to outer cam switch. 2. Outer cam switch. 3. Mech control board. 4. Inner cam switch N.O. contact shorted to Common. 5. Open circuit in outer cam switch Common.
No sound.	Always muted.	1. Central control computer. 2. Amplifier.
Motor noise in speakers.	Never muted.	1. Central control computer. 2. Wiring between CCC and amplifier. 3. Amplifier.

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Some CD's skip.		<ol style="list-style-type: none"> <li>1. Dirty discs or dirty lens on CD player (See Section 3 for lens cleaning procedure).</li> <li>2. Defective discs (check disc conditions).</li> <li>3. Mechanism control.</li> <li>4. CD player.</li> </ol>
All CD's skip.		<ol style="list-style-type: none"> <li>1. Dirty lens on CD player (See Section 3 for lens cleaning procedure).</li> <li>2. CD player.</li> <li>3. Mechanism control.</li> </ol>
No credit.	No credit given by coins and dollar bills.	Central control computer.
	No credit given by coins but dollar bill gives credit.	<ol style="list-style-type: none"> <li>1. Coin switch Common wiring.</li> <li>2. Central control computer.</li> </ol>
	One value of coin will not give credit.	<ol style="list-style-type: none"> <li>1. Coin rejected.</li> <li>2. Wiring to coin switch.</li> <li>3. Coin switch.</li> <li>4. Central control computer.</li> </ol>
	Dollar bill will not give credit.	<ol style="list-style-type: none"> <li>1. Bill acceptor.</li> <li>2. Wiring to bill acceptor.</li> <li>3. Central control computer.</li> </ol>
Wrong credit.	Credit for amount deposited does not agree with price card setting.	<ol style="list-style-type: none"> <li>1. One or more coins or bills did not register (See No Credit).</li> <li>2. Central control computer programmed incorrectly.</li> <li>3. Central control computer.</li> </ol>
System does not respond to keyboard.	0 Credits on SELECTION REMAINING display.	Insufficient credit.

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
System does not respond to keyboard.	Credits remain, but entire keyboard does not work.	<ol style="list-style-type: none"> <li>1. Shorted keyboard switch.</li> <li>2. Central control computer.</li> <li>3. Short in keyboard wiring.</li> </ol>
	Credits remain, but certain keys do not work.	<ol style="list-style-type: none"> <li>1. Wiring from keyboard to title rack/keyboard interface.</li> <li>2. Keyboard.</li> <li>3. Title rack/keyboard interface.</li> <li>4. Central control computer.</li> </ol>
Digital display does not work.	Display lights, but shows wrong information.	<ol style="list-style-type: none"> <li>1. Digital display.</li> <li>2. Central control computer.</li> </ol>
Title pages do not operate normally.	Title pages do not move at all or movement is very slight.	<ol style="list-style-type: none"> <li>1. Mechanical jam in the mechanism - Try to rotate the motor by hand - Disassemble to locate the jam.</li> <li>2. The motor will not run - faulty motor - test for voltage at the motor - Try rotating the motor by hand. Remove the motor and test it.</li> <li>3. The title rack harness is not plugged in.</li> </ol>

Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Title pages do not operate normally.	Pages continue to flip past the next page.	<ol style="list-style-type: none"> <li>1. Index switch on the title display is defective or out of adjustment.</li> <li>2. Harness between title display and P6 of the title rack/keyboard interface.</li> <li>3. Harness between P3 of the title page/keyboard interface and P5 or P15 of the central control computer.</li> <li>4. Defective title rack/keyboard interface module.</li> <li>5. Defective central control computer.</li> </ol>
	Cannot get the desired page.	<ol style="list-style-type: none"> <li>1. PAGE IN/OUT limits are not set correctly - See Section 2.</li> <li>2. Limit switch on the title display is defective or out adjustment.</li> <li>3. Harness between the title display and J5 of the digital display.</li> <li>4. Defective title rack/keyboard interface module.</li> <li>5. Defective central control computer.</li> </ol>



Table 5-2. Modular Troubleshooting Chart

Trouble	Symptom	Probable Cause
Title pages do not operate normally.	Pages do not operate from keyboard OUT/IN switches or from the titles OUT/IN switch.	<ol style="list-style-type: none"> <li>1. Defective title motor.</li> <li>2. Defective digital display module.</li> <li>3. Defective central control computer.</li> <li>4. Harness between title display and P6 of the title rack/keyboard interface.</li> <li>5. Harness between P3 of the title rack/keyboard interface and P5 or P15 of the central control computer.</li> <li>6. Defective keyboard.</li> <li>7. Harness between J1 of the keyboard and J4 of the digital display.</li> </ol>
	Pages do not operate from the keyboard OUT/IN switches, but do operate from the titles OUT/IN switch.	Defective keyboard.
Miscellaneous problems.	Any malfunction not described above.	<ol style="list-style-type: none"> <li>1. Main power supply.</li> <li>2. Central control computer.</li> </ol>

## SOUND SYSTEM QUICK CHECK

Rowe solid state sound systems are service designed for fast, easy repair. The following check list will enable you to locate troubles with basic tools. Refer to Figures 5-1, 5-5, and 5-6 as needed.



### WARNING:

Do not plug in or unplug circuit boards with power ON. Checks should be made with the changer in the disc playing position. Perform all service checks in the order listed.

### No Sound — Both Channels

#### POWER - SECOND LEVEL

1. Check that the amplifier is plugged-in and is receiving power from the power supply.
2. Disconnect the mute plug.
3. Press the circuit breaker reset pushbutton on the amplifier chassis to make sure that it is not tripped. The amplifier should cause an audible "thump" in the speakers when its power is turned ON.

#### VOLUME CONTROL

Disconnect the volume control plug from the amplifier chassis and short out Pin 3 (Common) to Pins 1, 2 and 4, 5. Full volume indicates an open volume control or line. If full volume at all times is the problem and disconnecting the volume control plug does not kill the sound, replace the preamp board.

### No Sound, Low Sound, Or Distorted Sound—Right Or Left Channel Only

#### EXTENSION SPEAKERS

Check the OVERLOAD indicators (See Figure 1-6), then disconnect the extension speakers from the transformer package receptacle (See Figure 1-7) and look at the OVERLOAD indicators again. If either or both OVERLOAD indicators were ON, but are now OFF, the overload is in the extension speakers.

Check that the phonograph is not overloaded by performing the following five steps:

1. Make sure the phonograph and extension speakers are connected to the proper speaker taps.
2. On the amplifier, set all seven RIGHT CHANNEL and all seven LEFT CHANNEL graphic equalizer controls fully counterclockwise.
3. Set the volume control fully clockwise (maximum volume) and make a selection.
4. While the music is playing, an acceptable load will allow the OVERLOAD INDICATOR(S) to be off or occasionally flicker in a random manner. If the OVERLOAD INDICATOR(S) are always lit or flicker continuously, the amplifier is overloaded and you must perform Step 5.

5. Do this step only if the OVERLOAD INDICATOR(S) came on as described in the previous step. Find the source of the overload (shorted speaker wires, too many speakers connected, or speaker power taps too high). After you fix the short, disconnect a few speakers, or lower the speaker power tap selection; repeat *Step 4*.

**NOTE:**

The left channel output phase is reversed with respect to the right channel. This reversal is necessary to extend monaural sound in a stereo phonograph system. Because of this reversal, speaker connections to the left channel must be reversed when compared to the right channel, except for 70-volt speaker connections. The 70-volt phasing is reversed inside the output transformers. See *Figure 2-7* for correct polarity hookup of extension speakers. If the (+) and (-) terminals are not wired properly, the speakers will be out of phase, causing a reduction in low frequencies (bass).

**OUTPUT DEVICES**

Visually inspect the driver board for blown fuses. If a fuse is blown, replace the associated output device. The two devices used in each channel are not interchangeable. Check the part number on the case and install an identical or equivalent replacement. Before mounting the device onto the heat sink, be sure that the heat sink surface is flat and no burrs are around the mounting holes to cause a short. Be sure that one, and only one, mica insulator is between the device and the heat sink and heat transfer compound (*Rowe Specification 0-00053-00*) is on both sides of insulator.

**FILTER CAPACITORS**

Check for plus and minus 40 VDC in the amplifier power supply. Connect the negative meter lead to ground and check the voltage at the terminals of the large electrolytic filter capacitors located on the amplifier chassis next to the power transformer. When taking readings on the capacitor with the outer shell isolated from chassis to one of the shell tabs, check that the voltage on each capacitor terminal is the same. A lowered voltage at one of the capacitor pins indicates that the capacitor may be defective and should be replaced, or that the bridge rectifier is defective. Another indication of defective filter capacitors is excessive hum in the sound output.

**DRIVER BOARDS**

If one driver board is defective, switch the input to “Mono” and use the good channel temporarily.

**Constant High Volume — Cannot Adjust****VOLUME CONTROL**

Disconnect the volume control plug from amplifier chassis. No sound indicates a short in the volume control line or the volume control connector is plugged in backwards. The white/violet wire should be closest to the heatsink.

**PREAMP**

If full volume is heard with control plug disconnected, replace the preamplifier board.

## **Excessive Hum**

### **OPEN SHIELD**

Be sure that shield or wires are not broken between CD player and the amplifier input plug.

### **FILTER CAPACITORS**

Check the filter capacitor and parallel an extra 500 Mfd. 50V capacitor in the chassis. If the hum drops, replace the capacitor. If external inputs are used, the equipment driving those inputs must not be tied to earth ground.

## Section 6: Mechanical Adjustments

### LUBRICATION

Your phonograph mechanism requires no lubrication.

### UNSCHEDULED MAINTENANCE

This section contains adjustment, removal, and replacement procedures that should be followed whenever a malfunction has occurred.

### MECHANISM MAINTENANCE AND ADJUSTMENTS



#### CAUTION:

The CD mechanism is extremely sensitive to static discharges. The photo diodes and the laser are more sensitive to discharges than MOS IC's. Careless handling may immediately destroy components within the player or cause undetectable damage that will lead to failure after several weeks or even months of use. Before you touch the player, discharge your hands and tools by touching a grounded metal part of the phonograph, such as the amplifier or power supply chassis. If you need to remove the CD player for servicing, place the CD player into the anti-static bag (shipped with the phonograph for this purpose) immediately after you remove it from the phonograph.

### CD Player Mechanism

The only maintenance required on the CD player is an occasional cleaning of the lens. If you need to clean the CD player lens, follow the lens cleaning procedure on *Page 3-12* in Volume 1 of the Service Manual.

### CD Player Maintenance

The CD player does not require any adjustments or field replaceable parts. Individual parts and components are not available for distributor or field repairs. All CD players that require repair must be sent to Rowe for service.

## Removing the Mechanism Control Unit

If you have followed the troubleshooting procedure in *Section 5*, and you have found the mechanism control unit needs to be removed for factory service, follow this procedure:

1. Turn the POWER switch (on the bottom of the phonograph) to the OFF position.
2. Remove all connectors from the mechanism control unit, loosen the two mechanism control unit mounting screws (*Figure 6-1*), and remove the mechanism control unit. Then remove the 14-pin ribbon connector.

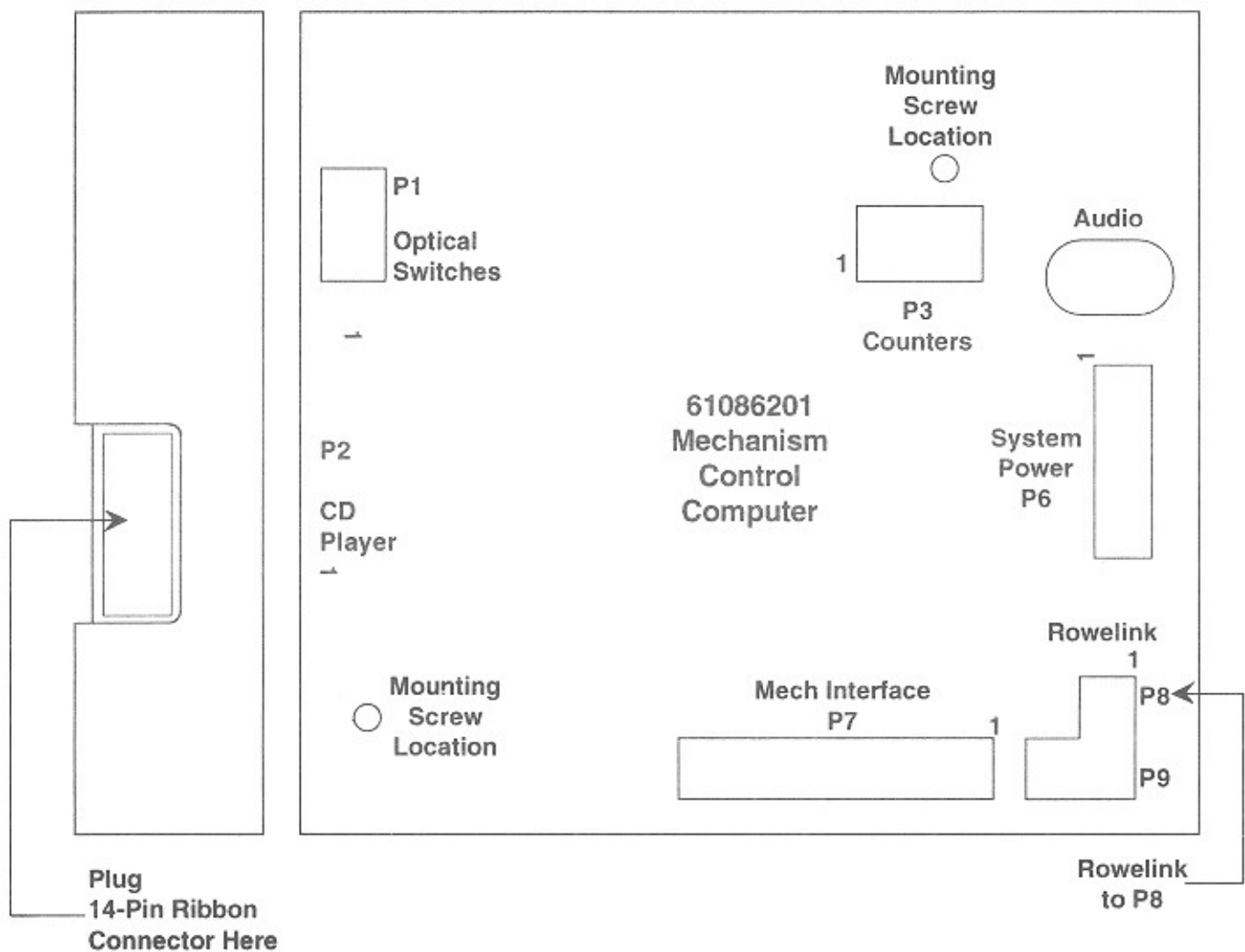


Figure 6-1. Mechanism Control Connecting Diagram

## Removing The CD Player

1. Read the following Caution before you remove the CD player:



### CAUTION:

The CD mechanism is sensitive to static discharges. The photo diodes and the laser are more sensitive to discharges than MOS IC's. Careless handling may immediately destroy components within the player or cause undetectable damage that will lead to failure after several weeks or even months of use. Before you touch the player, discharge your hands and tools by touching a grounded metal part of the phonograph, such as the amplifier or power supply chassis. If you need to remove the CD player for servicing, place the CD player into the anti-static bag (shipped with the phonograph for this purpose) immediately after you remove it from the phonograph.

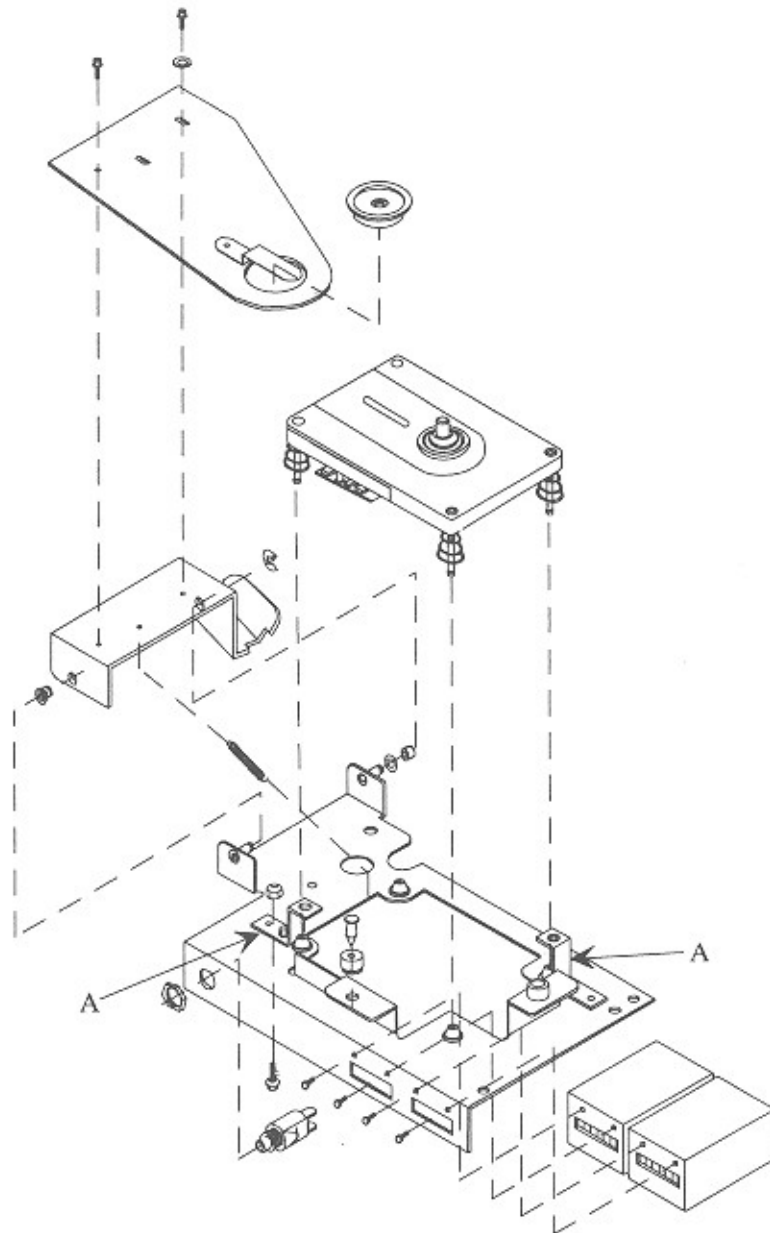


Figure 6-2. Removing The CD Player

- To remove the player, loosen the screws holding the two retaining brackets (A) in place, swing the brackets out of the way, and lift the player straight up until the ribbon cable connections are easily accessible. Disconnect the ribbon cable at the three locations on the player. Note that the 4-pin connector with the black stripe on the cable connects at the front of the player.
- Immediately place the CD player into the anti-static bag (supplied with the phonograph) and return the CD player to your distributor.
- To replace the CD player, reverse the previous steps. Make sure that the four grommets are in place in the holes in the mounting plate before setting the player springs onto the grommets. When you have properly positioned the CD player, make sure that all grommets are seated and that the CD player sets level in the mechanism frame.

## Hold Down Assembly And Hold Down Plate Height

### SERVICE CHECK

With the gripper bow in the play position and the disc on the turntable (the outer cam switch is actuated), the aluminum hold down plate (*Figure 6-3*) should be  $3/32$  to  $5/32$  inch ( $1/8 \pm 1/32$ ) under the flange of the magnetic hold down hub.

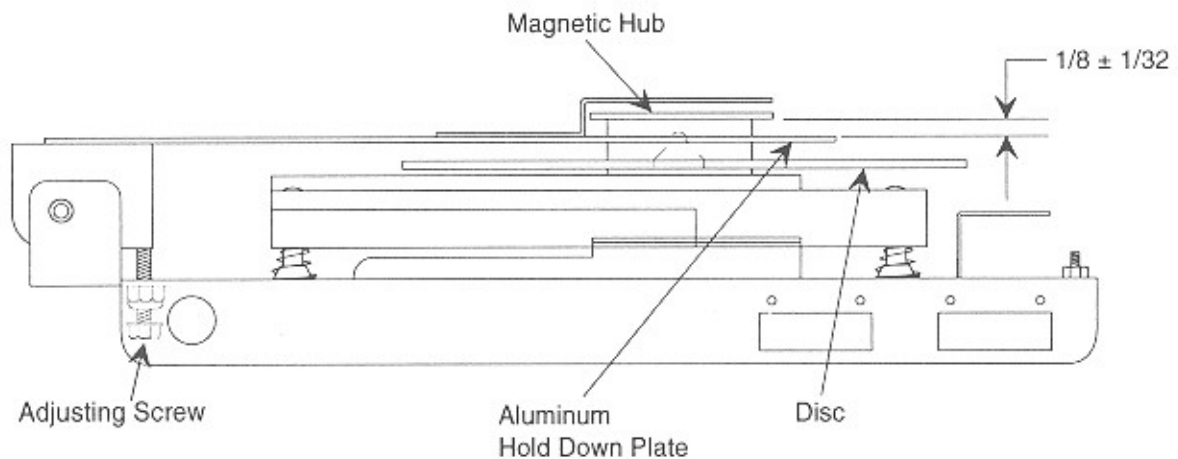


Figure 6-3. Hold Down Plate

### ADJUSTMENT

If the hold down plate height is not correct, turn the adjustment screw (*Figure 6-3*) until the  $3/32$  to  $5/32$  inch ( $1/8 \pm 1/32$ ) height is attained.



## HOLD DOWN PLATE CENTERING

Refer to *Figure 6-4* for this adjustment.

1. With the gripper bow in the PLAY position and the disc on the turntable, loosen the two centering adjustment screws slightly.
2. Look straight down on the turntable hub and rotate the hold down plate until it is centered around the magnetic hold down hub.
3. Tighten the two centering adjustment screws and recheck the previous adjustments.

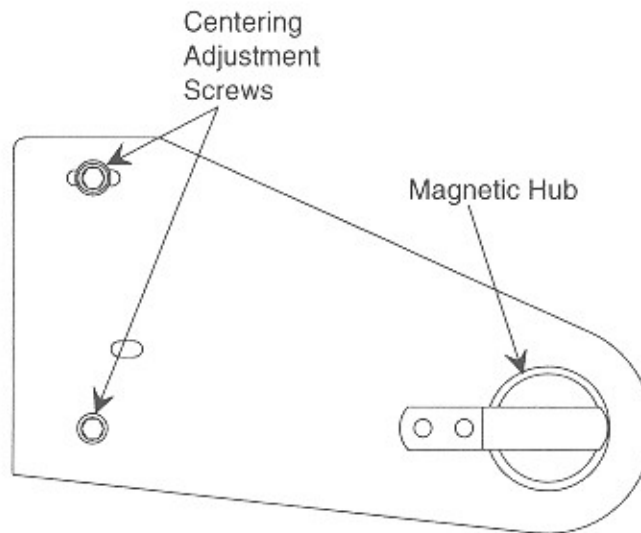


Figure 6-4. Hold Down Plate Centering

## Optical Switch Adjustment

1. Push in the detent plunger so the magazine can be rotated to Position 99. Engage the detent plunger.
2. Loosen the optical switch bracket mounting screw, turn the adjustment knob counterclockwise to the top of its travel, and move the bracket down to the bottom of its travel (*Refer to Figure 6-5*). Snug the optical switch mounting screw so the bracket can move with resistance.
3. With the detent plunger engaged, rotate the magazine counter-clockwise to remove gear backlash and maintain pressure for Steps 4 and 5.
4. Turn the adjustment knob clockwise until both the INDEX and HOME LED's are ON.

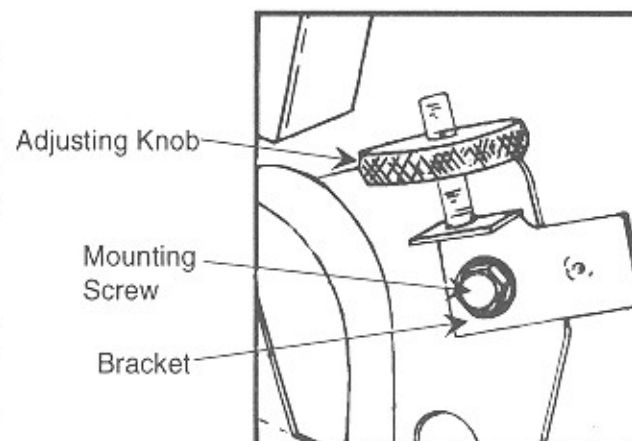


Figure 6-5. Optical Switch Adjustment

5. Continue turning the adjustment knob clockwise until the INDEX LED goes OFF. The HOME LED must remain ON. Then turn the knob one full turn clockwise and tighten the mounting screw. The INDEX LED must be OFF and the HOME LED can be ON or OFF.
6. Push in the detent plunger and rotate the magazine to Position 06.
7. With the detent plunger engaged, rotate the magazine in both directions as far as you can by hand (taking up the gear backlash in both directions). The INDEX and HOME LED's will remain OFF when properly adjusted.
8. Push in the detent plunger and rotate the magazine to Positions 56, 07, and 57. Repeat *Step 7* at each position.

## Sprag Assembly

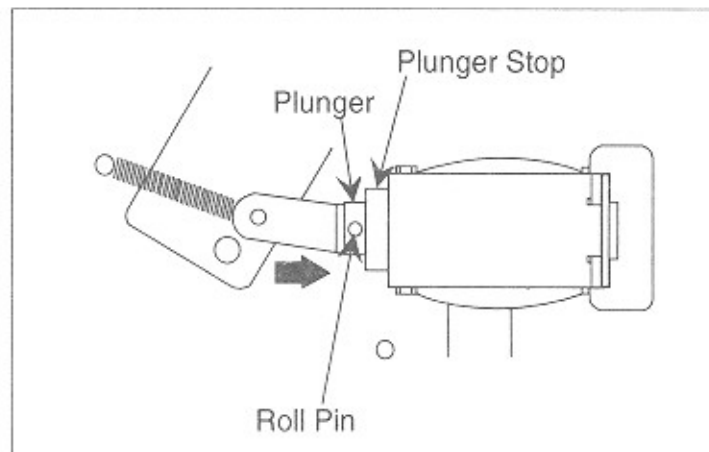
### ADJUSTMENTS

The following steps must be used to make sprag assembly adjustments.



