## WITTENBORG

FB 5100
IN 5100
ES 5100


Service Manual

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## Safety Precautions

The following general safety precautions apply to the operation and maintenance of the vending machine and must be observed. Non-compliance with these instructions could cause the machine to suffer damage which may be irreparable. Wittenborg A/S refuses to accept liability for incorrect handling.

Notes on Safety In this manual, the safty notes (printed in bold type) and the symbol shown below are used to draw your attention to hazards.


The information introduced in this way is of particular importance with regard to your understanding of the machine and how it works.

Study and make sure you fully understand the text of a safety note before moving on to the next section.

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## Safety Notes Summary

- The installation and repair of the machine must be entrusted only to trained service technicians.
- Use only the manufacturer's genuine spare parts.
- Read and make sure you understand the operation instruction of the manuals before you start up the machine.
- Before starting any repairs: Switch off the main switch, unplug the power supply plug and close the water cock.
- Safety devices may not be bridged or put out of function.
- The liquids dispensed by the machine are hot. To avoid the risk of injury by scalding, keep hands and other parts of the body clear of the cup station after pressing a selection button or carrying out a functional test.
- Never reach from underneath into the cup mechanism during a functional test. There is danger of injuries.
- To avoid contact with hot liquids, do not attempt to fill several cups by pressing the Pot selection button (MultiBrew). The machine does not stop immediately when the pot or cup is removed from the cup station after a selection button is pressed. Brewing is completed for the requested quantity, i.e. hot liquid is dispensed.
- If a fault occurs during dispensing and the machine shuts down with the brewer full or partially filled, place a suitable container under the outlet pipe and keep hands and other parts of the body clear of the brewer.
- Never insert the plug into the socket if either is wet and never touch the plug with wet hands.
- The vending machine must be connected to the mains in accordance with all official regulations and local stipulations.
- The vending machine must be connected to earth by the facility's protective conductor and provided with a device for disconnecting the voltage supply.
- Make sure that a clearance, specified in the installation instructions in operator manual, is maintained between the rear of the machine and the wall in order to permit adequate ventilation.
- The vending machine is suitable for indoor use only.


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## RAM circuit

## Note

The VMC circuit board of the machine contains a RAM circuit with an internal battery backup. The RAM circuit can explode if not handled correctly. Do not disassemble, short-circuit, expose to water or to flame or temperatures in excess of $100^{\circ} \mathrm{C}$. Return discharged RAM circuits to the supplier.

## Purpose of the Manual

This manual is intended for service technicians who have gone through Wittenborg's product training courses. These are the only people who may install and repair the vending machine.

The instructions in this manual are applicable to more than one version of the machine. Consequently, you may find references to facilities not fitted on the machine.

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Chapter 1

## Product presentation

Overview

- Identifying individual parts
- Examples of selection modules
- Inside view of machine
- Selection module
- Payment panel
- Selection panel
- Multi-brew panel
- Choices for drink dispensing
- Data retrieval and/or programming
- Maintenance and care
- Opening the machine door
- Quick key


## Identifying individual parts

## Machine front

This is the fresh brew version:


## Identifying individual parts

## Machine front

This is the instant version:


Identifying individual parts

Machine front
ES:


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## Examples of selection modules

Overview
Coin


## Inside view of machine

Components of
the cabinet


Components of IN the cabinet


## Components of ES the cabinet



Components of the door


## Selection module

Introduction

Description

The selection module is your means of communication with the vending machine. Through this module, you can communicate your choice of drink and your means of payment.

On the right hand side of the machine front, the selection module is situated. The selection module consists of:

- Payment panel
- Selection panel
- Multi-brew panel
- Emergency stop button for multi brew function
- Optical interface for data output


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Illustrations
The illustrations below show the selection module and its components:


## Payment panel

Description

Illustrations
Below you see illustrations of the Payment Panel and its components:


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## Functions

The table below describes the functions of the Payment Panel:

| Part | Function <br> Customer Information <br> Display | Shows <br> - <br> the price of the selected drink, or <br> the value of your inserted card, or <br> - <br> the amount of money you have inserted in coins <br> and, shows the customer different predefined infor- <br> mation texts. |
| :--- | :--- | :--- |
| Card Insert | The slot into which you insert your card in order to: <br> pay for the selected drink with card |  |

## Selection panel

Introduction

Pre-selection

Selection

Remember

The Selection Panel is where you make your choice among the vending machine beverages presented on the buttons on the Selection Panel.

