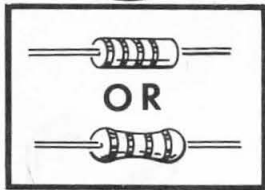


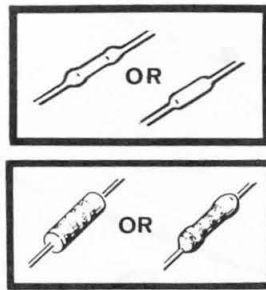
# ILLUSTRAT

## VERTICAL CIRCUIT

A1



A2



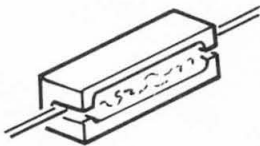
A3



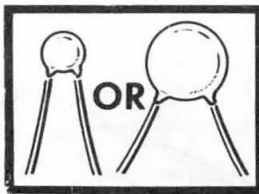
A4



A5



B1



B2



B3



B4



B5

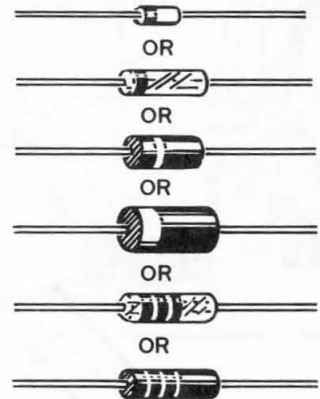


B6

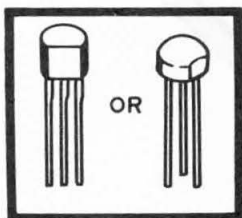


C1

NOTE: HEATH PART NUMBERS  
ARE STAMPED ON MOST DIODES



D1



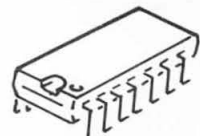
D2



D3



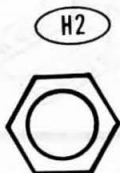
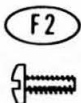
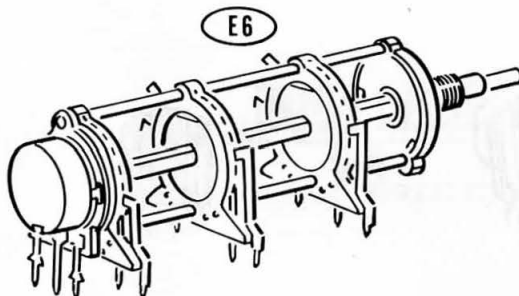
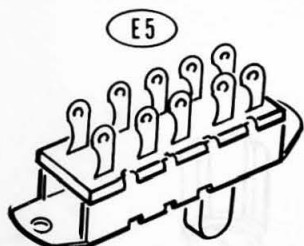
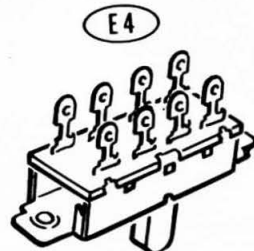
D4



# ATION BOOKLET

## IT BOARD PARTS PICTORIAL

Part of 595-2072



BERS  
ODES.

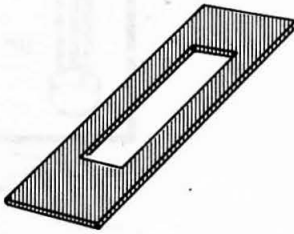
Copyright © 1978  
Heath Company  
All Rights Reserved

Model IO-4205

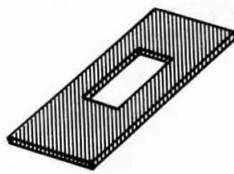
Printed in the United States of America

# Vertical Circuit Board Parts

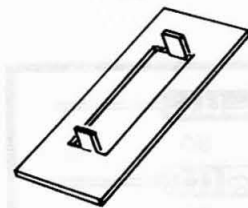
11



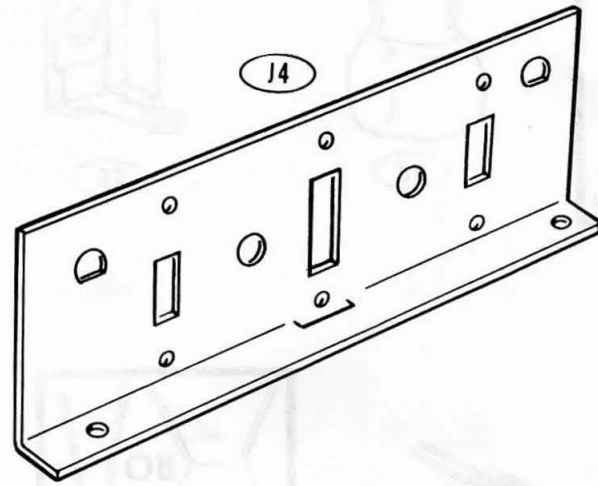
12



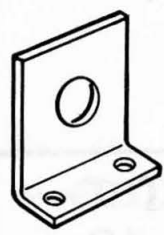
13



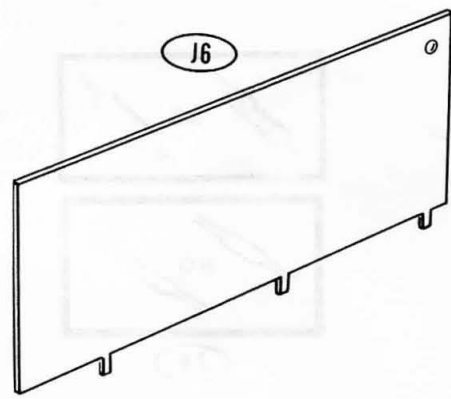
14



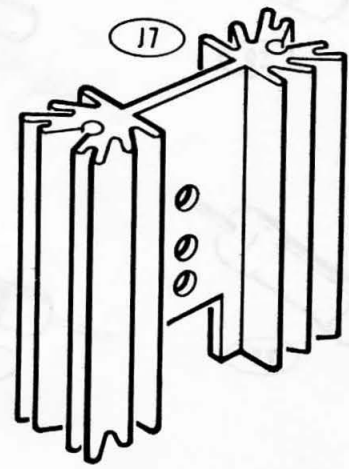
15



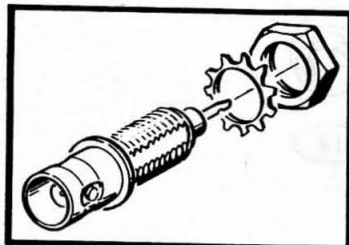
16



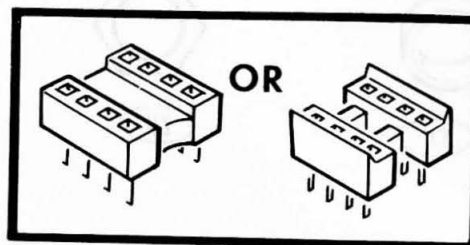
17



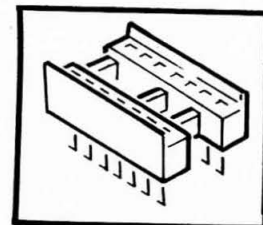
J8



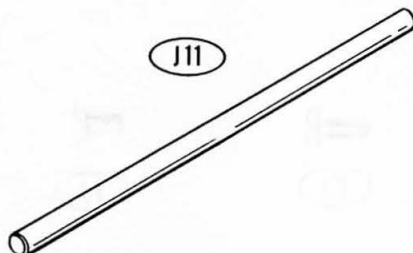
J9



J10



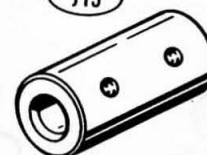
J11



J12



J13



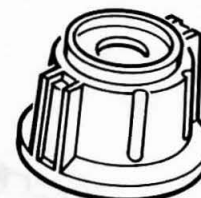
J14



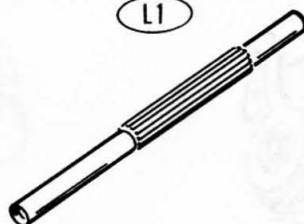
J15



J16



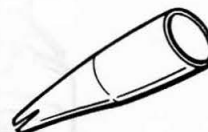
L1



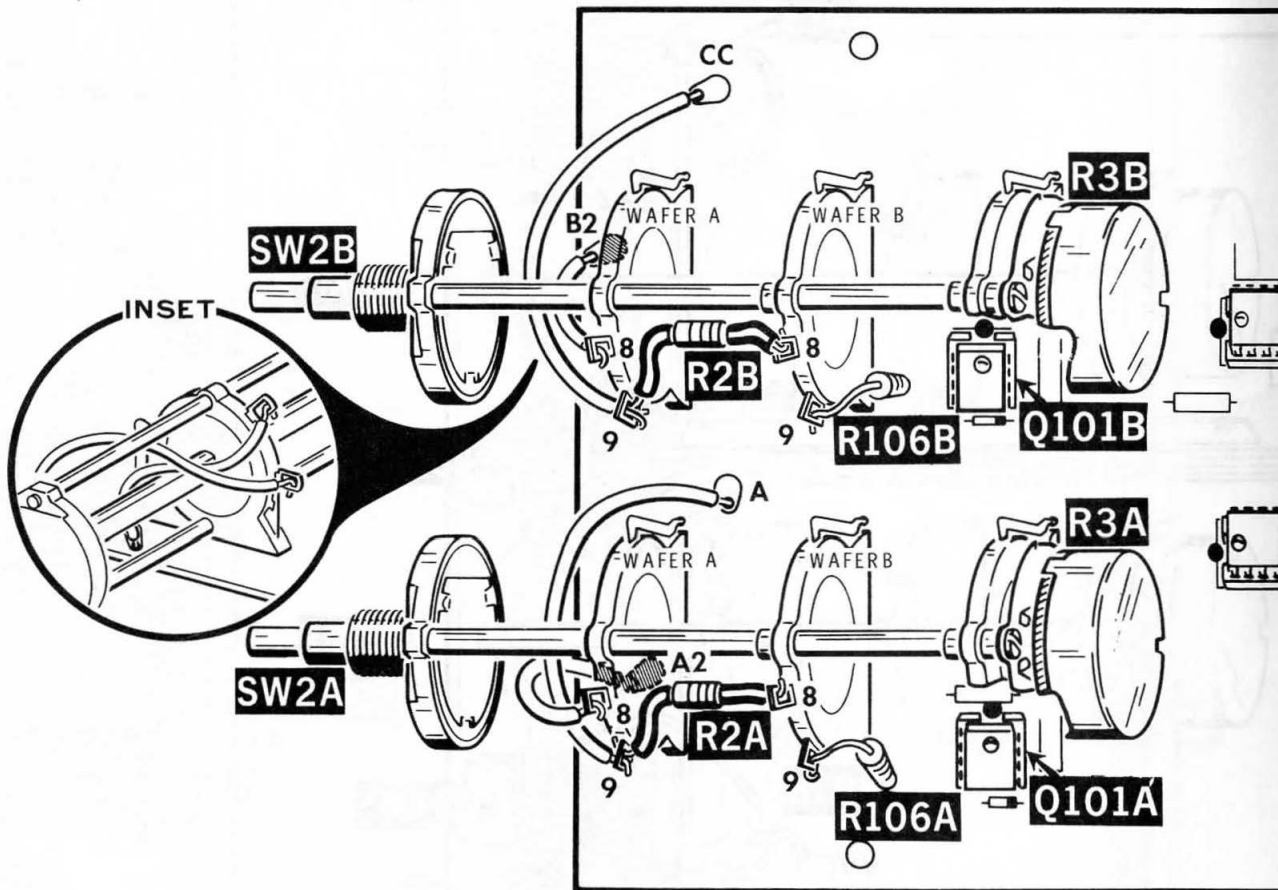
L2

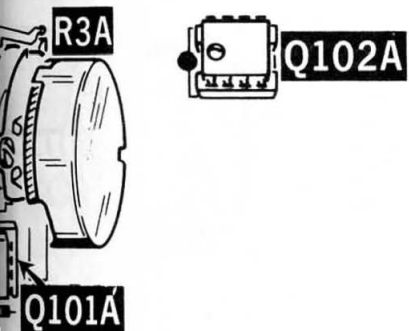
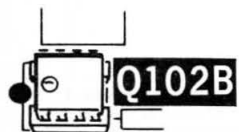
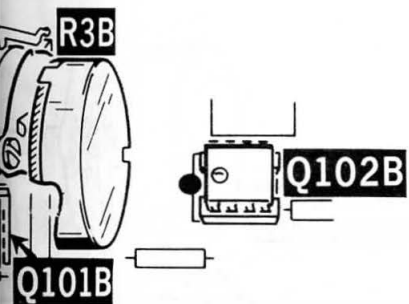


L3

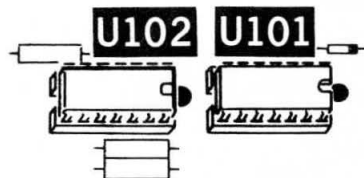


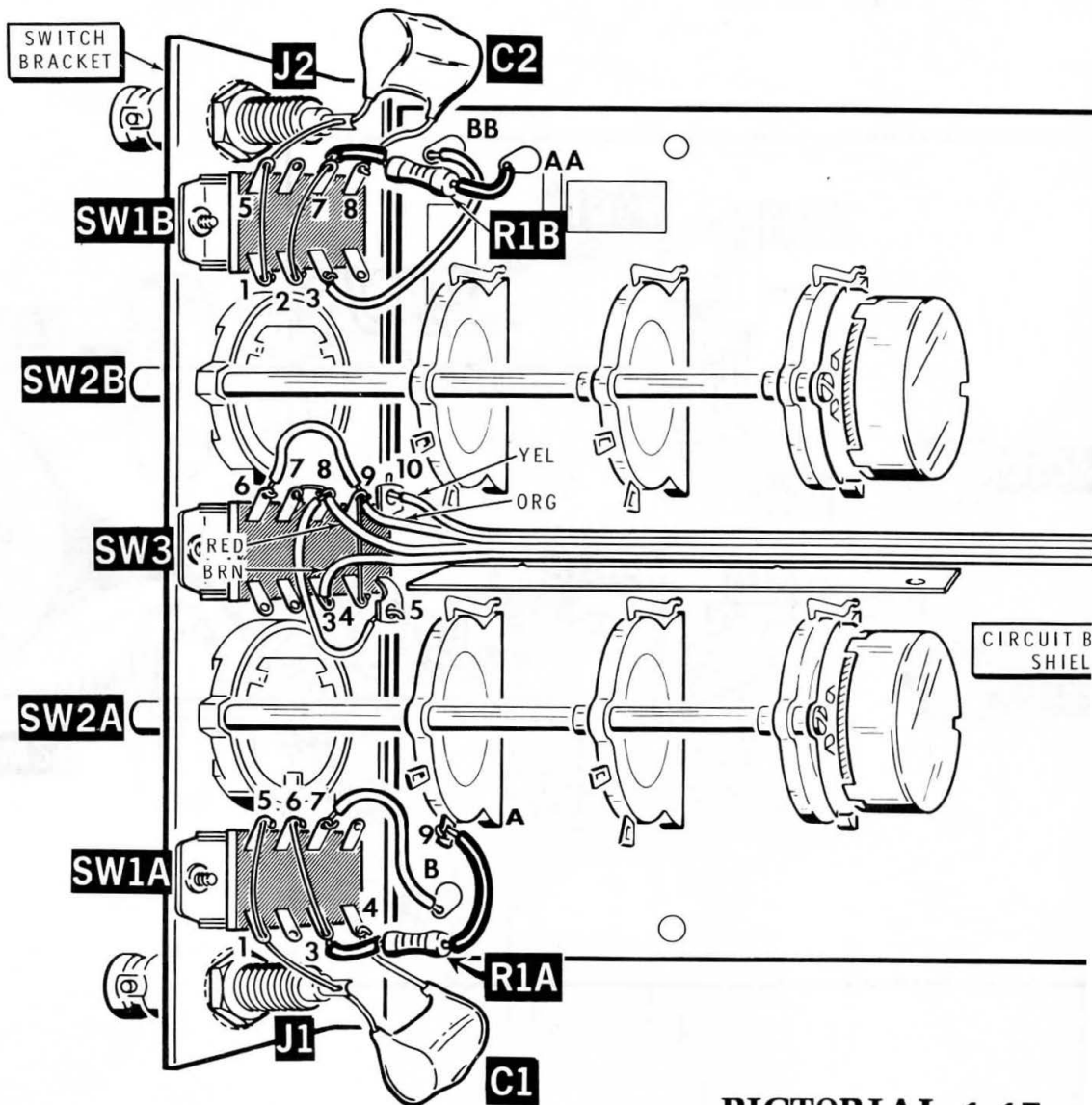
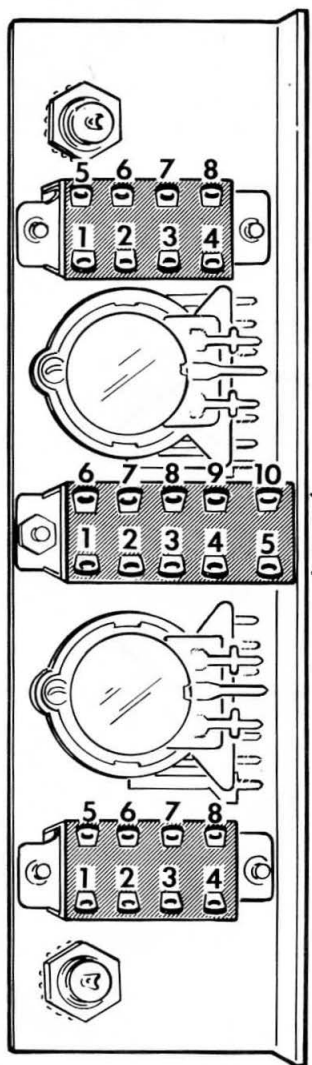