#### WARNING:

Turn the power OFF before servicing the sprag assembly.



**Figure 6-6. Sprag Assembly (Plunger)**

1. Refer to *Figure 6-6*. Depress the solenoid plunger until the roll pin bottoms on the plunger stop (actuate by pressing on the plunger).
2. Rotate the disc magazine and note the clearance between the sprag lever and the sprag wheel located on the backside of the sprag plate assembly.

The sprag lever must not touch the sprag wheel and the clearance must be .015 to .025 inches (See *Figure 6-7*). It will be necessary to remove the sprag assembly if corrections are required.

## SPRAG ASSEMBLY REMOVAL

1. To remove the sprag assembly, disconnect the wires to the solenoid and motor, remove the three mounting screws, and slide the assembly out of the right side of the mechanism (See Figure 6-8).
2. Loosen the solenoid mounting screws (See Figure 6-9). With the roll pin against the plunger stop, position the solenoid so there is a .015 to .025-inch gap between the sprag lever and the highest point on the sprag wheel (See Figure 6-7).
3. Tighten the solenoid mounting screws.
4. Replace the sprag assembly into the mechanism. Reconnect the Black and White/Blue wires to the solenoid and the Yellow and Yellow/Black wires to the magazine motor.

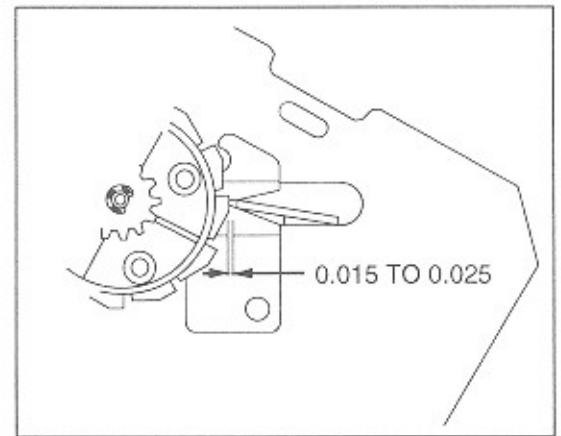


Figure 6-7. Sprag Wheel

5. After you have replaced the sprag assembly, perform the *Aligning Magazine Stopping Position with the Gripper Bow* procedure in this section.
6. To adjust the optical switch, refer to *Optical Switch* in this section.

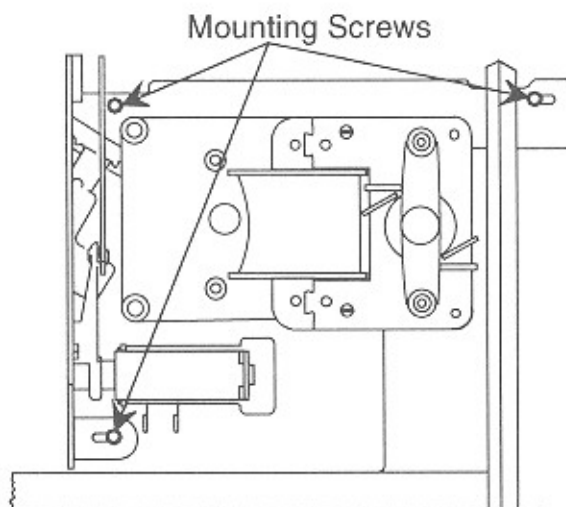


Figure 6-8. Sprag Assembly Removal

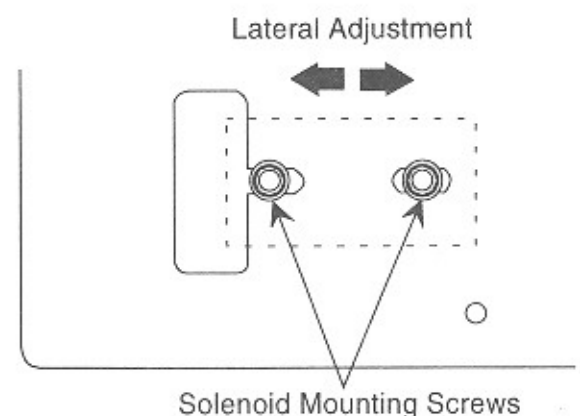


Figure 6-9. Lateral Adjustment

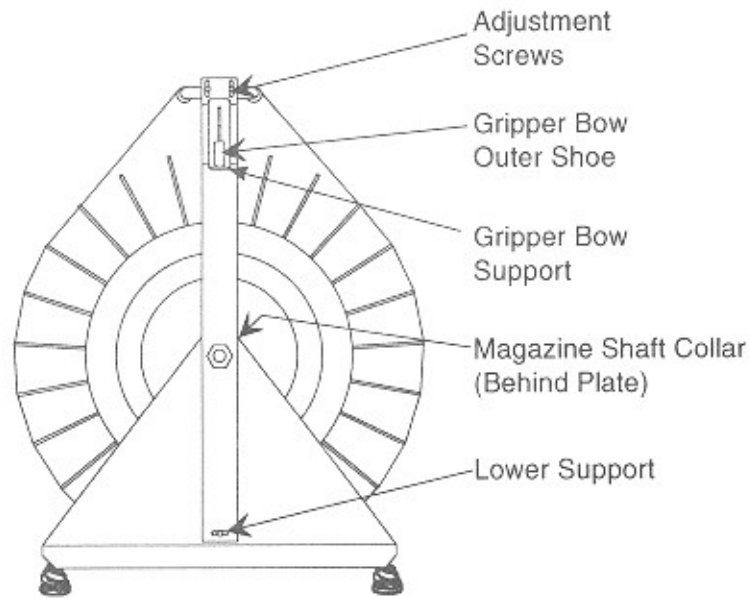


Figure 6-10. Magazine Belt Adjustment

### Disc Magazine And Gripper Bow Support

See *Figure 6-10* for this adjustment.

#### ADJUSTMENT

To eliminate magazine end play and to adjust the gripper bow support:

1. Loosen the set screws in rear magazine shaft collar. Push the collar onto the magazine shaft to eliminate end play. Tighten the set screws.
2. Loosen the lower screw that holds the gripper bow support to the mechanism frame.
3. Adjust the gripper bow support so the gripper bow outer shoe is centered in the opening.
4. Tighten the support to the frame with the lower screw.

#### Magazine Belt Adjustment

1. Loosen the two adjustment screws shown in *Figure 6-10*.
2. Raise the bracket to tighten the belt around the magazine.
3. Check that the belt rides evenly in the center of the belt guides, all the way around the magazine.
4. Tighten the two adjustment screws.

## Cam Switch

### ADJUSTMENTS

If it is necessary to remove the switch cam from the transfer motor, the following procedure must be followed to ensure that the cam is properly located and not 180 degrees out of position.

Position the inner lobe so it is pointing in the same direction as the crank. Turn the cam so that neither cam lobe is on a switch before removing or installing the cam (See Figure 6-11).

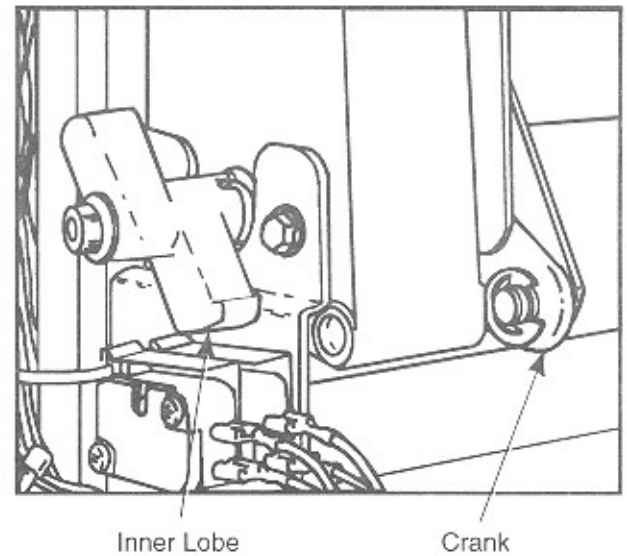


Figure 6-11. Cam Switch

### CAM SWITCH CHECK AND ADJUSTMENT

1. Check that the leaf spring is resting in the cam lobes and that the switch plunger just touches the bottom of the leaf spring as shown in Figure 6-12.
2. To adjust the switches, loosen the mounting screw under the plunger end and move the switch housing as described in the previous step (See Figure 6-12).
3. Tighten the mounting screw and recheck operation.

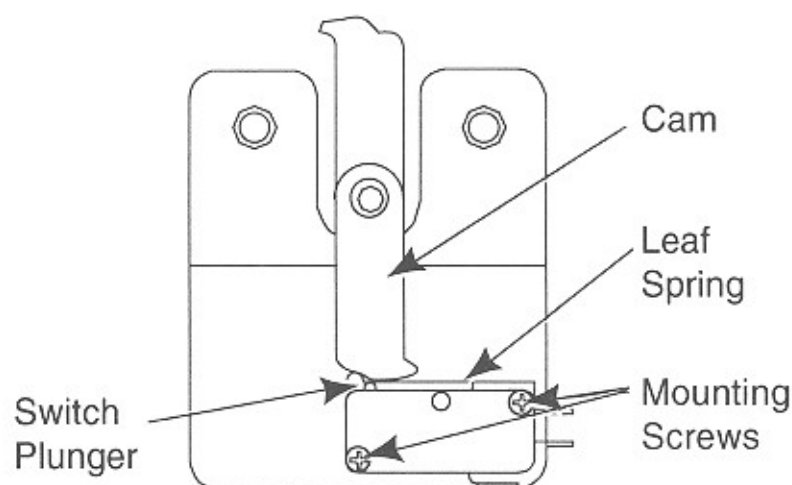


Figure 6-12. Cam Switch Adjustment

## Aligning Magazine Stopping Position with the Gripper Bow

1. Place a disc in any position in the disc magazine and rotate the magazine until this disc is in the top position. Allow the magazine sprag lever to engage and lock the magazine in this position.
2. Using a 5/32-inch Allen wrench in the end of transfer motor shaft, turn the motor shaft clockwise until the gripper bow starts to lift the disc out of the magazine (*See Figure 6-13*).
3. With the disc and gripper bow in this position, rock the magazine to the left and right to make sure the magazine vertical slot is centered relative to the edge of the disc.

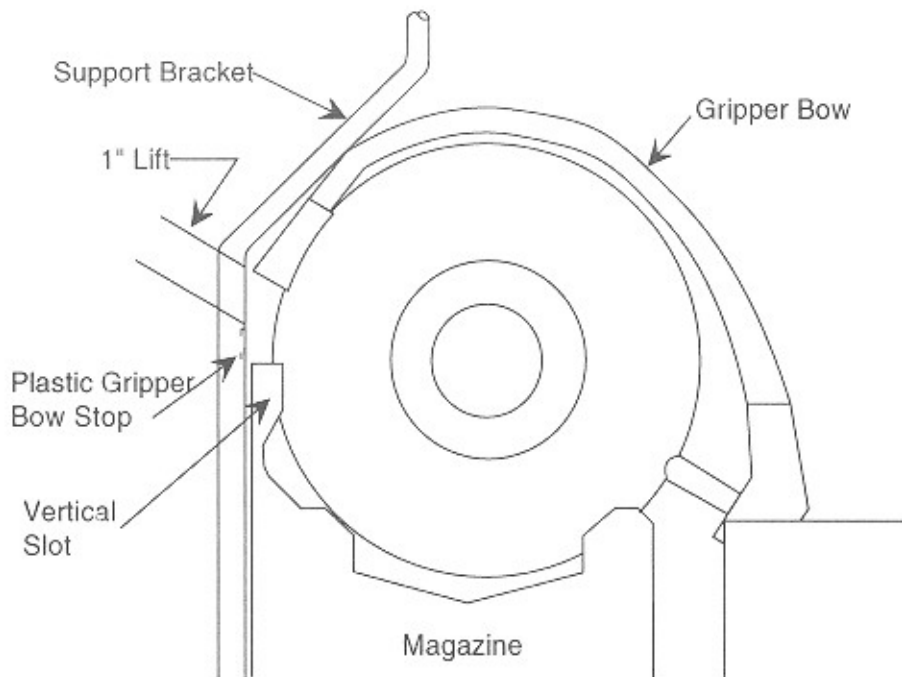
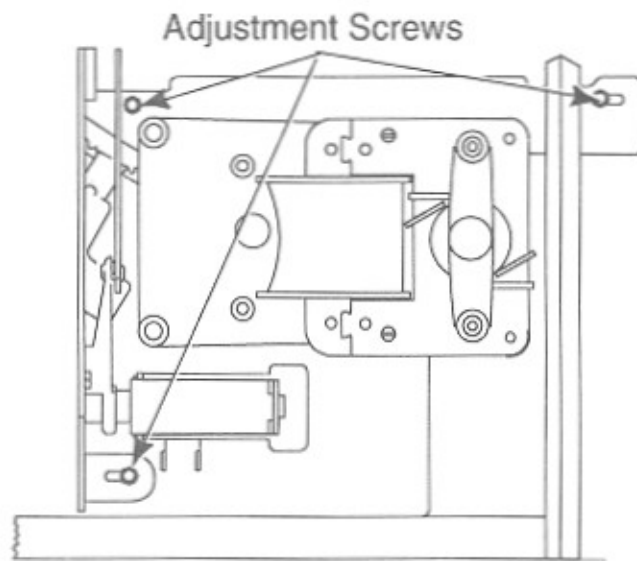


Figure 6-13. Magazine and Gripper Bow Stopping Position

**IF ADJUSTMENT IS NECESSARY:**

4. Loosen the three adjustment screws in the magazine motor mounting plate.
5. With the sprag wheel locked, move the magazine until the disc is centered in the magazine vertical slot. The adjustment screws will be approximately centered in the slots. *See Figure 6-14.*
6. Tighten the three screws in the magazine motor mounting plate securely.
7. Perform the *Optical Switch Adjustment* described earlier in this section.

**Figure 6-14. Magazine Adjustment**

## Title Page Assembly Adjustments



### WARNING:

Do not attempt to turn the CD title pages by hand. If the title page assembly is unplugged or not operating electronically, use the title page knob on the drive shaft of the assembly to turn the pages. (See *Figure 6-15*).

### REMOVING THE TITLE PAGE ASSEMBLY FROM THE PHONOGRAPH

Open the top door. If not done previously, remove the two shipping screws (#8 x 5/8" wood screws, threaded into the back wall of the phonograph) located at the bottom of the title page assembly mounting brackets. See *Figure 6-15*. Unplug the title page assembly, release the latch at the upper left side, then lift and pull the assembly out of the phonograph.

### SWITCHES

There are no switch in the title page assembly. Switch operation can be checked by manually turning the pages with the title page knob. When the last moving page has turned on each end of the rack the home switch should be actuated. (NOTE: The front page - titles 06 through 11 - never moves.) The index switch should actuate in the time between page turnings. In case of damage, check as above and make any corrections by bending the switch bracket. See *Figure 6-16*.

### PAGE REMOVAL

Unlike previous CD-100 jukeboxes, the individual title pages can be removed from the title page assembly without disassembly of the entire assembly. This greatly simplifies any major work on the title page assembly, as the pages can first be removed, then replaced as the last step. To remove any number of pages, the page being removed must be in a flat position (up or down). Grasp the center and flex out until the end pins disengage the pivot holes. Replace a page by positioning the pins on one end of the page in the rack and flexing the page until the pins on the other end can be seated in the pivot holes.



### WARNING:

After installing a page as described above, the pages in the center of the rack must be snapped into the center pivot guide. Failure to do so will result in jammed pages. See *Figure 6-15*.

### ASSEMBLY AND TIMING CHECK

To check for proper alignment of the drive system, place the title page assembly on end with the motor end up, and perform the following steps.

1. Turn the title page knob to flip all the pages to the forward position. This will drive the carriage in the opposite direction. See *Figure 6-16*.
2. Remove the light block and the slide cover.
3. Under the slide cover, remove the plastic slide trap and forked-end page drive link, noting their relative positions for reassembly. With these part removed the assembly should be as shown in *Figure 6-17*.
4. If alignment is correct, reassemble drive link, slide trap, slide cover, and light block, **without changing motor shaft position**.



- Turn the title page assembly over and perform the same check on the opposite end, making sure the crank pin is in the down position and the crank is close to touching the cutout. If either or both ends do not appear as shown in *Figure 6-17*, proceed to the next step.

## ALIGNMENT

If the timing check indicates misalignment, perform the following steps. After removing the slide cover, light block, slide trap, and drive link.

- Using a  $1\frac{1}{32}$ " nut driver, remove the #8-32 nut that holds the crank in place and pop the crank off by using a screwdriver or the open jaws of a pair of needle nose pliers. Position all parts as shown in *Figure 6-18*. The holes in the white reduction gear and the motor bracket and the slot in the endplate should be in line. To verify this, use a  $1/8$ " diameter pin and slide it through the opening. Reinstall the crank with the arm facing the reduction gear pin. **NOTE: The roll-pin should be vertical.** All the pins (drive shaft, crank pin, and reduction gear pin) should be in a straight line.
- Check for broken teeth on gear rack, white gear and crank gear.
- After making any necessary alignments, reinstall the crank with the pin down as shown in *Figure 6-17*.
- Replace the  $1\frac{1}{32}$ " nut. The crank should drop over the roll-pin. Then replace the drive link, slide trap, slide cover, and light block.
- Without changing motor position**, make the same adjustments on the opposite end of the title page assembly (the carriage will be in the opposite end).

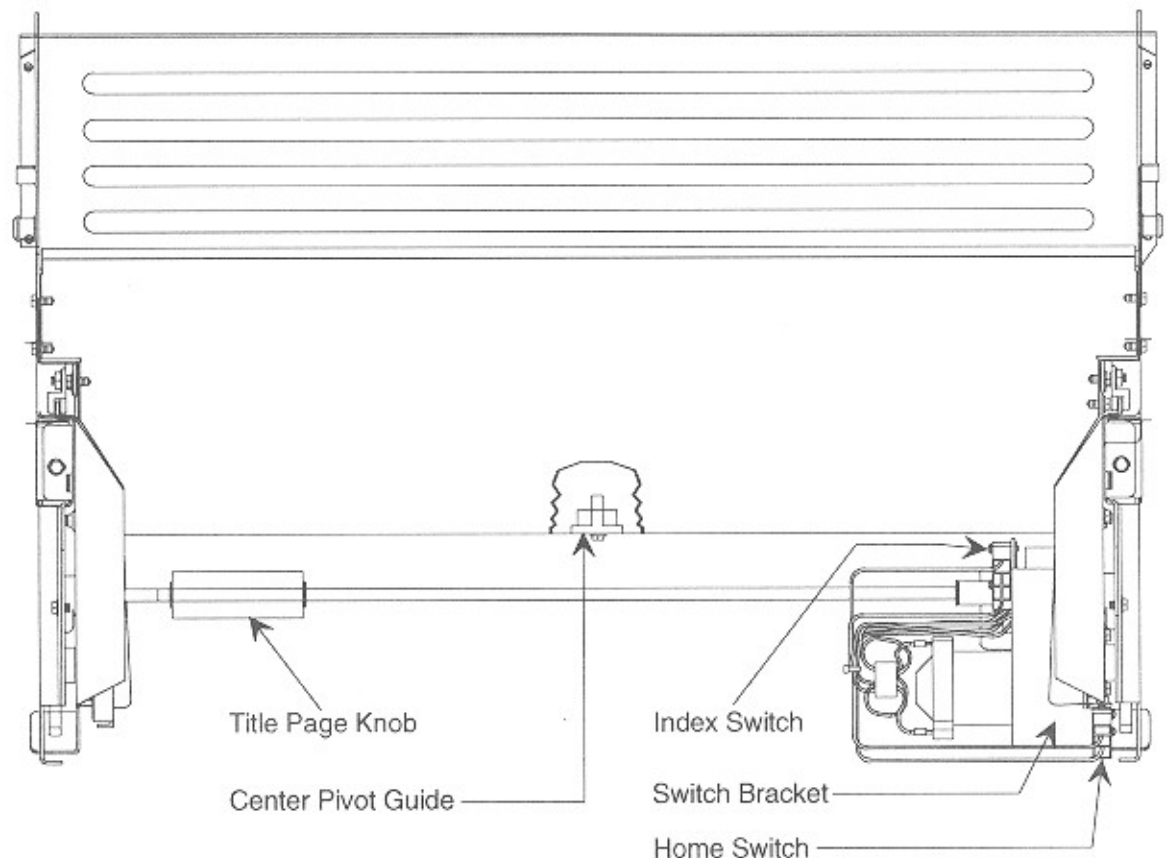
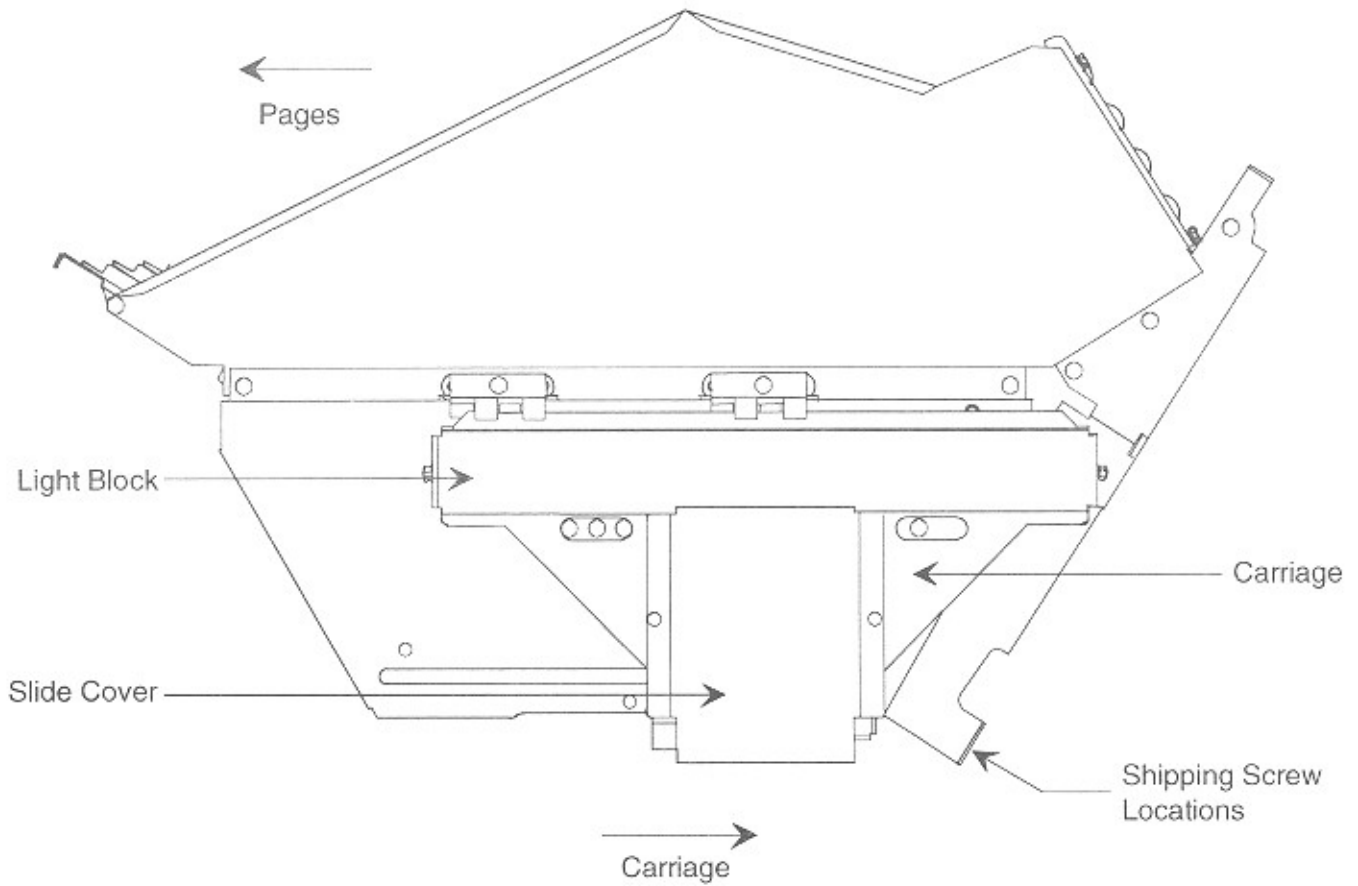


Figure 6-15. Title Page Assembly



For alignment position turn title page knob to move carriage to the right. Pages will now be to the left.