There are two different choice operations offered through the Selection Panel

- Pre-selection
- Selection

Pre-selection is an act which results in a modification of a drink. When you press a Pre-selection Button, a drink is not dispensed.

Selection is an act which results directly in the dispensing of a drink when you press a Selection Button.

In order to modify a beverage, you must always remember to press a Preselection Button before you press a Selection Button!

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## Example

If you want a cup of coffee of maximum strength with extra whitener, follow these steps:

| Step | Action |  |
| :---: | :---: | :---: |
| 1. | Place a cup on the cup platform. |  |
| 2. | Insert coins in coin slot: <br> or card in card slot: | Coin Slot <br> Card Slot |
| 3. | Press the Pre-selection Button for whitener |  |


| Step | Action |
| :--- | :--- |
| 4. | Press the Pre-selection Button for strength |
|  |  |
| 5. | Press the Selection Button for coffee with whitener |
| 6. | Take away your cup of coffee dispensed. |

Description
The Selection Panel consists of:

- Pre-selection Buttons
- Selection Buttons

The Selection Panel is situated in the middle of the Selection Module.

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Illustration
Illustration of different Selection Panels:


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Pre-selection but- This table describes the functions of the Pre-selection Buttons: tons


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Note: There is a 10 sec . time-out on Pre-selection Buttons.

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Selection Buttons
The Selection Buttons are grouped below the Pre-selection Buttons. The number of Selection Buttons varies along with the number of beverages with or without sugar or whitener.

The function of each Selection Button is clearly illustrated by means of an icon on every button.

## Example

Next you see different Selection Buttons and their functions:


Price Labels
There are Price Label situated above every Selection Button, or group of Selection Buttons. On these labels, the individual prices of the drinks in question are shown.

## WITTENBOR

## Multi-brew panel

Introduction

The main function of the Multi-brew Panel is to offer the multi-brew option. This selection gives you the opportunity to have more than one drink dispensed at a time. In other words, you can buy eg a pot of coffee for a group of people in only one procedure.

Description
The Multi-brew Panel consists of the following parts:

- Multi-brew Button
- Discount Lock

This panel is situated at the bottom of the Selection Module.

Illustration
This is an illustration of the Multi-brew Panel:


These are the parts and functions of the Multi-brew Panel.

| Part | Function |
| :--- | :--- |
| Display | The display shows the preset number of cups to be dis- <br> pensed in the pot. <br> The number in the display steps up one number each <br> time the Multi-brew Button is pushed (max. 15 dispens- <br> ings - after 15 the counter returns to 1) <br> The number at the display steps down one number each <br> time a cup is dispensed. |
| Miscount Lock | Pre-selection button; that is, before you push a Selection <br> Button, you press the Multi-brew Button the number of <br> times that you want dispensings in the pot. |
| The keyhole for the Discount key. |  |
| OnenWhen the key is in the lock, beverages, both Multi-brew <br> and single vend, are dispensed at a preset discount <br> (0-100). |  |

## WITTENBOAG

Multi-brew

Procedure

There are two different ways in which you can perform a multi-brew vend:

1. With the use of a discount key.
2. Without the use of a discount key, i.e. payment is done with card or coins.

Follow this procedure to multi-brew:

| Step | Action | Machine Reaction |
| :---: | :---: | :---: |
| 1. | Insert the key in the Discount Lock and turn clockwise. | The rebate function is activated. |
| 2. | Swing cup platform out. |  |
| 3. | Place pot on pot platform. |  |
| 4. | Press the Multi-brew Button the number of times you want cups in the pot. | The display shows the preset number of dispensings and then steps up one number each time the button is pressed. |
| 5. | Select drink by pressing the Selection Button. | The display steps back one number after each dispensing |
| 6. | Remove the pot when the drinks have been dispensed. |  |
| 7. | Swing cup platform back. |  |

## WITTENBO日G

| Step | Action | Machine Reaction |
| :--- | :--- | :--- |
| 8. | Turn and remove the key to close the rebate <br> function. |  |

Notes

- If you suddenly need to interrupt the multi-brew in progress, simply press the emergency stop button.