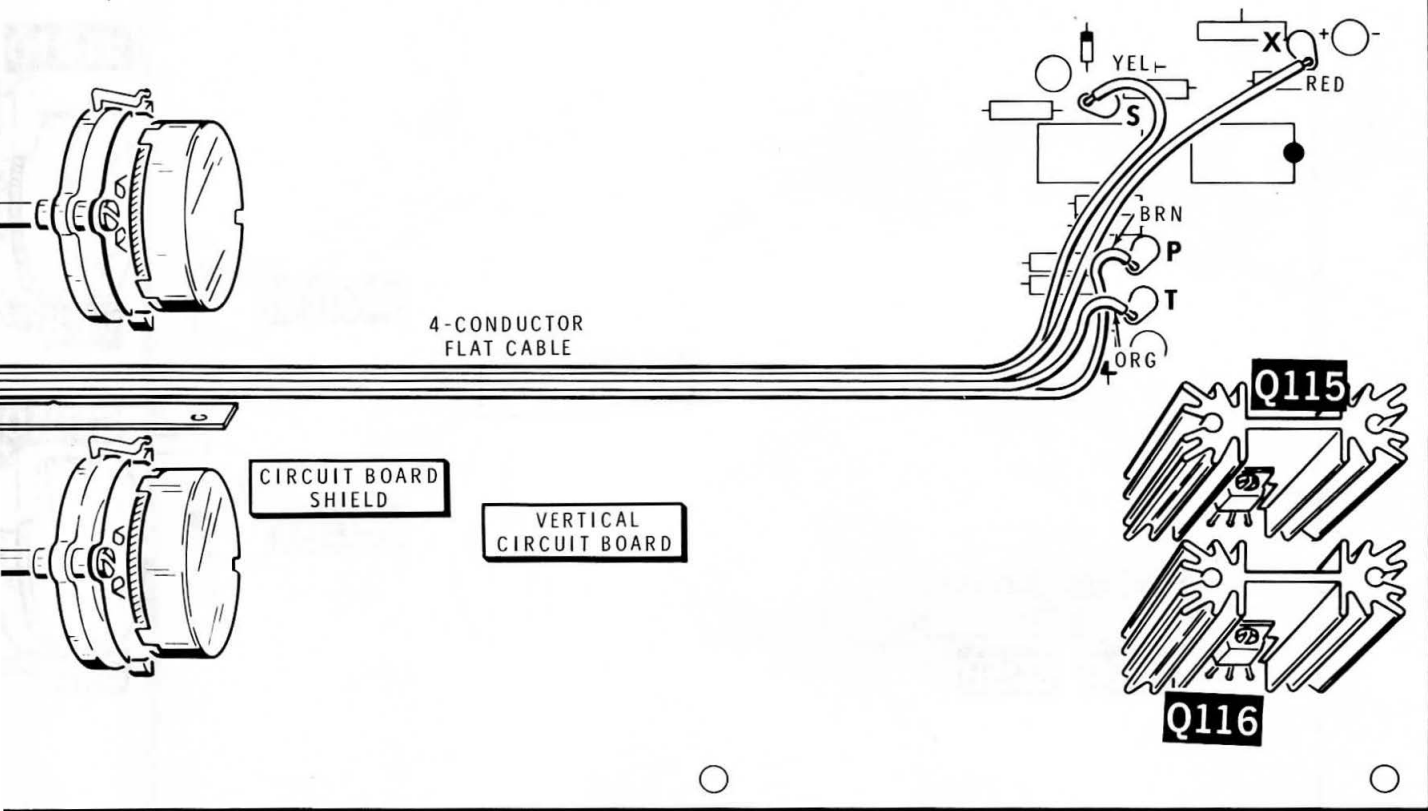


VERTICAL  
CIRCUIT BOARD

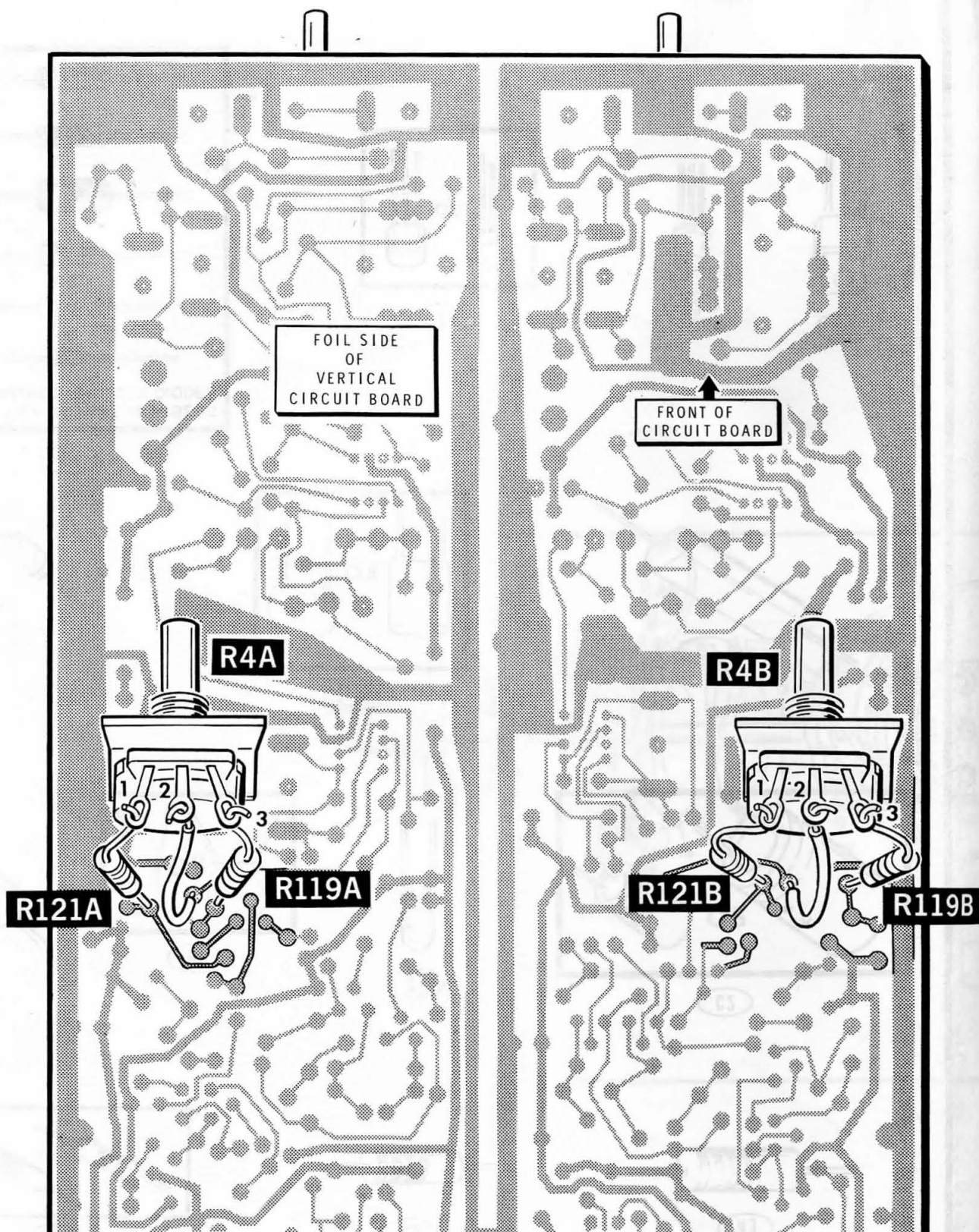




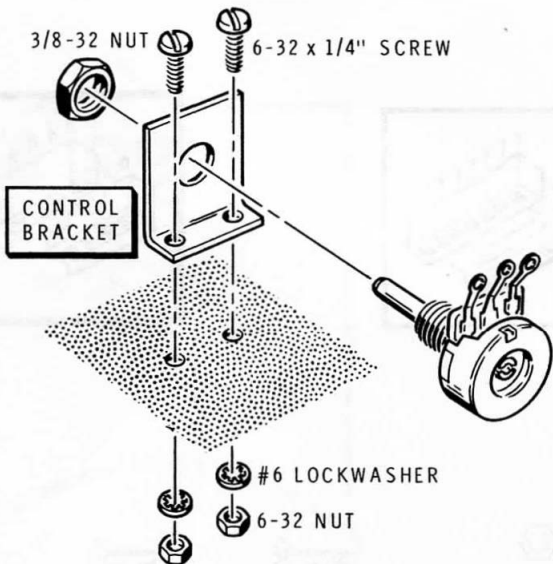
PICTORIAL 1-17



PICTORIAL 1-17



PICTORIAL 1-18

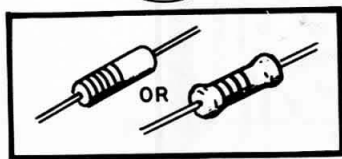


**Detail 1-18A**

# HORIZONTAL CIRCUIT BOARD

BYCLOSING 1-18

A1



A2



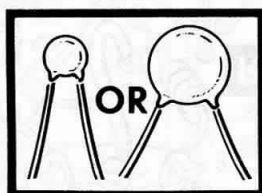
A3



A4



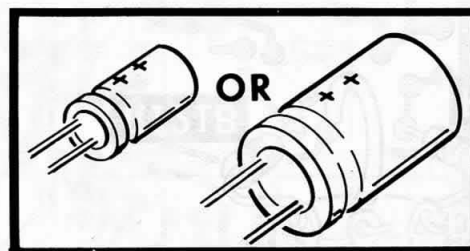
B1



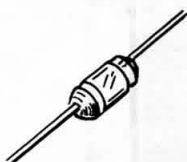
C1



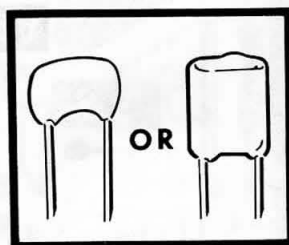
C2



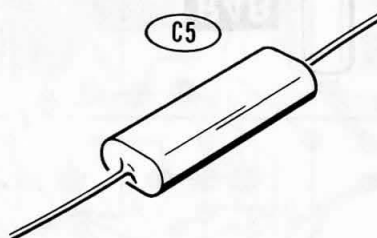
C3



C4

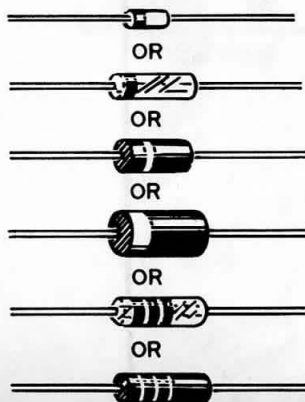


C5

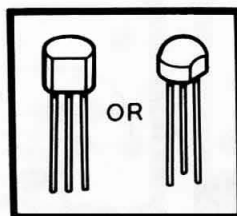


D1

NOTE: HEATH PART NUMBERS ARE STAMPED ON MOST DIODES.



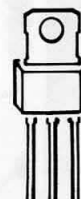
E1

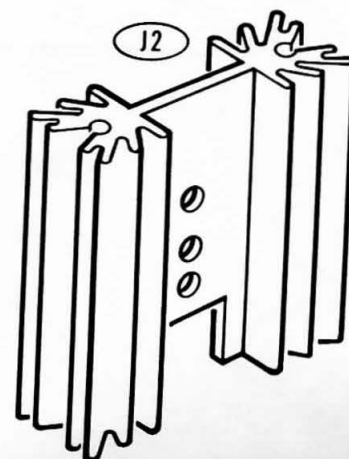
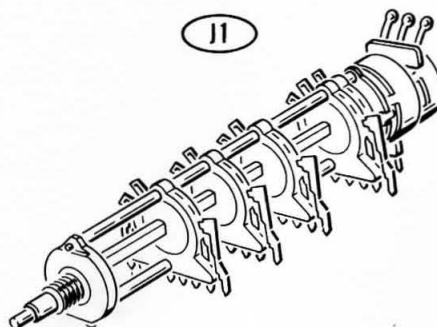
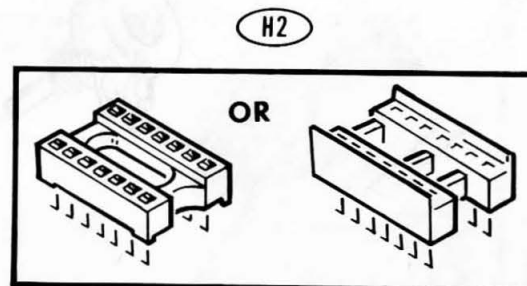
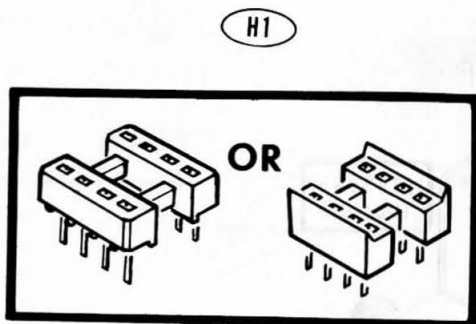
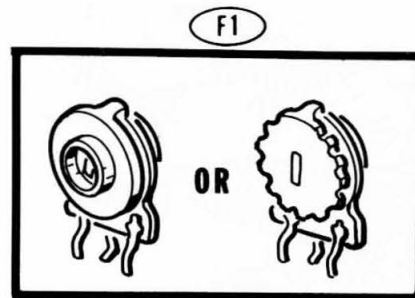
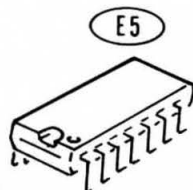


E2

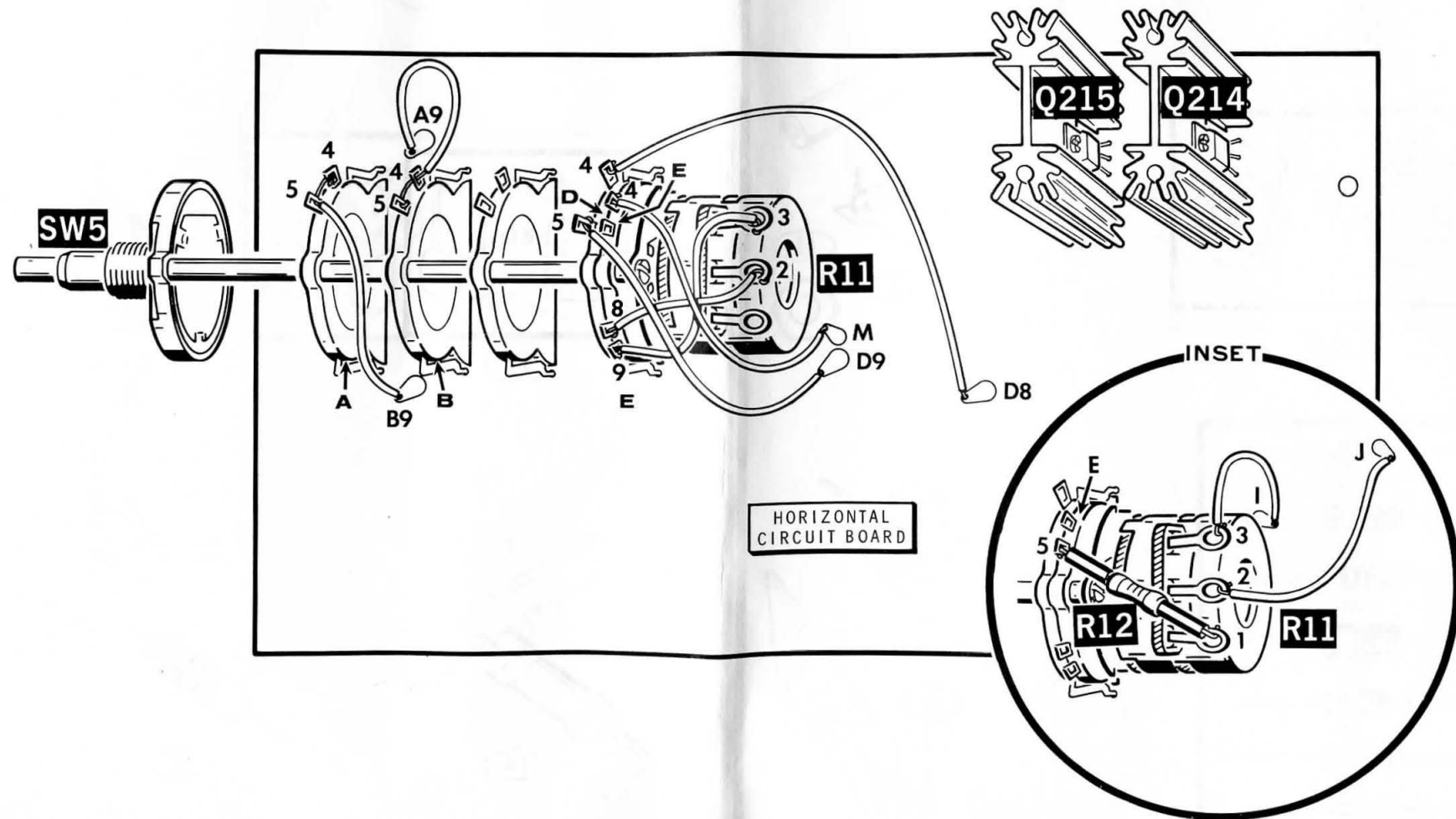


E3



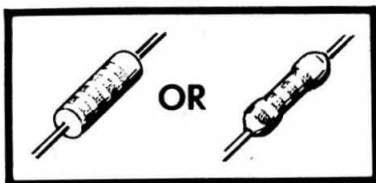






PICTORIAL 2-11

A1



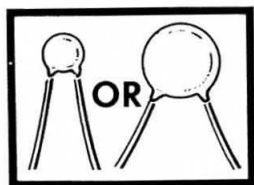
A2



A3



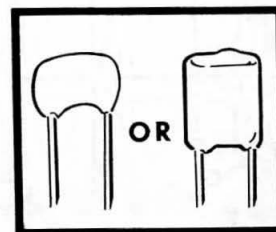
B1



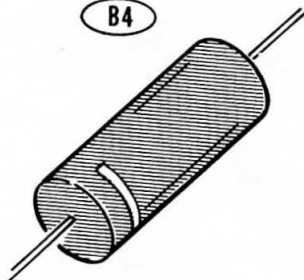
B2



B3



B4



B5

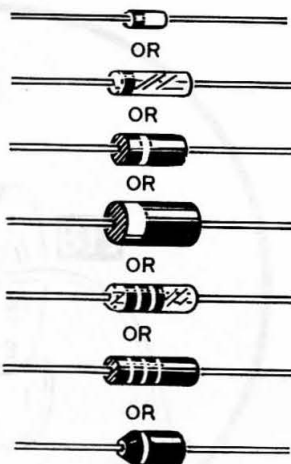


B6

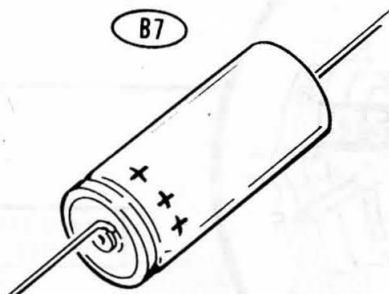


C1

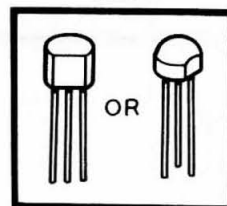
NOTE: HEATH PART NUMBERS  
ARE STAMPED ON MOST DIODES.



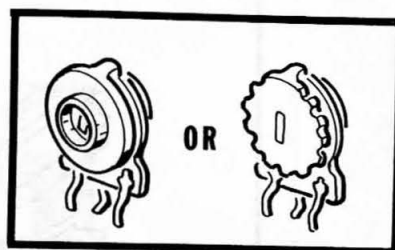
B7



D1



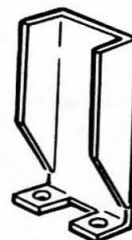
E1



D2



E2



E3



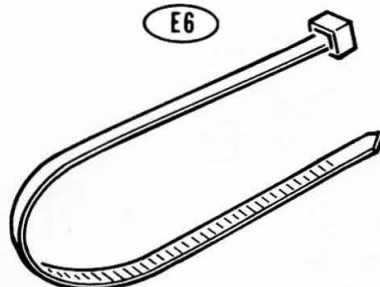
E4



E5

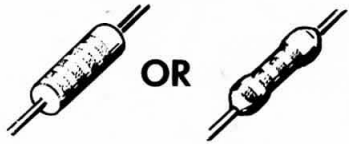


E6



# CHASSIS PARTS

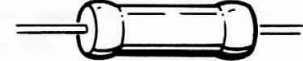
A1



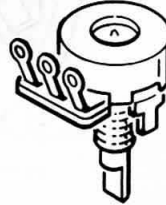
A2



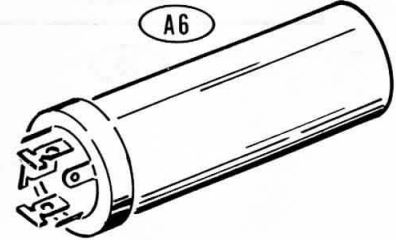
A3



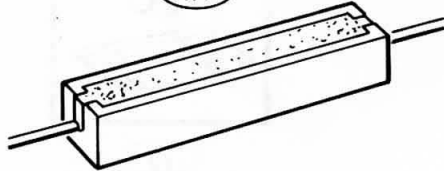
A5



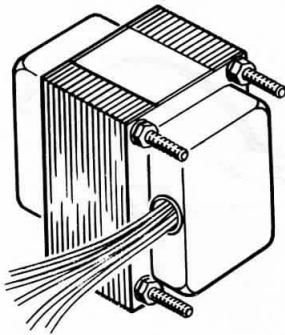
A6



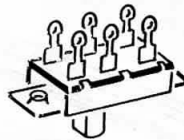
A4



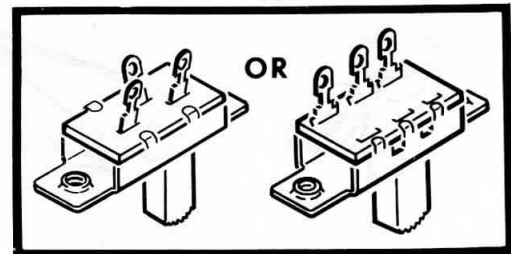
A7



A8



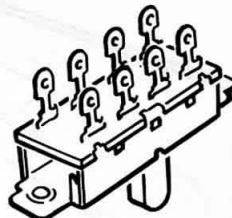
A9



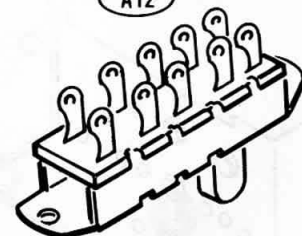
A10



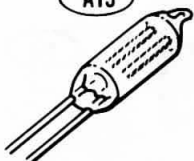
A11



A12



A13



A14



B1



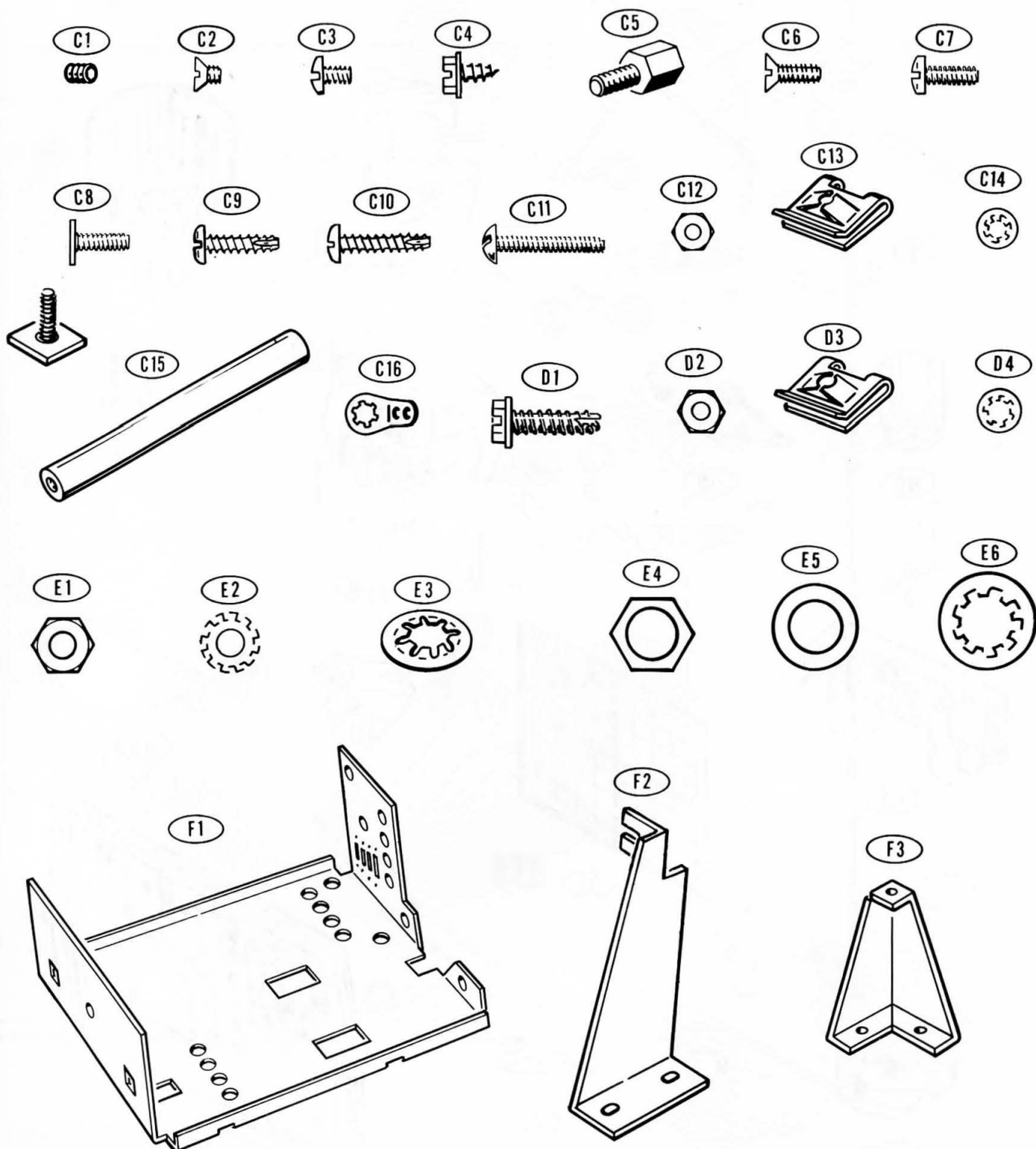
B2

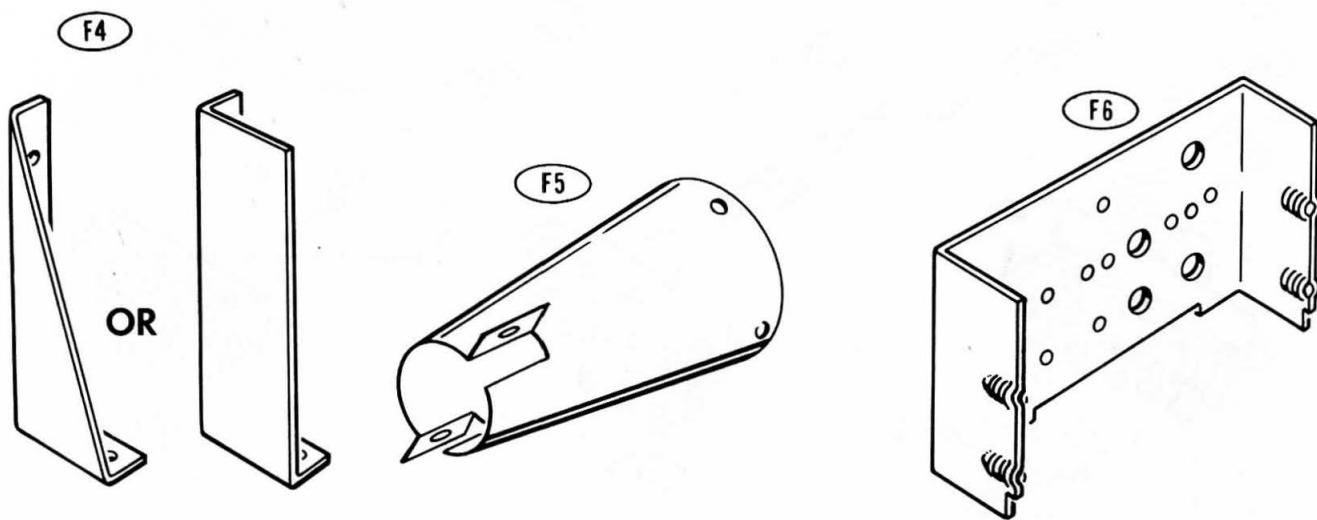


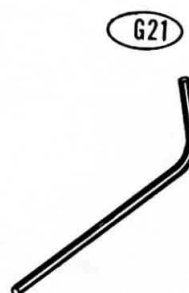
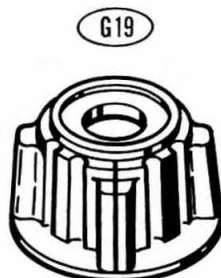
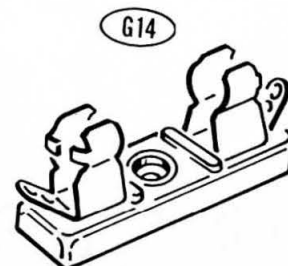
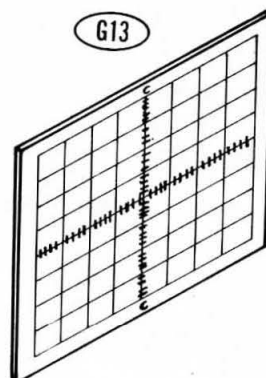
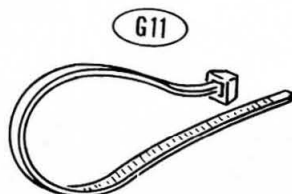
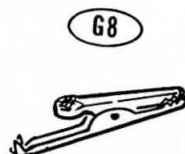
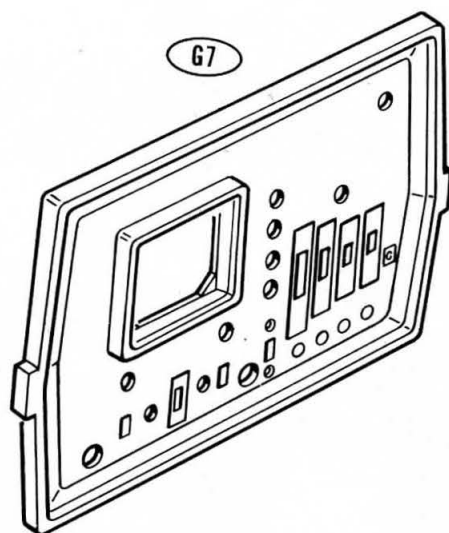
B3



