









Speaker Grill Cloth Instructions

	Parts needed for grill cloth replacement.
 Speaker Grill	Speaker grill for repair.
 Remove Logo	Remove any grill logos carefully (if applicable).
 Logo Clip	Remove rear grill logo clip (if applicable).
 Remove Cloth	Remove old grill cloth at corners first.
 Remove Cloth	Peel grill cloth from the old frame carefully. Use utility knife as needed to cut away the old cloth.
 Remove Cloth	Old grill cloth is now removed entirely from frame. Old glue, staples, etc have been removed to a smooth surface.
 Frame Ready	This is how the speaker grill frame will look when it is ready for new grill cloth.



Cut Grill Cloth

Cut new grill cloth 3" larger than speaker grill frame on all sides.



Apply Adhesive

Apply bead of grill cloth adhesive around frame as shown.



Soften Foam

Adhesive is applied around entire frame as shown.



Smooth Adhesive

Smooth grill cloth adhesive around frame.



Attach Grill Cloth

Attach new grill cloth to one long side of frame first.



Attach Grill Cloth

Attach new grill cloth to opposite long side of frame next.



Attach Grill Cloth

Attach new grill cloth to short side of frame next.









Attach Grill Cloth

Attach new grill cloth to opposite short side of frame next.



Use scissors to trim grill cloth at corner as shown.

Trim Corners	
 <p>Four Corner Trim</p>	Trim each corner of new grill fabric with scissors
 <p>Trim Grill Cloth</p>	Trim each side of frame using utility knife (can use straight edge as a guide if needed).
 <p>Trim Four Sides</p>	Trim all four sides carefully to meet each corner cut as shown.
 <p>Trim Complete</p>	When all trimming is done, new grill will look like this.
 <p>Install Grill Logo</p>	Use an awl or ice pick to puncture hole for grill logo (if applicable). Some grill logos are simply glued in place.
 <p>Grill Complete</p>	This is how the grill looks when complete.