- The machine will not register a pot made of glass, therefore it should not be used.
NB. If the cup sensor is deactivated a glass pot can be used.


## Choices for drink dispensing

Who?

Hot water

The service technician can program the choices for drink dispensing.

- Continuous dispensing

Hot water dispensing is done continuously and uninterrupted as long as the corresponding button is pressed (only possible as a dispensing free of charge into your own cup)

- Portioned dispensing (see below)

Dispensing is done in portions (the portions can be programmed by the service technician) when pressing the corresponding button.

Drinks:
(Espresso-, freshly brewed and instant drinks)

Portion sizes Up to 330 ml (can be programmed)

Multi-brew

Pot dispensing max. 15 cups

## WITTENBRG

## Data retrieval and/or programming

Data output

Data can be retrieved from the machine by using

- service mode (programming mode) of the machine using the selection buttons of the selection panel (audit and settings data can be read out)
- PC or terminal (plug connection to P12 on VMC only in VIDTS format) (settings data can be read out)
- hand-held terminal (data carrier) using a PDC in connection with the MID kit, this connection is available via the optical interface on the outside of the door (audit data can be read out)


## Data input

Data can be programmed into the machine by using

- service mode (programming mode) of the machine using the selection buttons of the selection panel (settings data can be read in)
- PC or terminal (plug connection to P12 on VMC only in VIDTS format) (settings data can be read in)

Chapter 2

## Installation manual

Overview

- Installation of the vending machine
- Connections


## Installation of the vending machine



Only trained service technicians should carry through the installation of the vending machine!

## Mounting

| Step | Action |
| :---: | :---: |
| 1. | Unpack the vending machine and check it for damage. |
| 2. | Set the machine up. Adjust the horizontal and vertical position by means of the base setting screws. |
| 3. | Open the door. |
| 4. | Remove the instant canisters and the dosing system. |
| 5. | Remove the mounting kits. |
| 6. | Unpack the instant ingredient canisters. |
| 7. | Fill the FB canister or the ES coffee bean canister. |
| 8. | Fill the instant ingredient canisters. |
| 9. | Unpack the waste bucket and place in position. |
| 10. | - Remove the colour panel: Open door, loosen upper and lower screws, and lift off colour panel. <br> - Slide the "button panel" with the price label to the side. <br> - Remove the price label from the "button panel". Enter the prices according to the requirement of the customer on the label by blackening the bars that are not needed. <br> - Reinsert the price label into the guides of the "button panel" (do not lose the transparent cover for the price label). <br> - Slide the "button panel" with the price label into the appropriate guides in the selection panel. <br> - Lift on the colour panel again and retighten screws. |

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## Connections

Power supply

Electrical installation

Positioning Position the vending machine. Adjust the horizontal and vertical position.
In order to ensure correct ventilation, a distance of 40 mm is required from the rear side of the machine to the wall.

Ambient temperature: $5^{\circ} \mathrm{C}$ to $32^{\circ} \mathrm{C}$

Dimensional drawing

Overflow water

Water supply

This drawing shows the requisite clearances:


The vending machine requires no connection to outlet or drain (automatically controlled drip tray installed).

The vending machine must be connected to a drinking water supply.


Minimum dynamic pressure must be 0.8 bar . Maximum static pressure must not exceed 10 bar. At a higher pressure (also periodically) a reduction valve must be mounted in the water pipe.

Only UK: The vending machine is fitted with flexible pipe terminating in 1/4 BSP female fitting. By means of the adapter supplied connection should be made to 15 mm copper pipe controlled by a stop cock which must be easily accessible.

Other countries: The vending machine is fitted with a connecting hose terminating in $3 / 4$ " $-3 / 8^{\prime \prime}$ reducing nipple. Connection should be made to an inlet terminating in a $3 / 8$ " P.Thr.id.

For safety reasons install a water stop valve.