# PARTS PICTORIAL



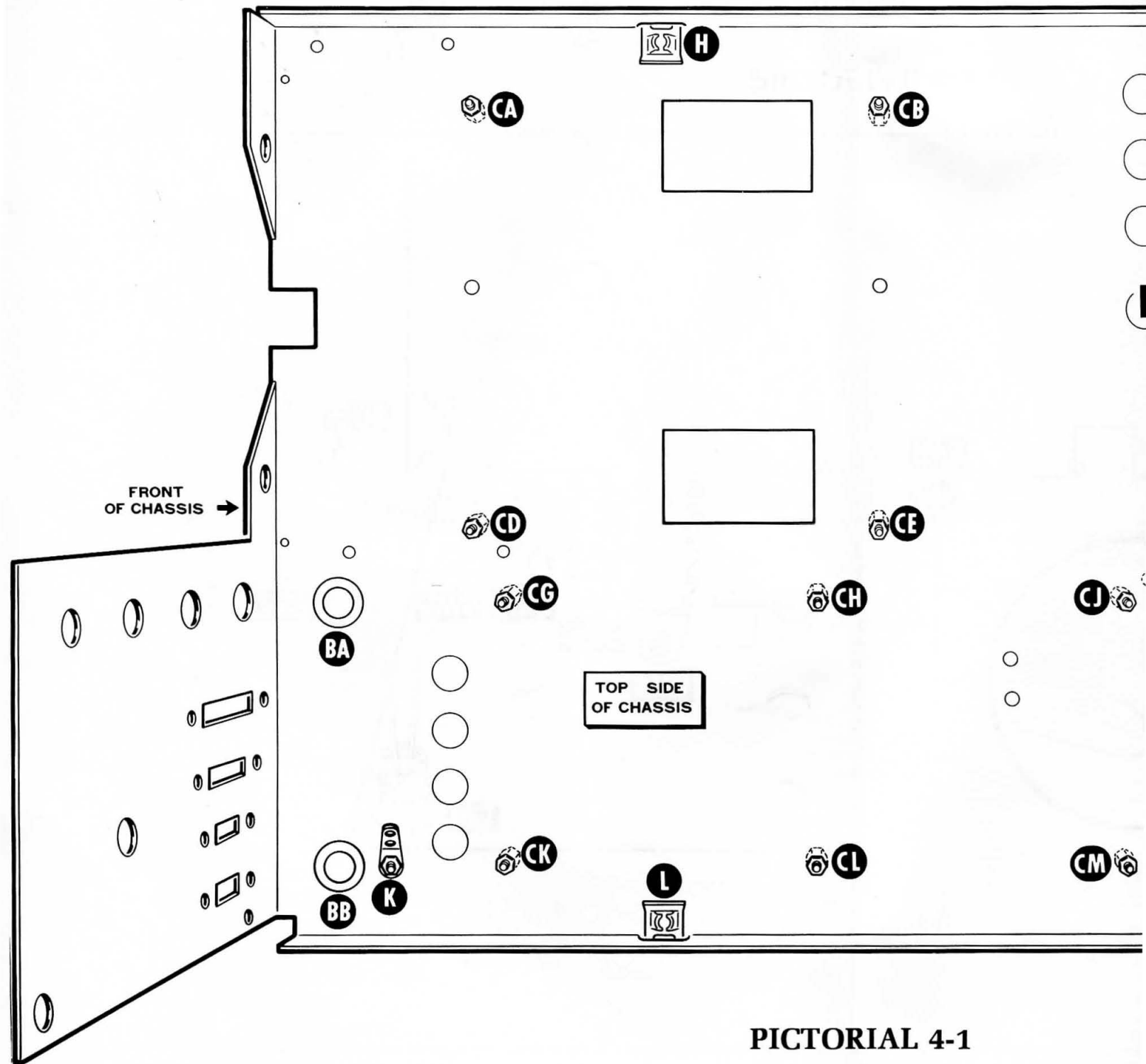




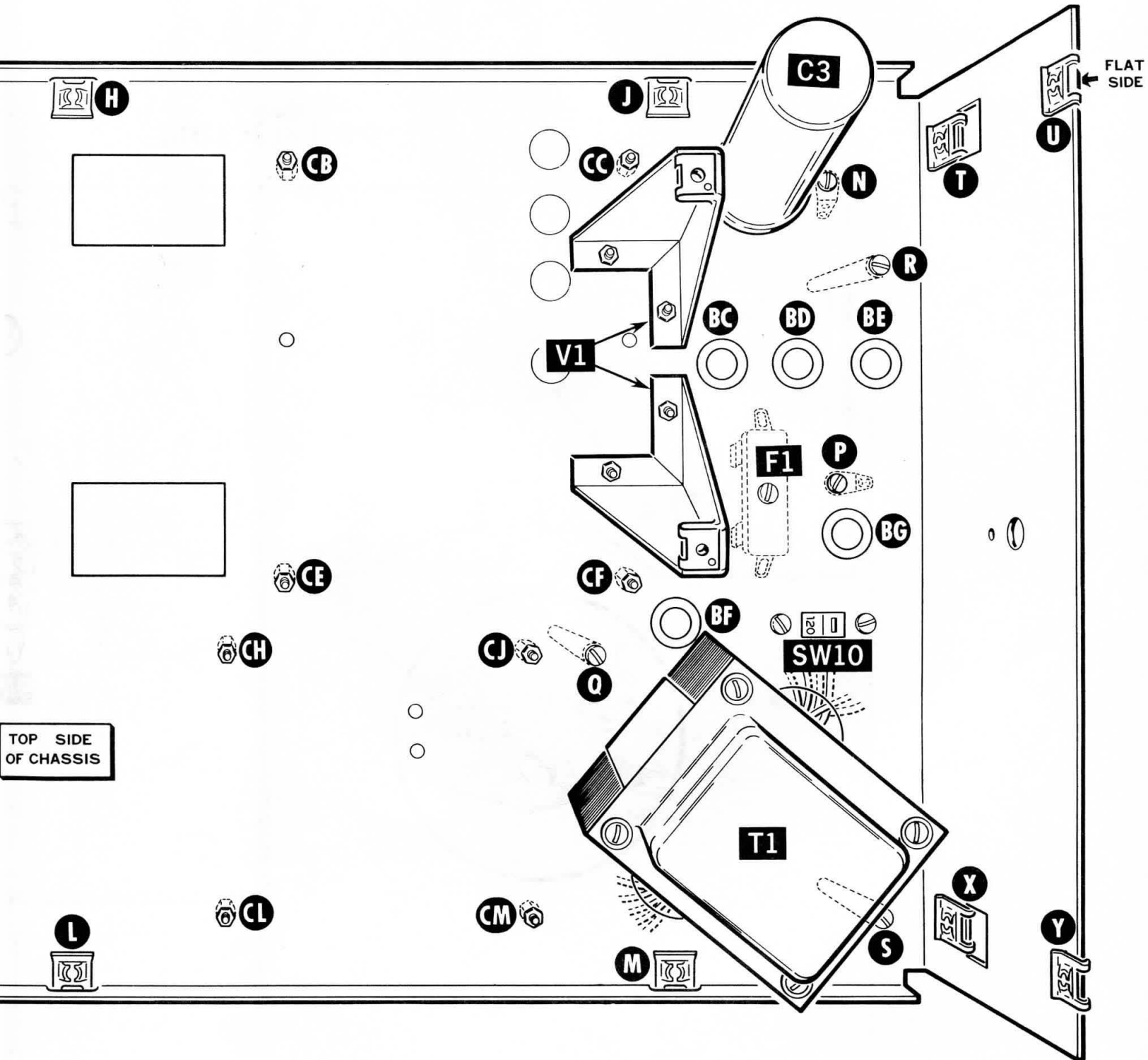
FRONT  
OF CHASSIS →

TOP SIDE  
OF CHASSIS

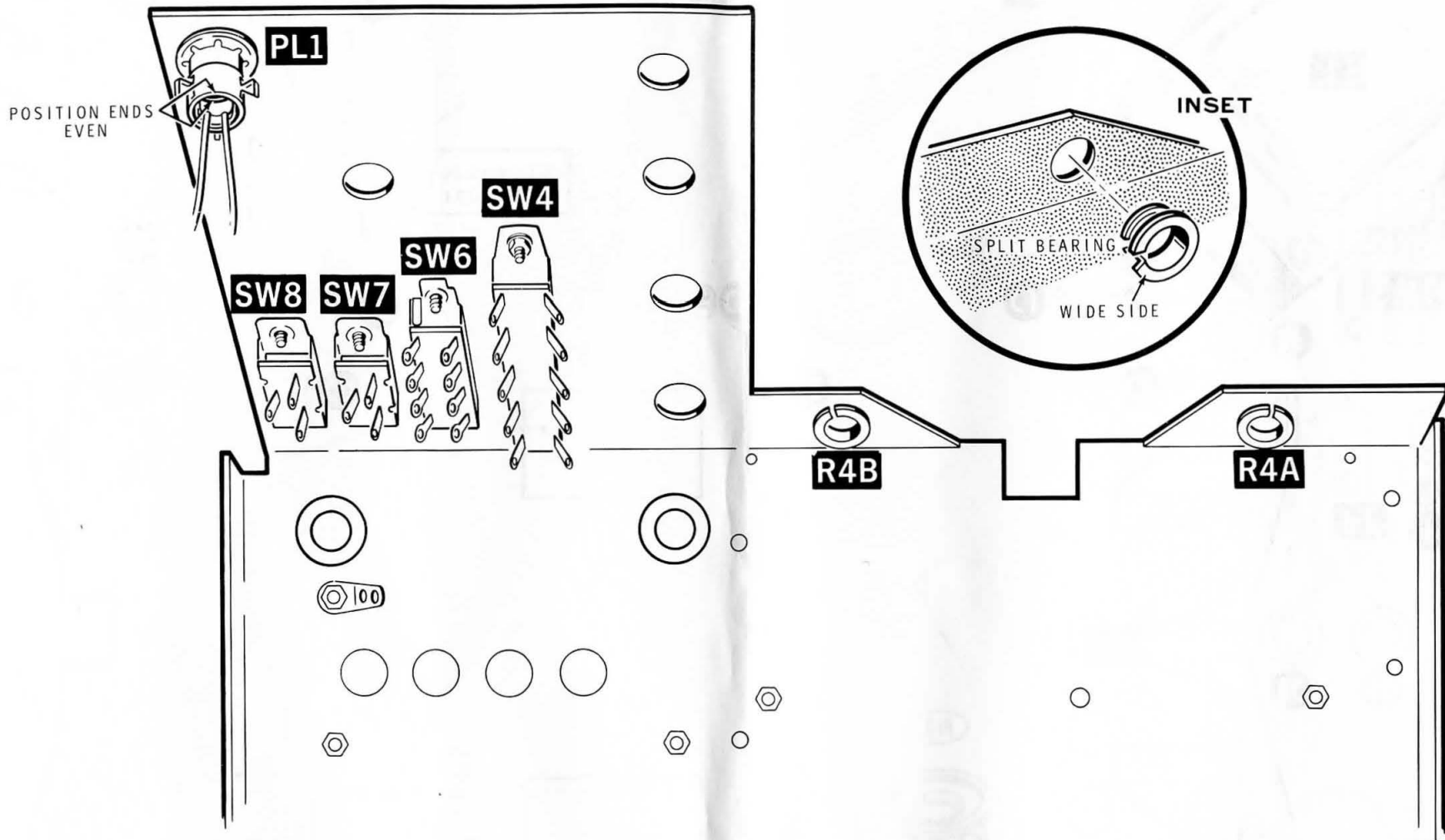
PICTORIAL 4-1



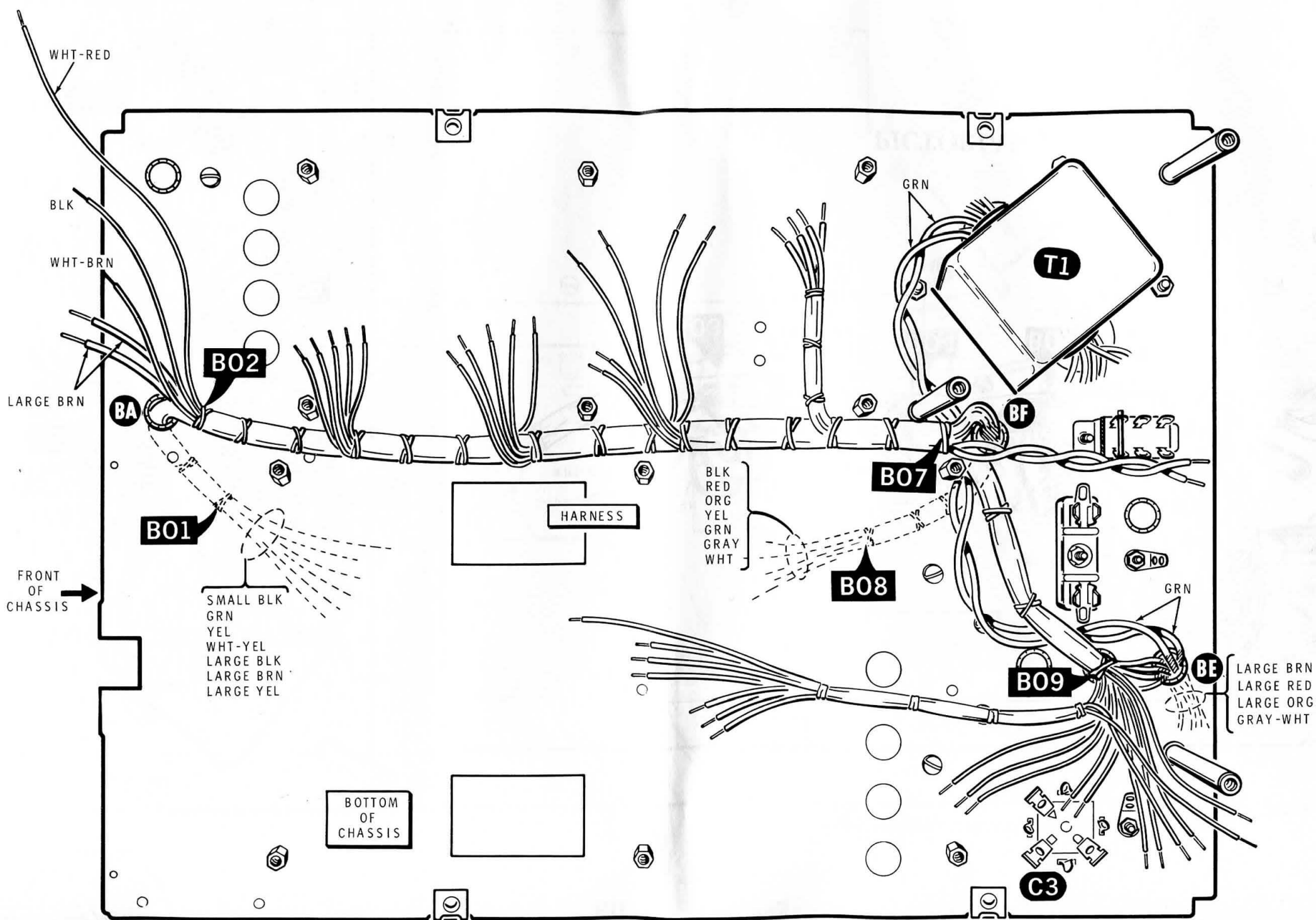




PICTORIAL 4-1



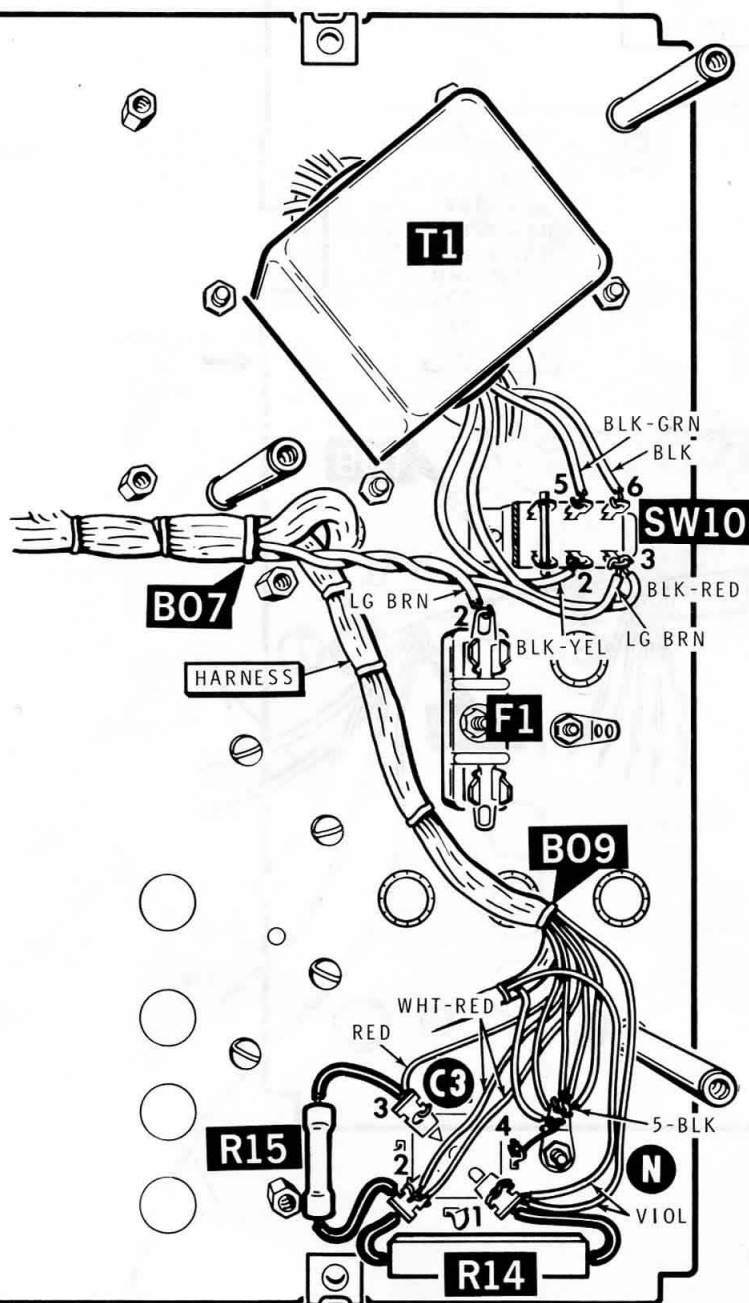
PICTORIAL 4-2



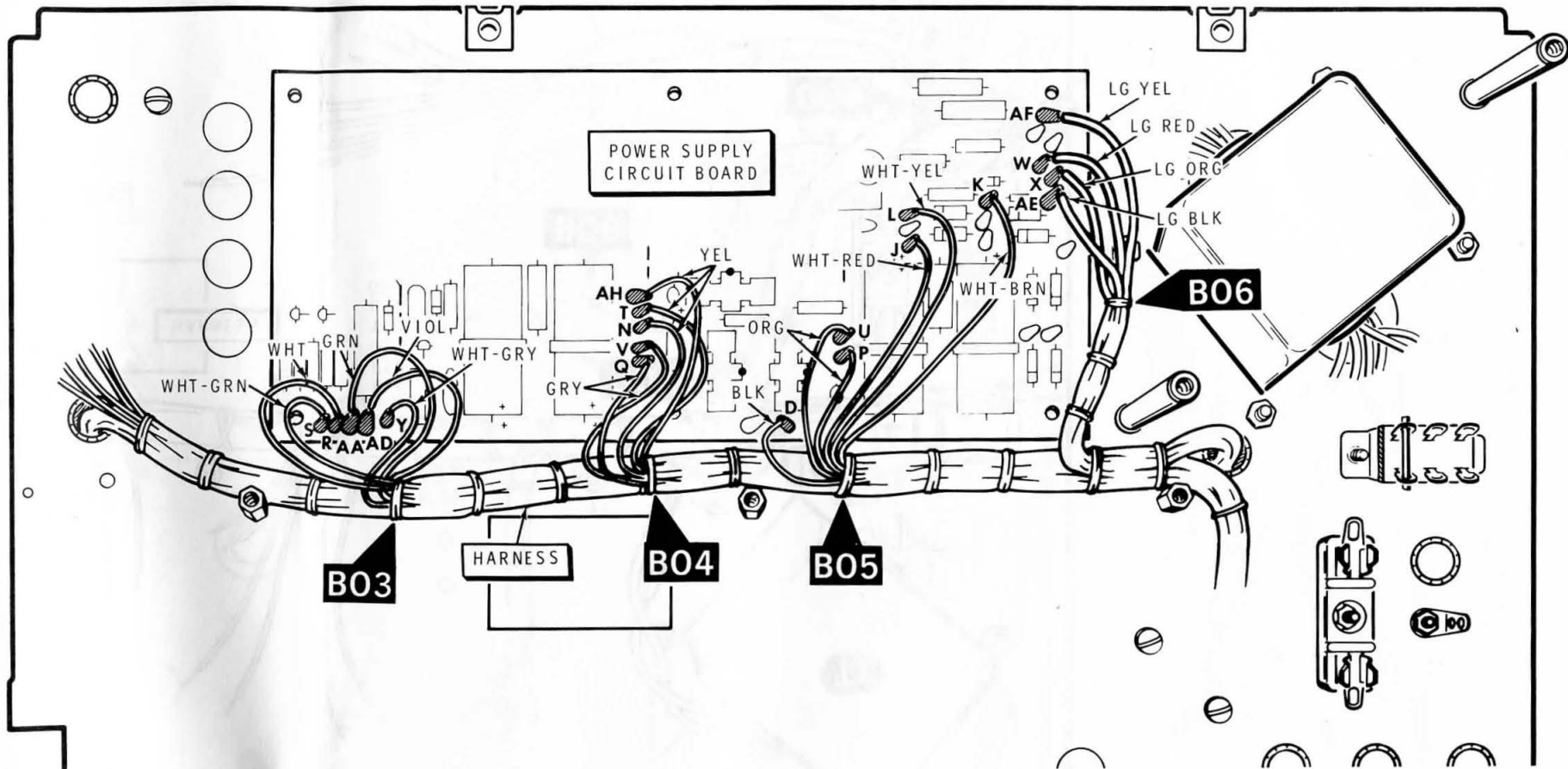
MECHANICALLY  
SECURE  
CONNECTION

WRAP WIRE  
AROUND LUG

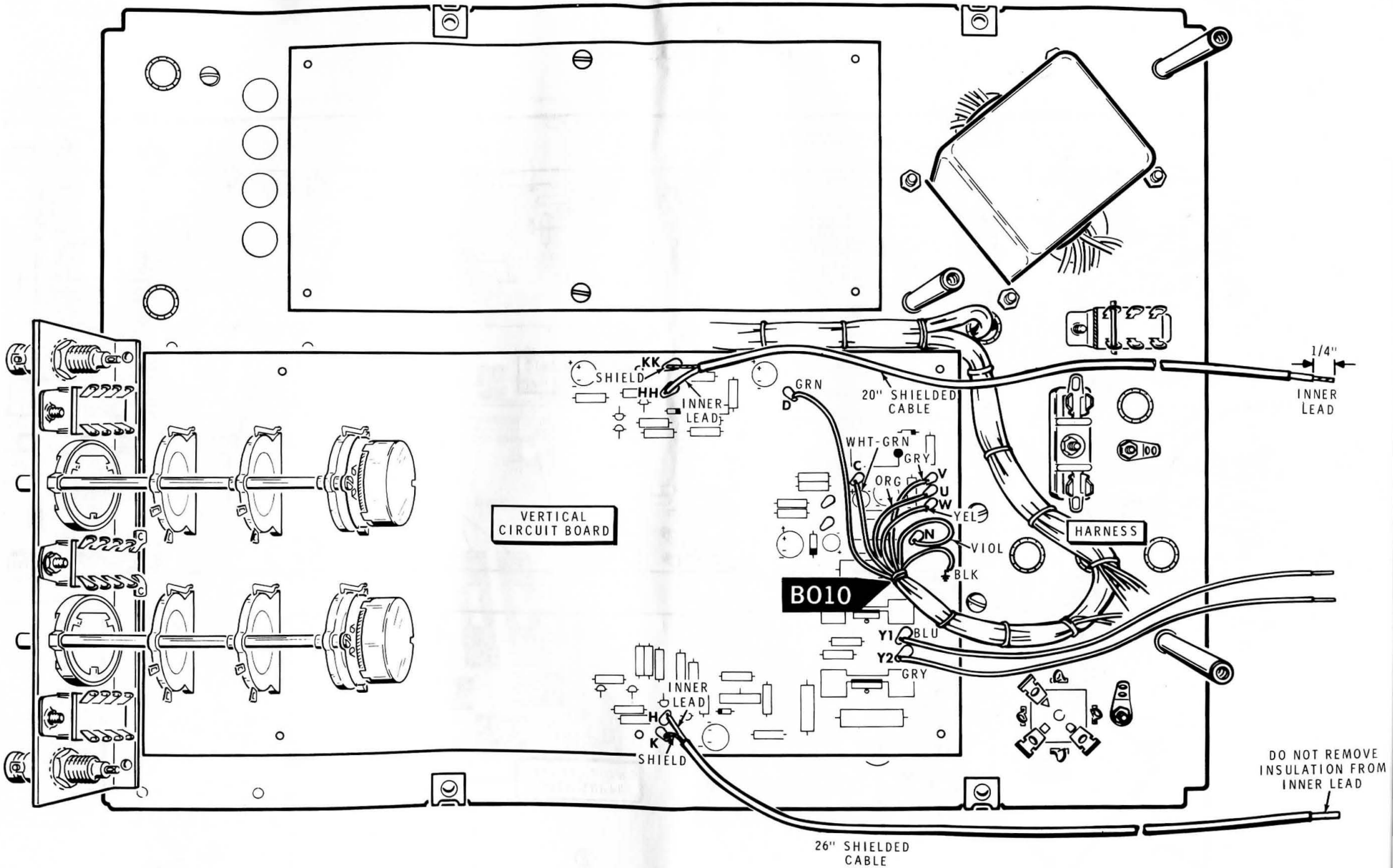
INSET



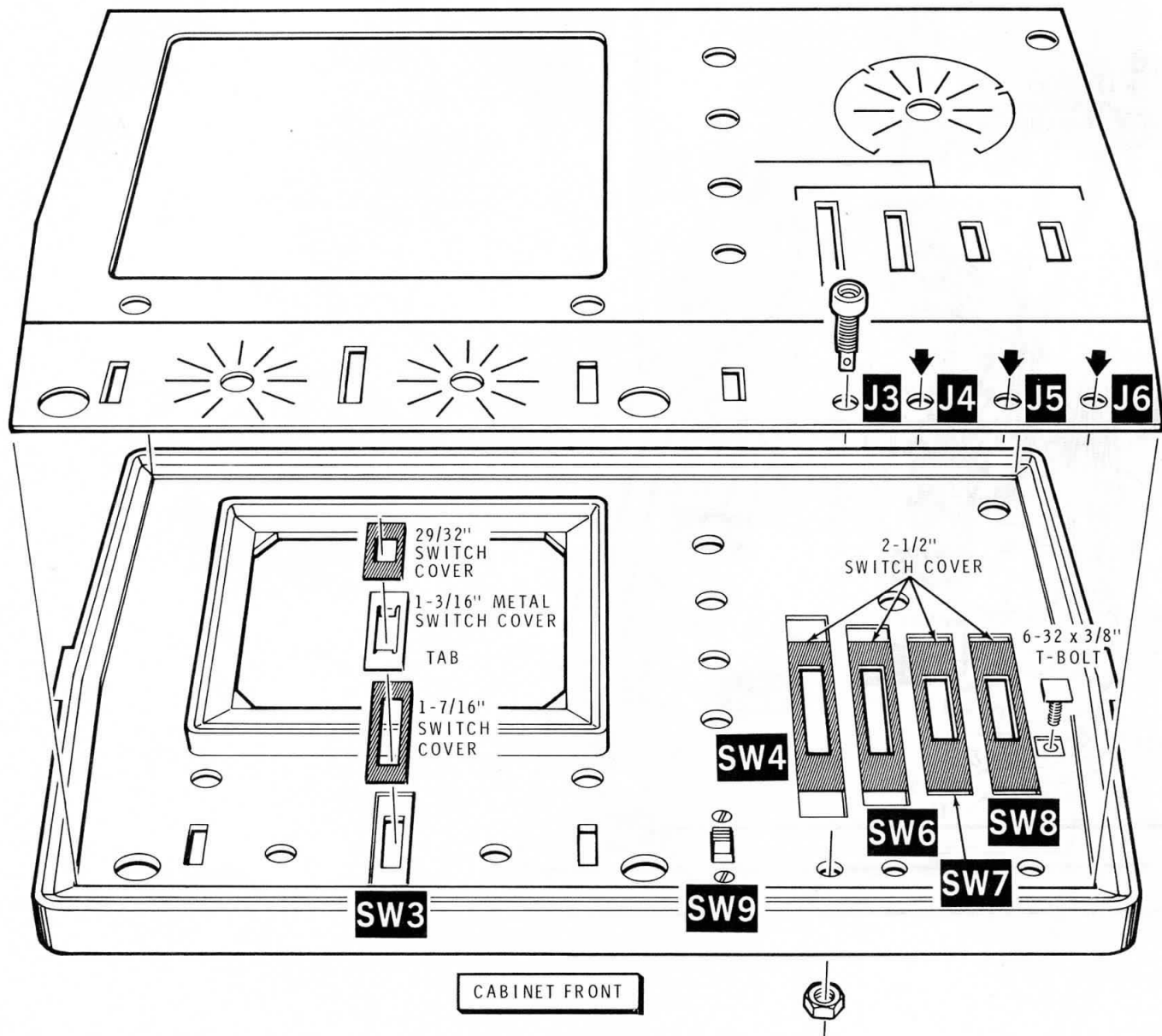
PICTORIAL 4-4



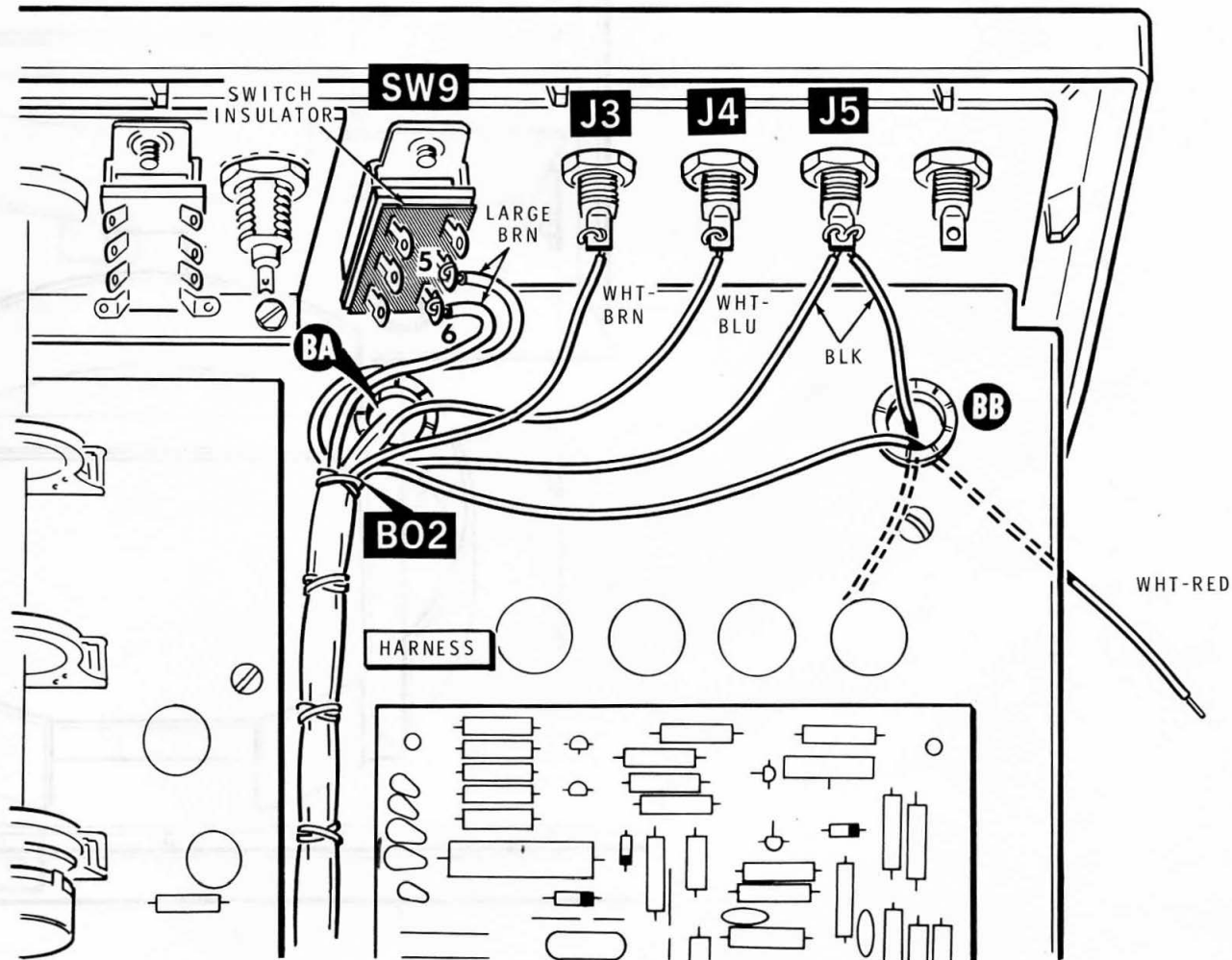
PICTORIAL 4-5



PICTORIAL 4-7



**PICTORIAL 4-9**



**PICTORIAL 4-11**



**DANGER**  
HIGH VOLTAGE

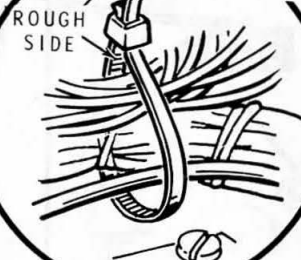
POWER SUPPLY  
CIRCUIT BOARD

**T1**

CABLE  
TIE

2 LG YEL  
1 WHT-YEL

INSET



SWITCH  
BRACKET

VERTICAL  
CIRCUIT BOARD

**BC**

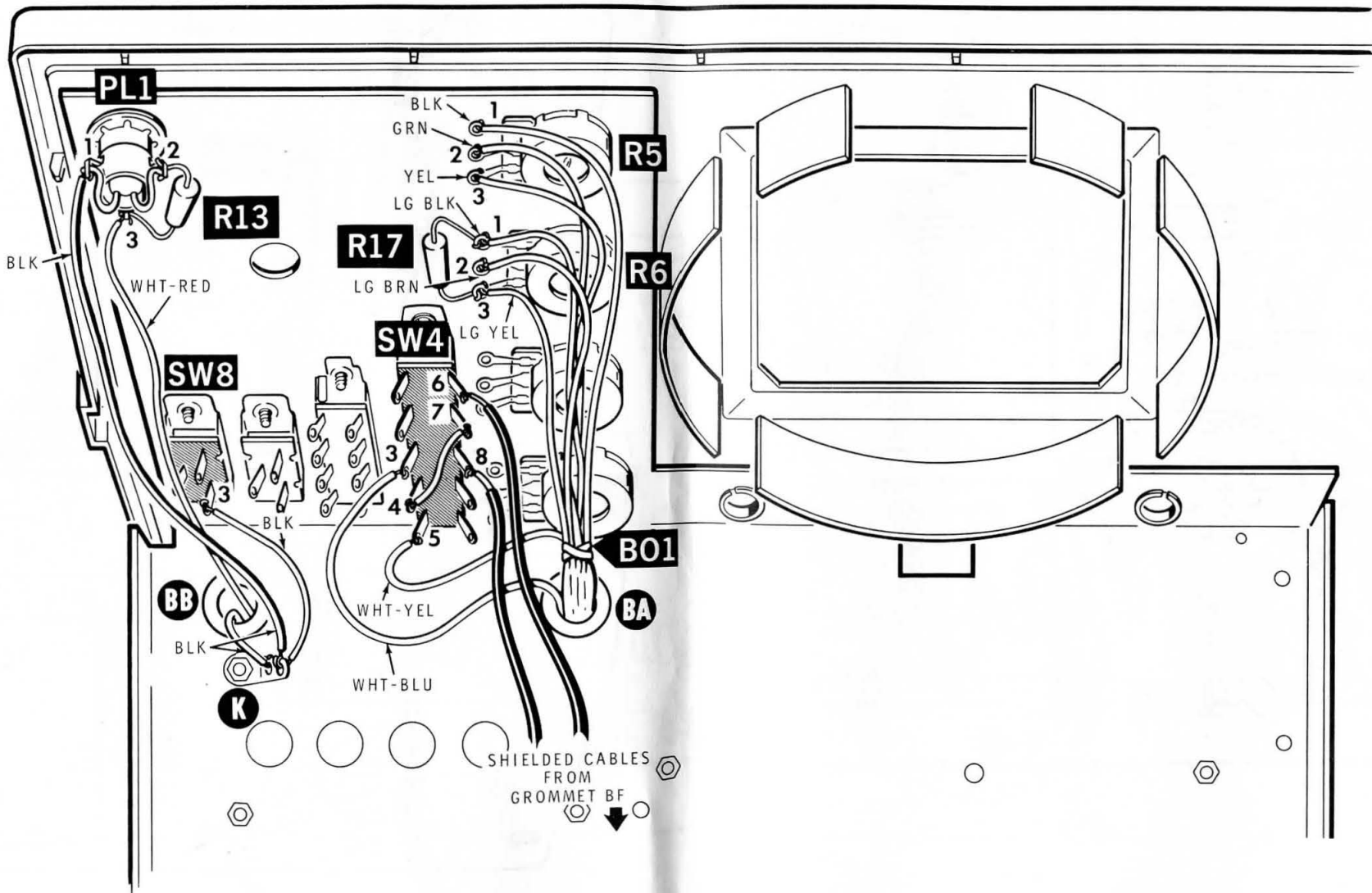
**BD**

BLU  
GRY

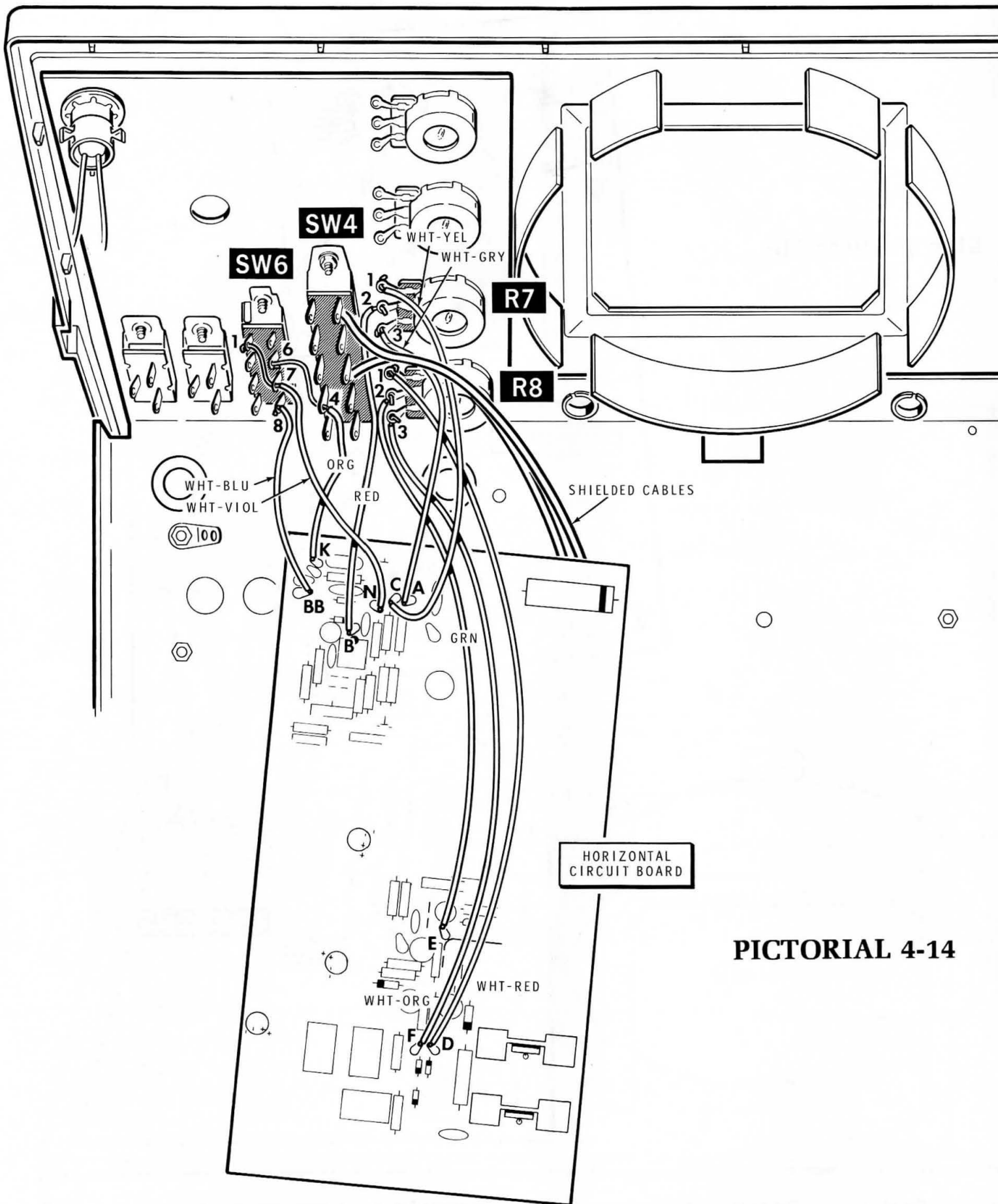
6-32 x 3/16"  
SCREW

6-32 x 1/4" HEX  
WASHER HEAD  
SCREW

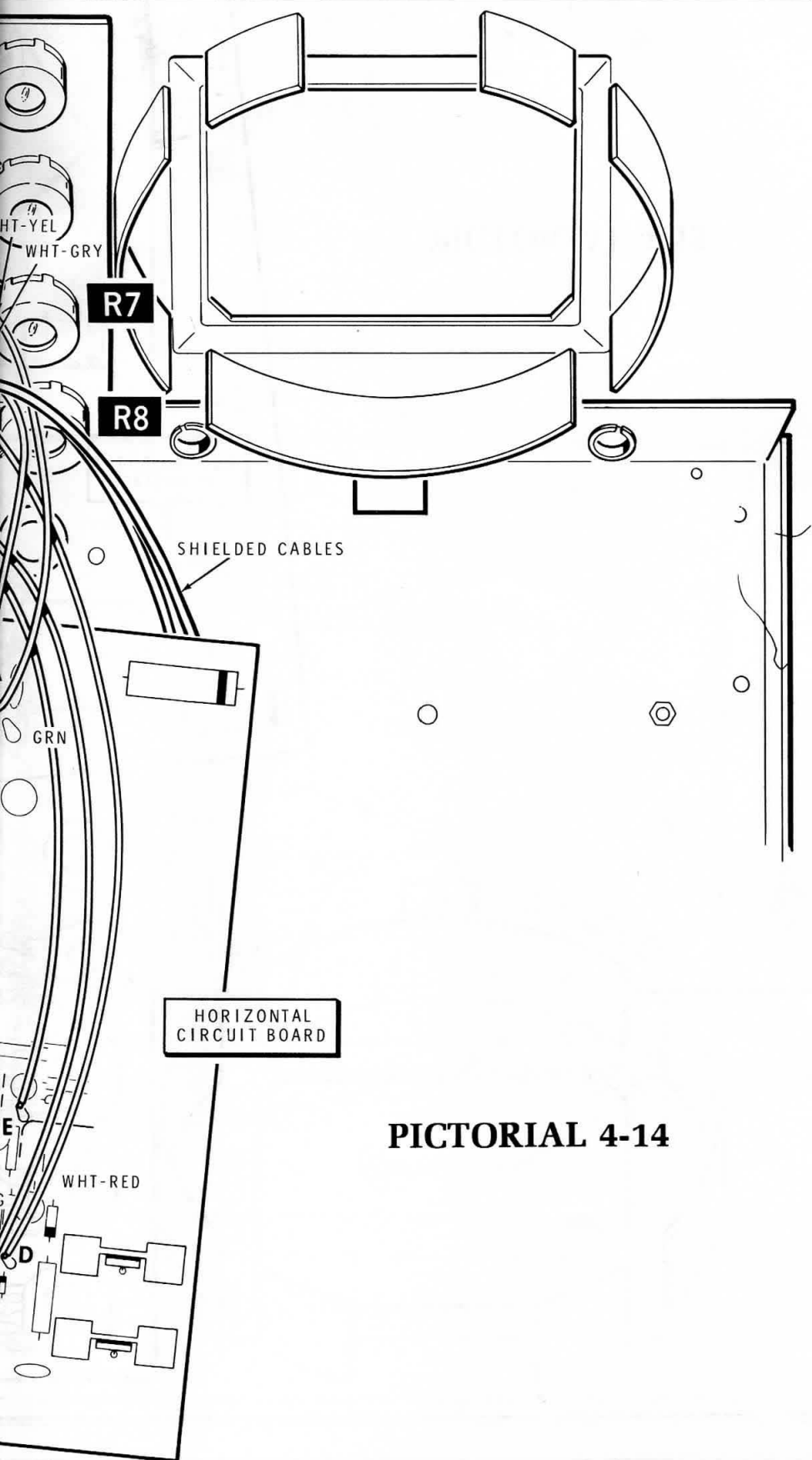
**PICTORIAL 4-8**



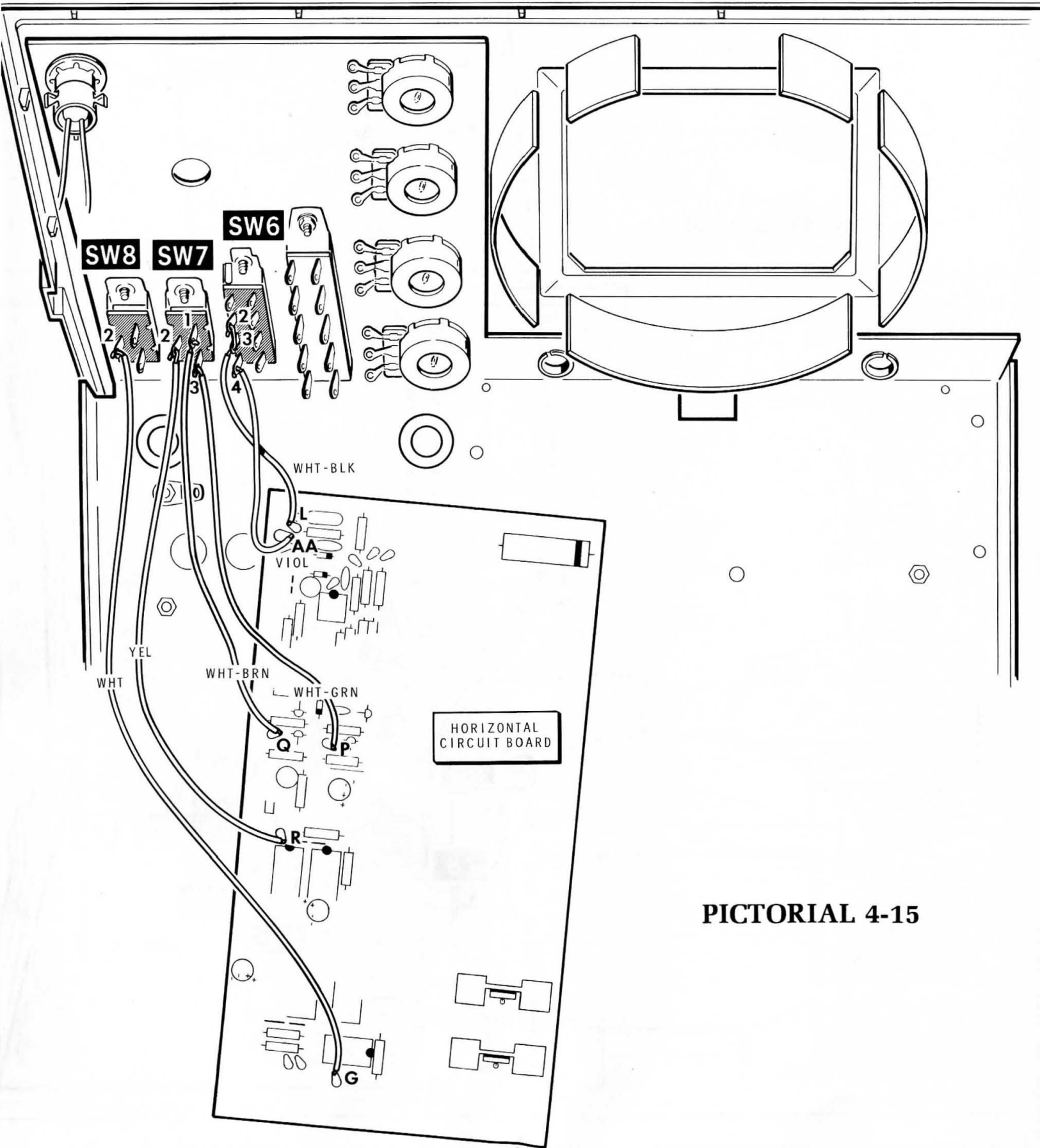
PICTORIAL 4-13



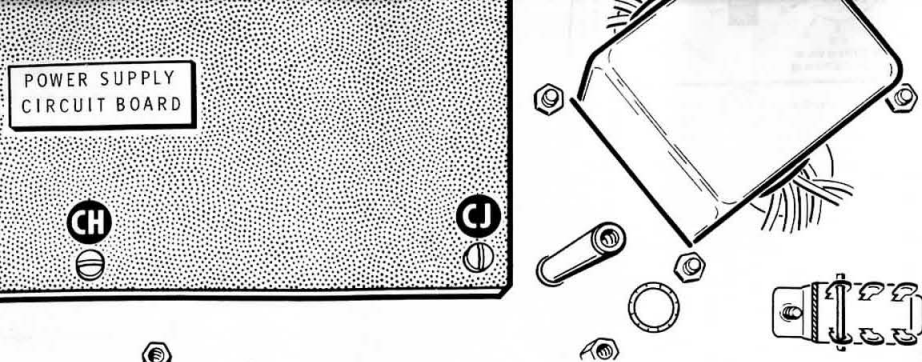
**PICTORIAL 4-14**



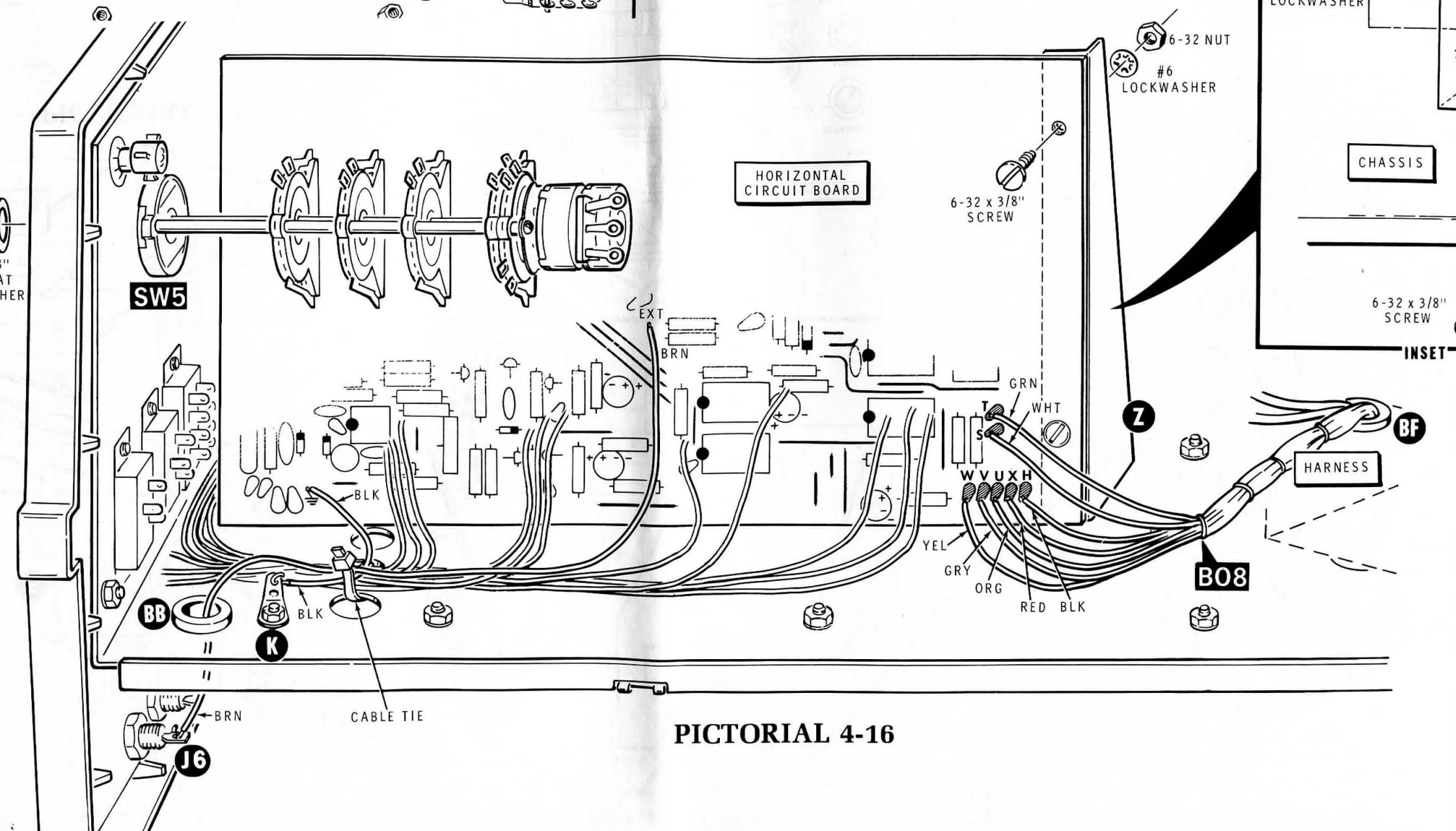
**PICTORIAL 4-14**



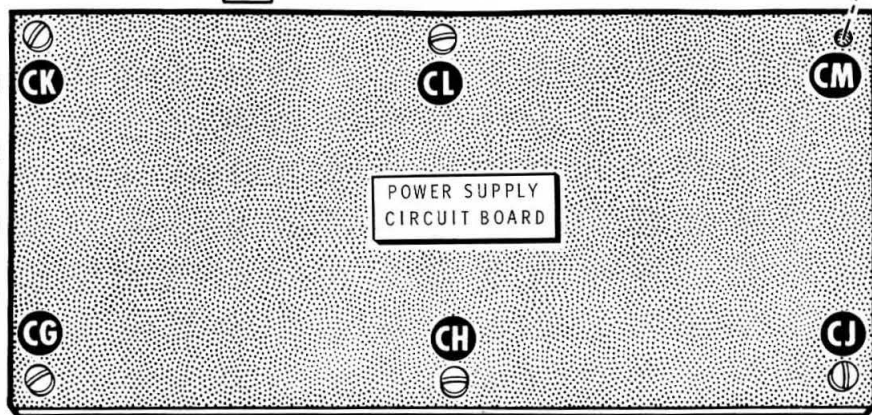
**PICTORIAL 4-15**



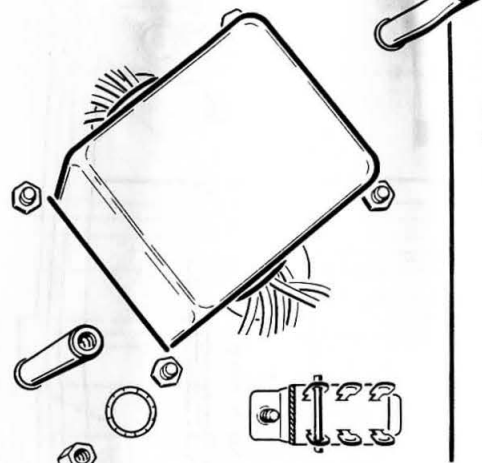
Detail 4-16A



6-32 x 3/16"  
SCREW



**Detail 4-16A**



3/8-32  
NUT

3/8"  
FLAT  
WASHER

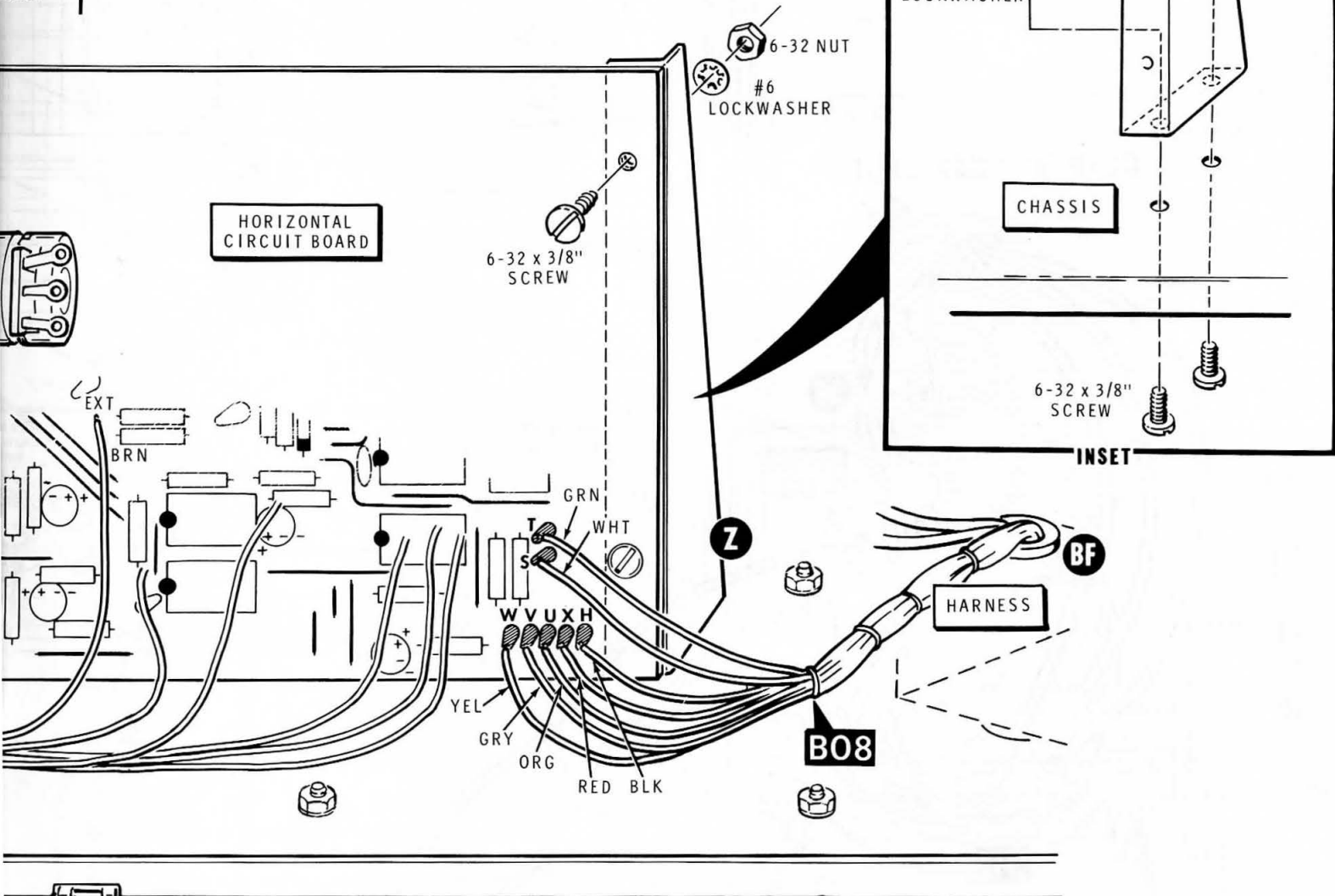
**SW5**

**HORIZONTAL  
CIRCUIT BOARD**

EXT

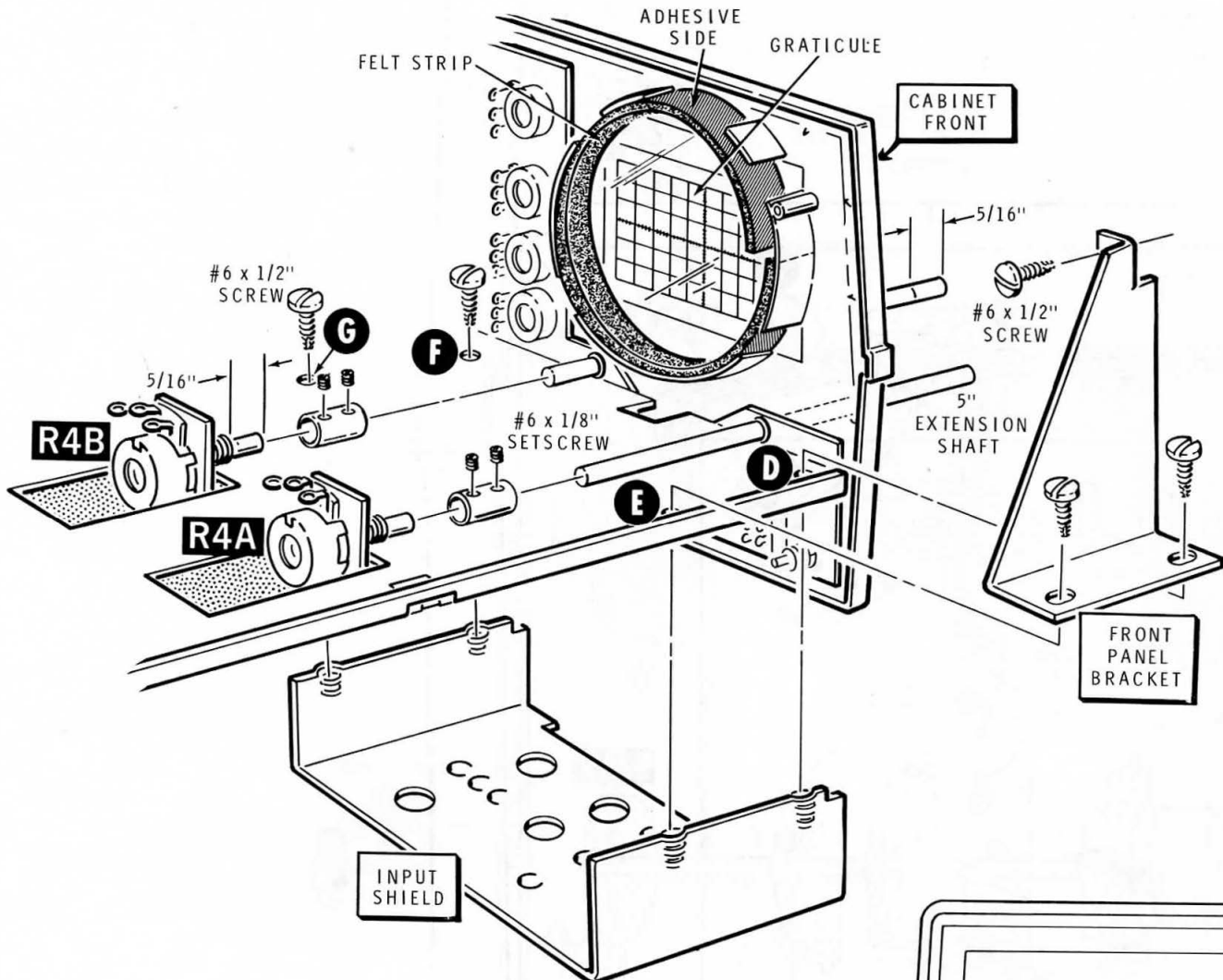


# Detail 4-16A

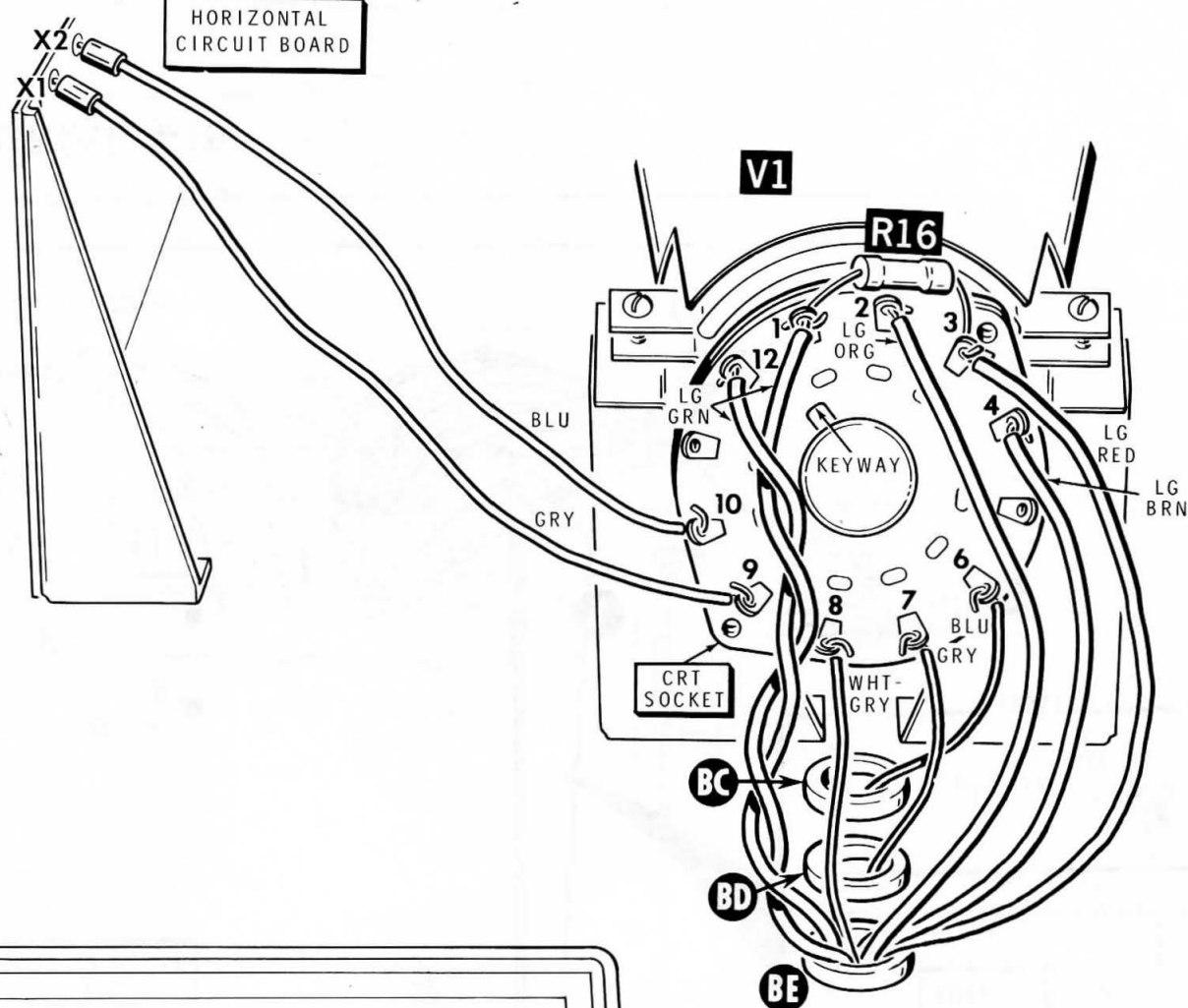


PICTORIAL 4-16

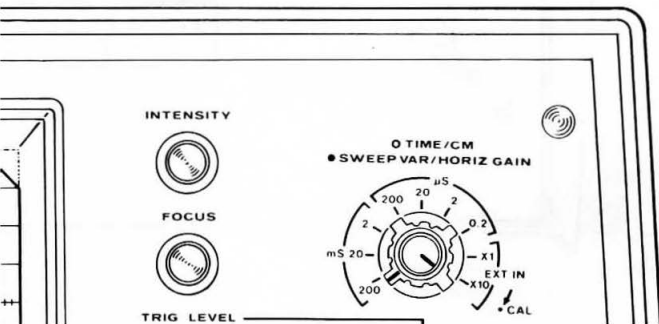




PICTORIAL 4-17