Figure 6-16. Title Page Assembly - Motor End

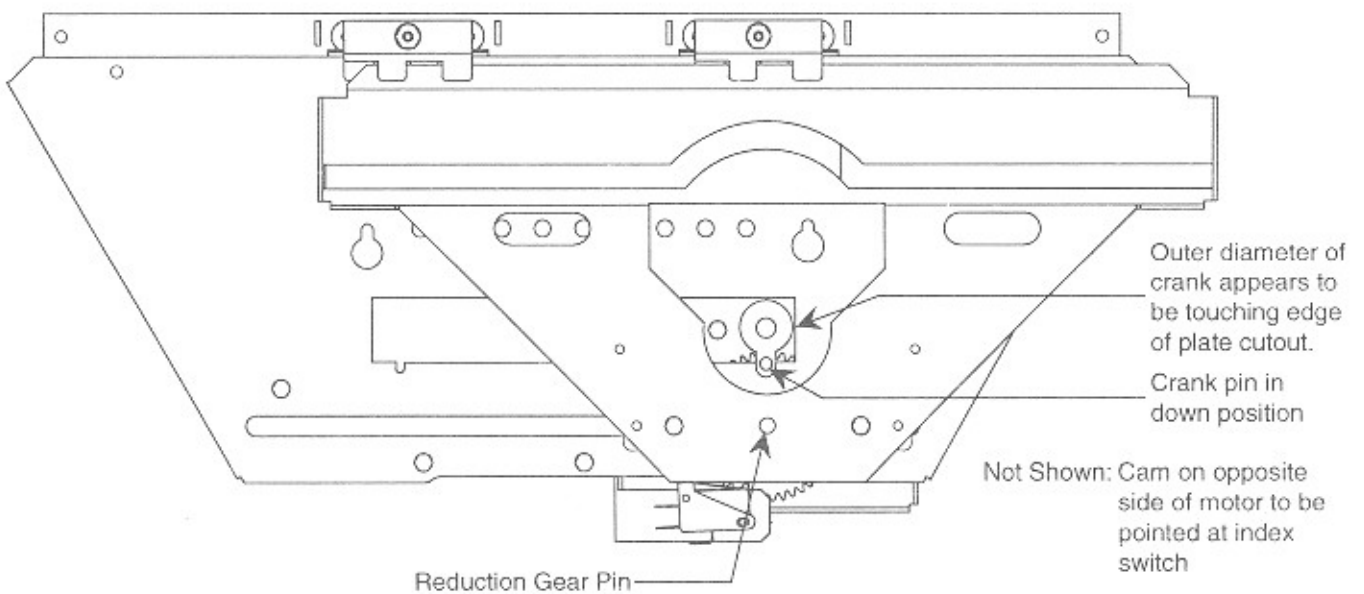


Figure 6-17. Title Page Assembly - Motor End

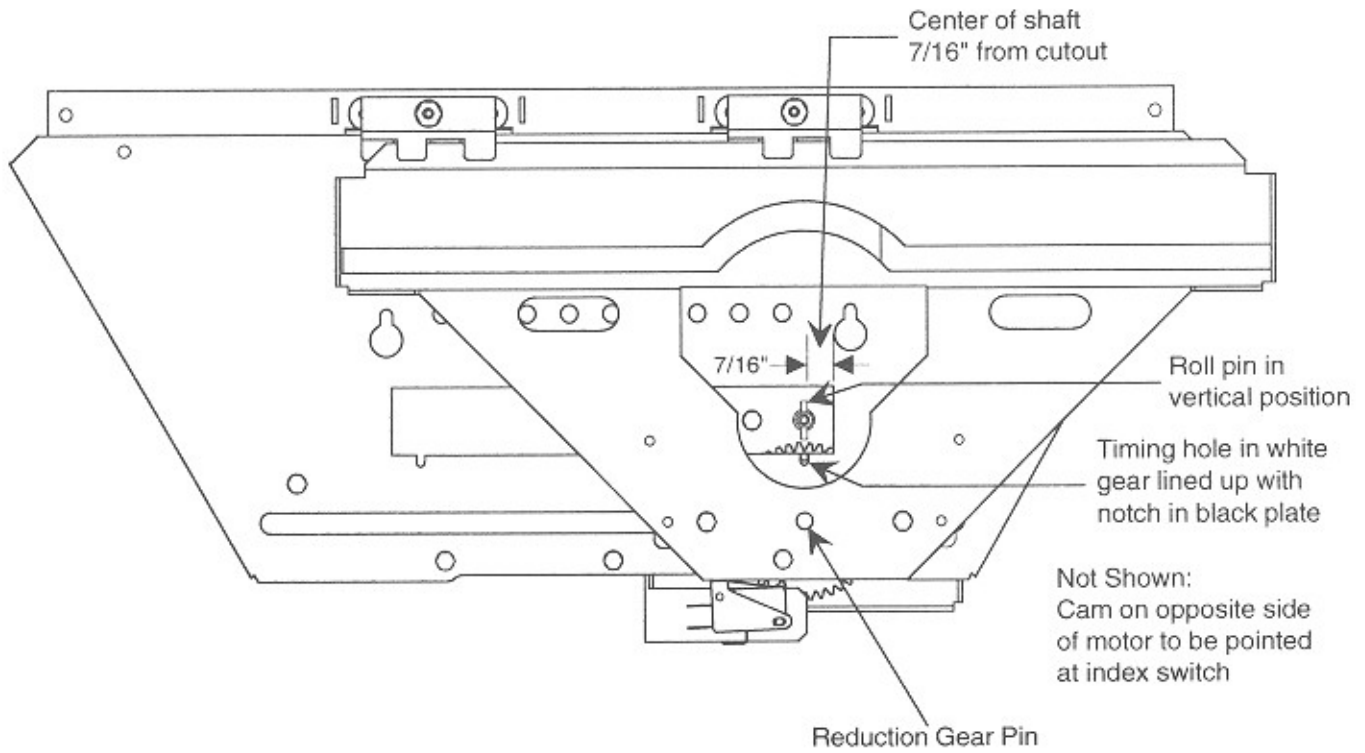


Figure 6-18. Title Page Assembly - Motor End

## DOOR SPRING REPLACEMENT

1. Open the top door.
2. While another person keeps the door open, find the appropriate style spring end fitting (See *Figure 6-17*) and follow the instructions below.

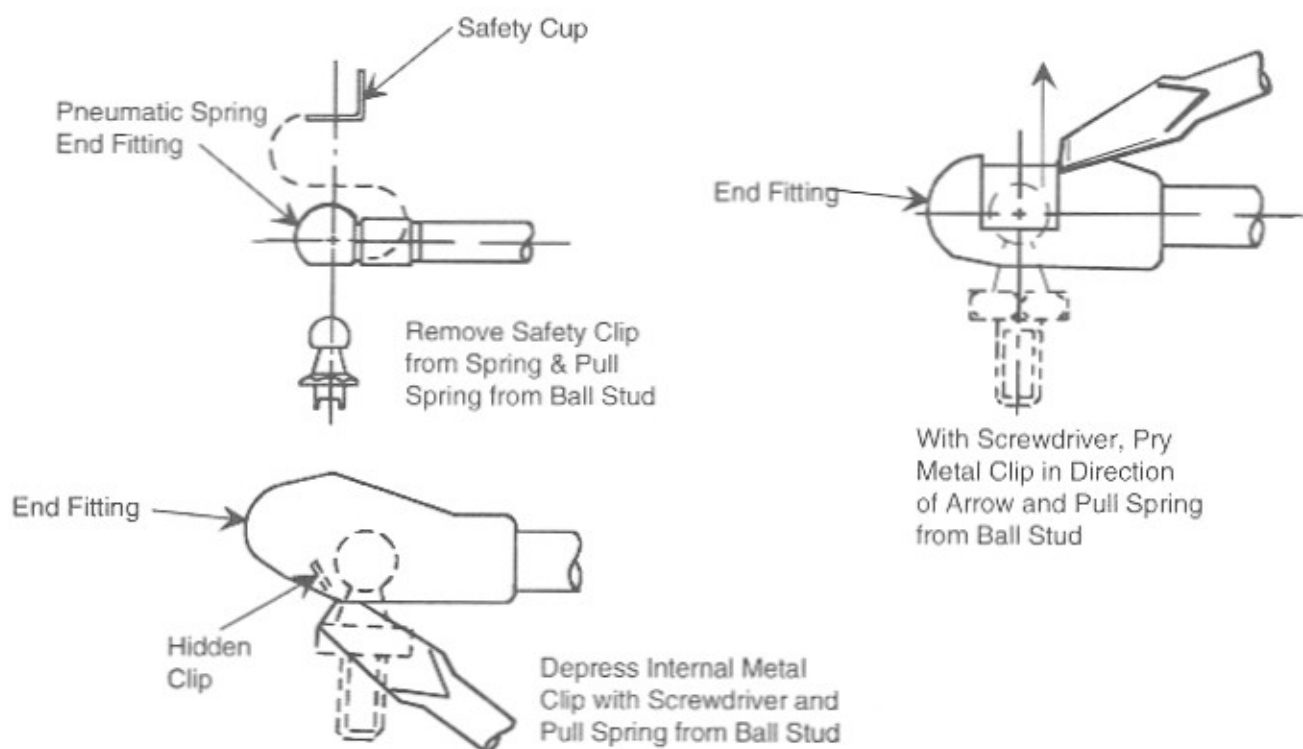


Figure 6-19. Door Spring Fittings

## GLASS REPLACEMENT



### WARNING:

The top door glass can break or fall on you if you do not follow the recommended removal procedure. For your safety, Rowe does not recommend that you replace the top door glass while the door is on the phonograph. The proper procedure requires two people to remove the top door safely.

Refer to *Figure 6-20* on the next page as you follow the steps below.

1. Unplug the power to the phonograph.
2. Open the cabinet door and remove the title rack.
3. Unplug the low voltage harness at the connector on the upper left side of the phonograph and the 110V harness on the upper right side. Unplug the harness from the keyboard display (two connectors). Disconnect the harness from the cable clamps on the top door. Remove any ground wires that extend from the cabinet to the door.
4. Remove all of the top door hinge screws **except** for one screw and one nut at each end of the hinge.
5. With your helper holding the top door open, disconnect the door springs (*See Figure 6-19 on the previous page*).
6. Remove the two remaining top door hinge screws and nuts while your helper continues to hold the door open.
7. Carefully lift the top door off the phonograph and set it on a clean smooth working surface, with the outside of the door facing down.
8. Remove all of the screws from the trim on the right and left side of the glass. The two trim pieces clamp the glass to the door.
9. Remove the keyboard/display latch mechanism.
10. Lift the door far enough to slide the trim out.
11. Protect your hands by wearing gloves and remove any remaining broken glass from the door. Use a brush or vacuum if necessary to remove smaller pieces of glass.
12. Note that on the top and bottom the door glass was setting on a "lip."
13. Lift the door far enough to slide the new glass underneath, into and through the opening far enough to clear the lower lip. Continue holding the door up and slide the glass back until it is setting on the lower lip.
14. Re-install the trim and all other hardware removed in steps 8 and 9.
15. Lift the door back onto the phonograph and attach all screws and nuts removed in steps 4 and 6. Be sure the door is centered before tightening the screws.
16. While your helper holds the door, reconnect the door springs and make sure the springs are properly supporting the door.
17. Reconnect the harnesses and the ground wires removed in Step 3.
18. Reinstall the title rack and reconnect the harness.
19. Plug in the phonograph and play a selection. Make sure the title rack pages turn and all lights are on.
20. Check the clearance between the top door and the CBA and slide the CBA out if necessary.

## Section 7: Miscellaneous

### CD-100F SPECIFICATIONS

#### General

Depth ..... 26 1/2 in.  
Width ..... 35 in.  
Height ..... 57 5/32 in.

**Power Requirements** ..... 120 VAC 60 Hz.,  
670 watts 6.4 amps.  
220 VAC 50 Hz.,  
700 watts 3.9 amps.  
240 VAC 50 Hz.,  
70 watts 3.6 amps.

#### CD Player And Changer

Title Rack Capacity ..... 104 CD jackets and title strips  
Capacity ..... 100 Digital discs  
Disc Size ..... 5-inch or 3-inch

#### Credit And Pricing System

Accumulator Type Credit System ..... \$1 & \$5 bills  
\$1 & half-dollar  
Coins are optional  
Coins Accepted ..... Quarters  
Nickels and Dimes Optional

**TOTAL CREDIT ACCUMULATIONS** ..... 65535

**PRICING** ..... See Pricing, Section 2

## Sound System

### CD PLAYER

Type ..... Philips Industrial CDM-12  
 Frequency Response ..... 20 to 20,000 Hz.  
 Channel Separation ..... 90 db @ 1,000 Hz.  
 Output ..... 1 V (approx. depending on the disc)

### POWER AMPLIFIER

250 Watt Stereo  
 FTC Rating, 3 Ohm Loads @ .5% THD ..... 250 watts RMS  
 FTC Rating, 70 V Lines @ .5% THD ..... 126 watts RMS

### PREAMPLIFIER

AVC Control Range ..... 40 db  
 Tone control is accomplished through a 7 band equalizer (10 db/filter band)

SELECTION SYSTEM CAPACITY ..... 100 discs with 99 maximum selections per disc

### TRANSFORMER PACKAGE

Power Levels For Speakers ..... 1, 4, 16, 28, 64, 114 watts  
 (Provides low-voltage and 70-volt line for extension speakers)

SYSTEM FREQUENCY RESPONSE ..... 20 to 20,000 ±4 db

### SPEAKER SYSTEM

	Woofers	Midrange	High Frequency
Speaker Diameter	12 in.	6 in.	3 in.
Voice Coil Diameter	1.5 in.	1 in.	N/A
Impedance	8 Ohms	8 Ohms	8 Ohms

### DOOR LIGHTING

Type	Specs
Fluorescent	8 watt, 12 in.
Fluorescent	18 watt, 30 in.
Fluorescent	30 watt, 36 in.
Incandescent	Type 73, 1 watt, 14 volt
Incandescent	40 watt, 120 volt

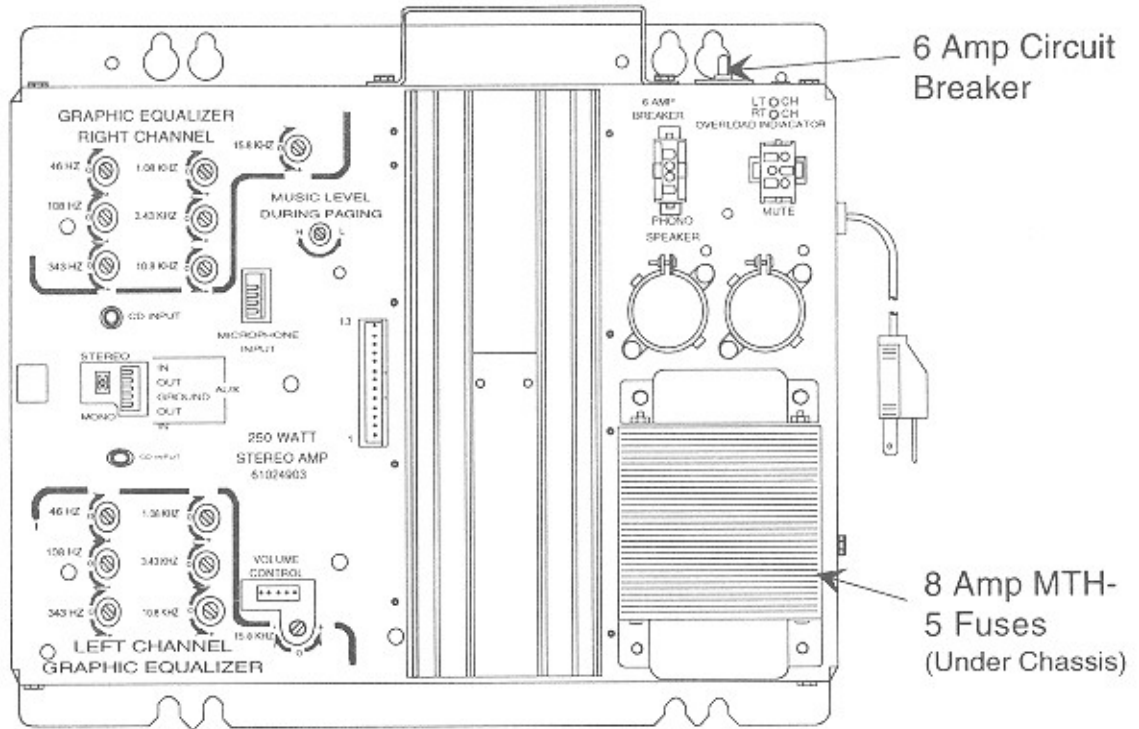
## FUSES AND CIRCUIT BREAKERS

### Main Power Supply

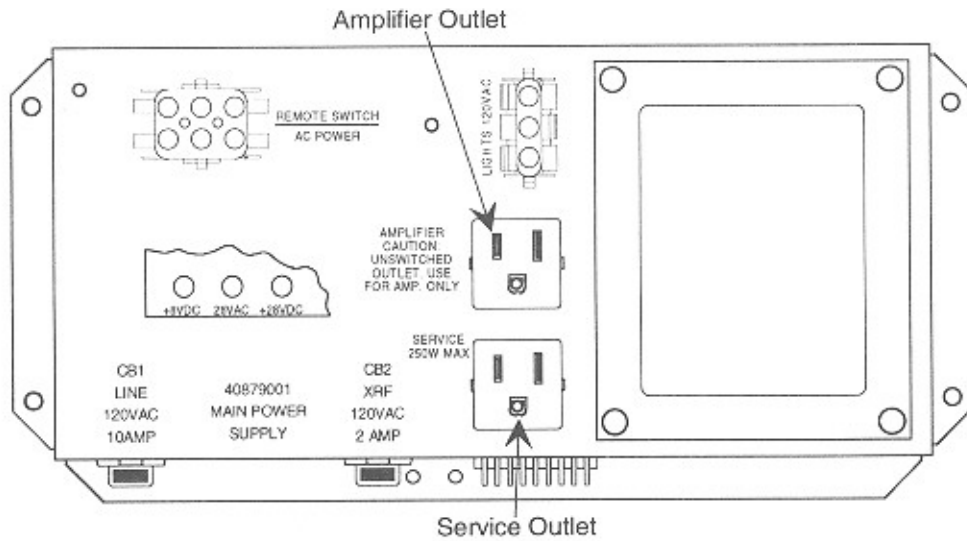
120 VAC (Transformer Primary Only) ..... 2 amp Circuit breaker  
 120 VAC ..... 10 amp Circuit breaker  
 +28 VDC ..... 8 amp fuse  
 +9 VDC ..... 8 amp fuse

### Amplifier

120 VAC ..... 6 amp Circuit breaker  
 40 VDC ..... 8 amp Fuse (4)



**250 WATT AMPLIFIER**



**MAIN POWER SUPPLY**

**Figure 7-1. Fuse and Circuit Breaker Locations**



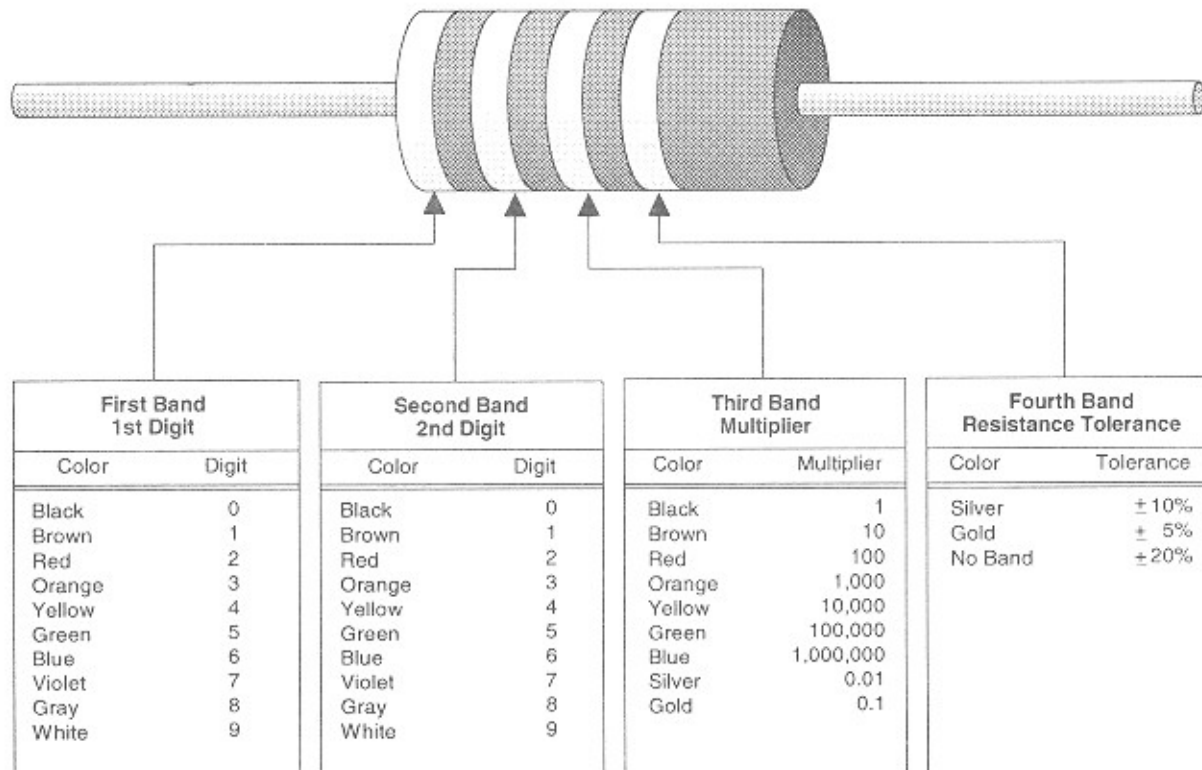


Figure 7-2. Resistor Color Code

**Example:** You have a resistor with the colors Yellow, Violet, Red, and Gold on it. Place the resistor in front of you so that the end of the resistor with no colored bands is on your right. Now, use the color code chart to decode the colors: the Yellow band=4, the Violet band=7, the Red band means multiply by 100. So the resistor value is  $47 \times 100$ , or 4700 ohms. The Gold band indicates that the resistor can be 5% over or 5% under the 4700 value and still be considered to be the proper value.

**NOTE:**

Testing a resistor while both ends of the resistor are connected to the circuit can give a false LOW reading. If the resistor value is critical, disconnect one end of the resistor from the circuit and use an accurate digital VOM.

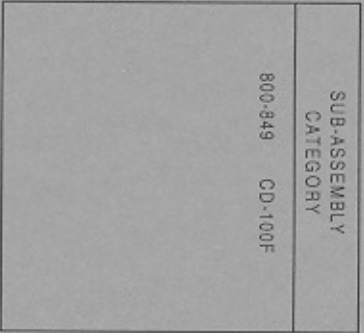
## Section 8: Parts Catalog

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COUNTRY 1st & 2nd DIGIT	PACK 3rd DIGIT	EAGLE SUB-ASSEMBLY 4th & 5th & 6th DIGIT	AMPLIFIER 7th DIGIT	BILL ACCEPTOR 8th DIGIT
01 = US	1 = DomPack = 2-21020-01	800 = Gold (60 HZ) = 6-10960-01 801 = Gold (50 HZ) = 6-10960-02 802 = Red (60 HZ) = 6-10960-03 803 = Red (50 HZ) = 6-10960-04	0 = None 1 = 2 = 3 = 4 = 5 = 6 = 250W Amp. 7 = 250W Amp 6-10249-03 with 3-068322-09 Remote Volume Control	0 = None 1 = 2-19801-02 RBA (Mexico) 2 = 2-19801-03 RBA (Argentina) 3 = 4 = 5 = 6 = 7 = CBA-2-19492-03 W/Stacker (45)
02 = Arg	6-10961-02			
03 = Australia	6-10961-03			
04 = Aus	6-10961-04			
05 = Bah	6-10961-05			
06 = Belg	6-10961-06			
07 = Canada	6-10961-07			
08 = Chile	6-10961-08			
09 = Col	6-10961-09			
10 = Costa R	6-10961-10			
11 = Neut. SIK	6-10961-11			
12 = Denmark	6-10961-12			
13 = Ecuador	6-10961-13			
14 = El Salv	6-10961-14			
15 = England	6-10961-15			
16 = Finland	6-10961-16			
17 = France	6-10961-17			
18 = Germany	6-10961-18			
19 =				
20 = Guat	6-10961-20			
21 = Holland	6-10961-21			
22 = Hon	6-10961-22			
23 = Italy	6-10961-23			
24 = Belize	6-10961-24			
25 = Japan	6-10961-25			
26 = Mexico	6-10961-26			
27 = Nic	6-10961-27			
28 = Norway	6-10961-28			
29 = Aruba	6-10961-29			
30 = Panama	6-10961-30			
31 = Curacao	6-10961-31			
32 = Spain	6-10961-32			
33 = Sweden	6-10961-33			
34 = Swiss Fr	6-10961-34			
35 = Swiss Ge	6-10961-35			
36 = Swiss It	6-10961-36			
37 = Trinidad	6-10961-37			
38 = Eng Video	6-10961-38			
39 = Venez	6-10961-39			
40 = Zambia	6-10961-40			
41 = Puerto R	6-10961-41			
42 = Guyana	6-10961-42			
43 = Brazil	6-10961-43			
44 = Barbados	6-10961-44			
45 = Surinam	6-10961-45			
46 = Yugo	6-10961-46			
47 = S. Africa	6-10961-47			
48 = US (220V)	6-10961-48			
49 = US (240V)	6-10961-49			
50 = Singapore	6-10961-50			
51 = Israel	6-10961-51			
52 = Korea	6-10961-52			
53 = Greece	6-10961-53			
54 = Portugal	6-10961-54			
55 = Hungary	6-10961-55			

COIN ACCEPTOR 9th DIGIT
0 = None*
1 =
2 =
3 =
4 = 25.4 Imonex 3 1/2 inch
5 = Kit-Coin Comparator (CC-40)
6 = Kit-Slug Ref. (Mars 330 3 1/2 in.)
7 = Kit-Slug Ref. (Coin Controls C120 3 1/2 in.)
8 = Kit-Slug Ref. (Microcoin 55 3 1/2 in.)

\* Requires 2-19902-02



SAMPLE:

CD-100F Codes

## INTRODUCTION

This parts catalog lists replacement parts for the phonograph. The purpose of this parts catalog is to locate and identify replaceable components and supply information on how to order them.

### Catalog Description

This catalog is divided into major sections labeled with figure numbers, which correspond to the illustrations used. Some assemblies require more than one illustration to identify the parts. Each page has a sheet number to identify the sheet as part of that assembly's parts list.

Replacing parts that are welded or riveted onto an assembly is normally impractical. Therefore, replacement parts are not listed for these items. The assembly containing the welded or riveted part should be replaced.

### Parts List Description

The parts list contains four columns:

- **Figure, Sheet, and Index Number** — The first entry in this column is the figure number of the corresponding illustration. An index number, when listed, corresponds to the index number appearing on the illustration. Index numbers are not used when items are listed for reference purposes only or when the item listed is an alternate part.
- **Rowe Part Number** — This column lists the part number to use when ordering replacement parts or making inquiries.
- **Description** — This column gives a word description of each part or assembly. Each item is indented to show its relationship to the next higher assembly.
- **Qty.** — This column contains the part quantity used in the assembly. When a figure describes more than one model of an assembly, the "Qty" column is divided to show each model.

### Ordering Replacement Parts

All replacement parts must be ordered directly from an authorized Rowe Distributor.

Once the replacement item has been determined, complete a Standard Parts Order Form (available from your Rowe Distributor at no charge). Very often parts orders are delayed because of inadequate or incomplete parts order forms. To enable prompt delivery, always specify the following information:

- Part Number and Description (indicate color, if applicable)
- Quantity required
- Machine Model and Serial Number
- Complete shipping address, including the ZIP code
- Shipping Instructions must be supplied. If the shipping method is Parcel Post, Air Parcel Post, United Parcel Service, or Air UPS, and the packages may exceed the size and weight limits of these services, indicate an alternate shipping method.