## WITTENBOR

Data of the water tank (FB/IN)

The data of the FB/IN water tank is listed in the table below:

| Description | Data |
| :--- | :--- |
| Capacity | 3.5 I |
| Heating capacity: <br> standard | $2700 \mathrm{~W} / 230 \mathrm{~V}$ (Europe) |
| Heating capacity: <br> optional (for max. 10 A load) | $2000 \mathrm{~W} / 230 \mathrm{~V}$ |
| Valves | $24 \mathrm{VDC}-\mathrm{NW} 8$ |
| Inlet valves | 24 VDC |
| Boil over sensor: <br> Triggering temperature: | $80^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ |
| Water tank temperature sensor: <br> Default setting: | $96^{\circ} \mathrm{C} \pm 1.5^{\circ} \mathrm{C}$ |

Setting to work
Follow the steps below to set the machine to work:

| Step | Action |
| :--- | :--- |
| 1. | Ensure that the water cock has been opened and that the machine has <br> been turned on at the main switch. |
| 2. | Check all safety elements: |
|  | - Open the door - no brewer dispensing <br> possible <br> Close the door - brewer dispensing <br> possible <br> Check the water level sensor in the <br> drip tray |
| 3. | Make sure that there are no leaks. <br> Open the door and check the machine for moisture. |
| 4. | Check the manufacturer's settings. <br> Program the machine as required by the customer. |
| 5. | Adjust cup platform to ensure that the cup sensor can detect the placement <br> of a cup. |
| ES only: Depending on the cup size, the oblique ES coffee outlet as well as |  |
| the height of the cup platform have to be adjusted to ensure the correct dis- |  |
| pensing into the cup. |  |$|$| If necessary adjust the machine type (adjustment of the general machine |
| :--- |
| configuration). |

Chapter 3

## Technical data

Overview

- Technical data


## Technical data

Introduction
In this section you will find technical data about the machine. The information is structured as follows:

- dimensions
- weight
- drinking water
- electrical connection
- installation conditions
- ambient conditions
- storing temperature
- ambient temperature
- relative humidity
- water tank capacity
- drip tray capacity
- waste bucket capacity

Dimensions



## Weight

Drinking water

Basic machine version (without ingredients):

- FB: 62 kg
- IN: 64 kg
- ES: 68 kg

Connection by a special hose (length: 1 m )
$3 / 4$ " connecting piece (an adaptor is available)
0.8 bar min. water pressure (dynamic)

10 bar max. water pressure (static)

## Illustration



| Electrical connection | $230 \mathrm{~V} \mathrm{AC}+10 \% /-15 \%, 50 \mathrm{~Hz}$ <br> Power consumption - FB/IN: <br> Small heating element, without cold unit: <br> Max. 2300 W <br> Small heating element, with cold unit: <br> Max. 2600 W <br> Large heating element, without cold unit: <br> Max. 3000 W <br> Large heating element, with cold unit: <br> Max. 3300 W <br> Power consumption - ES: <br> Standard heating element, without cold unit: Max. 2300 W |
| :---: | :---: |
| Installation conditions | Up to 2000 m above MSL (mean sea level), when installing the vending machine at higher altitudes it must be changed over by a service technician. |
| Ambient conditions | The vending machine is designed for indoor use only (IP 20). |
| Storing temperature | $1^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ |
| Ambient temperature | $5^{\circ} \mathrm{C}$ to $32^{\circ} \mathrm{C}$ |
| Relative humidity | max. $80 \%$ at $32^{\circ} \mathrm{C}$ |

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## FB

| Ingredient | Quantity | Weight | Portions |
| :--- | :--- | :--- | :--- |
| FB coffee | approx. 4.4 I | approx. 1.6 kg | approx. $140-240$ |
| Sugar | approx. 3.0 I | approx. 2.7 kg | approx. 450 |
| Whitener | approx. 3.0 I | approx. 1.6 kg | approx. 350 |
| Chocolate | approx. 3.0 I | approx. 1.6 kg | approx. 80 |
| Instant coffee | approx. 3.0 I | approx. 0.5 kg | approx. 275 |