### PICTORIAL 4-19





**INTENSITY** — Clockwise rotation increases the brightness of the display. Adjust as necessary for your room-lighting conditions. Refocusing may be necessary when the intensity is changed. **CAUTION:** Do not allow a bright spot to remain on the screen as it could damage the CRT.

**TIME/CM** — The time required for the beam to sweep one centimeter is determined by the TIME/CM switch when the SWEEP VAR/HORIZ GAIN control is fully clockwise (CAL). Counterclockwise rotation decreases the sweep speed.

In the EXT IN positions, the signal at the EXT INPUT connector is coupled to the horizontal amplifier; the SWEEP VAR control then adjusts the horizontal gain (HORIZ GAIN).

**POWER LAMP** — Glows when AC power is turned on.

**TRIGGER SOURCE switch (Y1, Y2, EXT, LINE)** — Connects the trigger circuits to the Y1 trigger signal, the Y2 trigger signal, an external trigger signal, or a 60 Hz internal signal.

**SLOPE switch (+/-)** — The sweep can be started on either a positive or negative slope, depending on the position of the +/- switch.

**TRIGGER MODE switch (AUTO-NORMAL)** — In the AUTO position, a base line will always be present in the absence of a trigger signal. In the NORMAL position, the base line is not automatically generated.

**TRIGGER COUPLING switch (AC-DC-TV)** — The DC position couples the trigger signals directly to the trigger circuits. This allows the sweep to be triggered from DC level changes or very low frequency AC signals. In the AC position, the DC component of the trigger signal is blocked so that only the AC component of the signal reaches the trigger circuits. The TV position cuts off unwanted high frequency signals so you can lock onto TV vertical frame signals.

**EXT INPUT** — Allows you to apply an external X-input signal. (A positive signal moves the trace to the right.)

**GND** — Provides a connection to circuit ground.

**EXT TRIG INPUT** — An external signal can be applied through this connector to trigger the sweep circuits when the TRIGGERING switch is in the EXT position.

**1V (P-P) 60 Hz** — Provides a 0.94-volt, peak-to-peak, 60 Hz signal for testing or calibrating.

**POWER** — Turns the Oscilloscope on and off.

**Y2 INPUT** — This is the input connector for channel Y2.