If the shipment must be delivered as fast as possible, specify "Fastest Way". Rowe will select the carrier for orders that justify shipment by truck.



Figure 8-1. CD-100F Phonograph External View  
Sheet 1

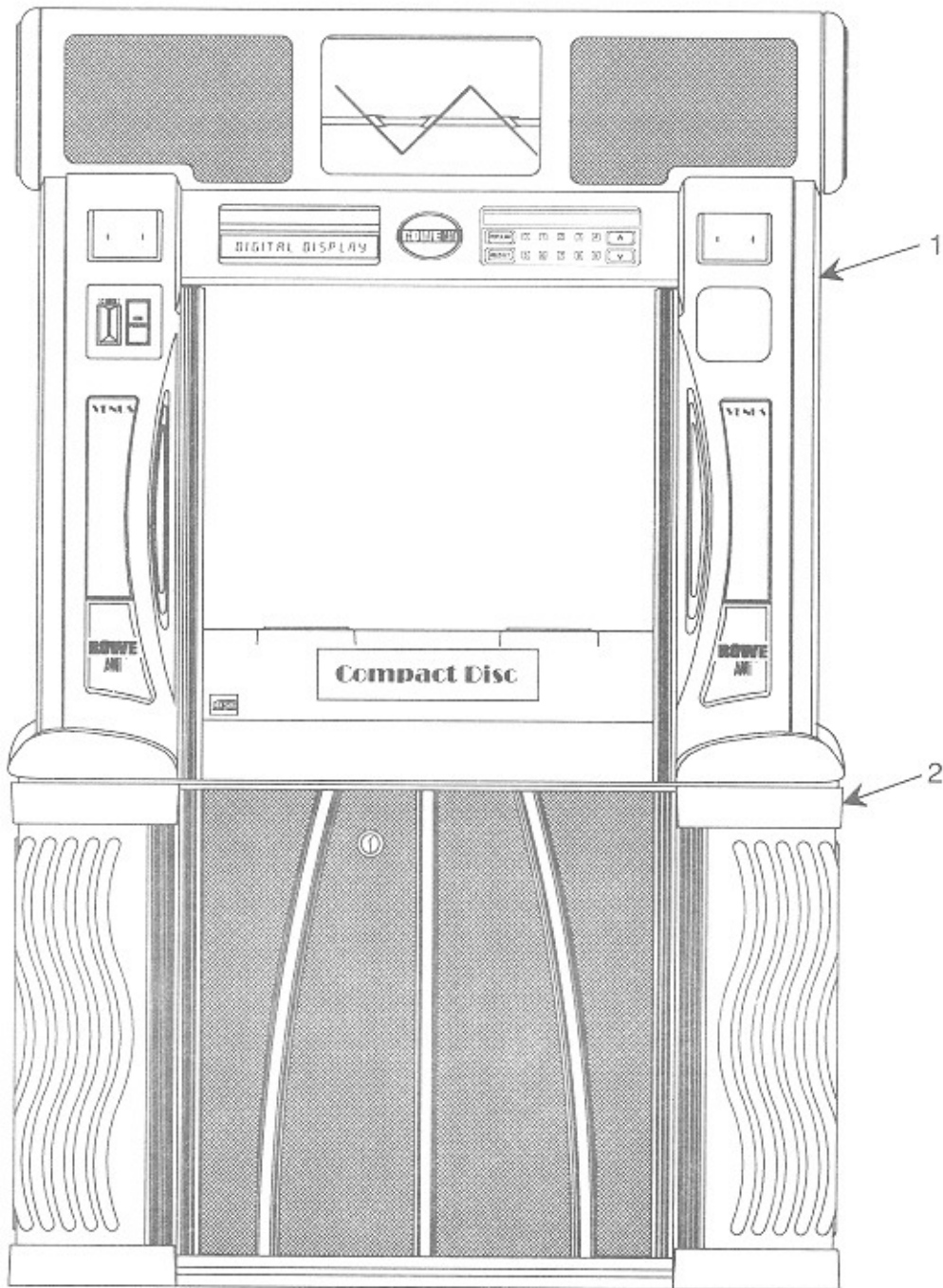


Figure 8-1. CD-100F Phonograph External View

Ref.	Part No.	Description	Qty.
1	61098901/02	Top Door Assembly (See Figure 8-2)	1
2	61098501/04	Front Door Assembly (See Figure 8-3)	1

Figure 8-1. CD-100F Phonograph External View  
Sheet 2

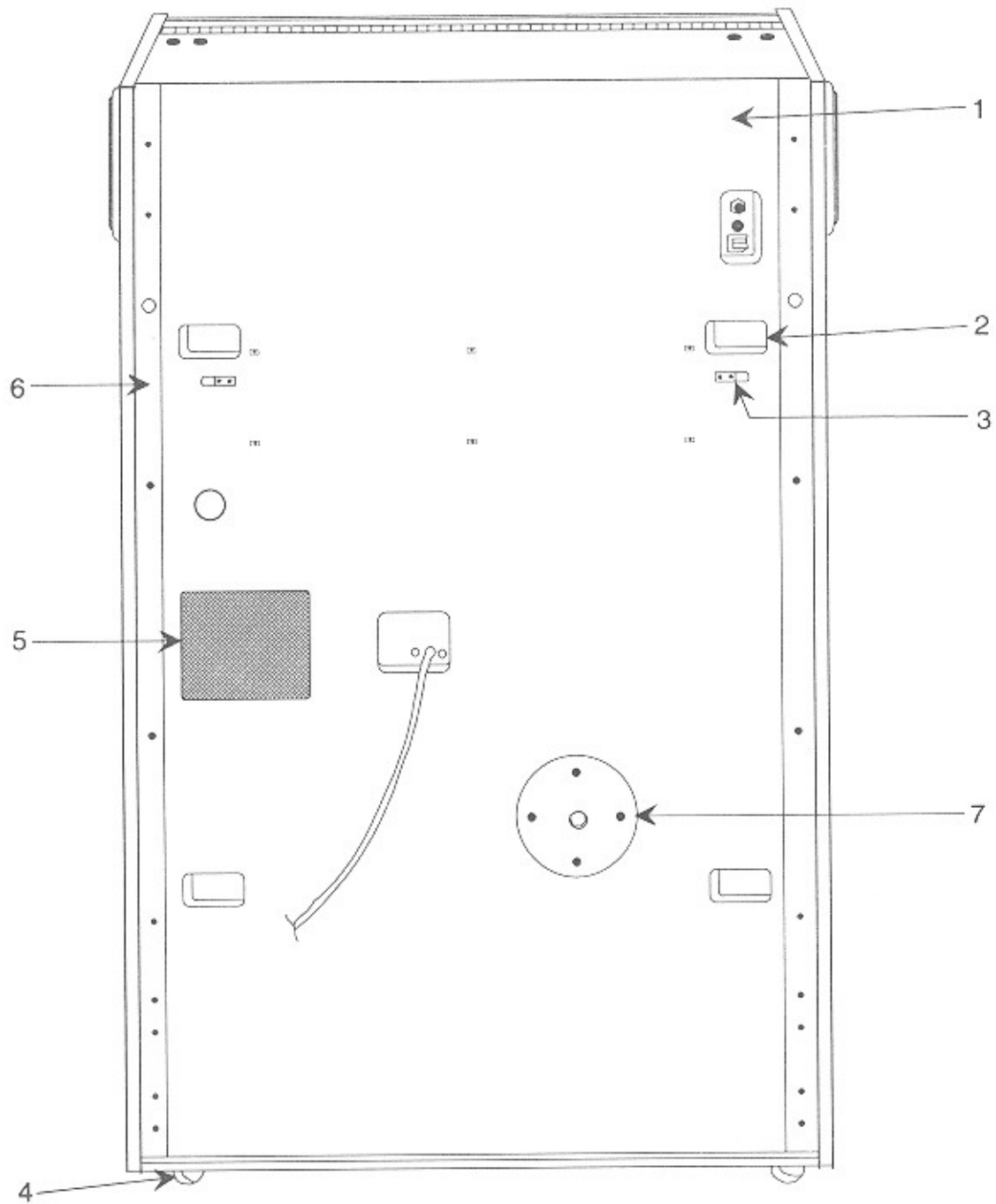
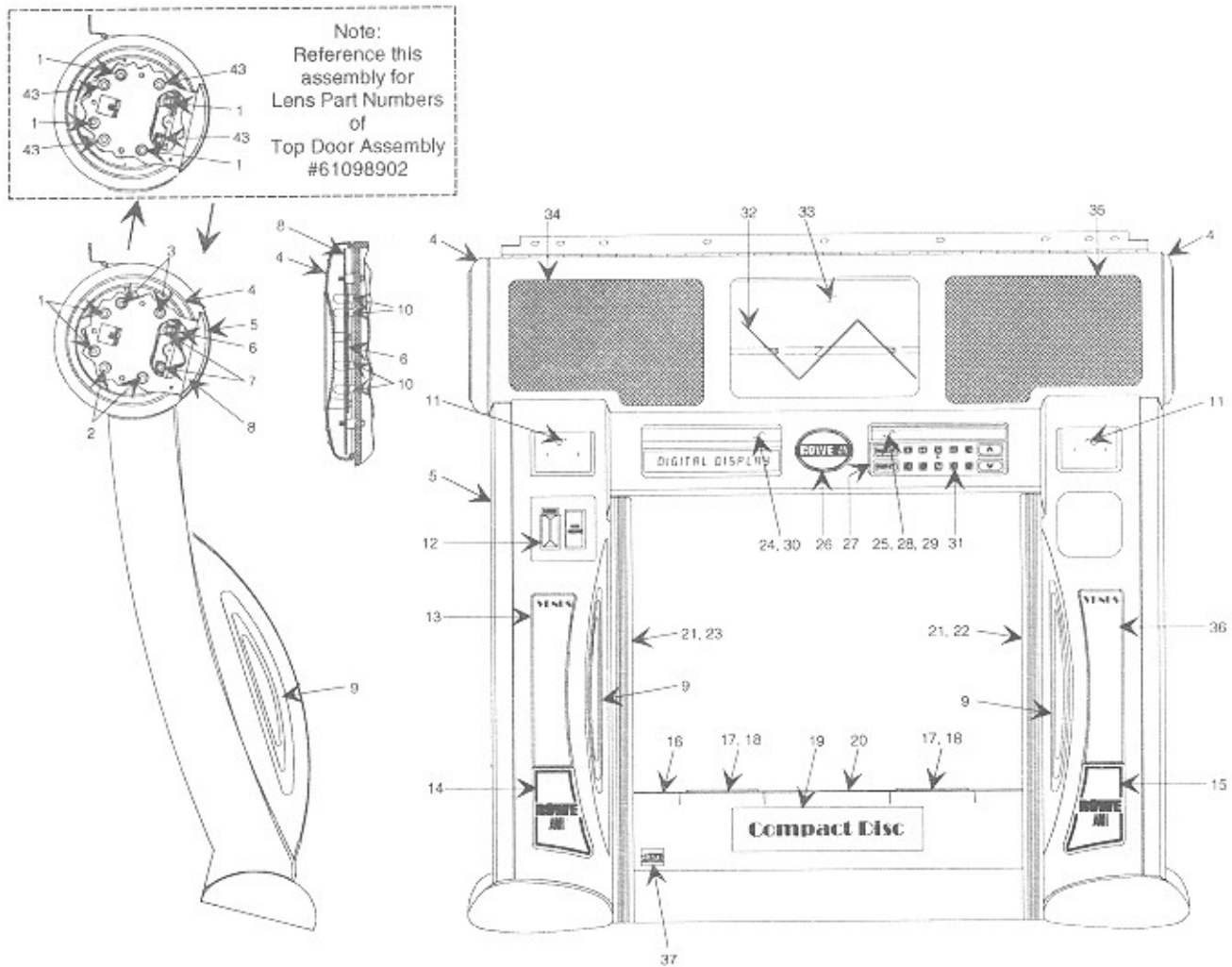


Figure 8-1. CD-100F Phonograph External View

Ref.	Part No.	Description	Qty.
1	61097001	Shell Assembly .....	1
2	30625701	Hand Hold Cover .....	4
3	20879501	Retainer Bracket (Power Cord) .....	2
4	30973101	Caster and Cup Assembly .....	2
5	30868405	Enclosure Screen .....	1
6	40702813	Skid Rail .....	4
7	21265203	Tie Down Plate Assembly .....	1

## Figure 8-2. CD-100F Phonograph Top Door Assembly Sheet 1



**Table 8-1. Price Card Part Numbers**

Price Card Language	Price Card	Readout Card	Selector Graphics Card
Standard U.S.	30931301	30982501	30944708
Universal U.S.	30931302	30982501	30944703
Hungary	30940506	30982510	30944710
Spanish	30940501	30982503	30944703
German	30940502	30982504	30944704
French	30940503	30982505	30944705
Universal	30940506		
Finland	30940504	30982506	30944706
Universal Price Sheet	61031402		

Figure 8-2. CD-100F Top Door Assembly (Sheet 1)

Ref.	Part No.	Description	Qty.
	61098901	CD-100F Top Door Assembly .....	Ref.
	* 61098902	CD-100F Top Door Assembly (Red) .....	Ref.
1	30866504	Lens - Magenta .....	4
	* 30866504	Lens - Magenta .....	8
2	30866501	Lens - Brown .....	4
3	30866506	Lens - Orange .....	4
4	61099601	End Cap .....	2
5	61097101	Door Frame .....	1
	* 61097102	Door Frame .....	1
6	34002301	PWB - End Cap .....	2
7	30866505	Lens - Red .....	4
8	34002401	Mounting Plate - End Cap .....	2
9	61101601	Title Rack Lens .....	2
10	21862201	Lamp & Socket Assembly .....	20
11	21845613	Window .....	2
12	40880601	Coin Inlet .....	1
13	34002801	Side Decal - Left .....	1
14	34002601	AMI Card - Left .....	1
15	34002701	AMI Card - Right .....	1
16	25223101	Label - Flag .....	1
17	30921502	License Frame - White .....	2
18	21921001	License Retainer .....	2
19	34003001	Decal - Compact Disc .....	1
20	61102101	Window Diffuser .....	1
21	70225009	Foam Rubber Extrusion .....	1
22	40881201	Window Trim - Right .....	1
23	40881101	Window Trim - Left .....	1
24	21845610	Digital Display Window .....	1
25	22103501	Window Retainer - Digital Display .....	2
26	34001801	Decal - Rowe AMI .....	1
27	61040802	Keyboard Trim .....	1
28	21845616	Window .....	1
29	22103301	Window Retainer - Keyboard .....	1
30	22103401	Window Retainer - Keyboard .....	1
31	40839406	Keyboard Assembly .....	1
32	61101501	Animation Assembly .....	1
33	61095201	Animation Window .....	1
34	61100801	Upper Grill - Left .....	1
35	61100901	Upper Grill - Right .....	1
36	34002901	Side Decal - Right .....	1
37	21922001	Sticker - CD .....	1

See Table 8-1 opposite for Price Card and Graphics Card part numbers.



Figure 8-2. CD-100F Phonograph Top Door Assembly  
Sheet 2

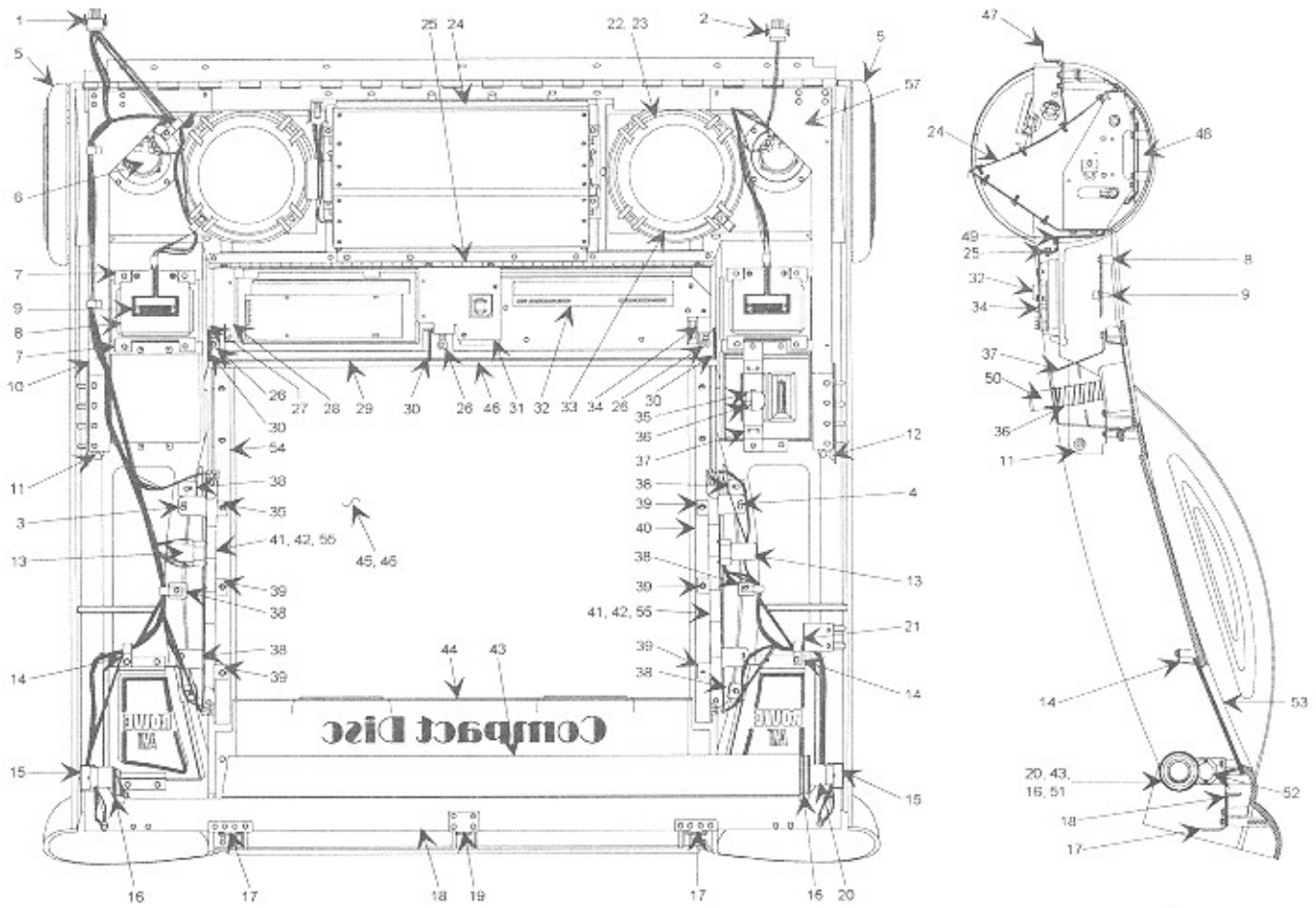


Figure 8-2. CD-100F Top Door Assembly (Sheet 2)

Ref.	Part No.	Description	Qty.
	61098901	CD-100F Top Door Assembly .....	Ref.
	* 61098902	CD-100F Top Door Assembly .....	Ref.
1	61101401	Harness Assembly Low Voltage .....	1
2	40881601	Harness Assembly - Top Door Light .....	1
3	22105101	Pocket Light Bracket - Right .....	1
4	22105001	Pocket Light Bracket - Left .....	1
5	61099601	End Cap .....	2
6	40830901	Speaker - Tweeter (3") .....	2
7	22103101	Price Card Bracket .....	4
8	34002201	PWB - Price Card .....	2
9	21862201	Lamp & Socket Assembly .....	20
10	40884501	Gusset - Right .....	1
11	21979501	Gas Spring Pivot Assembly - Right .....	1
12	21979401	Gas Spring Pivot Assembly - Left .....	1
13	70080001	Fluorescent Starter (FS-2) .....	2
14	22103701	Upper Card Retainer .....	4
15	34005201	Lamp Bracket .....	2
16	30953901	End Cap - Color Tube .....	2
17	30963401	Strike .....	2
18	40884001	Lower Stiffener .....	1
19	21921101	Guide .....	1
20	70060112	Fluorescent Lamp (30W T-8) .....	1
21	34005801	Reset Actuator .....	1
22	40830803	Speaker - Midrange (6") .....	2
23	61094301	Speaker Housing Assembly .....	2
24	61101501	Animation Assembly .....	1
25	34002501	Keyboard Hinge .....	1
26	25156904	Shoulder Washer .....	3
27	34001601	Upper Window Bracket .....	1
28	34003901	Right Bracket - Display .....	1
29	40882501	Display Latch .....	1
30	21256201	Tension Spring .....	3
31	40882001	Control Panel Mounting Bracket .....	1
32	40855001	PCB Assembly - Digital Display .....	1
33	30935303	Label - Speaker Harness .....	1
34	34003801	Left Bracket - Display .....	1
35	21834801	Channel .....	2
36	21822901	Compression Spring .....	1
37	40881301	Scavenge Bracket .....	1
38	22102901	Outer Lens Retainer .....	6
39	22102801	Inner Lens Retainer .....	6
40	61101801	Title Rack Diffuser - Left .....	1
41	70060102	Fluorescent Lamp .....	2
42	30954202	Color Tube .....	2
43	30954201	Color Tube .....	1
44	61102101	Window Diffuser .....	1
45	61095301	Top Door Glass .....	1
46	70225008	Foam Rubber Extrusion .....	1
47	61101001	Hinge .....	1
48	22104101	Glass Retainer - Side .....	1
49	40882901	Glass Retainer - Lower .....	1
50	21742916	Button & Shaft Assembly .....	1
51	61101301	Color Filter .....	1
	* 61101302	Color Filter .....	2
52	70080004	Fluorescent Starter (FS-4) .....	1
53	22103801	AMI Window .....	1
54	61101901	Title Rack Diffuser - Right .....	1
55	40882101	Color Filter .....	2
	* 40882102	Color Filter .....	2
56	40883301	Top Glass Retainer .....	2
57	40884401	Gusset - Left .....	1

Figure 8-3. CD-100F Phonograph Front Door Assembly

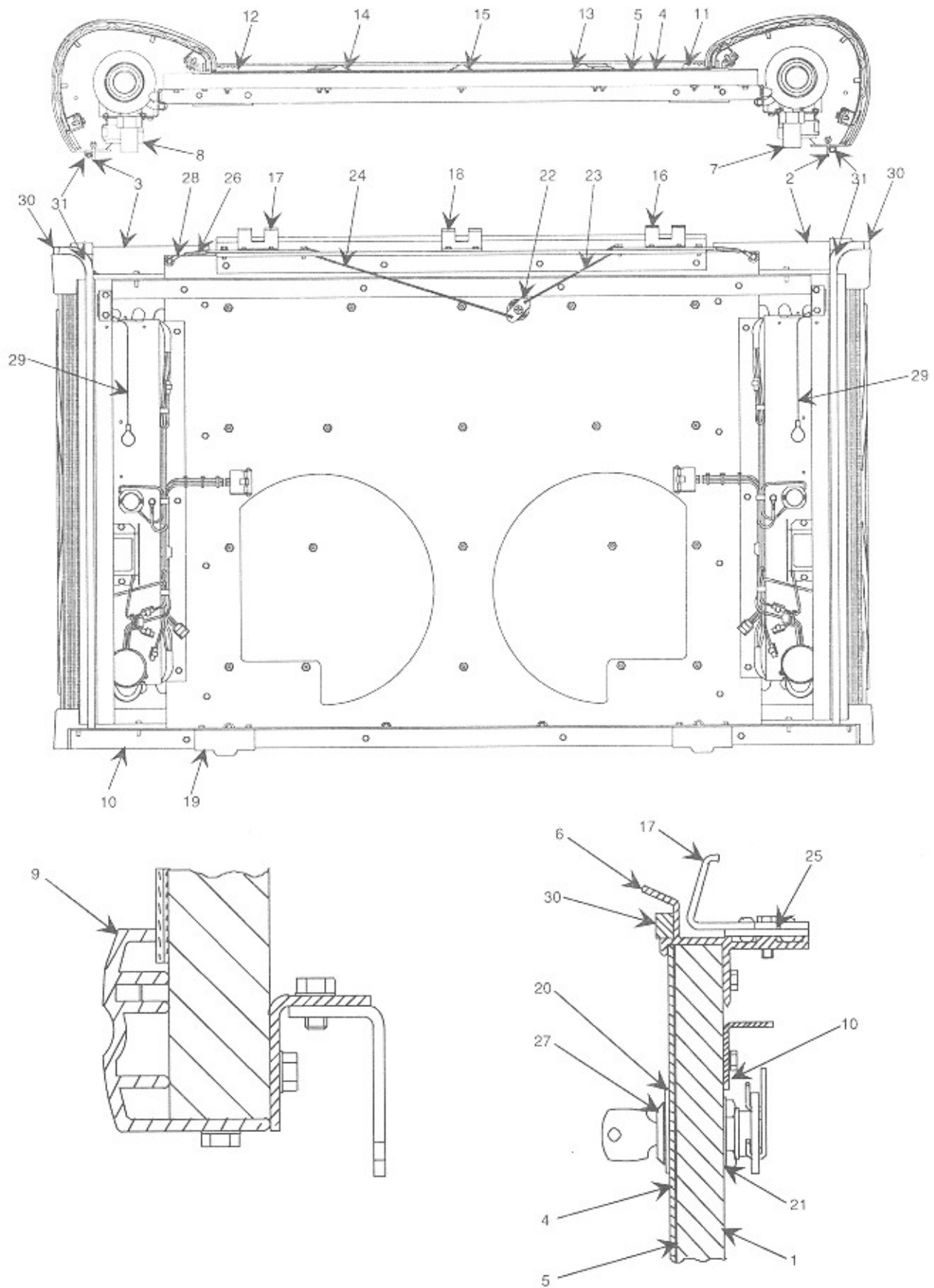


Figure 8-3. CD-100F Phonograph Front Door Assembly

Ref.	Part No.	Description	Qty.
	61098501/04	Front Door Assembly .....	Ref.
1	61097801	Front Door Panel .....	1
2	61098301/02	Column Assembly - Left .....	1
3	61098401/02	Column Assembly - Right .....	1
4	61097601	Grill.....	1
5	61097901	Scrim.....	1
6	61097701	Lockbar .....	1
7	61098101/04	Light Assembly - Left.....	1
8	61098201/04	Light Assembly - Right .....	1
9	40878401/02	Lower Trim .....	1
10	34000901/02	Brace.....	2
11	40878001/02	Trim - Left .....	1
12	40878101/02	Trim - Right .....	1
13	40878201/02	Trim - Center Left .....	1
14	40878301/02	Trim - Center Right.....	1
15	40878501/02	Trim - Center .....	1
16	21965901	Lockbar Assembly - Left.....	1
17	21966001	Lockbar Assembly - Right .....	1
18	21965801	Catch.....	1
19	34000701	Hinge Bracket.....	2
20	21795305	Lock Bezel .....	1
21	21947501	Indexing Washer .....	1
22	21425601	Lockbolt.....	1
23	21865309	Pivot Link .....	1
24	21865310	Pivot Link .....	1
25	20922502	Spacer.....	4
26	21256201	Tension Spring .....	2
27	70163214	Cylinder Lock Types - Common Keying .....	1
28	70091702	Solder Lug .....	2
29	21572601	Fall-Stop Cable .....	2
30	70220331	Foam Tape .....	1
31	70225008	Foam Rubber Extrusion .....	2
<b>Trims:</b>		01 Gold	
		02 Silver	
		01 60 Hz Gold/Taupe	
		02 50 Hz Gold/Taupe	
		03 60 Hz Silver/Red	
		04 50 Hz Silver/Red	