IN

| Ingredient | Quantity | Weight | Portions |
| :--- | :--- | :--- | :--- |
| IN coffee | approx. 3.0 I | approx. 0.5 kg | approx. 275 |
| Sugar | approx. 3.0 I | approx. 2.7 kg | approx. 450 |
| Whitener | approx. 3.0 I | approx. 1.6 kg | approx. 350 |
| Chocolate | approx. 3.0 I <br> approx. 6.0 I | approx. 1.6 kg <br> approx. 3.2 kg | approx. 80 <br> approx. 160 |

ES

| Ingredient | Quantity | Weight | Portions |
| :--- | :--- | :--- | :--- |
| ES coffee beans | approx. 4.4 I | approx. 1.5 kg | approx. 200 |
| Sugar | approx. 3.0 I | approx. 2.7 kg | approx. 450 |
| Whitener | approx. 3.0 I | approx. 1.6 kg | approx. 350 |
| Chocolate | approx. 3.0 I | approx. 1.6 kg | approx. 80 |
| Instant coffee | approx. 3.0 I | approx. 0.5 kg | approx. 275 |

Water tank capacities

Waste capacities

FB/IN water tank:
Approx. 3.51
ES water tank:
Approx. 0.81

FB/IN/ES drip tray:
Approx. 11
FB/IN waste bucket:
Approx. 6.51
ES waste bucket:
Approx. 100 portions

Chapter 4

## WITTENBORG

## Door parts

Overview
In this section you will find the following information about the door:

- Components of the door - FB
- Components of the door - IN
- Dismounting the door cover
- Dismounting the colour panel
- Replacing the fluorescent tube (IN)
- Replacing the poster (IN)

Components of the door

Parts
FB


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## List of items

| FB |
| :--- |
| Parts  <br> 1. Colour panel <br> 2. Coin insert <br> 3. Coin return motor <br> 4. Card reader <br> 5. Cover, top with adhesive tape <br> 6. Outer housing for FB canister <br> 7. Cover <br> 8. Trim bracket <br> 9. Door lock <br> 10. Cup sensor <br> 11. Cover for inspection hole <br> 12. Protective cover, dispensing area <br> 13. Inner housing, dispensing area <br> 14. Pot platform <br> 15. Pot platform guide <br> 16. Door cover <br> 17. Cup platform <br> 18. Coin chute <br> 19. Cash box <br> 20. Door switch <br> 21. Coin mechanism <br> 22. Reinforcement panel, SPC print board <br> 23. SPC print board <br> 24. Display <br> 25. Selection panel, operating unit <br>   |

## Note

If installed with a payment system, the machine is installed with either the coin mechanism (and other coin components) or the card reader.

Components of the door

Parts
IN


## WITTENBORG

## List of items

| IN |
| :--- |
| Parts  <br> 1. Colour panel <br> 2. Coin insert <br> 3. Coin return motor <br> 4. Card reader <br> 5. Fluorescent tube <br> 6. Diffusor plate <br> 7. Cover <br> 8. Trim bracket <br> 9. Door lock <br> 10. Cup sensor <br> 11. Glass for advertising panel <br> 12. Protective cover, dispensing area <br> 13. Inner housing, dispensing area <br> 14. Pot platform <br> 15. Pot platform guide <br> 16. Door cover <br> 17. Cup platform <br> 18. Coin chute <br> 19. Cash box <br> 20. Door switch <br> 21. Coin mechanism <br> 22. Reinforcement panel, SPC print board <br> 23. SPC print board <br> 24. Display <br> 25. Selection panel, operating unit <br> 26. Lid for advertising panel <br>   |

## Dismounting the door cover

Procedure
Follow this procedure to dismount the door cover:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door. |  |
| 2. | Turn off the machine (main switch), unplug the power supply plug and <br> close the water cock. |  |
| 3. | Remove cash box (key) (1). <br> Remove 2 screws (2). |  |
| 4. | Dismount door cover by gently pulling forwards. |  |

## WITTENBAG

## Dismounting the colour panel

Procedure
Follow this procedure to dismount the colour panel:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the door, turn off the machine (main switch), unplug the power <br> supply plug and close the water cock. |  |
| 2. | Dismount door cover (1). |  |
| 3. | Loosen the thumbscrews <br> (2). |  |
| 4. | Pull the colour panel (3) <br> forwards on the front side <br> of the door. |  |