**FOCUS** — Varies the shape and size of the beam striking the face of the CRT. Adjust for the sharpest display.

**INTENSITY** — Clockwise brightness of the display. Adjust for room-lighting conditions. Reduce intensity when the intensity is high to allow a bright spot to remain on the CRT.

**TRIG LEVEL** — Adjusts the trigger circuit so the sweep can be started at any position on the input signal waveform.

**HORIZ POS** — Positions the trace horizontally on the screen.

**Y2 POS** — Positions the channel Y2 trace vertically on the screen.

**AC-GND-DC (Input switch)**—In the AC position, this switch blocks the DC level of the input signal so that only the AC component is displayed. In the GND position, the input is disconnected and the vertical amplifier input is grounded. Use this position when you wish to set the baseline (trace) at a desired position without disconnecting the input signal. In the DC position, both DC and AC components of the input signal are displayed.

**Y1 POS** — Positions the channel Y1 trace vertically on the screen.

**Y1 INPUT** — This is the input connector for channel Y1.

**VERTICAL MODE switch (Y1-Y2-CHOP-ALT)** — Displays either channel Y1, Y2, or both when in the CHOP or ALT position. In the CHOP position, the two inputs are sampled at approximately a 100 kHz rate and displayed. In the ALT position, the horizontal sweep alternates between inputs. A complete sweep of one input is displayed and then a complete sweep of the other input signal is displayed.

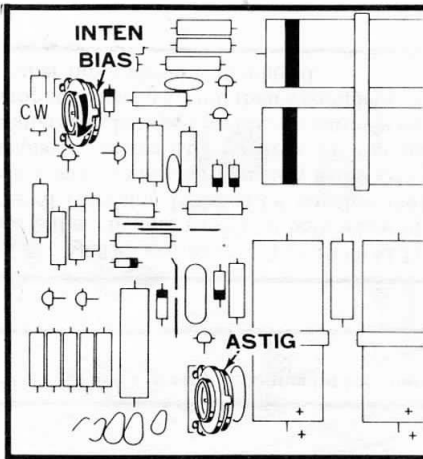
**VOLTS/CM** — Each position of this attenuator switch is marked for the number of volts (peak-to-peak) required to produce a pattern one centimeter high on the graticule.

**VARIABLE** — This control is normally operated in its fully clockwise (CAL) position where the VOLTS/CM switch positions are calibrated. Vertical gain decreases as the control is turned counterclockwise, permitting the vertical trace size to be adjusted. However, the display is then uncalibrated.