### Figure 8-4. Title Page Assembly

Sheet 1

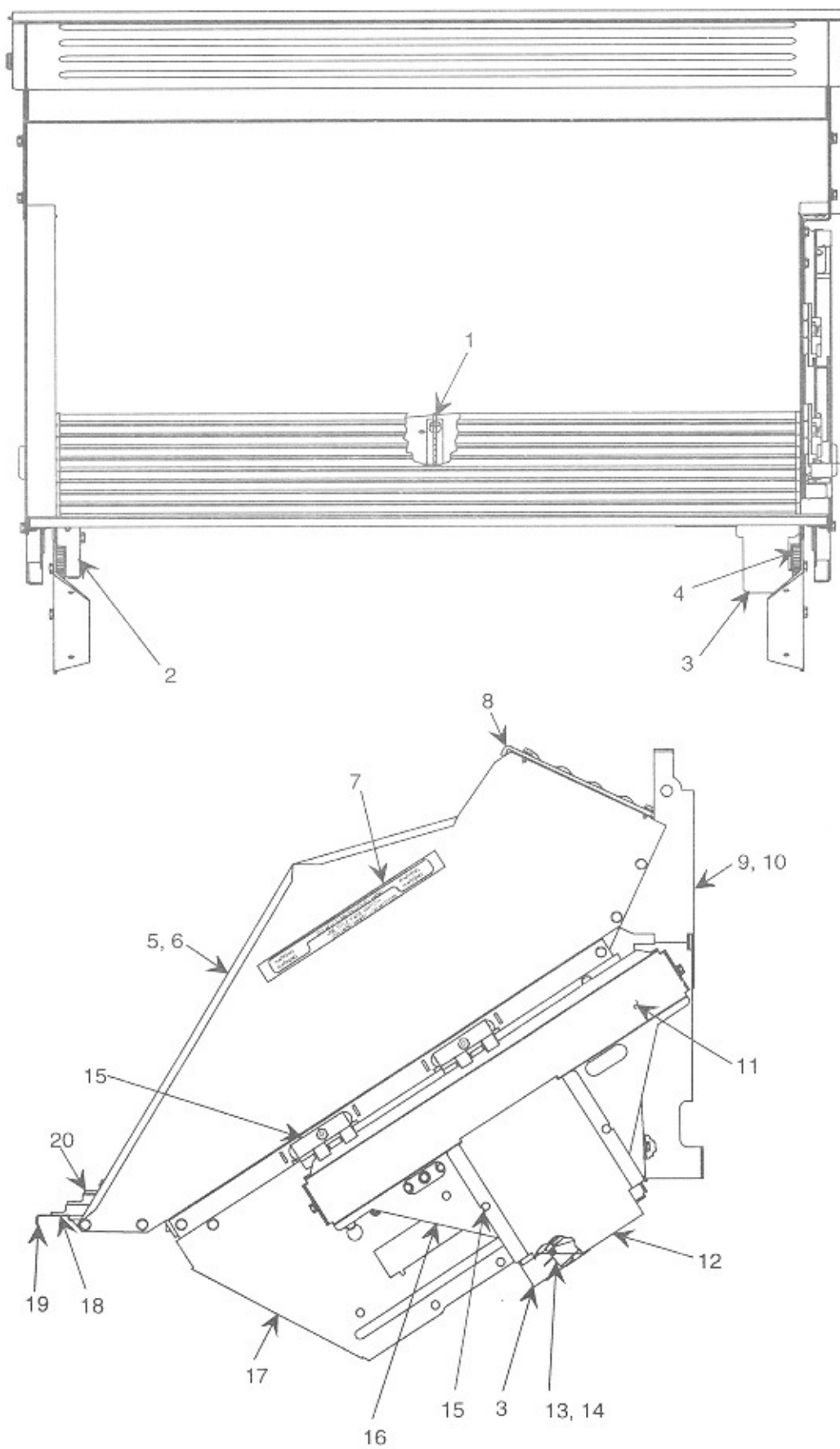


Figure 8-4. Title Page Assembly

Ref.	Part No.	Description	Qty.
	61094101	Title Page Assembly .....	Ref.
1	40877301	Bearing Support .....	1
2	30999901	Motor Bracket Assembly .....	2
3	30999401	Index Bracket - Home Switches .....	1
4	22101601	Gear Rack .....	2
5	61100601	Title Rack Side Trim - Left .....	1
6	61100701	Title Rack Side Trim - Right .....	1
7	30940002	Warning Label - Narrow .....	2
8	61099501	Diffuser - White Translucent .....	1
9	40881401	Pivot Bracket - Left .....	1
10	40881501	Pivot Bracket - Right .....	1
11	40877001	Light Cover .....	2
12	30999701	Title Lever Cover .....	2
13	21073201	Switch - N.C. ....	2
14	21082901	Switch Actuator .....	2
15	30980001	Slide-Rack Arm .....	4
16	61093801	Slide Carriage Bracket .....	2
17	61093901	End Plate .....	2
18	61094001	Horizontal Support .....	1
19	70210518	Protective Moulding .....	1
20	61094201	Title Page .....	9

Figure 8-4. Title Page Assembly  
Sheet 2

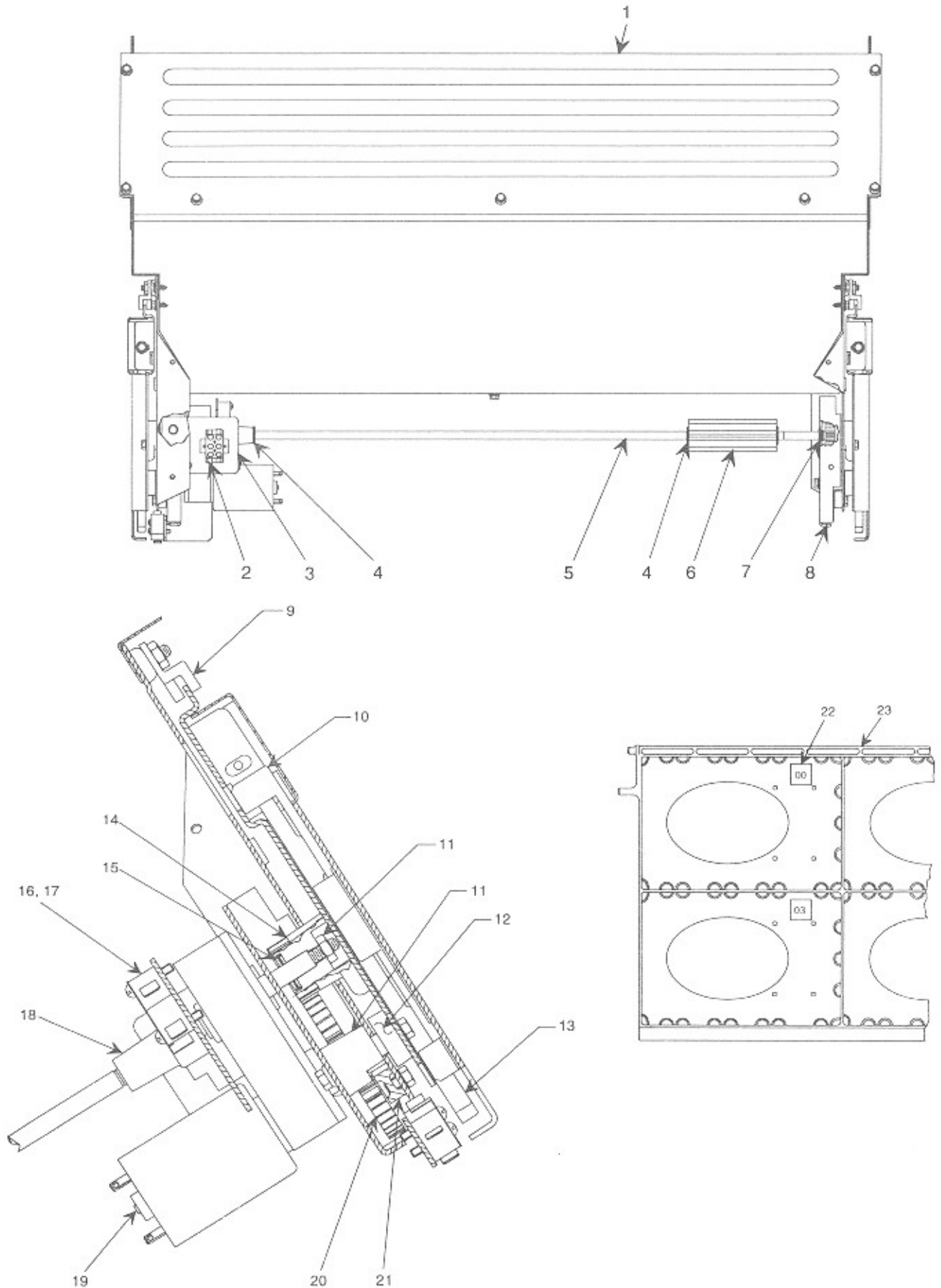




Figure 8-4. Title Page Assembly

Ref.	Part No.	Description	Qty.
	61094101	Title Page Assembly .....	Ref.
1	61099501	Diffuser - White Translucent .....	1
2	61084701	Title Rack Harness Assembly .....	1
3	30938301	Connector Plate .....	1
4	70143004	External Retaining Ring .....	3
5	30999501	Drive Shaft .....	1
6	22100901	Title Page Knob .....	1
7	70146006	Bearing .....	1
8	30999701	Title Lever Cover .....	2
9	30980001	Slide-Rack Arm .....	4
10	40877401	Slide-Trap .....	2
11	22101101	Bottom Slide Spacer .....	4
12	22100701	Slide Spacer .....	4
13	22100801	Title Page Lever .....	2
14	30999601	Gear Crank .....	2
15	70113022	Roll Pin .....	3
16	21073201	Switch - N.C. ....	2
17	21082901	Switch Actuator .....	2
18	22101001	Drive Shaft Cam .....	2
19	40877101	Title Rack Motor .....	2
20	22101501	Reduction/Drive Gear .....	2
21	22101601	Gear Rack .....	2
22	30940002	Warning Label - Narrow .....	2
23	61094201	Title Page .....	9



Figure 8-5. CD-100F Phonograph Internal View

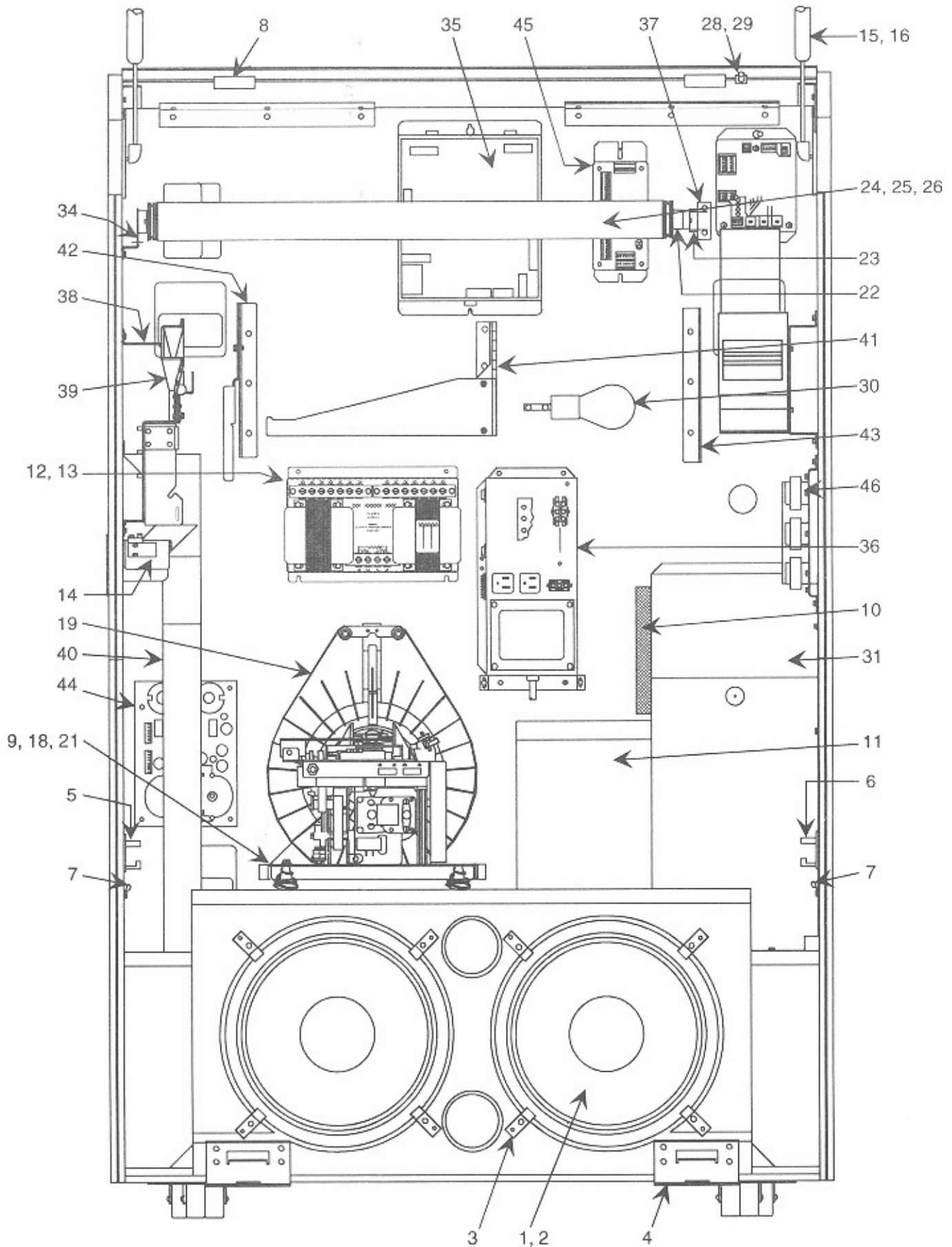


Figure 8-5. CD-100F Phonograph Internal View

Ref.	Part No.	Description	Qty.
	61096001/04	CD-100F Phonograph Assembly (60 Hz / 50 Hz)	Ref
1	21780612	Acoustical Pad	1
2	40731002	Speaker - Low Frequency	2
3	21780701	Retainer Bracket	8
4	40877901	Door Mounting Bracket	2
5	21712701B	Latch Assembly - Left	1
6	21712801B	Latch Assembly - Right	1
7	21730001	Fall Stop Hook	1
8	30936601	Guide Bracket - Hinge	2
9	30932101	Mech Tie Down Bracket	2
10	30868405	Enclosure Screen	1
11	40242601	Amplifier Mount Assembly	1
12	40832104B	Output Transformer Assembly	1
13	40832004	Audio Output Chassis	1
14	61099101	Harness & Switch Assembly	1
15	40714910	Pneumatic Spring	2
16	30956301	Door Support	1
17	21759301	Cord Hole Cover	1
18	21153701	Lower Spring Support	4
19	61085701B	CDM-12 Mech Assembly	1
20	30869801	Handy Case	1
21	30932202	Mech Release Lever	2
22	70060108	Fluorescent Lamp (18W T8)	1
23	70080003	Fluorescent Starter (FS-25)	1
24	30972301	Color Tube	1
25	61099301/02	Color Filter	1
26	30953901	Color Tube End Cap	2
27	22102401	Pivot Plate Assembly	1
28	30956201	Switch Bracket	1
29	25060401	Momentary Pushbutton Switch	1
30	70060423	Global Lamp - Inside Frosted	1
31	61099201	Amplifier Chimney	1
32	65093008	CBA-2 Transport Assembly	1
33	40880101	Harness Assembly 110 V	1
34	34004001	Lamp Bracket - Left	2
35	40832220	Central Control Computer	1
36	40879001	Main Power Supply	1
37	34005101	Lamp Bracket - Right	1
38	61100501	Scavenge Assembly	1
39	40880801	Chute Assembly	1
40	61100301	Lower Coin Chute	1
41	40881801	Title Rack Support Assembly	1
42	34002001	Bracket Assembly - Title Page Assembly	1
43	34004301	Title Rack Hanger Bracket	1
44	61052707	PCB Assembly - Speaker Crossover	1
45	40856101	Title Rack/Keyboard Interface	1
46	40880201	Harness & Ballast Assembly - 60 Hz	1
	40880202	Harness & Ballast Assembly - 50 Hz	1
<b>NOT SHOWN:</b>			
	40856101	Interface - Title Rack	1

Figure 8-6. Animation Assembly

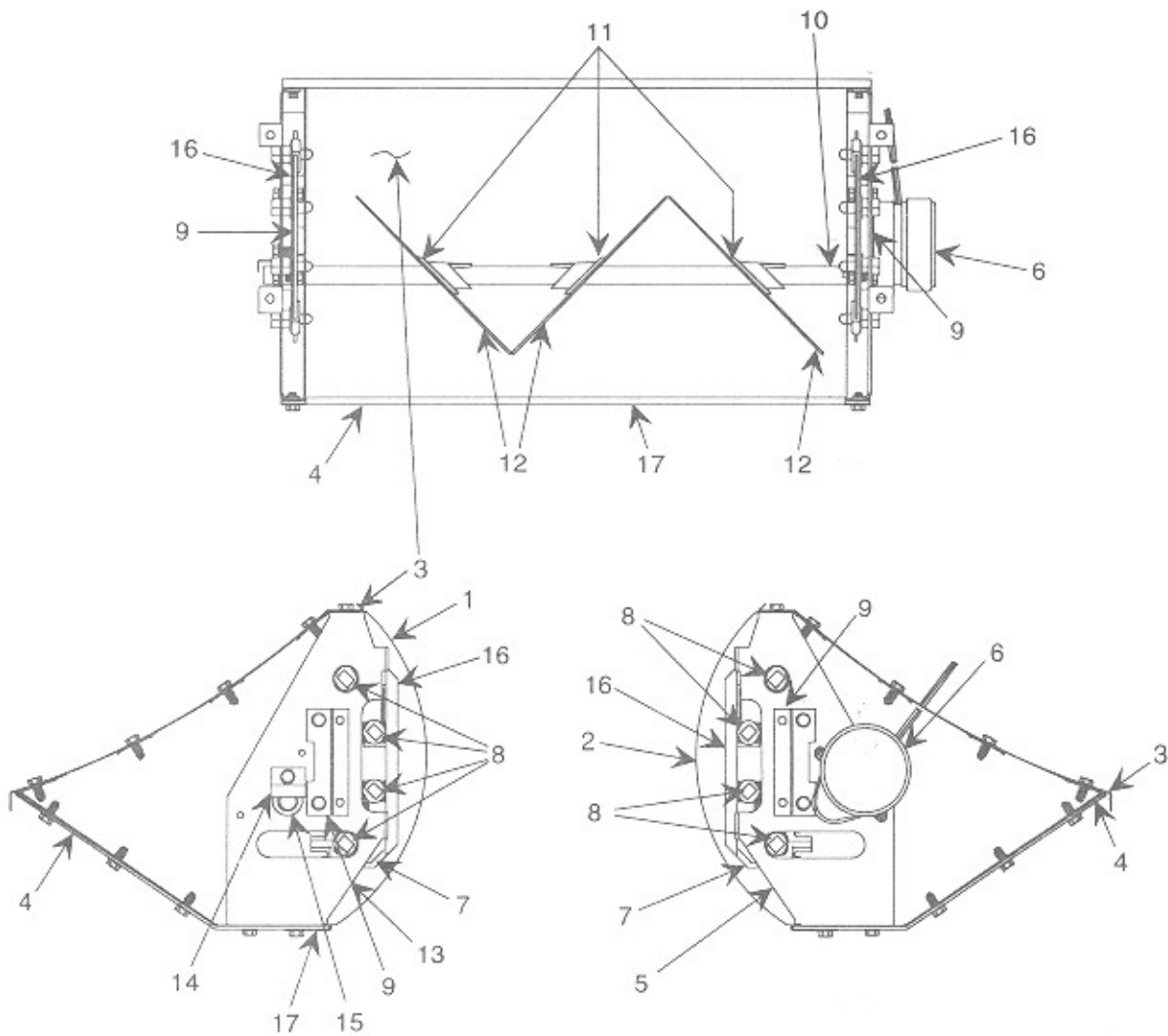


Figure 8-6. Animation Assembly

Ref.	Part No.	Description	Qty.
	61101501	Animation Assembly	
1	40883101	Side Housing - Left	1
2	40883201	Side Housing - Right	1
3	61102601	Animation Wrapper - Top	1
4	40883001	Animation Diffuser	1
5	40882701	Mounting Bracket - Right	1
6	40824303	Motor & Harness Assembly	1
7	40883501	PWB - Animation	2
8	21862201	Lamp & Socket Assembly	8
9	34005001	PWB Bracket	2
10	40882801	Shaft	1
11	34004901	Disc Holder	3
12	30926904	Disc	3
13	40882601	Mounting Bracket - Left	1
14	22103301	Window Retainer - Keyboard	1
15	70146021	Nyliner Bearing	1
16	70212218	Closed Cell Sponge Rubber	2
17	34006301	Front Bracket	1

Figure 8-7A. Bill Acceptor Assembly

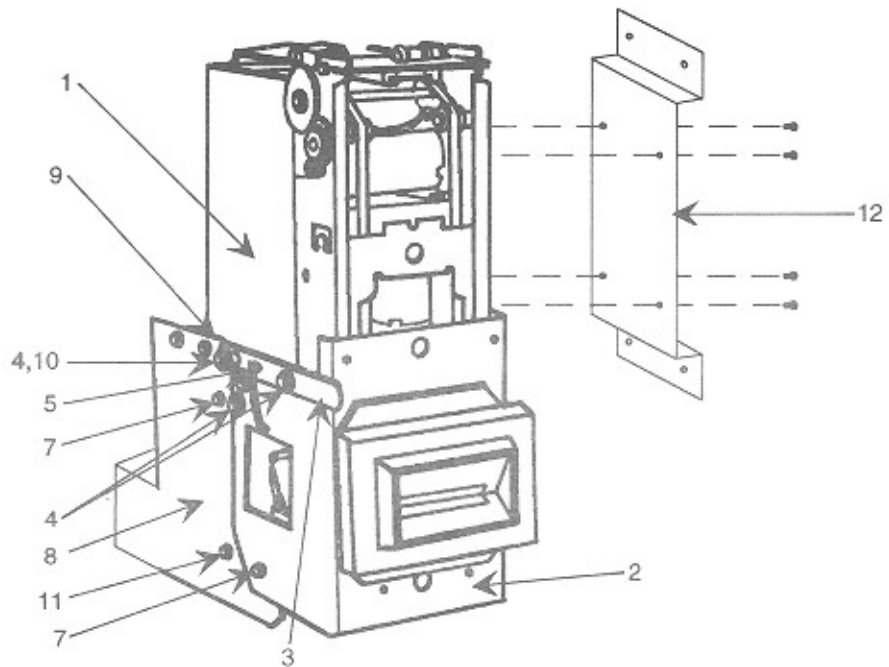


Figure 8-7A. Bill Acceptor

Ref.	Part No.	Description	Qty.
	61096001/04	CD-100F Phonograph Assembly (60 Hz / 50 Hz)	Ref.
	21949203	CBA-2 Parts Group	Ref.
1	65093008	CBA-2 Transport	1
2	30924702	Mounting Bracket and Bezel Assembly	1
3	30946301	Bill Acceptor Latch	1
4	25156904	Shoulder Washer	1
5	21256201	Tension Spring	1
6	21572601	Fall Stop Cable (Not Shown)	1
7	21948601	Spacer	1
8	61042202	Hanger Bracket	1
9	21948501	Catch Adjust Plate	1
10	25156910	Shoulder Washer	1
11	21948602	Spacer	2
12	30992002	Metal Mounting Bracket	1