## WITTEMBO日G

## Replacing the fluorescent tube (IN)

Replacement
The procedure for replacing the fluorescent tube is as follows:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the door, turn off the machine (main switch), unplug the power <br> supply plug and close the water cock. <br> Loosen screw on the inside of <br> the door. |  |
| 3. | Remove the lid. |  |
| 4. | Remove the advertising panel <br> by pushing it upwards. |  |
|  |  |  |
| 5. | Take hold of fluorescent tube and turn it $90^{\circ}$ until poles are free in <br> grooves and remove it. |  |
| Mount new fluorescent tube. |  |  |
| 7. | Relocate parts in reverse order. |  |

## WITTENBAG

## Replacing the poster (IN)

Replacement
The procedure for replacing the poster is as follows:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the door, turn off the machine (main switch), unplug the power <br> supply plug and close the water cock. <br> Loosen screw on the inside of <br> the door. |  |
| 2. | Remove lid. |  |
| 3. | Remove the poster by <br> pushing it upwards without <br> removing the outer plastic <br> cover and inner cover. |  |
| 4. | Insert new poster by pushing it downwards between the outer plastic <br> cover and the inner cover. |  |
| 6. | Remount the lid. |  |
| 5. |  |  |

Chapter 5

## Dispensing area

## Overview

In this section you will find the following information about the dispensing area:

- Components of the dispensing area - FB
- Components of the dispensing area - IN
- Dismounting the cup sensor
- Dismounting the cup platform
- Dismounting the door lock

Components of the dispensing area

Parts
FB:


## WITTENBORG

## List of items

| FB: |
| :--- |
| Parts  <br> 1. Cover, top with adhesive tape <br> 2. Screw, for trim bracket <br> 3. Trim bracket <br> 4. Outer housing <br> 5. Lock <br> 6. Door elevator <br> 7. Pot platform <br> 8. Pot platform guide <br> 9. Cup sensor <br> 10. Pivot bracket <br> 11. Arm for cup platform <br> 12. Cup platform <br> 13. Inner housing, dispensing area <br> 14. Protective cover, dispensing area <br> 15. Cover for inspection hole <br> 16. Cover |

## WITTEMBo日G

Components of the dispensing area

Parts
IN:


## WITTENBORG

## List of items

| IN: |
| :--- |
| Parts  <br> 1. Fluorescent tube <br> 2. Screw, for trim bracket <br> 3. Trim bracket <br> 4. Diffusor plate <br> 5. Lock <br> 6. Door elevator <br> 7. Pot platform <br> 8. Pot platform guide <br> 9. Cup sensor <br> 10. Pivot bracket <br> 11. Arm for cup platform <br> 12. Cup platform <br> 13. Inner housing, dispensing area <br> 14. Protective cover, dispensing area <br> 15. Glass for advertising panel <br> 16. Cover <br> 17. Cup Guide <br>   |

## WITTENBOAG

## Dismounting the cup sensor

Procedure
Follow this procedure to dismount the cup sensor:

| Step | Action |
| :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the power <br> supply plug and close the water cock. |
| 2. | Dismount the cover (3) by loosening the screw (4) |
| 3. | Remove the pot platform (6) |
| 4. | Dismount the delivery area inner cover (7) |
| 5. | Dismount the trim bracket (2) by loosening the screws (1) at the top and <br> bottom |
| 6. | Dismount the cup sensor (5) |

## WITTENBAG

## Dismounting the cup platform

Procedure
Follow this procedure to dismount the cup platform:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the <br> power supply plug and close the water cock. |  |
| 2. | Remove the O-ring (1). |  |
| 3. | Pull the arm for cup platform <br> down (2). |  |
| 4. | Remove 2 screws (3). |  |
| 5. | Remove the complete cup <br> platform. |  |

## Dismounting the door lock

Procedure
Follow this procedure to dismount the door lock:


Chapter 6

## WITTENBORG

## Selection module

Overview
In this section you will find the following information about the selection module:

- Components of the selection module - card version
- Components of the selection module - coin version
- Dismounting the coin module
- Dismounting the card reader
- Dismounting the SPC circuit board
- Dismounting the info display
- Adjusting the optical sensor for the transparency of the cups
- Adjusting the display light

