

RESTRICTED
BELL SYSTEM
SECURITY INFORMATION

NOTES:

1. Layout 3¼ inch diameter circle on face of door and drill five 3/8 inch diameter holes on circle as shown. (The use of a 7/32 inch diameter pilot drill will facilitate centering 3¼ inch diameter holes and may be used to drill off peened ends of rivets.
2. At "A" holes continue drilling until peened ends of rivets are removed. Drive out rivets with 1/8 inch diameter punch to allow associates locking bolts to be moved.
3. Remove cover assembly. Insert 1/8 diameter punch in rectangular holes in vault top ledge and drive bolt down ½ inch to disengage.
4. Remove coin return assembly. Insert small screwdriver in hole "A4" and move bolt to left and remove through coin return opening.
5. At "C" drill 3/8 inch diameter hole 7/8 deep to loosen center shaft from disc.
6. Insert 1/4 diameter punch in hole "B" to drive stops downward and drive disc off center shaft.
7. insert small screwdriver in hole "B" or "A2" and move bolt ½ inch to left to disengage.
8. insert small screwdriver in hole "A3" and lift bolt up ½ inch to disengage (bolt must be held up while removing door. Note 5)
9. Insert 719A¹ tool in hole "C" and pull off door.
10. **IMPORTANT:** the door should be destroyed in a manner which will prevent unauthorized persons from determining how to remove a door by this technique.

¹ 719A Tool is available from Amazon <https://amzn.to/2H9RA5n>