Figure 8-7B. Bill Acceptor Assembly

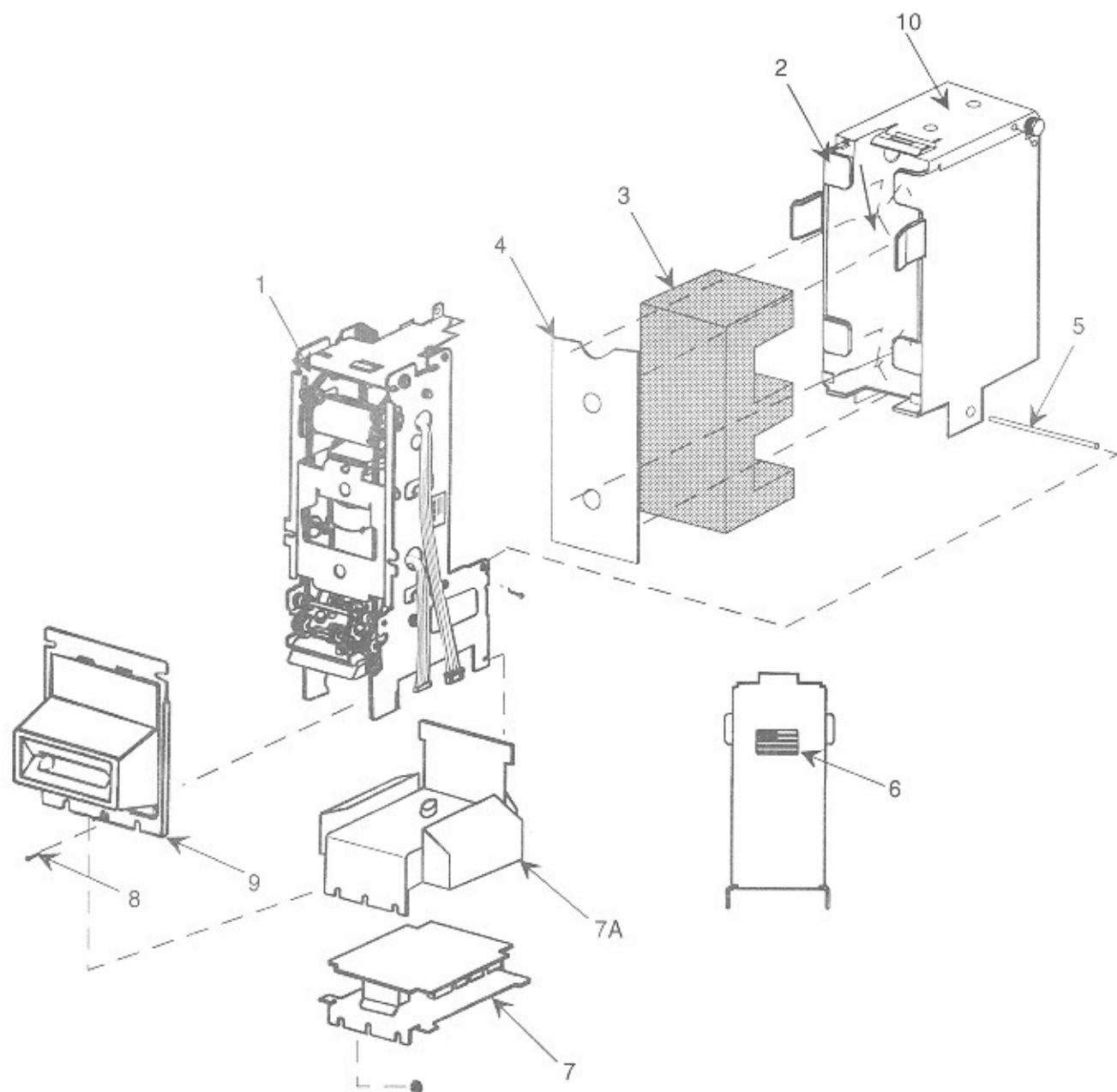


Figure 8-7B. Bill Acceptor Assembly

Ref.	Part No.	Description	Qty.
1	65093008	• CBA-2 Transport Assembly .....	1
2		• Bill Box .....	1
	B0030703	• • 500 Locking Bill Box	
3		• Foam Block .....	1
	B0030702	• • Foam Block for 500 Bill	
4	B0031928	• Pressure Plate .....	1
5	B0031942	• Bill Box Spacer Shaft .....	1
6	25223101	• Flag Label .....	1
7	B0030853	• Logic Board and Bracket Assembly (\$1 & \$5 Only) .....	1
7A	B0030819	• Water Shield .....	1
8	70134127	• Special Flat Head Screw .....	1
9	B0031953	• CBA-2 Tapered Bill Inlet .....	1
10	35117901	• Bracket Assembly - Top .....	1
	45074602	• Cover - Bill Box .....	1
	35117701	• Spring - Torsion .....	1
	20922502	• Spacer .....	1
	20925508	• Spacer .....	1

Figure 8-8. CBA-2 Transport Assembly

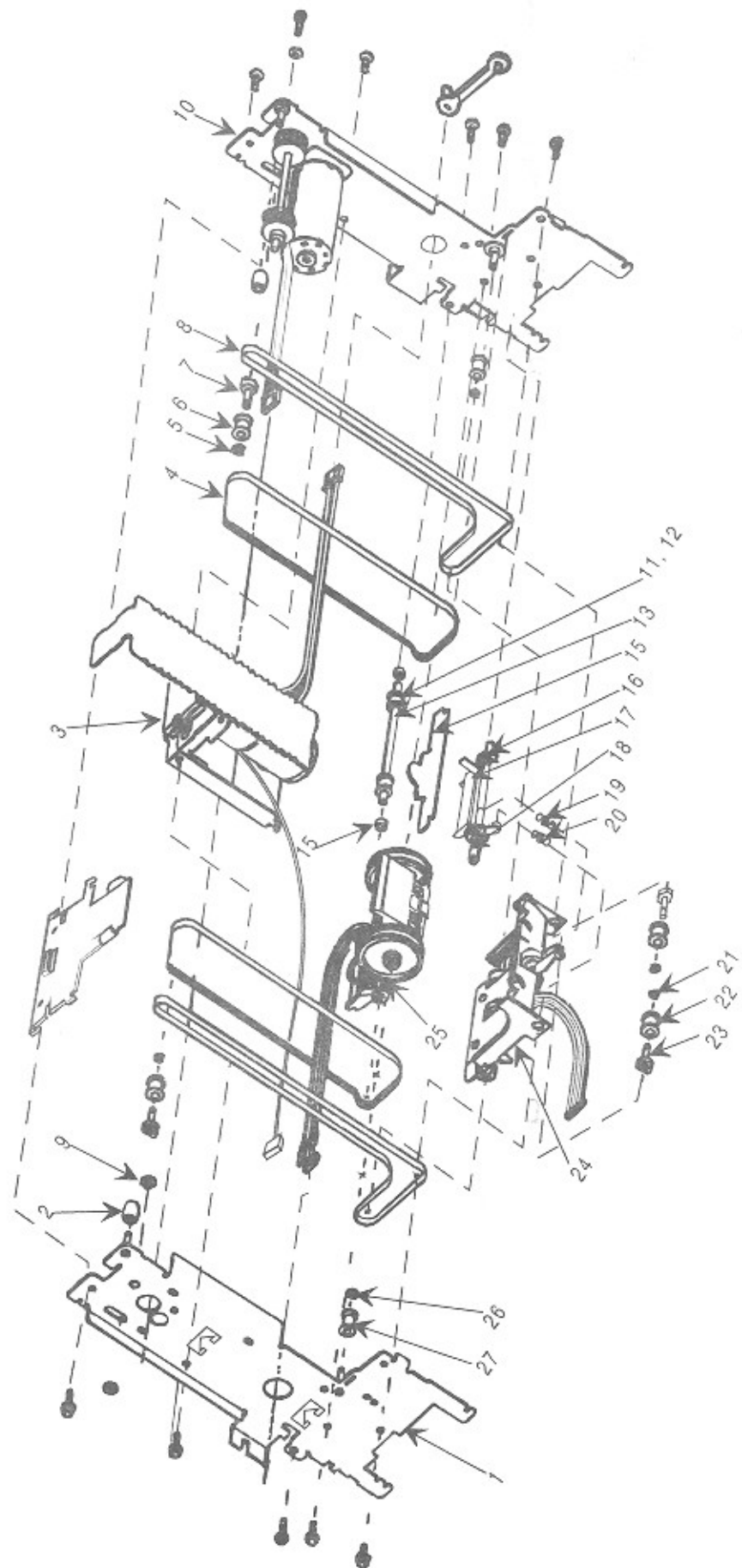


Figure 8-8. CBA-2 Transport Assembly

Ref.	Part No.	Description	Qty.
	65070802	Generic CBA-2	
1	25245101	• Right Hand Plate Assembly .....	1
2	25225501	• Crowned Roller .....	2
3	Ref.	• Stacker	
4	B0031946	• Timing Belt .....	2
5	70143003	• External Retaining Ring .....	2
6	35080302	• Flat Roller .....	2
7	B0031937	• Flat Roller Pin .....	2
8	B0031956	• Drive Belt .....	2
9	70146003	• Nyliner Bearing .....	1
10	Ref.	• Motor and Gear Assembly	
11	35080302	• Flat Roller .....	2
12	70143003	• External Retaining Ring .....	2
13	B0031930	• Flat Roller Shaft .....	1
14	B0030688	• Spacer .....	2
15	B0031925	• Bill Stop .....	1
16	70143004	• External Retaining Ring .....	2
17	45065801	• Anti-Cheat Lever .....	1
18	B0031941	• Anti-Cheat Lever Shaft .....	1
19	25223201	• Tension Spring (Yellow) .....	1
20	25223301	• Tension Spring (Blue) .....	1
21	70143003	• External Retaining Ring .....	Ref.
22	25193304	• Crowned Roller .....	2
23	B0031929	• Crowned Roller Pin .....	2
24	Ref.	• Lower Track	
25	Ref.	• Upper Track	
26	70143005	• External Retaining Ring .....	2
27	25225301	• Flanged Roller .....	2
28	70093303	• Clamp - Cable .....	3



Figure 8-9. Upper Track

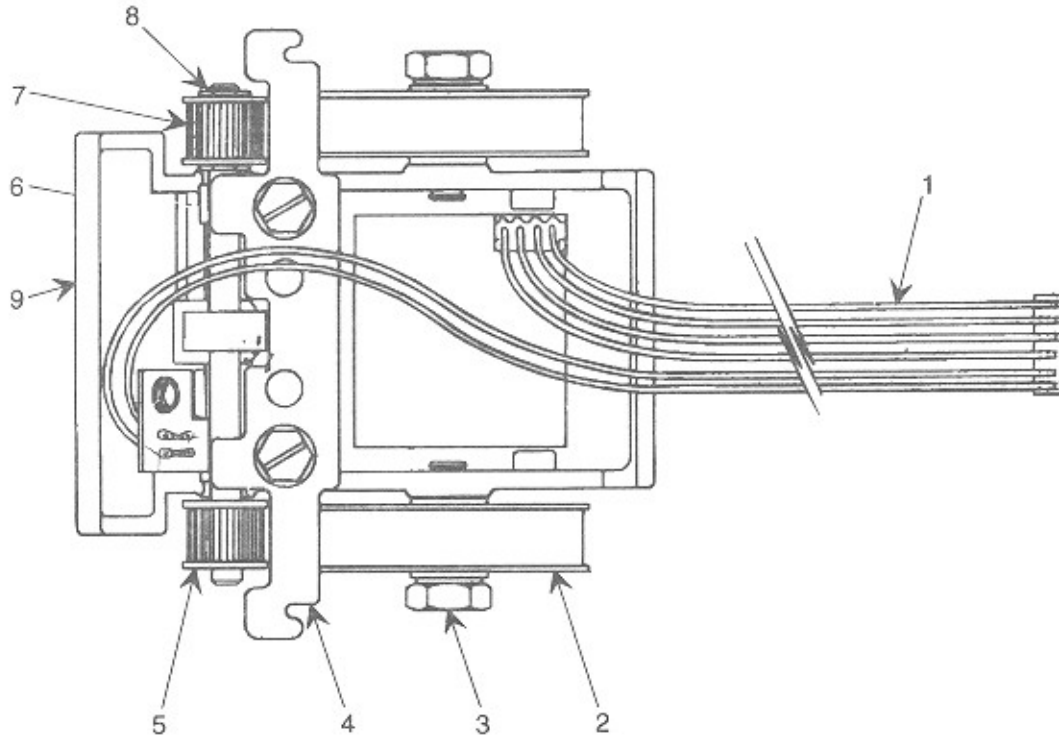


Figure 8-9. Upper Track

Ref.	Part No.	Description	Qty.
	Ref.	Upper Track	
1	45069002	• Upper Harness and Cell Assembly .....	1
2	35094601	• Drum Pulley .....	2
3	B0031924	• Pin .....	2
4	B0031922	• Upper Track Bracket .....	1
5	27038901	• Shaft and Pulley Assembly .....	1
6	25220401	• Split Bearing .....	1
7	35095102	• 16 -Tooth Pulley .....	1
8	70143005	• External Retaining Ring .....	2
9	65070704	• Head and Track Assembly (Upper) .....	1

Figure 8-10. Lower Track

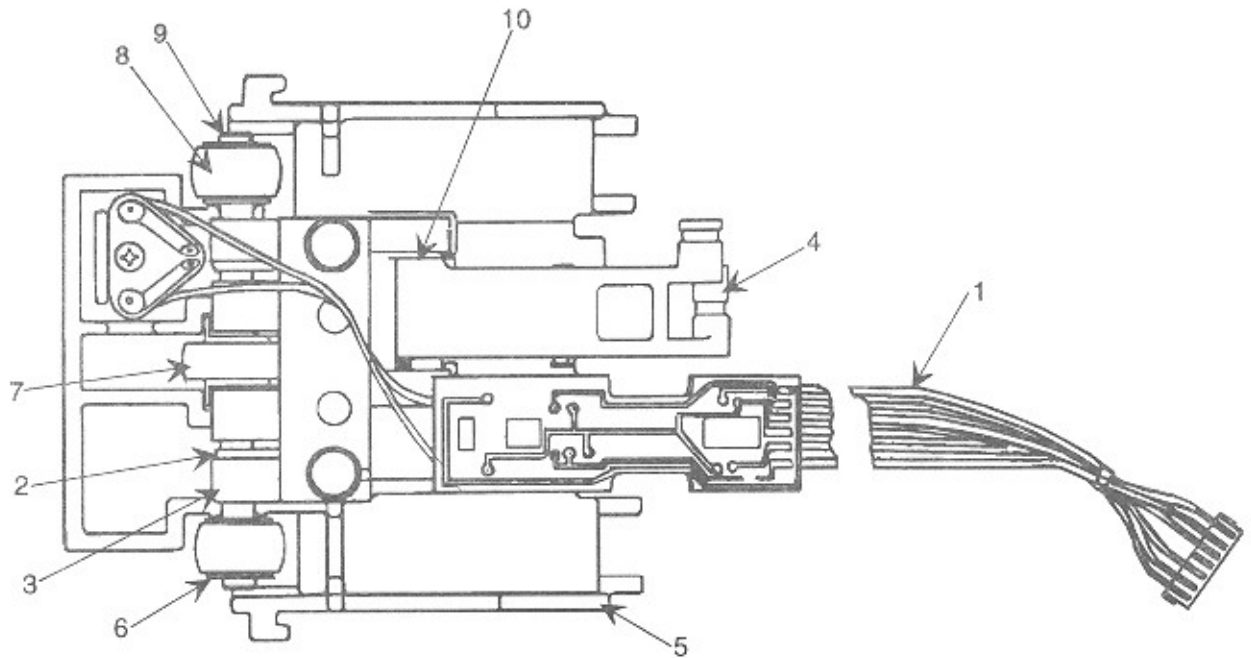


Figure 8-10. Lower Track

Ref.	Part No.	Description	Qty.
	Ref.	Lower Track	
1	45073505	• Lower Harness and Cell Assembly .....	1
2	B0031927	• Input Shaft Spring .....	1
3	35111901	• Input Shaft Bracket .....	1
4	35117001	• Roller and Holder Assembly .....	1
5	B0031955	• Lower Track .....	1
6	70143003	• External Retaining Ring .....	4
7	25220701	• Input Roller .....	1
8	25193302	• Crown Roller .....	2
9	25220901	• Lower Input Shaft .....	1
10	B0031945	• Holder Pin .....	1

Figure 8-11. Motor and Gear Assembly

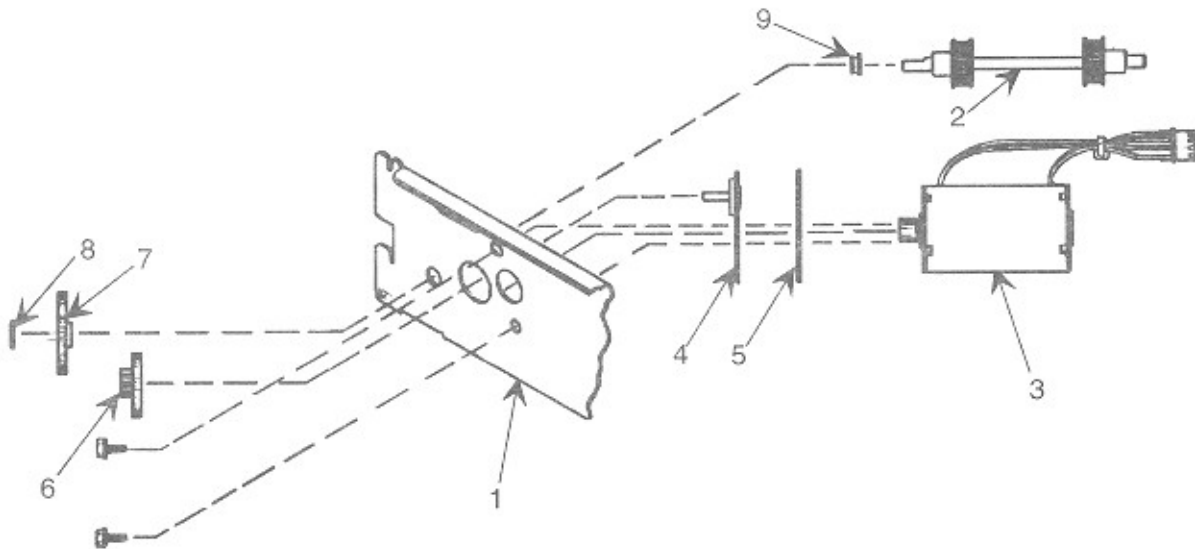


Figure 8-11. Motor and Gear Assembly

Ref.	Part No.	Description	Qty.
	Ref.	Motor and Gear	
1	25245102	• Left Hand Plate Assembly .....	1
2	25244101	• Drive Shaft and Pulley Assembly .....	1
3	45058607	• Transport Motor Assembly .....	1
4	B0031974	• Transport Plate and Pin Assembly .....	1
5	B0031932	• Spacer Plate .....	1
6	B0031936	• Reduction Gear .....	1
7	B0031933	• Drive Gear .....	1
8	B0031944	• Retaining Ring .....	1
9	70146003	• Nylon Bearing .....	1

Figure 8-12. Stacker Assembly

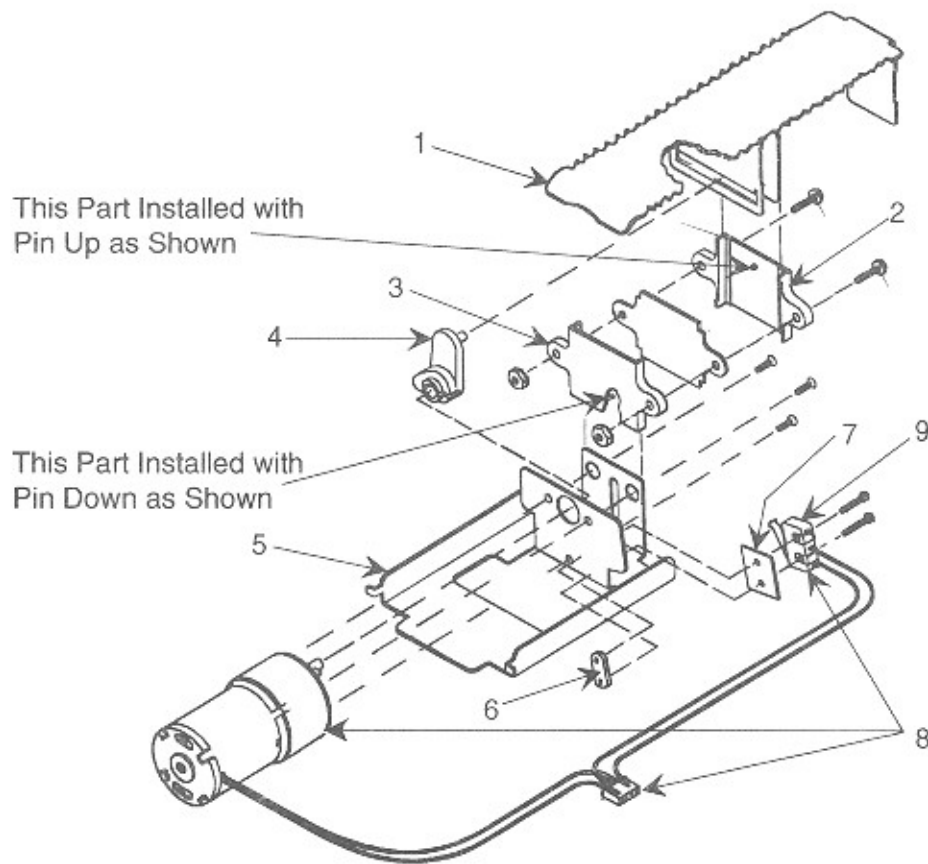


Figure 8-12. Stacker Assembly

Ref.	Part No.	Description	Qty.
	Ref.	Stacker	
1	B0031973	• Pusher Plate Assembly .....	1
2	B0031963	• Stacker Guide .....	2
3	B0031962	• Separator .....	1
4	B0031938	• Stacker Cam .....	1
5	B0031959	• Stacker Motor Bracket .....	1
6	B0030762	• Twin Nut .....	1
7	25222801	• Switch Separator .....	1
8	40791205	• Stacker and Motor Assembly .....	1
9	21630902	• Miniature Switch .....	1

Figure 8-13. Stereo Amplifier Assembly

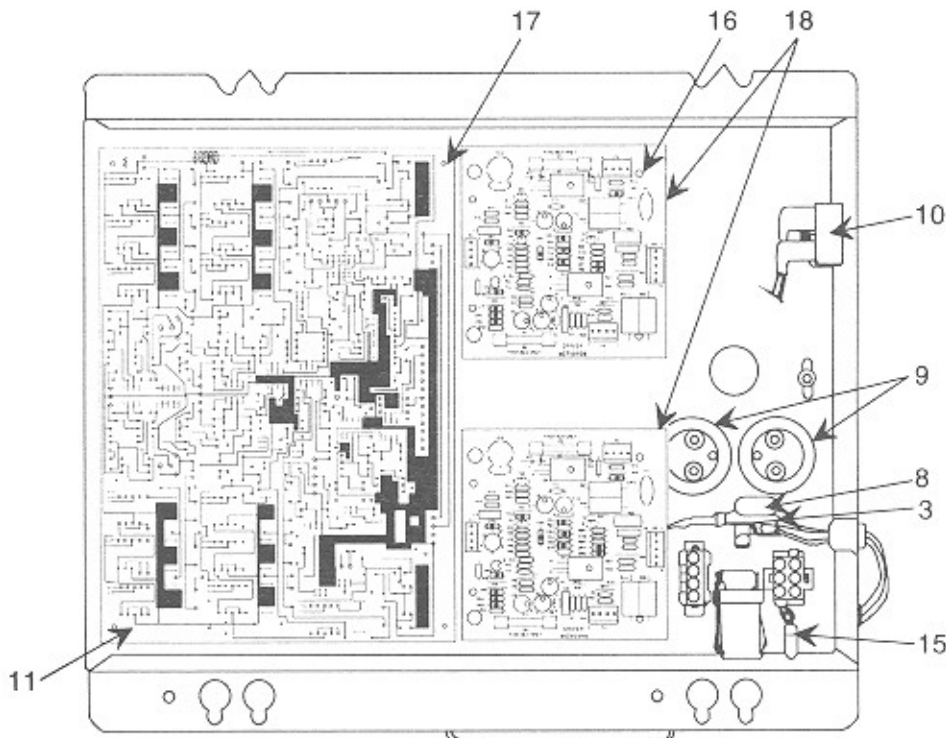
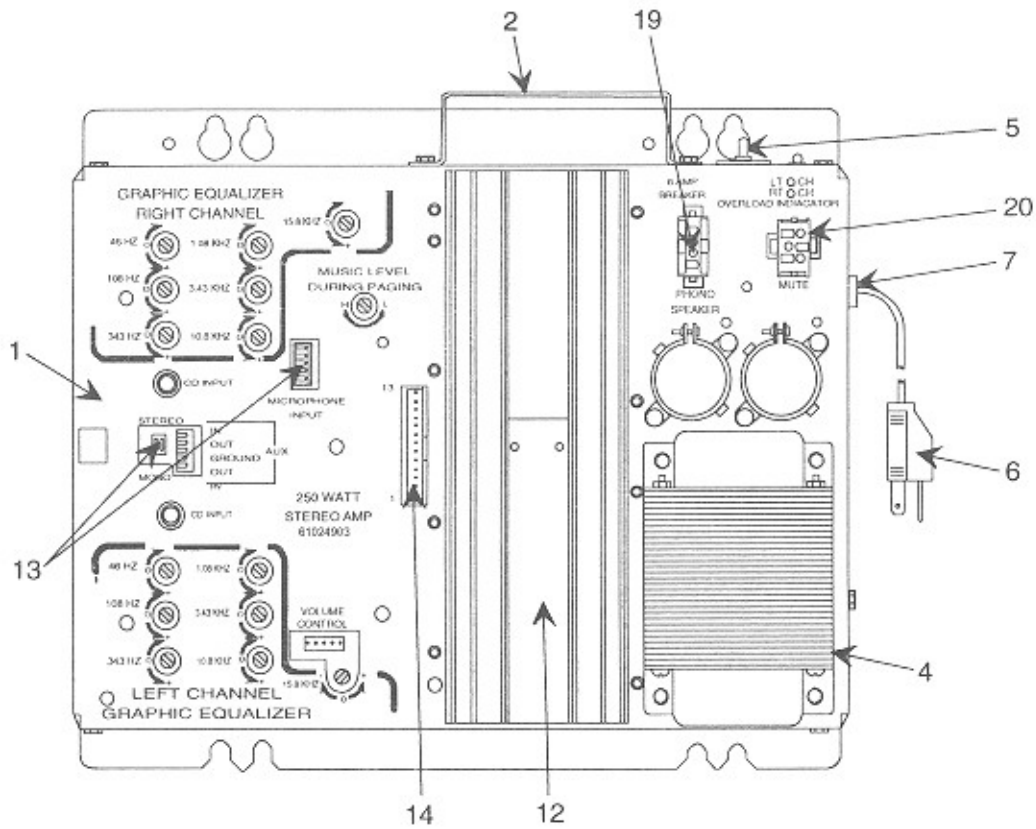