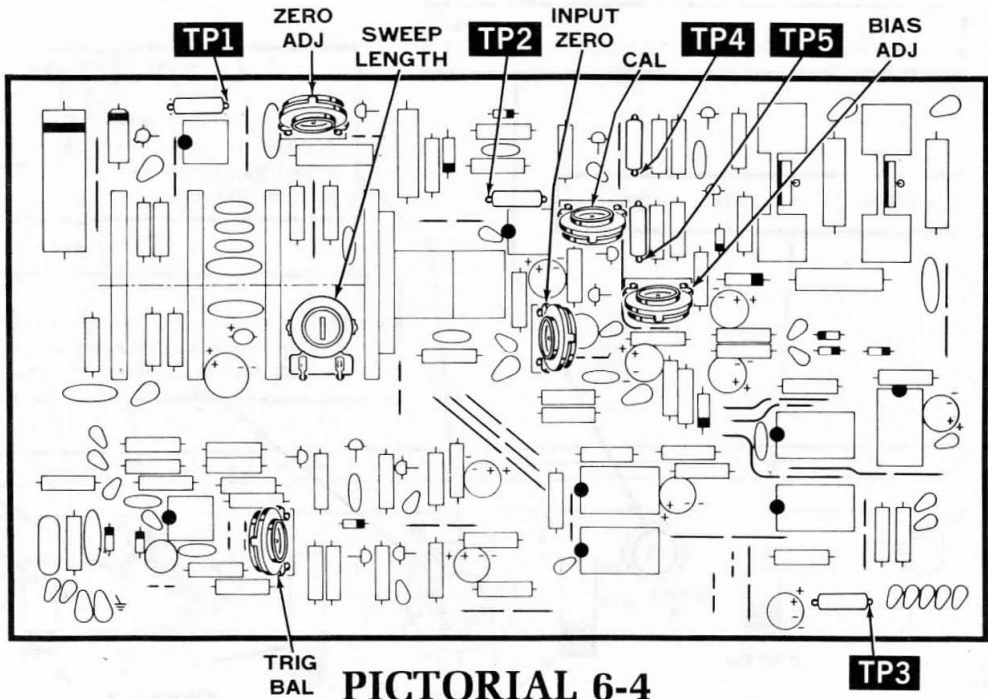
**POWER** — T

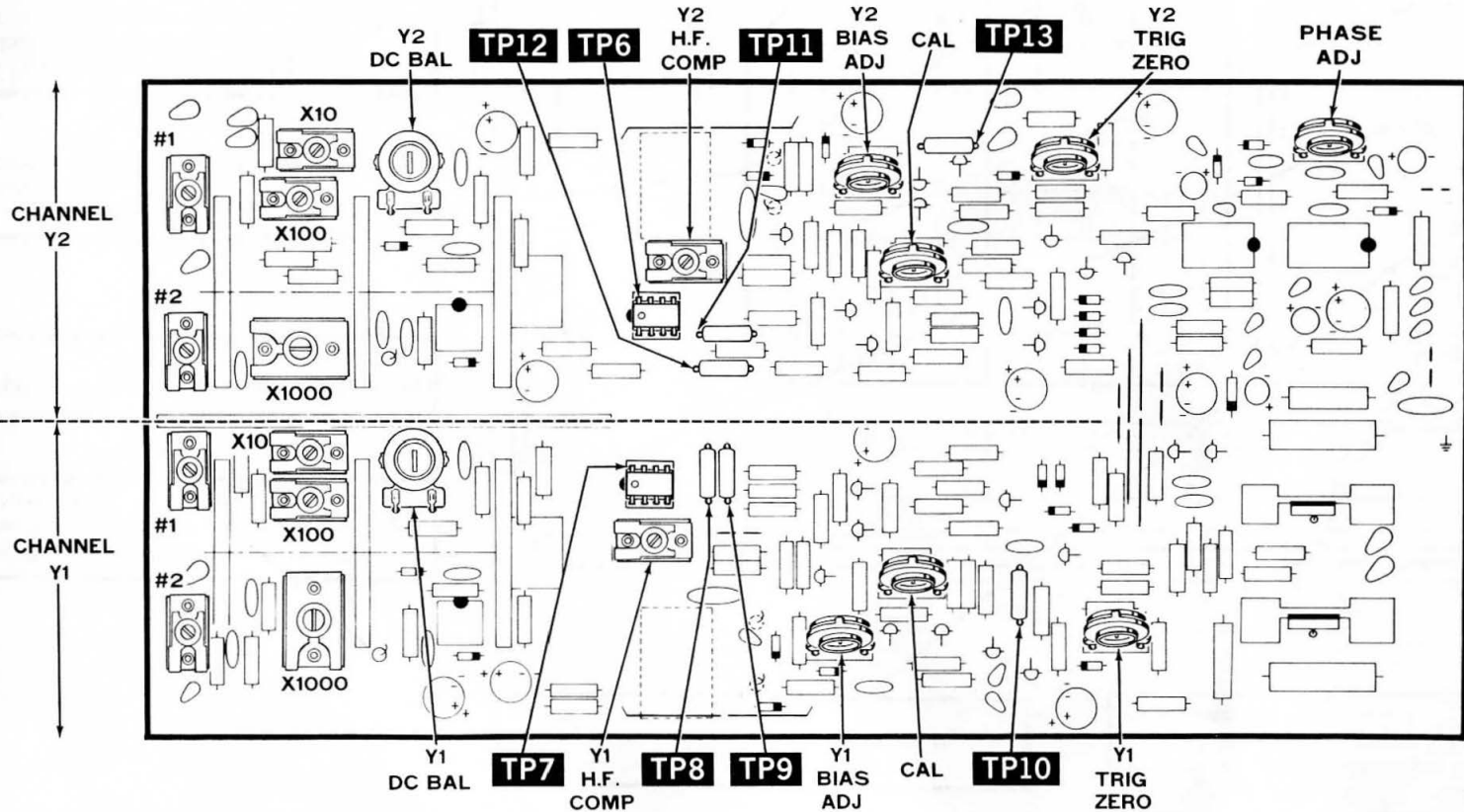
**Y2 INPUT** — This is the input for channel Y2.

# POWER SUPPLY CIRCUIT BOARD



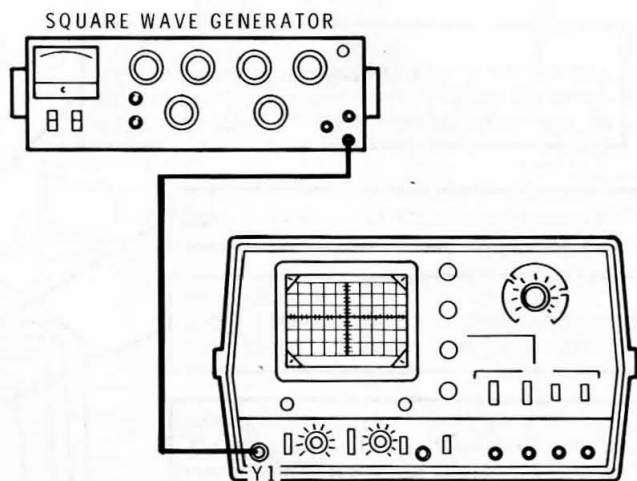
## PICTORIAL 6-3



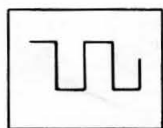


PICTORIAL 6-5

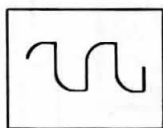




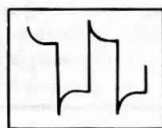
**PICTORIAL 6-6**



RIGHT



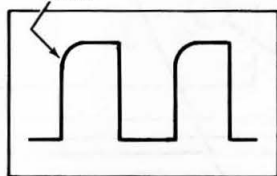
WRONG



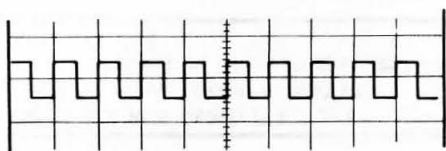
WRONG

**PICTORIAL 6-7**

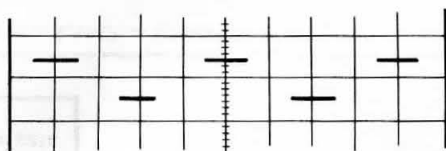
SMOOTH LEADING  
EDGE



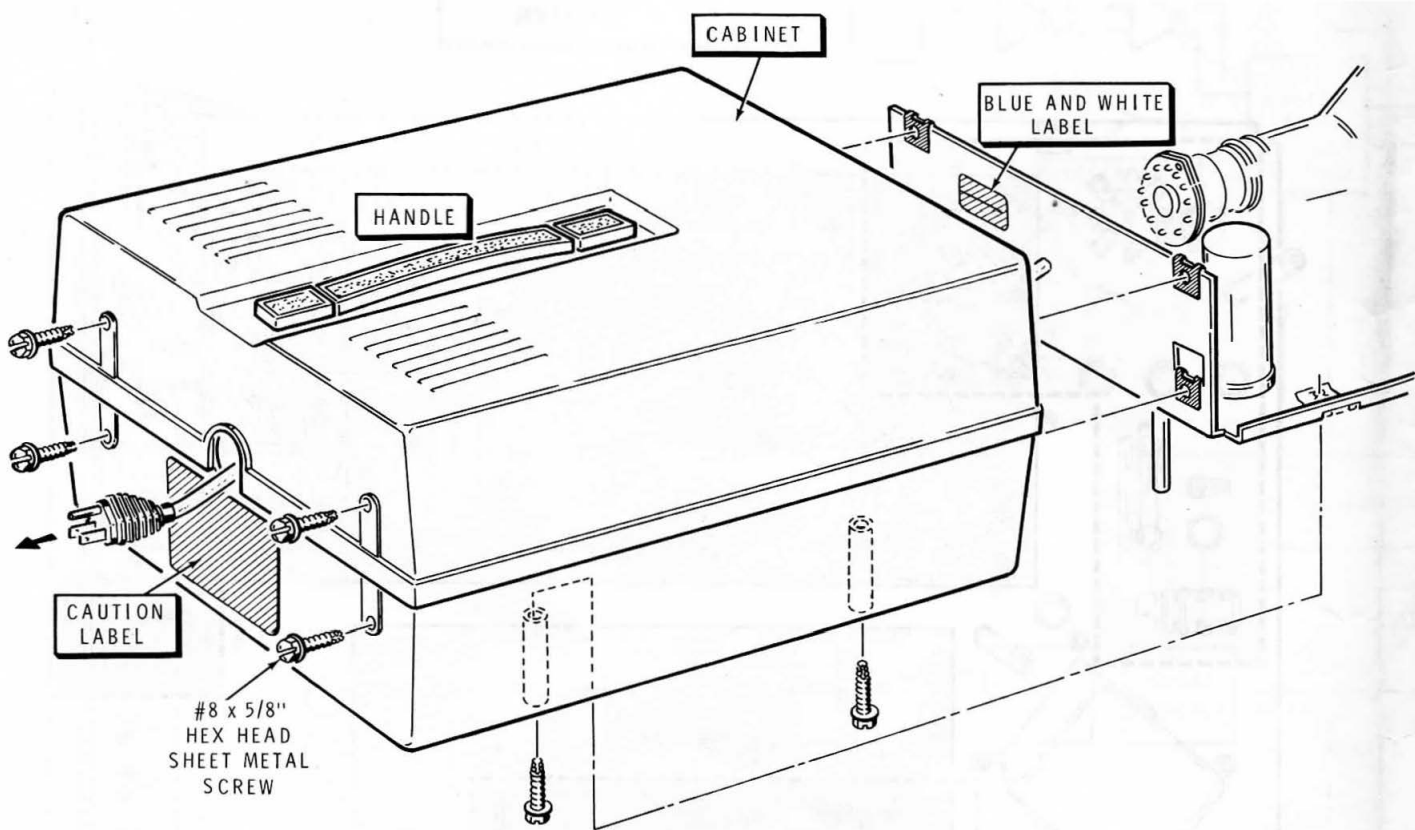
**PICTORIAL 6-8**



**PICTORIAL 6-9**



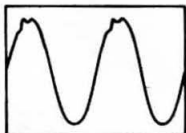
**PICTORIAL 6-10**



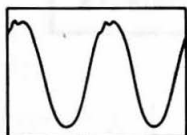
**PICTORIAL 7-1**



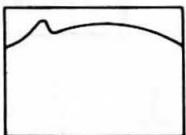
**(A)**



**(B)**

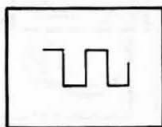


**(C)**

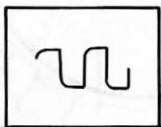


**(D)**

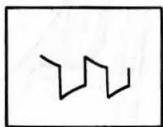
**PICTORIAL 8-1**



**A**

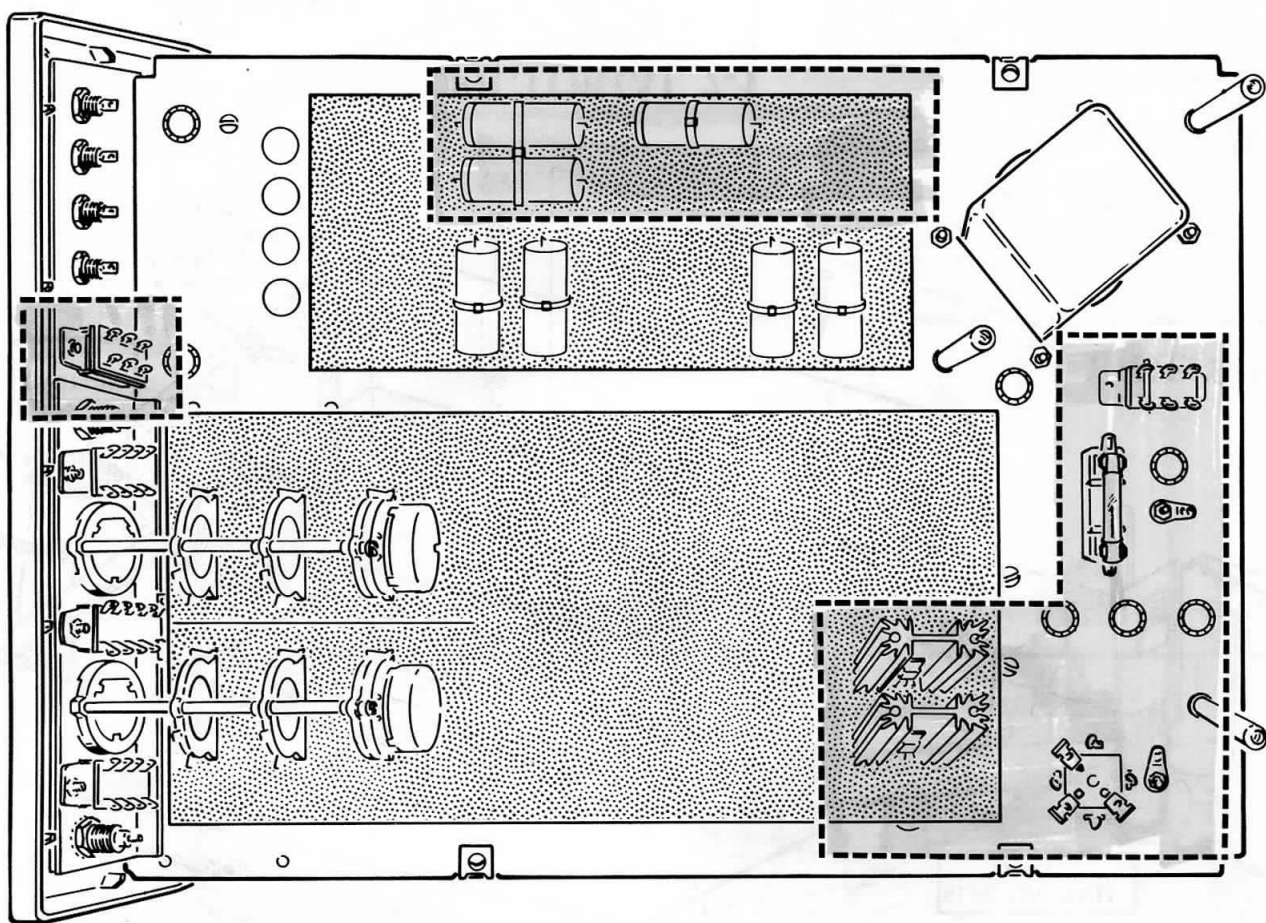


**B**



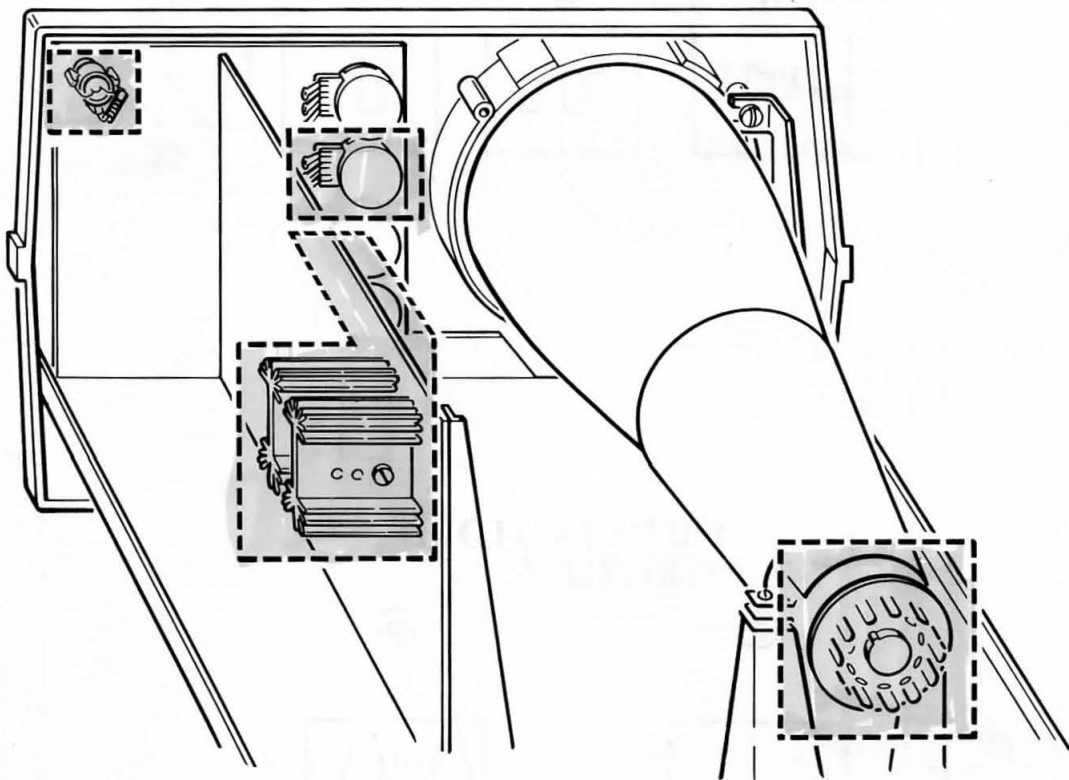
**C**

**PICTORIAL 8-6**



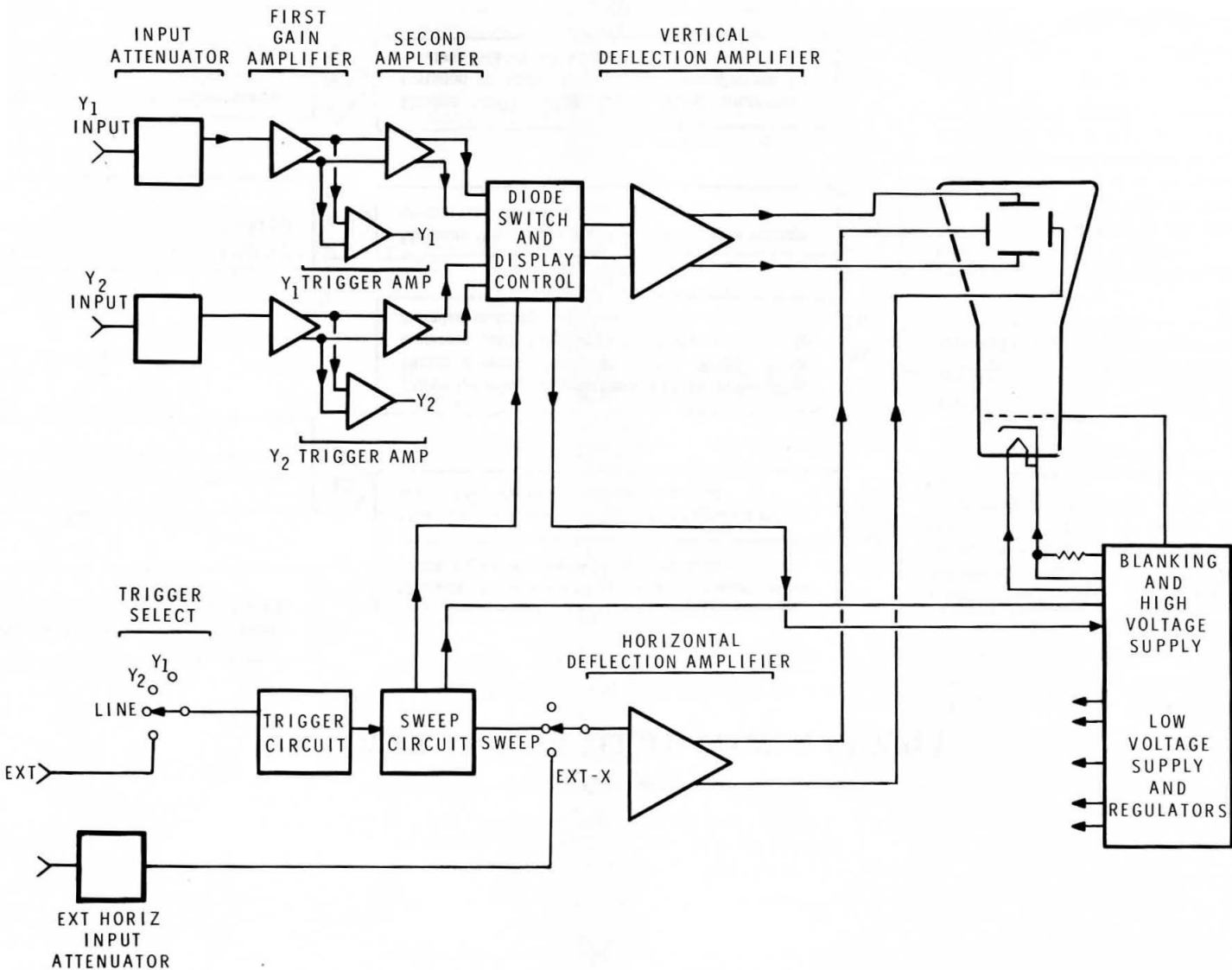
**WARNING**  
DANGEROUS VOLTAGE  
IN BOXED-IN AREAS