Components of the selection module

Card version


## WITTENBOR

## List of items

| Parts |  |
| :--- | :--- |
| 1. | Colour panel |
| 2. | Info display cover |
| 3. | Card slot and card return button |
| 4. | Blank panel |
| 5. | Preselector button row |
| 6. | Info display: in the vending mode it shows all data concerning sales and <br> malfunctions, in the service mode it shows all programming and setting <br> data |
| 7. | Direct selector button rows 1-4 |
| 8. | Direct selector button extension row |
| 9. | Multibrew / Key |
| 10. | Emergency stop button |
| 11. | Blank panel |
| 12. | Wittenborg Logo / Optical interface |
| 13. | SPC circuit board |
| 14. | Insulation foil for SPC |
| 15. | Reinforcement plate, SPC circuit board |
| 16. | Door frame |
| 17. | Card reader |
| 18. | Door cover |
| 19. | Cover plate for cash box |

Components of the selection module

Coin version


## WITTENBOR

## List of items

| Parts |  |
| :--- | :--- |
| 1. | Colour panel |
| 2. | Info display cover |
| 3. | Coin slot and coin return button |
| 4. | Blank panel |
| 5. | Preselector button row |
| 6. | Info display: in the vending mode it shows all data concerning sales and <br> malfunctions, in the service mode it shows all programming and setting <br> data |
| 7. | Direct selector button rows 1-4 |
| 8. | Direct selector button extension row |
| 9. | Multibrew / Key |
| 10. | Emergency stop button |
| 11. | Coin return cup |
| 12. | Wittenborg logo |
| 13. | SPC circuit board |
| 14. | Insulation foil for SPC |
| 15. | Reinforcement plate, SPC circuit board |
| 16. | Door frame |
| 17. | Coin return mechanism |
| 18. | Coin insert |
| 19. | Coin mechanism |
| 20. | Door cover |
| 21. | Coin chute |
| 22. | Cash box |
|  |  |

## Dismounting the coin module

Procedure
Follow this procedure to dismount the coin module:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove the cover of the coin module. |  |
| 2. | Open the door and dismount door cover. |  |
| 3. | Disconnect the electrical connection to the coin module. |  |
| 4. | Lift the coin module and remove <br> it. |  |

Reference
For more information concerning the coin module refer to the information of the manufacturer.

## Warning

Never adjust the coin module or disconnect the connecting cable to the vending machine while the machine is carrying voltage.

## WITTENBAB

## Dismounting the card reader

Procedure
Follow this procedure to dismount the card reader:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the door and dismount door cover. |  |
| 2. | Disconnect the electrical connection to the card reader. |  |
| 3. | Remove the screws and <br> remove the card reader. |  |

## Warning

Reference
Never adjust the card reader or disconnect the connecting cable while the machine is carrying voltage.

For more information concerning the card reader refer to the information of the manufacturer.

## Dismounting the SPC circuit board

Procedure Follow this procedure to dismount the SPC circuit board:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the door and dismount the door cover. |  |
| 2. | Dismount the colour panel. |  |
| 3. | Disconnect the plugs from the SPC board. |  |
| 4. | Loosen the buttons by <br> removing the rivets on the <br> back side of the reinforcement <br> plate (1). |  |
| 5. | Dismount the buttons by <br> pushing the buttons from the <br> back side of the reinforcement <br> plate (2). |  |
| 6. | Dismount all button rows and buttons from the bottom row upwards. |  |
| 7. | Remove all the plastic rivets <br> by first pushing forward from <br> the back side of the SPC <br> board and then removing from <br> the front side. |  |
| 8. | Dismount the SPC circuit board. |  |

## Warning

To avoid damage to the SPC circuit board, the button rows and buttons must be dismounted from the bottom row upwards and remounted from the top row downwards.