Figure 8-13. Stereo Amplifier Assembly

Ref.	Part No.	Description	Qty.
	61024903	Stereo Amplifier Assembly .....	Ref.
1	61024603	• Chassis Assembly .....	1
2	21488101	• Handle .....	1
3	21724102	• Terminal Strip .....	1
4	40737812	• Power Transformer .....	1
5	70078956	• Circuit Breaker .....	1
6	25218603	• 3 Conductor Cord and Plug .....	1
7	70232205	• Strain Relief .....	1
8	70021305	• Mylar Capacitor (.1 Mfd) .....	1
9	21823102	• Electrolytic Capacitor (10,000 Mfd) .....	2
10	21822501	• Bridge Rectifier .....	1
11	61023703	• Stereo Preamp. Assembly ( <i>See Schematic for Parts List</i> ) .....	1
12	40710303	• Heat Sink Detail .....	1
13	70075505	• Connector Housing (5 Circuit) .....	2
	70075503	• Connector Housing (3 Circuit) .....	1
14	21620703	• Amplifier Jumper Plug Assembly .....	1
15	21893401	• Speaker Overload Indicator (Left Channel) .....	1
	21893402	• Speaker Overload Indicator (Right Channel) .....	1
16	70500006	• Circuit Board Support .....	8
17	70500018	• Circuit Board Support .....	5
18	40710104	• Driver Circuit Board Assembly .....	2
		( <i>See the Power Amplifier Schematic for Components List</i> )	
19	30749003	• Cap Housing (4 Circuit) .....	1
20	30749004	• Cap Housing (6 Circuit) .....	1
	70097502	•• Contacts .....	6
	70099201	•• Self - Stripping Terminal .....	1
	21943301	•• Capacitor Clamp .....	2
	70091706	•• Solder Lug .....	1
	70075505	•• Connector Housing (5 Circuit) .....	2
	70075502	•• Connector Housing (2 Circuit) .....	2
	70800101	•• Cable Tie .....	4
	70075601	•• Contact .....	9
	70091308	•• Terminal Lug - Slip On .....	2

Figure 8-14. Heat Sink Detail

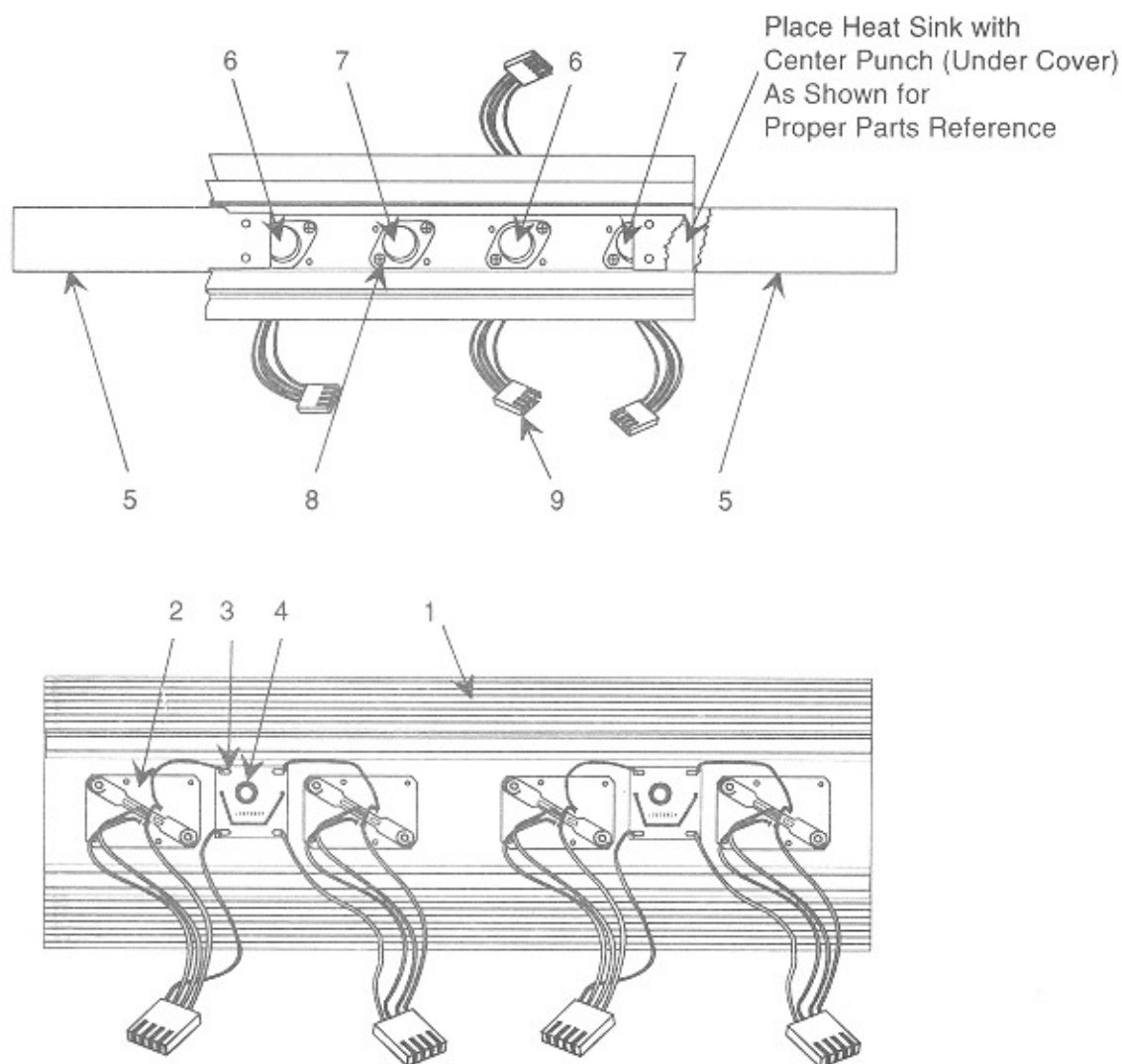


Figure 8-14. Heat Sink Detail

Ref.	Part No.	Description	Qty.
	Ref.	Heat Sink Detail	
1	40710303	• Heat Sink .....	1
2	21547301	• Power Transistor Socket .....	4
3	40863101	• Circuit Board Assembly .....	2
4	21840201	• Compression Spring .....	2
	80443020	• #8-32 x 1 1/4 WRHMS (SF) .....	2
5	21798001	• Cover .....	2
6	70030206	• Transistor (Darlington Amp, RCA- 2N6284) (NPN, Q101, 2 places) .....	2
7	70030207	• Transistor (Darlington Amp, RCA-2N6287) (PNP, Q102, 2 places) .....	2
8	21318902	• Precoated-Insulator .....	4
9	70075504	• Connector Housing .....	4

Figure 8-15. Output Transformer Assembly

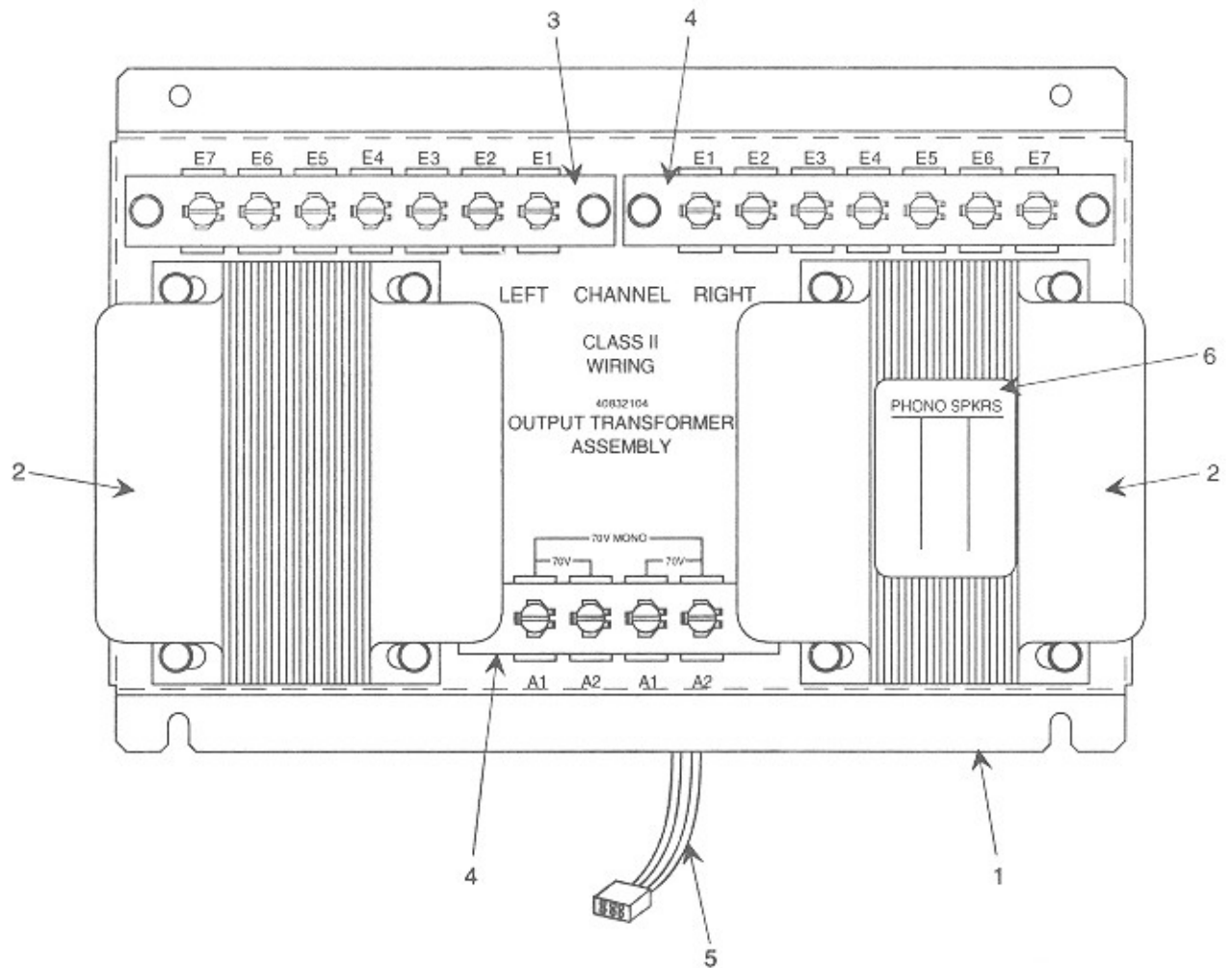


Figure 8-15. Output Transformer Assembly

Ref.	Part No.	Description	Qty.
	40832104	Transformer Assembly	
1	40832004	• Chassis with Lettering .....	1
2	40633502	• Output Transformer .....	2
3	30426707	• Terminal Strip .....	1
4	30426706	• Terminal Strip .....	2
5	30985302	• Harness Assembly .....	1
6	21537401	• Speaker Power Label .....	1



**Figure 8-16. Main Power Supply**  
(120 Volt, 60 Hz Model)

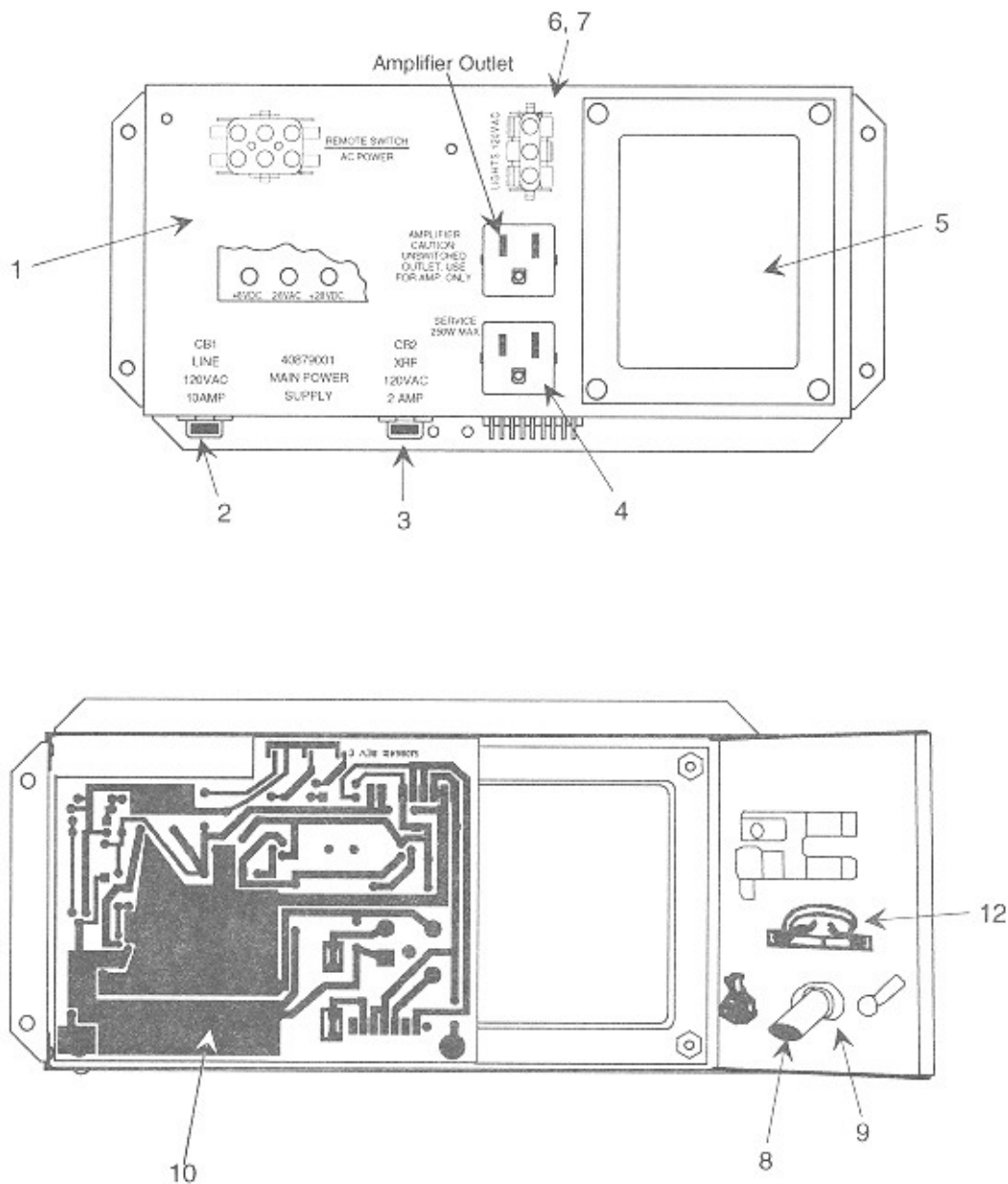


Figure 8-16. Main Power Supply

Ref.	Part No.	Description	Qty.
	40879001	Main Power Supply (120 V) .....	Ref.
	40879101	Main Power Supply (100 V) .....	Ref.
	40879102	Main Power Supply (220 V) .....	Ref.
	40879103	Main Power Supply (240 V) .....	Ref.
1	40771908	• Chassis Assembly .....	1
2	70073613	• 10 Amp Circuit Breaker (120 V) .....	1
	70073610	• Breaker 100/220/240 V (7A) (Not Shown) .....	2
3	70073605	• 2 Amp Circuit Breaker (120 V) .....	1
	70073608	• Breaker 100/220/240 V (5A) (Not Shown) .....	1
4	21375902	• 3 Wire Convenience Outlet .....	2
5	40772001	• Power Transformer (120 V) .....	1
	46509302	•• Power Transformer (100/220/240 V) .....	1
	70075601	•• Post Contact (120 V) .....	6
	70075601	•• Post Contact (100/220/240 V) .....	5
	70097504	•• Contact .....	1
	70091308	•• Terminal Lug (120 V) .....	1
	70091308	•• Terminal Lug (100/220/240 V) .....	4
6	30749002	• Cap Housing .....	1
	70097504	•• Contact (100/220/240 V) .....	3
7	70097504	• Contact (120 V) .....	2
	70091308	•• Terminal Lug (120 V) .....	2
	70091308	•• Terminal Lug (100/220/240 V) .....	4
8	30834509	• Power Cord Assembly (120 V) .....	1
9	70232104	• Strain Relief .....	1
10	61086501	• Circuit Board Assembly - Main Power Supply .....	1
11	21724101	• Terminal Strip (100/220/240 V) (Not Shown) .....	1
12	21943801	• MOV Assembly (100/120 V) .....	1
	21943701	• MOV Assembly (220/240 V) .....	1

Figure 8-17. Central Control Computer

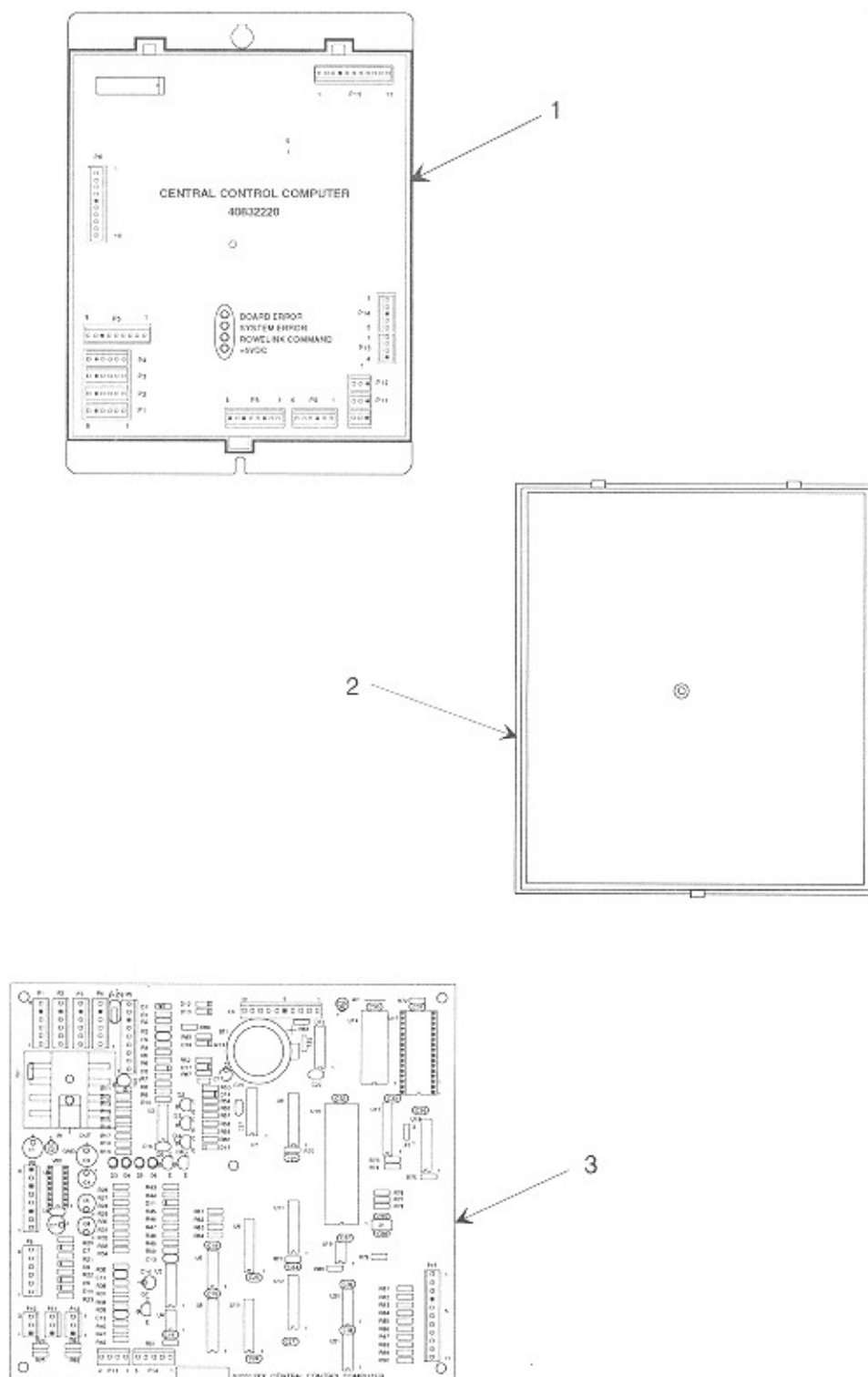


Figure 8-17. Central Control Computer Assembly

Ref.	Part No.	Description	Qty.
	40832220	Central Control Computer Assembly .....	Ref.
1	61031202	• Central Control Computer Cover .....	1
2	61031301	• Central Control Computer Base .....	1
3	61031120	• Central Computer Circuit Board Assembly .....	1

Figure 8-18. Mechanism Assembly  
Sheet 1

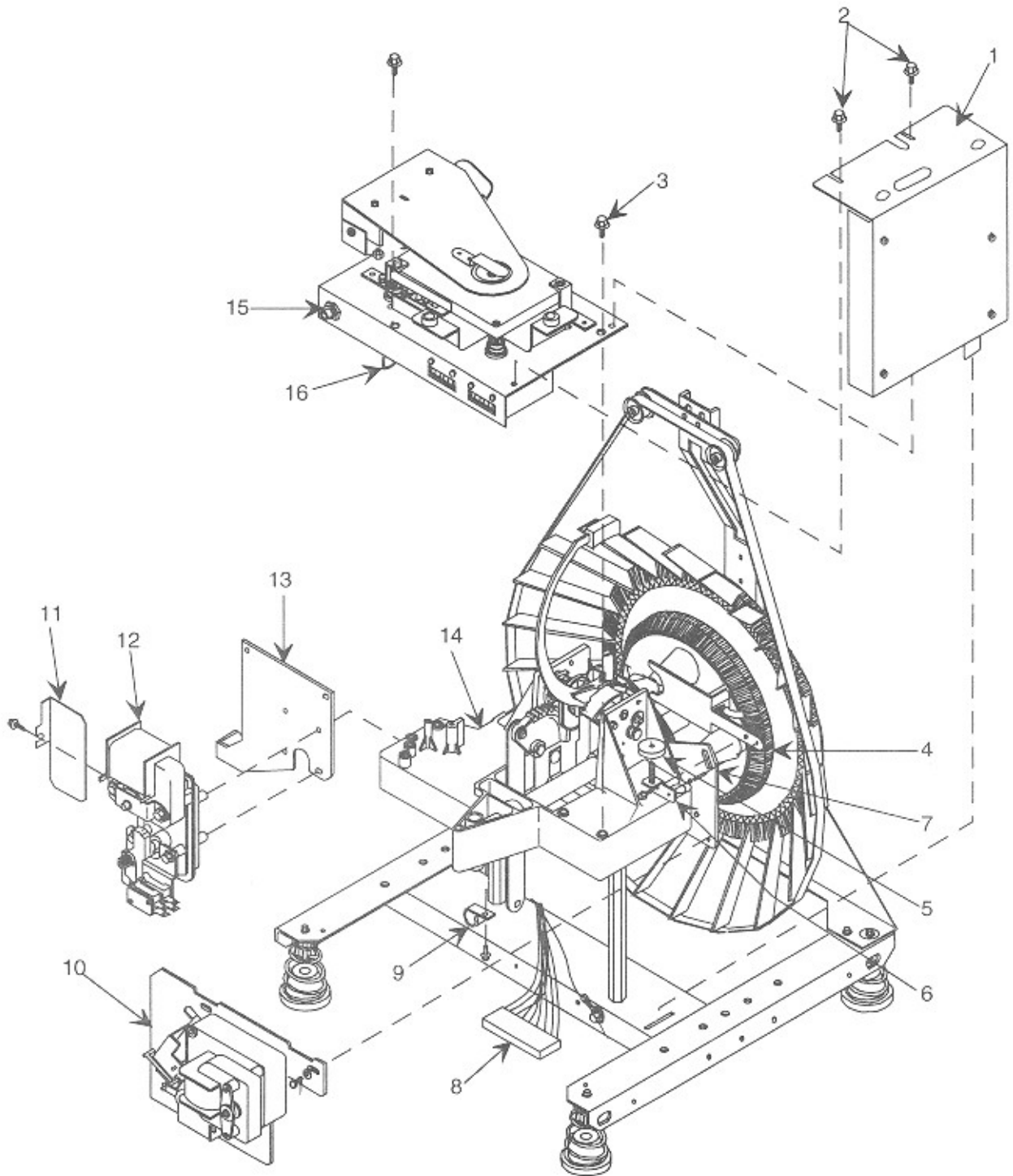


Figure 8-18. Mechanism Assembly (Sheet 1)

Ref.	Part No.	Description	Qty.
	61085701	CD Mechanism Assembly .....	Ref.
	40871601	Ribbon Harness (Not Shown) .....	1
1	61086201	• Mech Control Assembly .....	1
2	80443004	• 8-32 x 1/4" Hex Head Screws .....	2
3	80743010	• 8-32 x 5/8" Plate Mounting Screw .....	1
4	30906801	• Optical Switch Assembly .....	1
5	21818401	• Adjusting Knob .....	1
6	21818601	• Assembly Adjusting Bracket .....	1
7	40721801	• Mounting Plate (Intermediate) .....	1
8	40830003	• CD Harness Assembly .....	1
9	70093401	• Cable Clamp .....	1
10	40721901	• Sprag Assembly .....	1
11	30946901	• Oil Spray Shield .....	1
12	40720802	• Cam Switch & Motor Assembly .....	1
13	30790701	• Motor Mounting Plate .....	1
14	60870703	• Mechanism Base .....	1
15	61092402	• Plate & Player Assembly .....	1
16	30967602	• Mounting Plate Reinforcement Bracket .....	1