**PICTORIAL 9-1**



**WARNING: DANGEROUS VOLTAGE  
IN BOXED-IN AREAS**

**PICTORIAL 9-2**

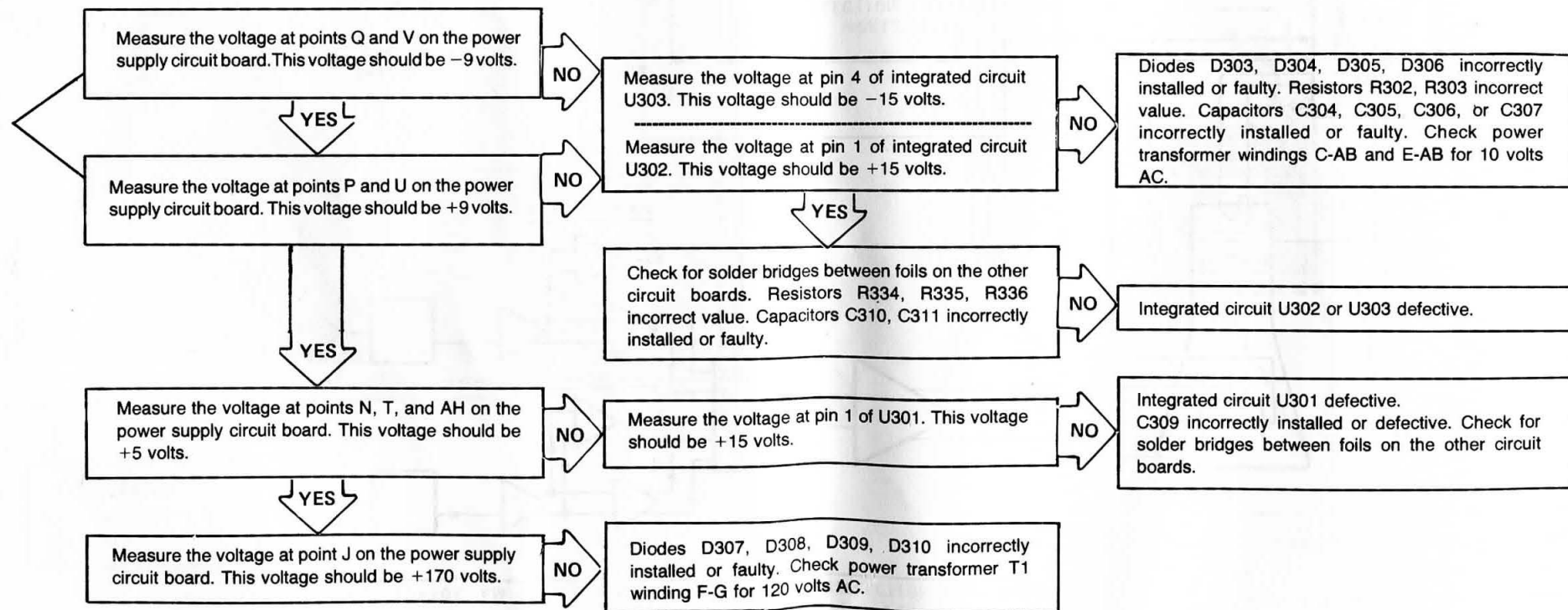


**BLOCK DIAGRAM**

# TEST #1

## ±9 VOLTS AND +5 VOLTS POWER SUPPLY

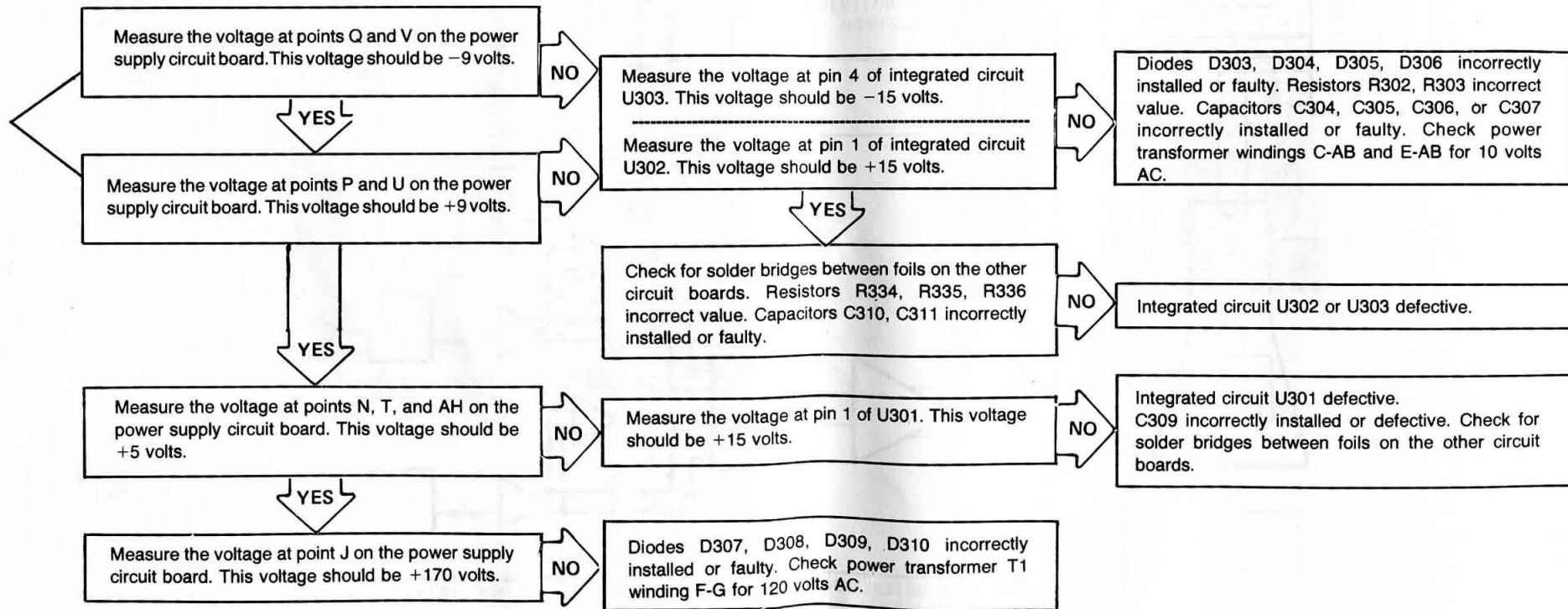
: These supplies track each other. If supply fails, the other will also shut



# TEST #1

## ±9 VOLTS AND +5 VOLTS POWER SUPPLY

These supplies track each other. If supply fails, the other will also shut





# TEST #2

## VERTICAL DEFLECTION AMPLIFIER

### (Y1-Y2-CHOP-ALT)

NOTE: Components on the vertical circuit board have their numbers followed by "A" for channel Y1, and "B" for channel Y2.

Make sure Vertical Mode switch SW4 (Y1-Y2-CHOP-ALT) is in the Y1 position. Measure the voltage at the collector (c) of Q118. This voltage should be +9.0 volts. Then measure the voltage at the collector of Q117. This voltage should be +6 volts. NOTE: These voltages will be reversed with the Vertical Mode switch in the Y2 position.

NO

Measure the voltage on U102. These should be: pin 6 greater than +2.4 volts and 8 less than +.8 volts.

YES

Q117 or Q118 incorrectly installed or faulty

YES

Measure the voltages at the collector of Q115 and Q116. These voltages should be the same.

NO

Measure the voltage at the drain (pin 6) of Q114. If it is not correct, adjust the VERTICAL DC BAL control to correct DC.

YES

Turn the power off and short the base of Q114 to the base of Q114. Turn the Oscilloscope on.

YES

The collector voltages of Q115 and Q116 are the same.

YES

Turn the power off and remove the short between Q113 and Q114. Then short the base of Q111 to the base of Q112. Turn the Oscilloscope on.

YES

The collector voltages of Q115 and Q116 are the same.

YES

Turn the power off and remove the short between Q111 and Q112. Then short the base of Q104 to the base of Q105. Turn the Oscilloscope on.

YES

The collector voltages of Q115 and Q116 are the same.

YES

Turn the power off and remove the short between Q104 and Q105. Then short the base of Q102 to the base of Q105. Turn the Oscilloscope on.

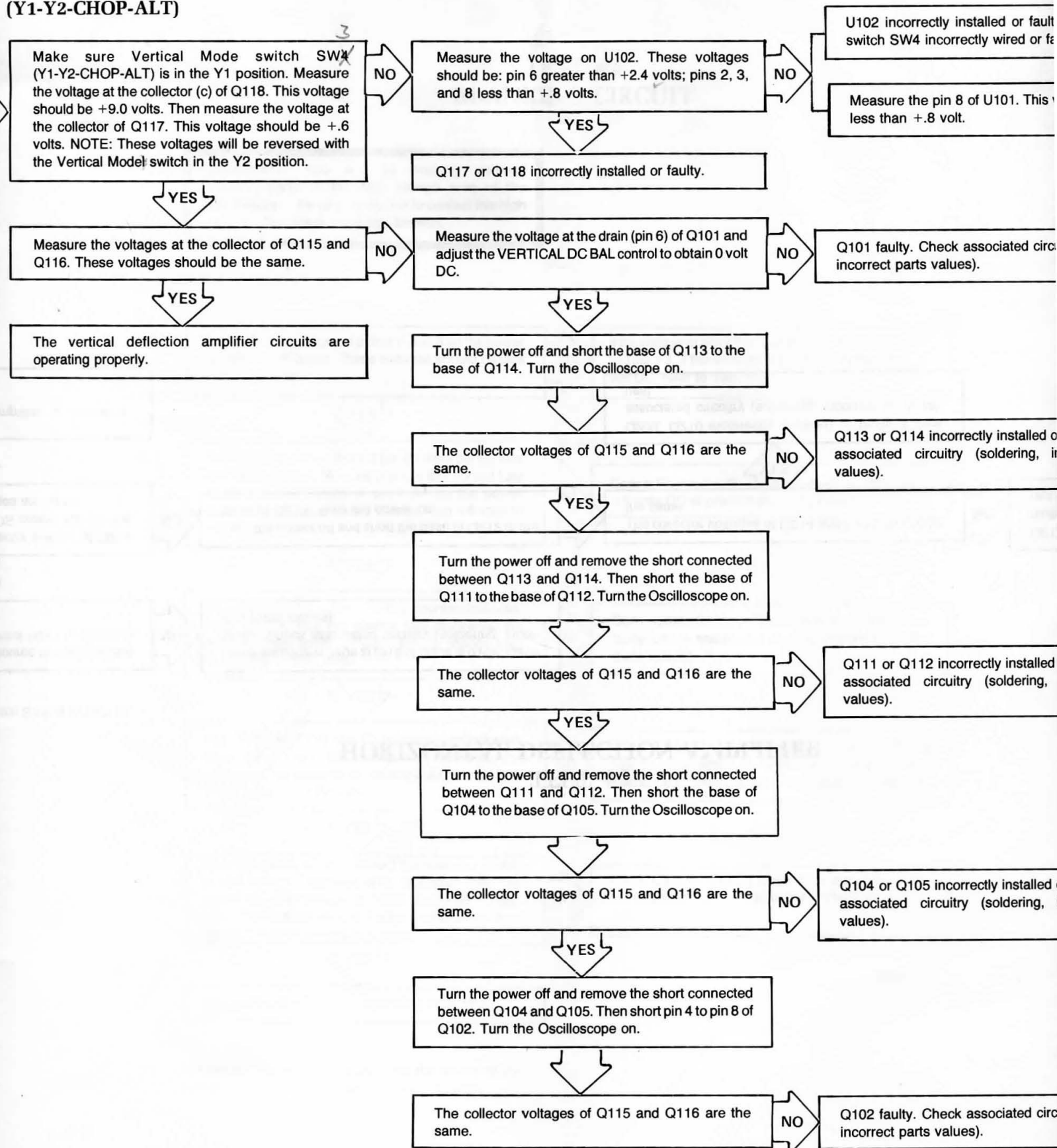
YES

The collector voltages of Q115 and Q116 are the same.

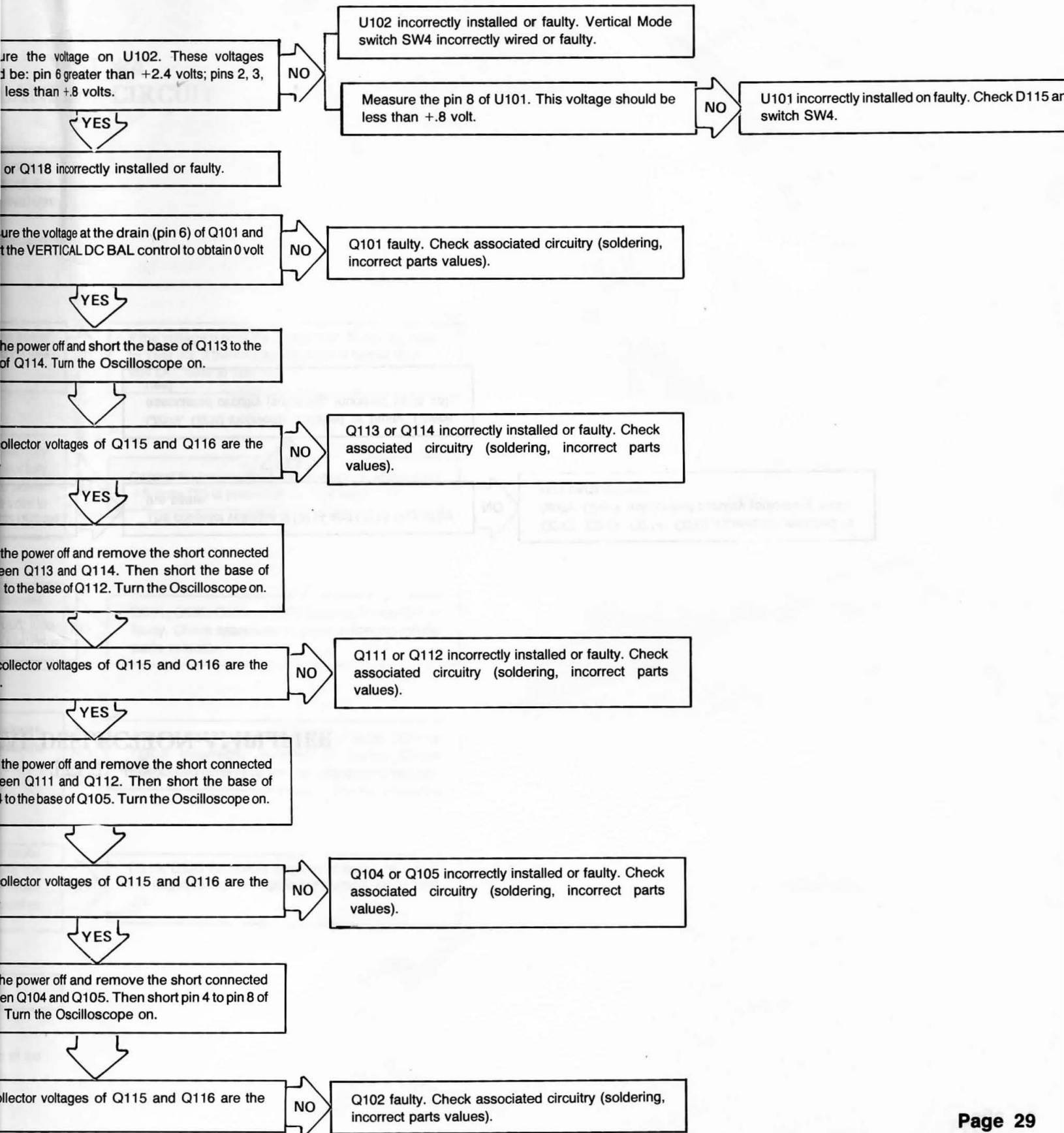
Q118 c +1.2  
117 c +6.0

## TEST #2 VERTICAL DEFLECTION AMPLIFIER

(Y1-Y2-CHOP-ALT)



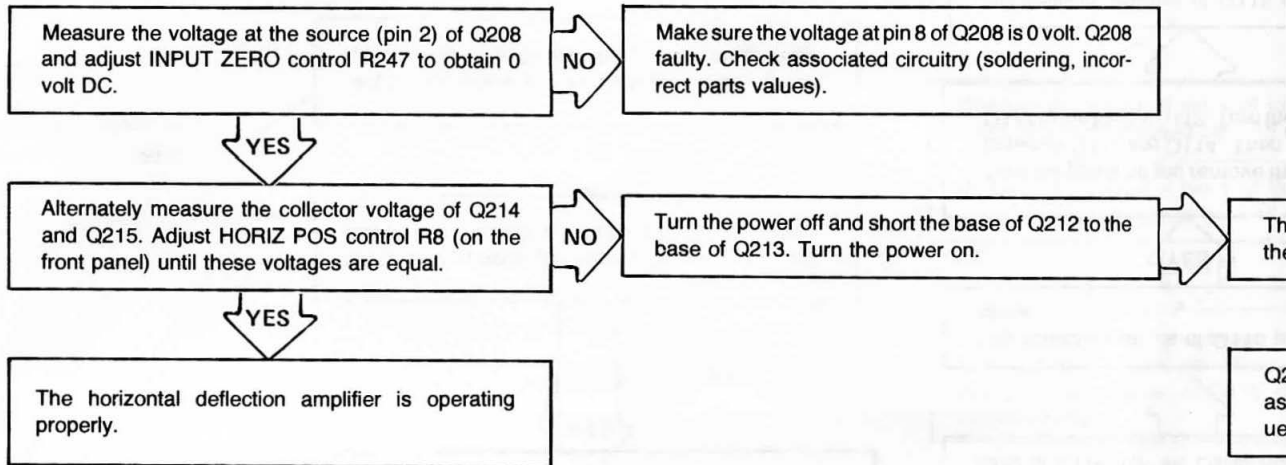
## TEST #2 L DEFLECTION AMPLIFIER



# TEST #3

## HORIZONTAL DEFLECTION

NOTE: Make sure TIME/CM switch SW5 is in EXT IN,  $\times 10$  position.



## TEST #3

# HORIZONTAL DEFLECTION AMPLIFIER

The voltage at pin 8 of Q208 is 0 volt. Q208  
check associated circuitry (soldering, incor-  
rect values).

Turn the power off and short the base of Q212 to the  
ground. Turn the power on.

The collector voltages of Q214 and Q215 should be  
the same.

NO

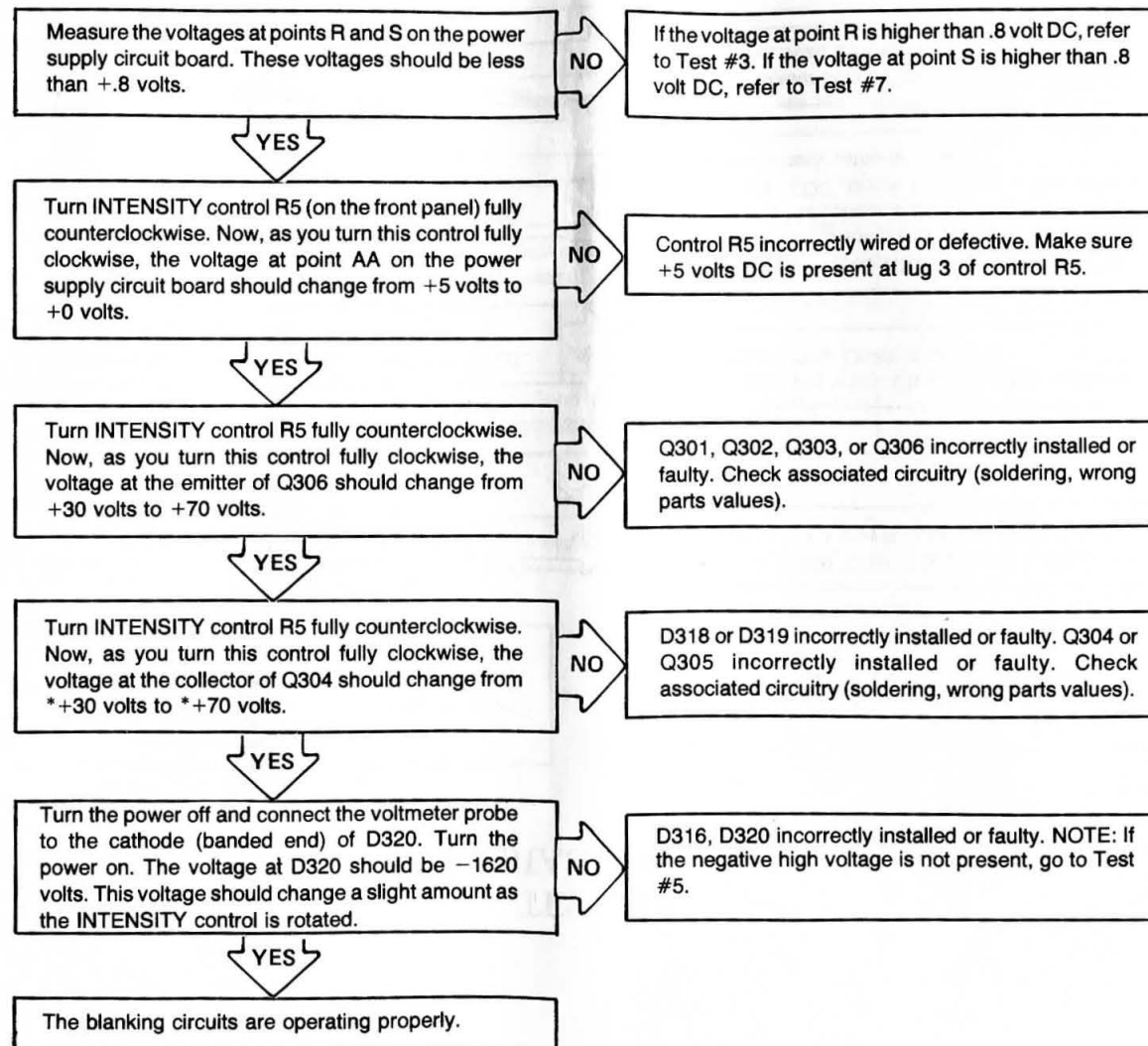
Q212, Q213, Q214, Q215 incorrectly installed or  
faulty. Check associated circuitry (soldering, incor-  
rect parts values).

YES

Q209, Q210 incorrectly installed or faulty. Check  
associated circuitry (soldering, incorrect parts val-  
ues).

## TEST #4 BLANKING CIRCUIT

**WARNING:** You will be making voltage measurements in the high voltage area of the Oscilloscope. Be very careful not to contact this high voltage. See Page 26 of this Booklet.



\*These voltage readings depend on the setting of the INTENSITY BIAS control and can vary 40 volts.

## TEST #5

### CRT BIAS CIRCUITS

#### CAUTION

When you make any of the following tests, first turn the Oscilloscope off. Then connect the voltmeter to the circuit and turn the Oscilloscope back on again.

Check the voltage at the junction of C301 and R301. It should read  $-2000$  VDC.

NO

Check D301, D302, C301, C302, and T1. Check the voltage between A and B. It should be  $360$  VAC.

YES

Check the voltage at the junction of C303 and R301. It should read  $-1650$  VDC.

NO

Check C303 and R301. Check for open or shorted foils. Check D316, D320, and D314.

YES

Check the voltage at AE. It should read  $-1350$  VDC.

NO

If it is lower than  $-1350$  VDC, check D317 and C320. Also check divider string R17, R6, R309, and R310 for open and bad connections. If the voltage is higher than  $-1350$  VDC, check for shorts in the divider string, and check wires and foils.

YES

Check the voltage at point W. It should read  $-1568$  VDC.

NO

Check for solder bridges and incorrect wiring to the CRT socket. Also check C320.

YES

Check the voltage at point Y. It should read  $+95$  VDC. (Adjust it if necessary.)

NO

Check Q307 and associated circuitry.

YES

CRT bias circuits are all operating properly.

## TEST #6 TRIGGER CIRCUITS

Alternately measure the voltage at the emitter (E) of Q205 and Q206 while you adjust TRIG LEVEL control R7 (on the front panel) for identical voltages (about +.7 volt). NOTE: Each voltage should change from a positive value, go through zero, and then go to a negative value as you adjust R7 through its range.

NO

Turn the power off and short the base of Q203 to the base of Q204. Turn the Oscilloscope on.

The emitter voltages of Q205 and Q206 are the same.

NO

Q203, Q204, Q205, or Q206 incorrectly installed or faulty. Check associated circuitry (soldering, incorrect parts values).

YES

Q201 faulty. Check associated circuitry (soldering, incorrect parts values).

Turn the power off and remove the short connected between Q203 and Q204. Turn the Oscilloscope on.

YES

Measure the voltage at pin 3 of U202 as you adjust TRIG LEVEL control R7 through its range. As you adjust the control through its center of rotation, the voltage should change from a logic low ( $< +.8$  volt) to a logic high ( $> +2.4$  volts).

NO

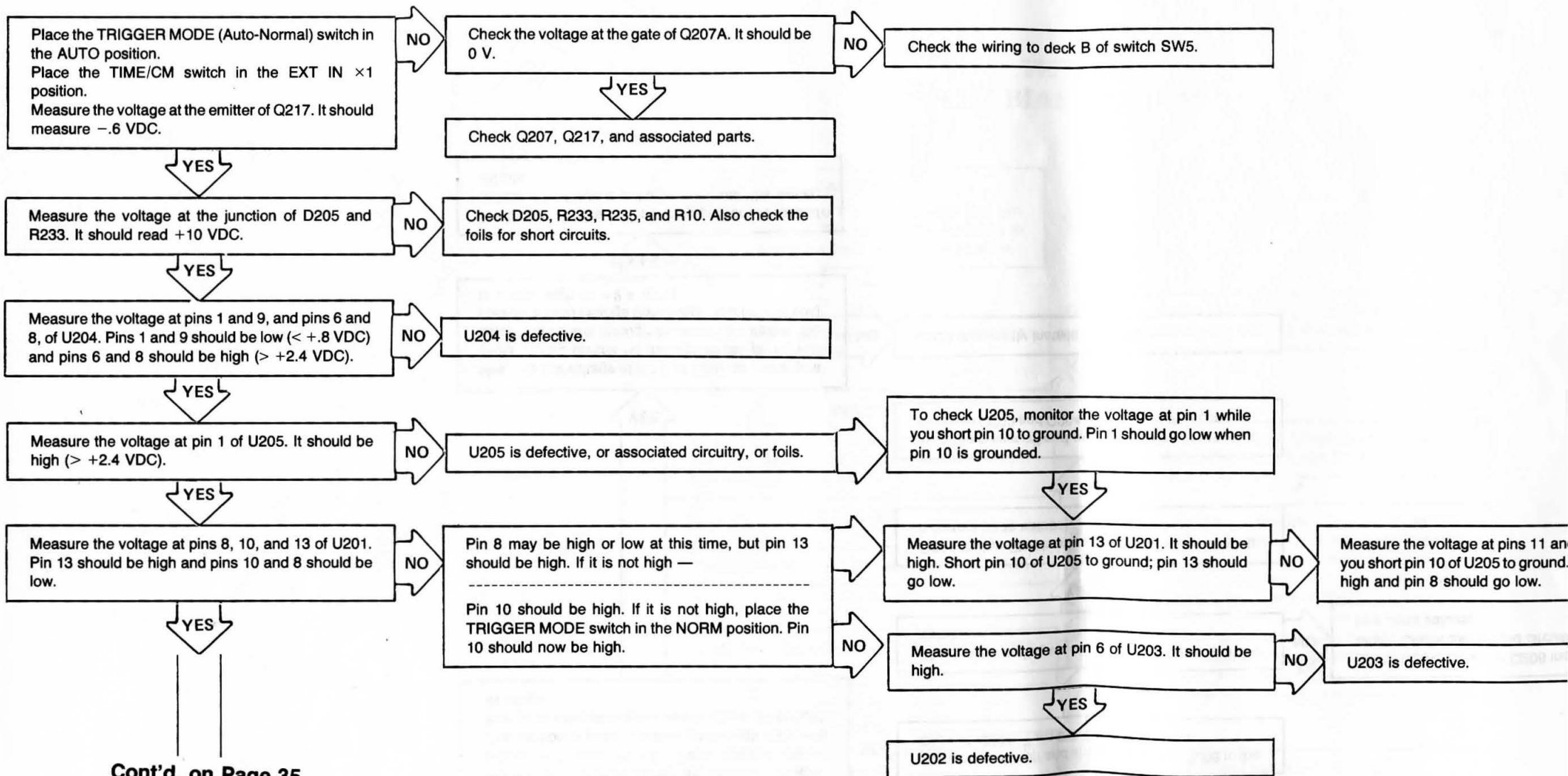
U202 incorrectly installed or faulty.