Figure 8-18. Mechanism Assembly  
Sheet 2

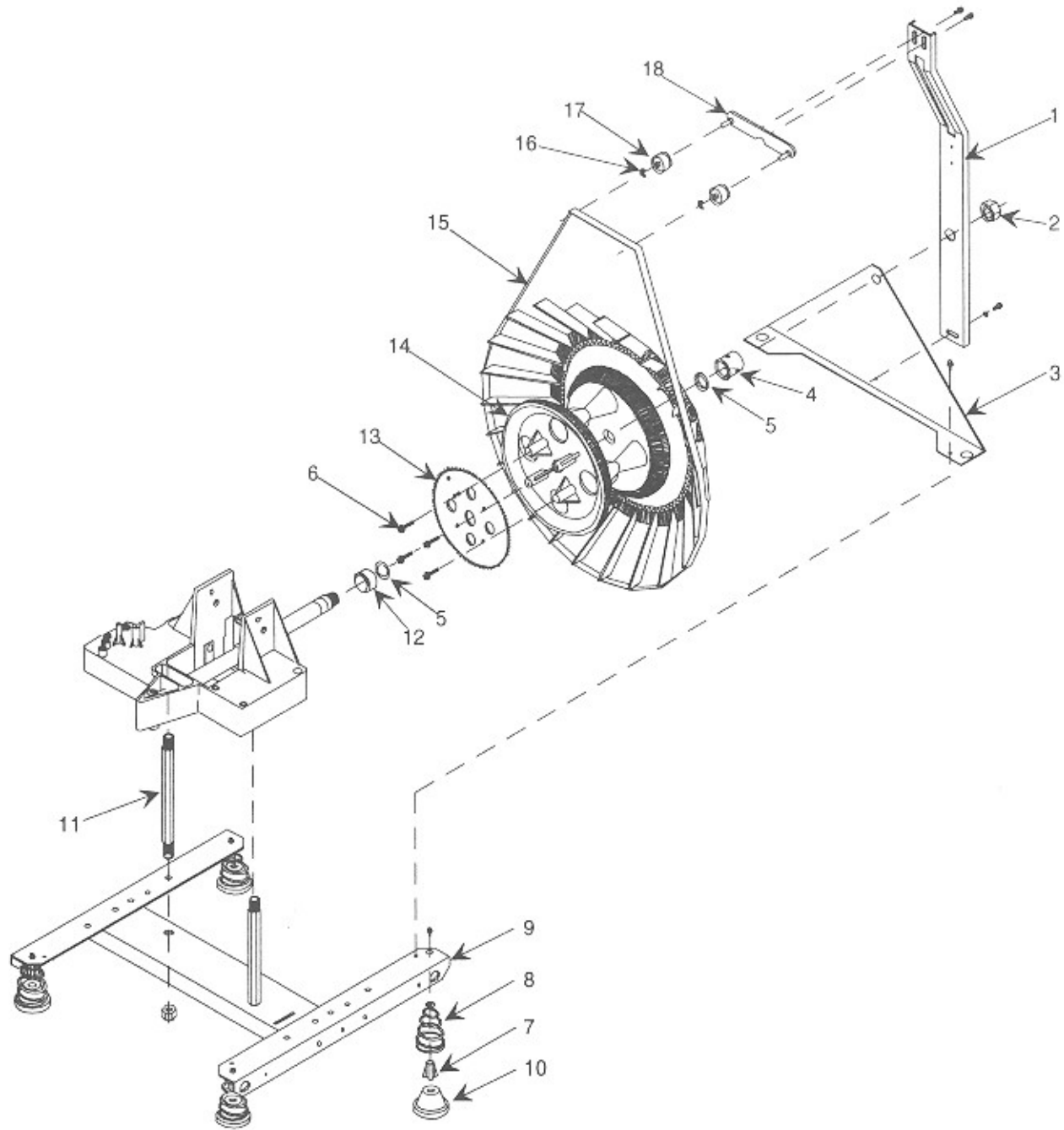


Figure 8-18. Mechanism Assembly (Sheet 2)

Ref.	Part No.	Description	Qty.
	61085701	CD Mechanism Assembly .....	Ref.
1	40721303	• Gripper Bow Guide Assembly .....	1
2	70130109	• 9/16-18 Jam Nut .....	1
3	61052901	• Rear Support .....	1
4	21812601	• Collar .....	1
5	70146001	• Nyliner Bearing .....	2
6	86663612	• #8-32 X 3/4 HWRHS Type 17 Screw .....	4
7	20627202	• Upper Support Spring .....	4
8	20612804	• Spring .....	4
9	30791502	• Mech Assembly Support .....	1
10	21153701	• Lower Support Spring .....	4
11	21812501	• Mechanism Support .....	2
12	25156906	• Shoulder Washer .....	1
13	30790401	• Magazine Gear .....	1
14	61045801	• CD Magazine Assembly .....	1
15	21813802	• Belt .....	1
16	70143003	• External Retaining Ring .....	2
17	20384301	• Belt Roller .....	2
18	21089401	• Roller Bracket Assembly .....	1



Figure 8-18. Mechanism Assembly

Sheet 3

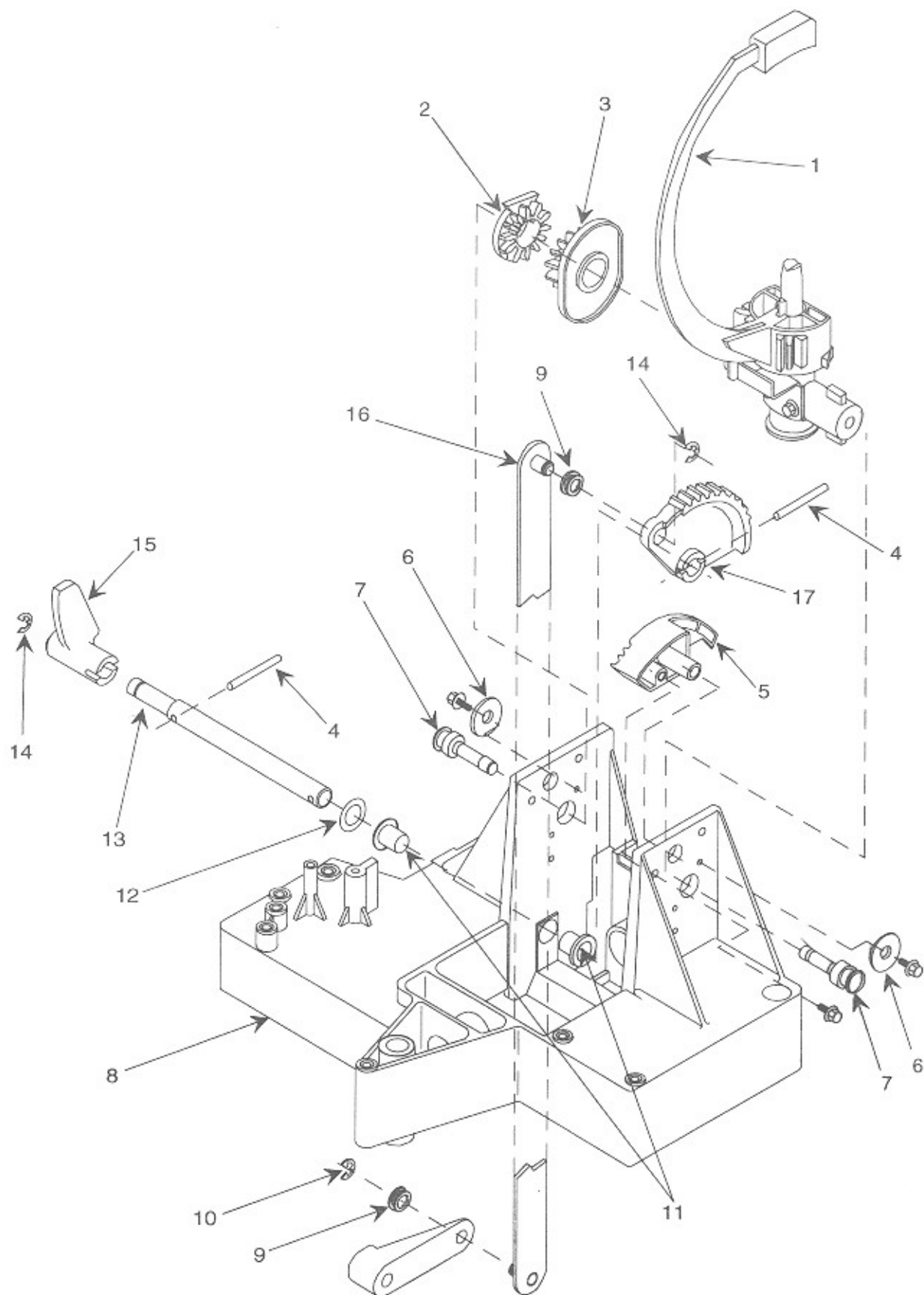


Figure 8-18. Mechanism Assembly (Sheet 3)

Ref.	Part No.	Description	Qty.
	61085701	CD Mechanism Assembly	
1	40720703	• Gripper Bow & Trunnion Assembly .....	1
2	40720401	•• Cam Gear .....	1
3	40720601	•• Trunnion Gear .....	1
4	70113003	•• Roll Pin .....	2
5	30790603	• Rotator Assembly .....	1
6	70120010	• Washer .....	2
7	21079202	• Trunnion Pin .....	2
8	60870703	•• Mechanism Base .....	1
9	70146004	•• Nyliner Bearing .....	2
10	70143004	•• External Retaining Ring .....	2
11	70146005	•• Nyliner Bearing .....	2
12	70122533	•• Bowed Washer .....	1
13	21813202	•• Cam Drive Shaft .....	1
14	70143010	•• External Retaining Ring .....	1
15	30930002	•• Hold Down Cam .....	1
16	21810201	•• Transfer Link Assembly .....	1
17	40720502	•• Sector Gear .....	1

Figure 8-18. Mechanism Assembly  
Sheet 4

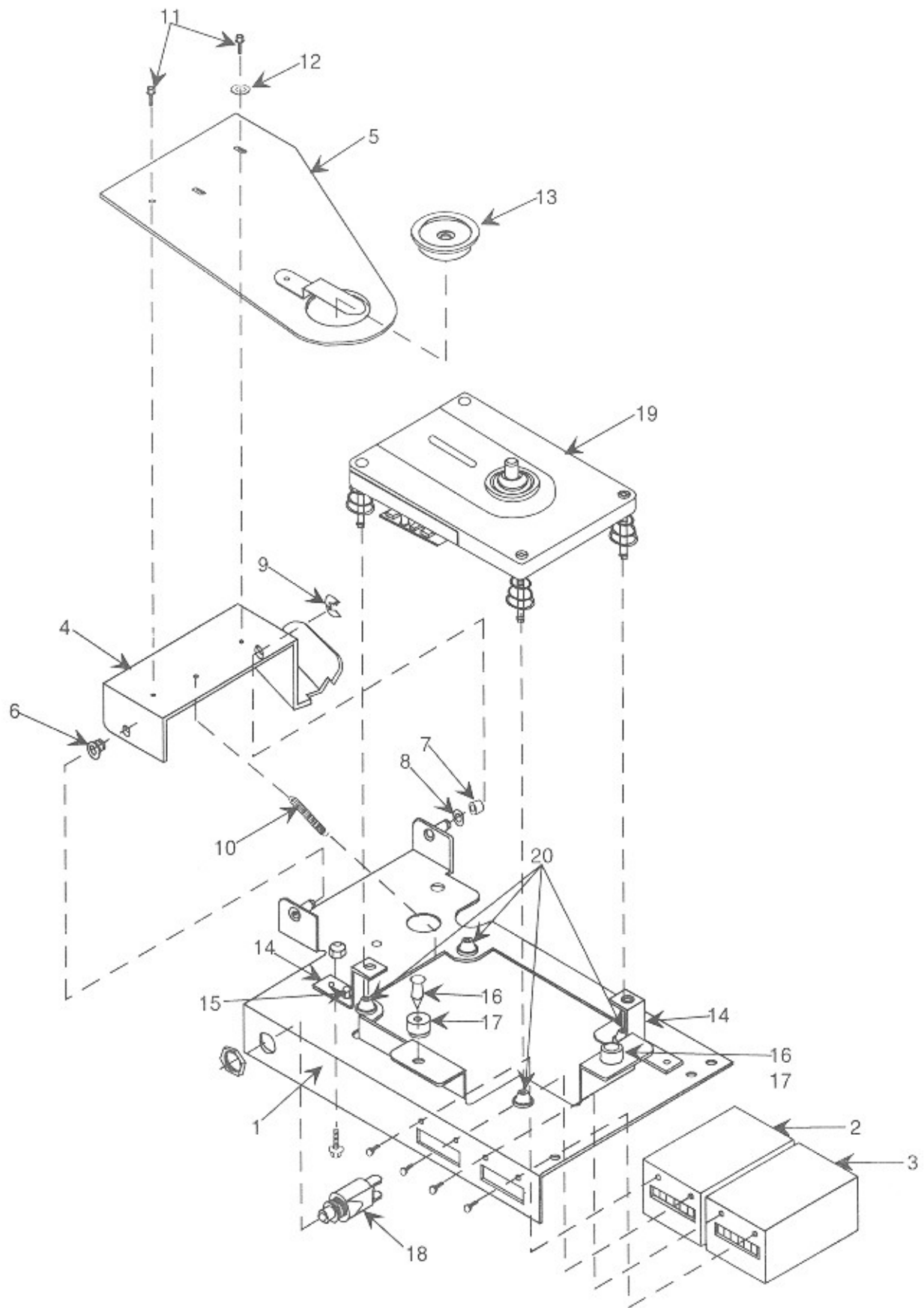


Figure 8-18. Mechanism Assembly (Sheet 4)

Ref.	Part No.	Description	Qty.
	61085701	CD Mechanism Assembly	
1	61048004	• Mounting Plate .....	1
2	21538302	• Money Counter .....	1
3	21441802	• Play Counter .....	1
4	40847501	• CD Hold Down Hinge .....	1
5	30954701	• Hold Down Plate Assembly .....	1
6	70146004	• Nyliner Bearing .....	1
7	21996101	• Hinge Bearing .....	1
8	70120703	• Nylon Washer .....	1
9	701430041	• External Retaining Ring .....	1
10	21095501	• Tension Spring .....	1
11	80443005	• 8-32 x 5/16" Hex Head Screws .....	2
12	70120019	• Washer .....	1
13	30930402	• Holddown Magnet .....	1
14	21961202	• Lockdown Bracket.....	2
15	80443004	• 8-32 x 1/4" Hex Head Screws .....	2
16	20930007	• Accordion Rivet .....	2
17	21813901	• Grommet .....	2
18	21581801	• Cancel Switch .....	1
19	30995302	• CDM-12 w/Centering Hub .....	1
20	21940102	• Grommet .....	4

Figure 8-19. Sprag Assembly

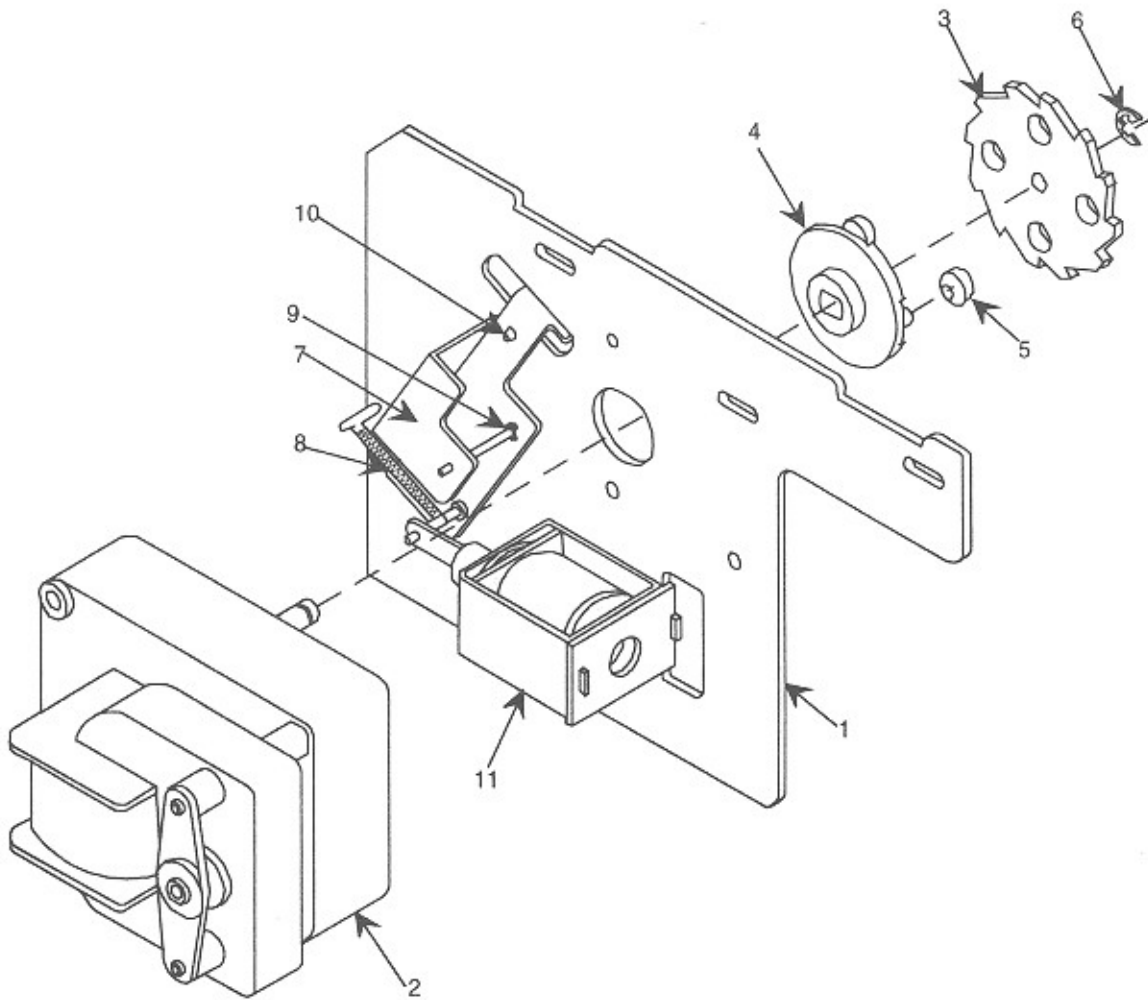


Figure 8-19. Sprag Assembly

Ref.	Part No.	Description	Qty.
	40721901	Sprag Assembly .....	Ref.
1	30793901	• Sprag Plate Assembly .....	1
2	40722701	•• Magazine Motor .....	1
3	40722301	•• Sprag Wheel .....	1
4	30793301	•• Sprag Wheel Hub .....	1
5	21816103	• Stem Bushing (Rubber) .....	4
6	70143003	• Retaining Ring .....	1
7	21816001	• Sprag Lever Assembly .....	1
8	21256201	• Tension Spring .....	1
9	70143005	• Retaining Ring .....	1
10	25155901	• Split Stem Bumper .....	2
11	21150510	• Solenoid Assembly .....	1
12	21085701	• Plunger Assembly .....	1
13	21084902	• Plunger Stop .....	1

Figure 8-20. Cam Switch and Motor Assembly

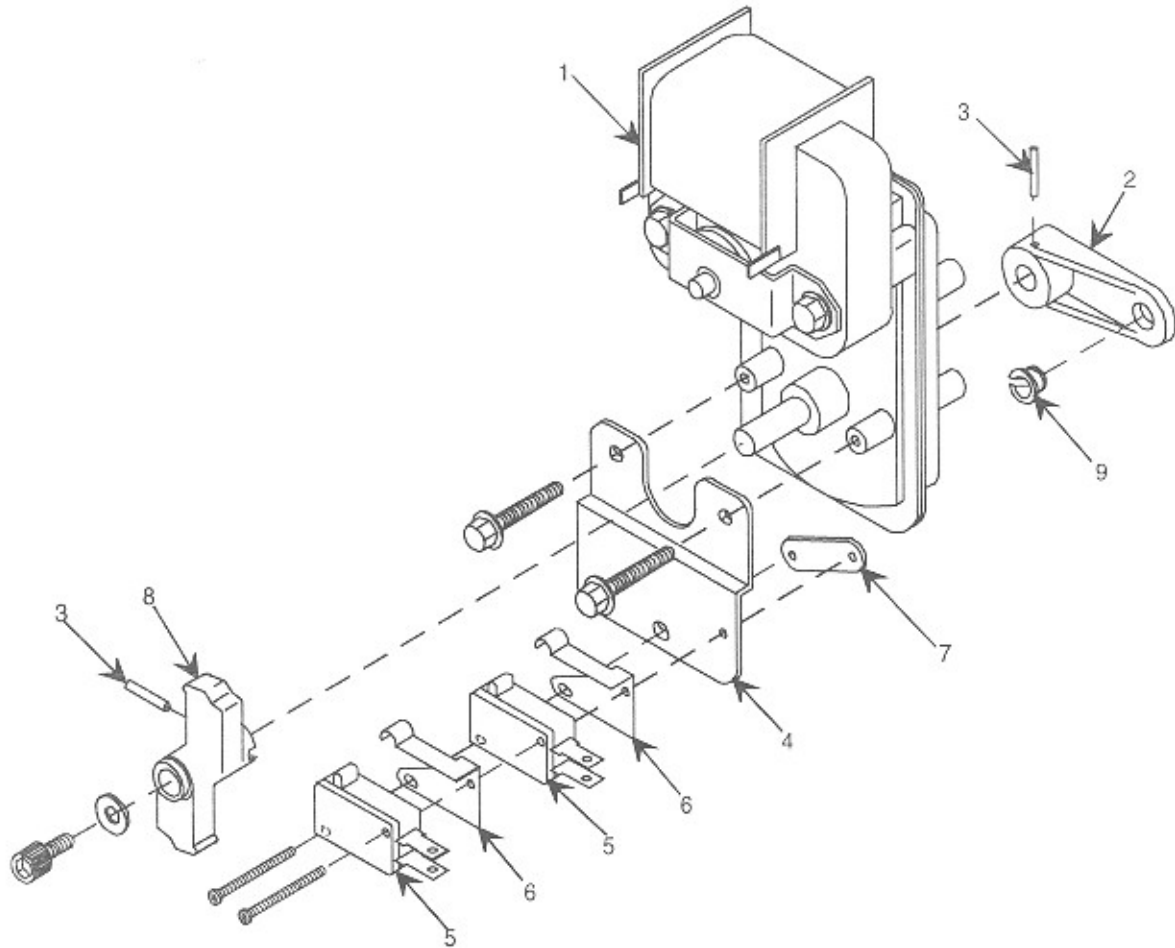


Figure 8-20. Cam Switch and Motor Assembly

Ref.	Part No.	Description	Qty.
	40720802	Cam Switch and Motor Assembly .....	Ref.
1	40720901	• Cam Motor .....	1
2	21810401	• Trunnion Crank .....	1
3	70113116	• Roll Pin .....	2
4	30790901	• Switch Plate .....	1
5	21073101	• Switch .....	2
6	21082901	• Switch Actuator .....	2
7	21083001	• Twin Nut .....	1
8	30793402	• Switch Cam .....	1
9	70146004	• Bearing .....	1

Table 8-2. Accessory Equipment

Part No.	Description	Function
26704401	Phonograph paging system with tabletop microphone.	Paging system not affected by A.V.C. All plug-in unit, complete with microphone and 50 foot microphone cable.
26704402	Phonograph paging system with hand-held microphone.	Paging system not affected by A.V.C. All plug-in unit, complete with microphone and 50 foot microphone cable.
26694703	Amplifier Accessory Kit NOTE: This kit will work with all 607925XX and 610237XX preamplifiers.	Provides access to auxiliary inputs and outputs of the preamplifier. Inputs will accept signals from most background music sources, such as tape players and AM/FM radios. Outputs are available to drive slave amplifiers before or after volume control.
21639701	Background Music Kit	Allows the phonograph to play Autoplay and customer selected music at different levels. Music can be played at different volumes in two different rooms or music can be switched to different rooms during either Autoplay or customer selections.
30632201	Remote Volume and Cancel control	This remote stereo volume control includes a cancel button. This kit does not include cable. A 3-conductor cable is required.
60898004	Remote volume power switch and cancel control	In addition to volume and cancel functions, the phonograph can be turned OFF and ON from a remote position. The CD currently playing is automatically canceled when the phonograph is turned OFF. The amplifier remains OBN so that paging is possible. For domestic 120 volt phonographs only. Cable is not included. A four conductor cable is required.
30632209	Dual Remote Volume Control	Controls volume of each channel separately. Does not include cable. A four conductor cable is required.
20819907	Remote volume and cancel control cable	This 3-conductor 50 foot cable connects a remote volume control to a phonograph.
20819908	Remote volume and cancel control cable	This 4-conductor 50 foot cable connects a remote volume control to a phonograph.
66505910	Service Kit	Includes central computer, digital display, power supply board, optical switch, power supply heat sink, blank titles, micro switches, peanut lamps, and fuses.
66505909	Service Kit	Includes mechanism controller and decoder assembly, CDM-12 CD player with mounting accessories.
26711401	Amplifier Adapter Harness	Allows a 130 watt amplifier to be connected to a phonograph as a replacement amplifier (the total amplifier output will be limited to 130 watts in this configuration).
26699503	Security Bar Kit	Heavy steel bar locks in place over cash box door. A padlock is required (not supplied by Rowe).
21945601	Printer Interface Kit	Allows you to connect a serial RS-232 printer to the phonograph. The printer must be at least a 40-column printer (Citizen Model IDP-560 is recommended).
21957502	Laserstar Infrared Remote Control Kit	Wireless remote control of: volume, cancel, selections, and pause. Volume of each channel can be controlled separately, or both channels can be controlled at once.
26714103	Black Metallic Touch-Up Paint	
26713501	Dual Phonograph Kit	Connects two CD phonographs together for continuous music with no delay between selections. Provides selecting from 200 CD's and 500 watts RMS power.

## Parts Included In The Handy Case

(Refer to Figure 8-5, Item 10)

21730516	• Accessories Bag Assembly .....	1
21827201	•• Bag - Zip Lock .....	1
70097501	••• Contact - Universal Connector (Pin) .....	6
70097502	••• Contact - Universal Connector (Socket) .....	6
70075601	••• Contact - Post .....	10
70091012	••• Terminal Lug - Spade .....	10
70072002	••• Fuse Cartridge (8 amp.) .....	2
70072106	••• Fuse Cartridge (5 amp.) .....	2
26676802	••• Quality Card - Phonograph .....	1
21957002	•• Routine Service Guide .....	1
30931304	•• Alternate Price Card .....	1
61031402	•• Universal Price Sheet .....	1
30935903	•• Blank Title Strip With Numbers .....	15
30940601	•• Title Page Filler .....	8
30935904	•• Blank Title Strip (Without Numbers) .....	15
21969501	•• Errors Guide .....	1
21822636	•• Service Manual - Volume 1 .....	1
21822637	•• Service Manual - Volume 2 .....	1
21627602	•• Conductive Bag .....	1
21945401	•• Graphic Equalizer Instructions .....	1
21951301	•• CD Setup Instructions .....	1
21961601	•• CD Retainer Instructions .....	1



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