YES

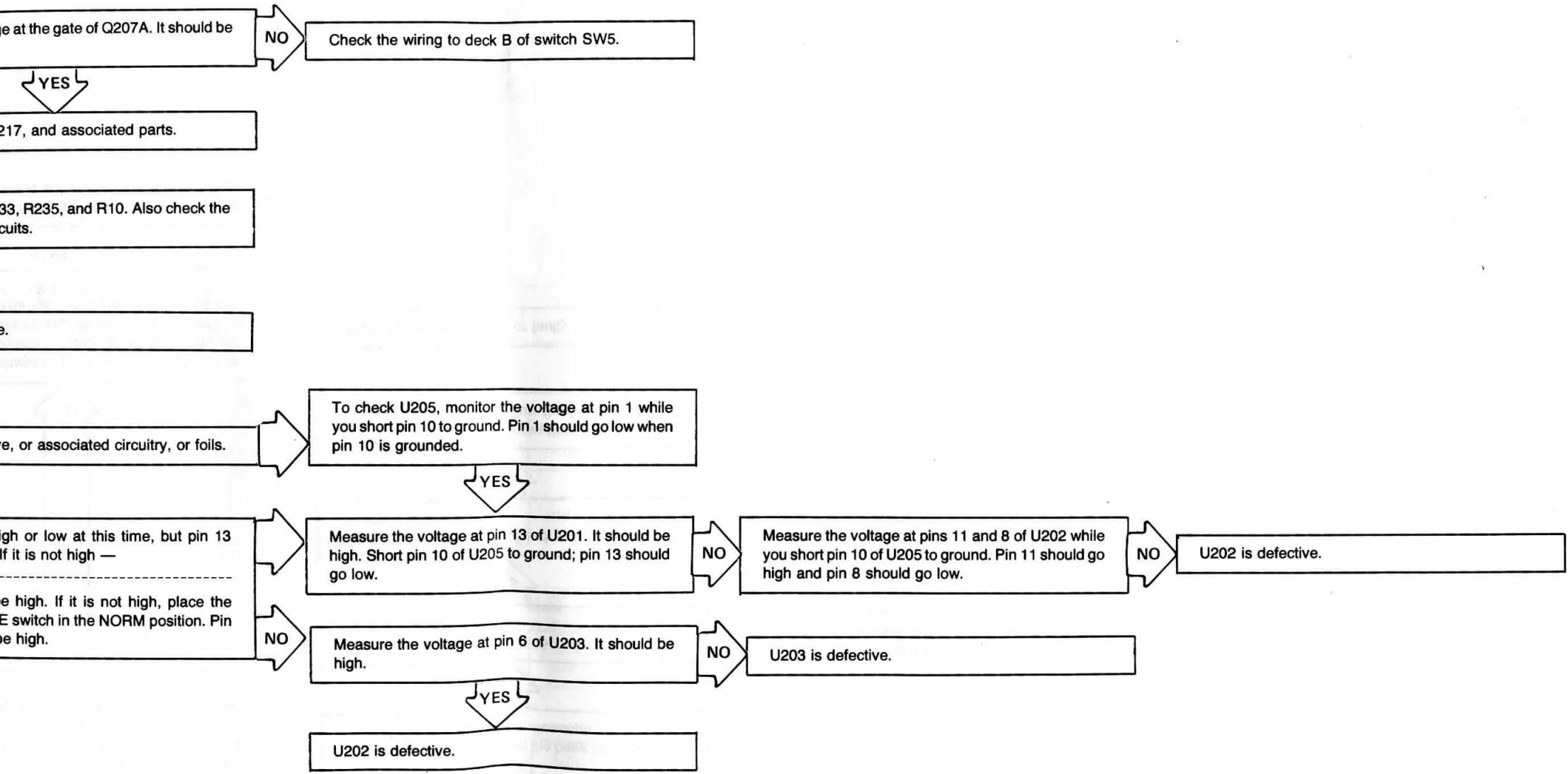
The trigger circuits are operating properly. Proceed to Test #7 if there is still a problem with the sweep circuits.



## TEST #7 SWEEP CIRCUITS

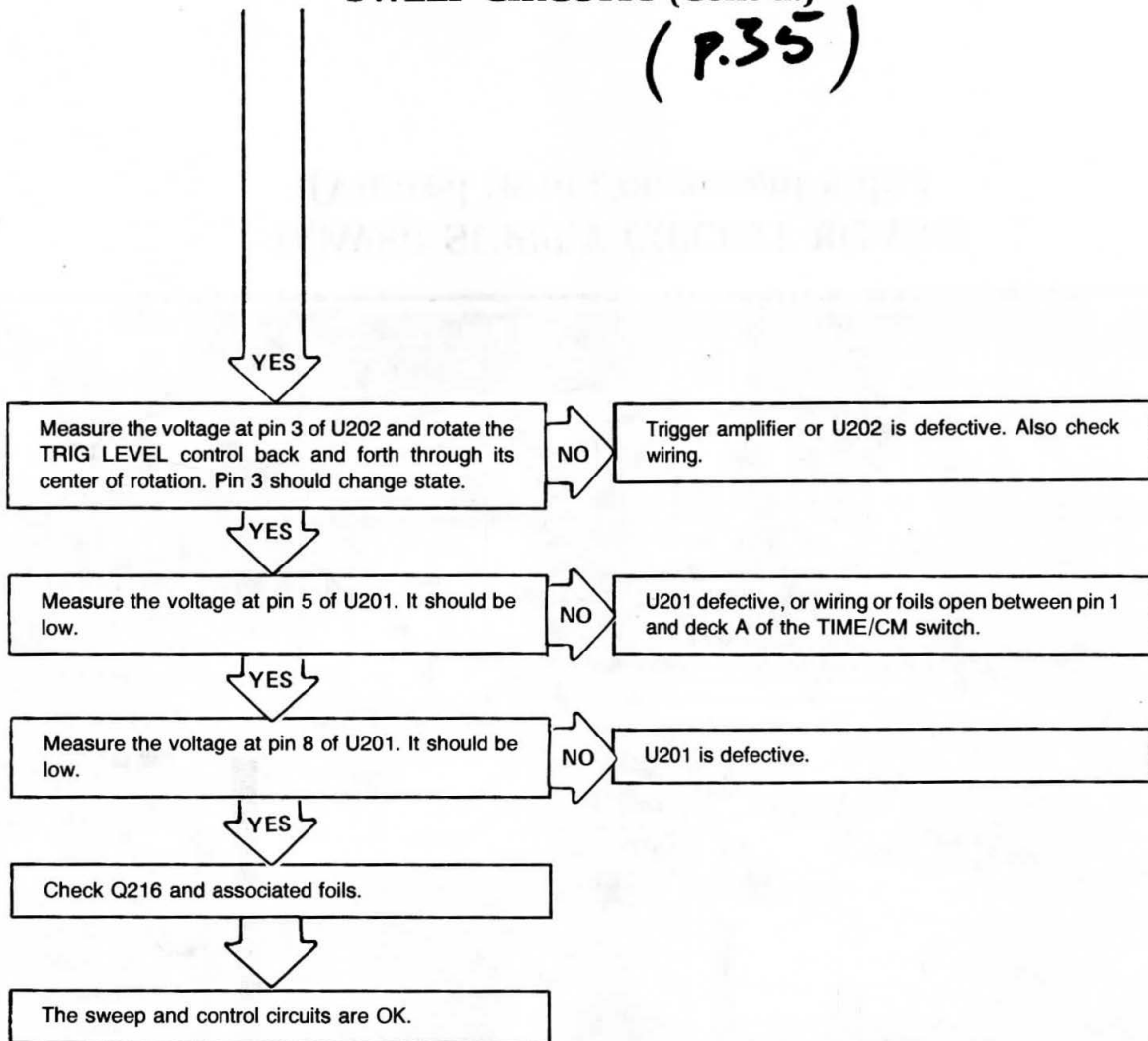


TEST #7  
SWEEP CIRCUITS



**TEST #7**  
**SWEEP CIRCUITS (Cont'd.)**

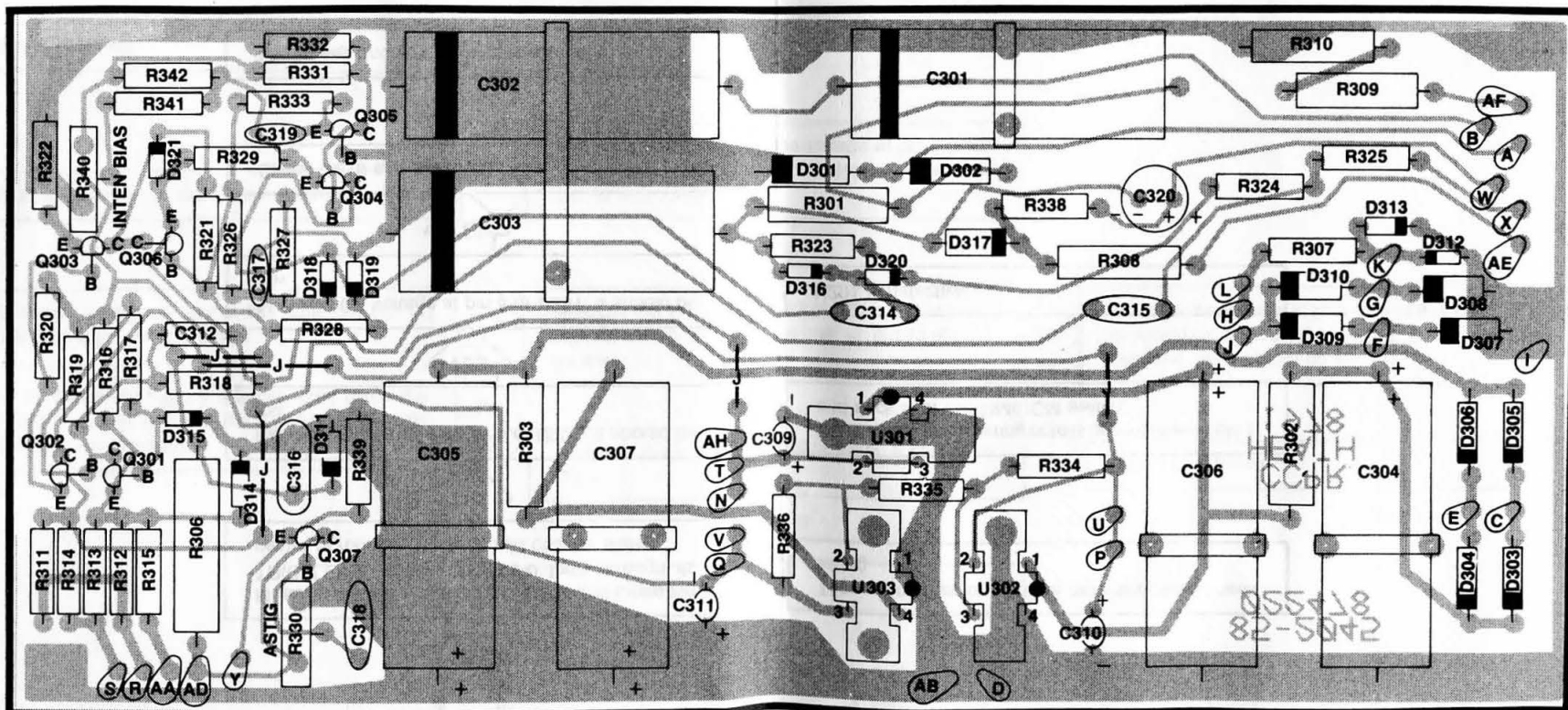
(P.35)



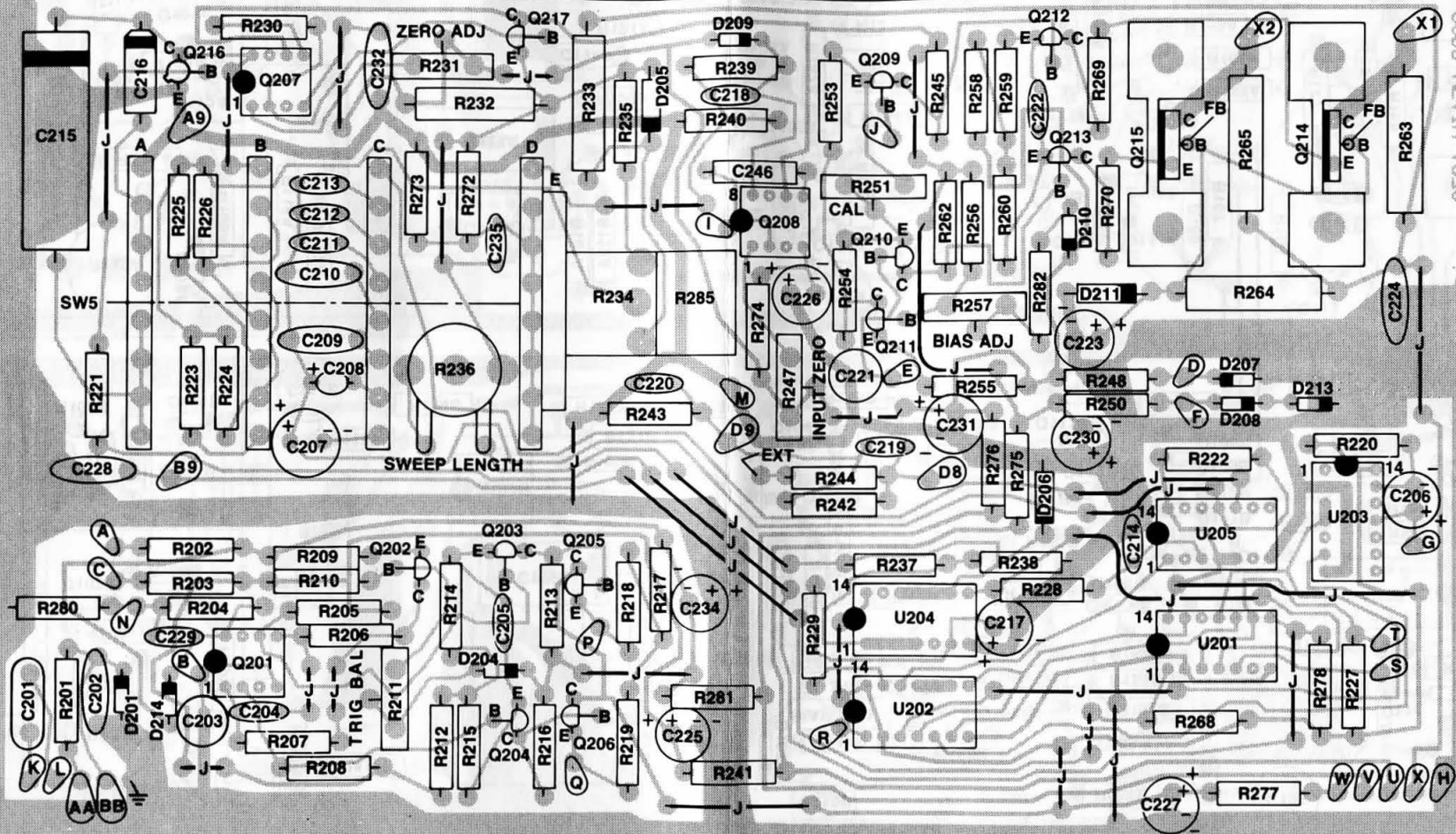
# CIRCUIT BOARD X-RAY VIEWS

NOTE: To find the PART NUMBER of a component for the purpose of ordering a replacement part:

- Find the circuit component number (R5, C3, etc.) on the "X-Ray View."
- Locate this same number in the "Circuit Component Number" column of the "Parts List."
- Adjacent to the circuit component number, you will find the PART NUMBER and DESCRIPTION which must be supplied when you order a replacement part.

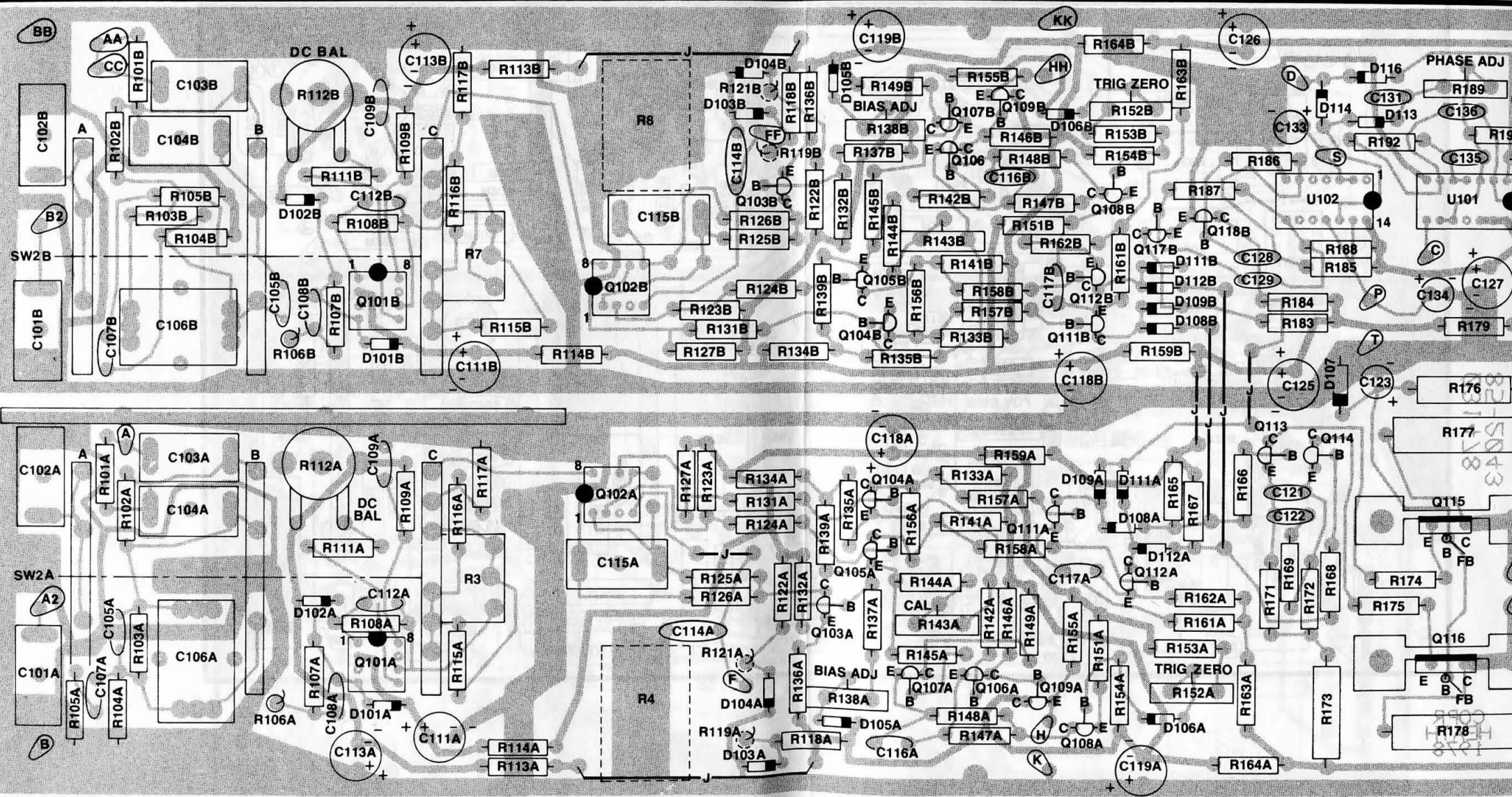


**POWER SUPPLY CIRCUIT BOARD**  
(Viewed from Component side.)

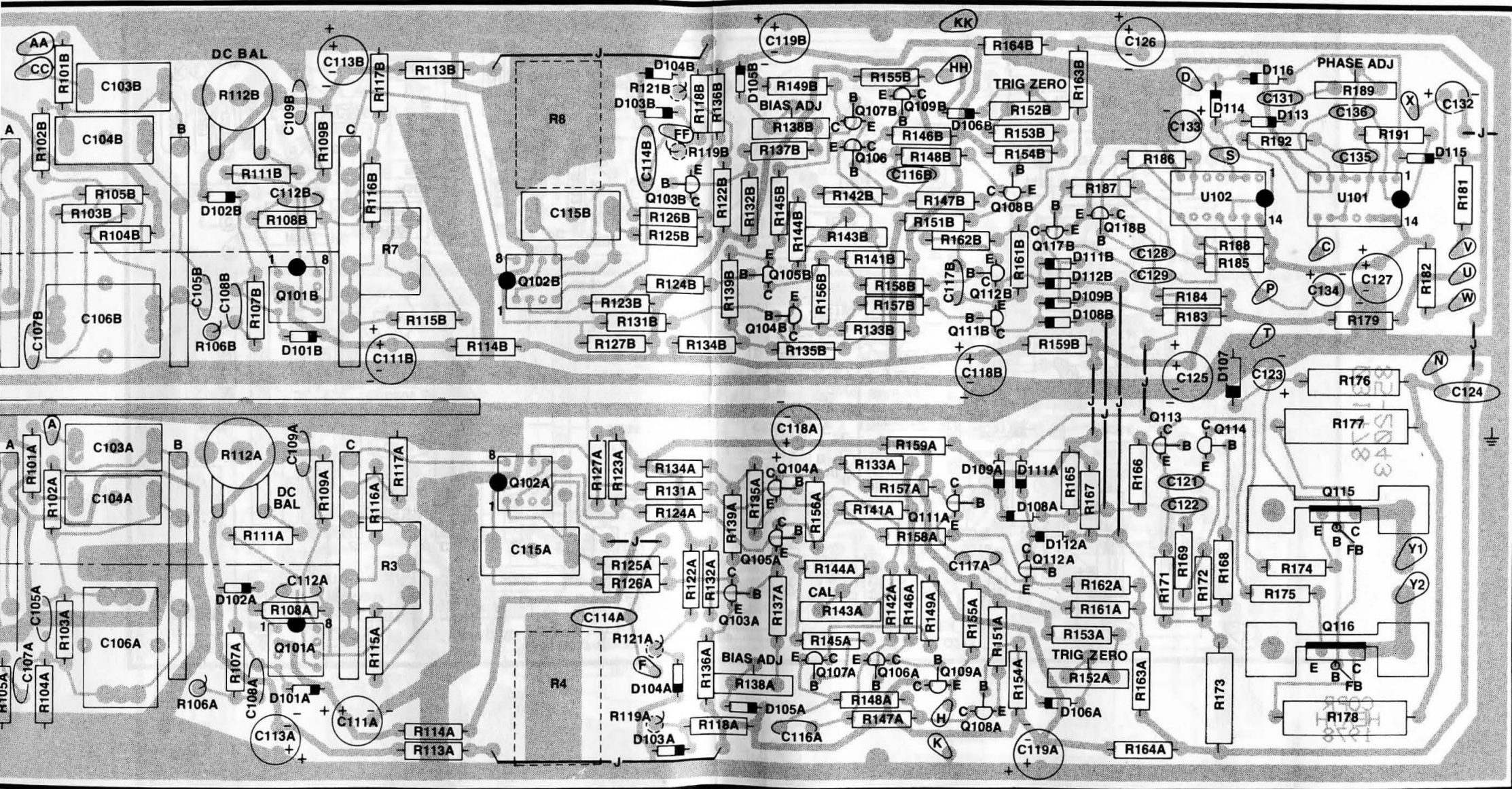


**HORIZONTAL CIRCUIT BOARD**  
(Viewed from component side.)





VERTICAL CIRCUIT BOARD



VERTICAL CIRCUIT BOARD  
(Viewed from component side.)