## WITTENBOR

## Dismounting the info display

Procedure
Follow this procedure to dismount the info display:

| Step | Action |
| :--- | :--- |
| 1. | Remove the button module. |
| 2. | Disconnect the electrical connections to the info display. |
| 3. | Remove 4 screws (1), then remove the LCD module with the info <br> display. |
| Remove 4 screws (2) in the LCD module frame (3), then remove the |  |
| info display (4). |  |

## WITTENBOAG

## Adjusting the optical sensor for the transparency of the cups

Procedure
Follow this procedure to adjust the optical sensor:

| Step | Action |
| :---: | :---: |
| 1. | Open cabinet door. |
| 2. | Remove the door cover. |
| 3. | Empty the dispensing area and place a cup on the cup platform. <br> Note: You have to use a white cup. |
| 4. | - If the light ray is interrupted by the cup, then the sensor setting is correct <br> - If the light ray passes through the cup, then go to the next step |
| 5. | Remove the colour panel. |
| 6. | Remove price label (1) |
| 7. | Adjust the potentiometer (2) on the SPC board for sensitivity <br> - Clockwise: less light sensitivity <br> - Counter clockwise: higher light sensitivity |
| 1 |  |
| 8. | Adjust the potentiometer counter clockwise until LD 5 on the PCB lights up, then adjust it clockwise just a little. |

## WITTENBORG

Step Action
LD 5 (3) on the PCB lights up when you adjust the cup sensor.


## Adjusting the display light

Procedure
Follow this procedure to adjust the display light:


Chapter 7

## WITTENBORG

## Cabinet

Overview
In this section you will find the following information about the cabinet:

- Components of the cabinet - FB
- Components of the cabinet - IN
- Components of the cabinet - ES
- Dismounting the drip tray sensor
- Water stop valve (if used)

Components of the cabinet

Parts
FB


## WITTENBAG

List of items

| FB |
| :--- |
| Parts  <br> 1. Instant ingredient canisters <br> 2. Cabinet <br> 3. Ingredient motor shelf <br> 4. Ingredient mixing unit <br> 5. Electronic box <br> 6. Protective cover <br> 7. Waste tray <br> 8. Drip tray <br> 9. Waste bucket <br> 10. FB canister <br> 11. Brewer <br> 12. Brewer support <br> 13. Water tank cover <br> 14. Water filter <br> 15. Inlet valve <br> 16. Water tank <br> 17. Water tank lid <br> 18. Vending machine controller |

Components of the cabinet

Parts
IN


## WITTENBAG

## List of items

| IN |
| :--- |
| Parts  <br> 1. Instant ingredient canisters <br> 2. Cabinet <br> 3. Ingredient motor shelf <br> 4. Ingredient mixing unit <br> 5. Electronic box <br> 6. Protective cover <br> 7. Waste tray <br> 8. Drip tray <br> 9. Ingredient mixing unit <br> 10. Ingredient motor shelf <br> 11. Instant ingredient canisters <br> 12. Water tank cover <br> 13. Water filter <br> 14. Inlet valve <br> 15. Water tank <br> 16. Water tank lid <br> 17. Vending machine controller <br>   |

Components of the cabinet

Parts
ES


## WITTENBORG

## List of items

| ES |
| :--- |
| Parts  <br> 1. Instant ingredient canisters <br> 2. Cabinet <br> 3. Ingredient motor shelf <br> 4. Ingredient mixing unit <br> 5. Electronic box <br> 6. Protective cover <br> 7. Waste tray <br> 8. Drip tray <br> 9. Water filter <br> 10. Inlet valve <br> 11. Vending machine controllers <br> 12. Espresso water system <br> 13. ES coffee bean canister <br> 14. Coffee grinder <br> 15. Espresso brewer <br> 16. Waste bucket |

## WITTENBORG

## Dismounting the drip tray sensor

Procedure
Follow this procedure to dismount the drip tray sensor:

| Step | Action |
| :--- | :--- |
| 1. | Open the door, turn off the machine (main switch), unplug the power <br> supply plug. |
| 2. | Remove the waste bucket (1). |
| 3. | Remove the waste tray (2). |
| 4. | Loosen the screws (3). |
| 5. | Remove the wires (4) and remove the drip tray sensor (5) by gently <br> pulling upwards. |

## Water stop valve (if used)

Maintenance
The filter sieve of the water stop valve must be rinsed under running water after 50,000 dispensings (more often when the water is hard). Replace it, if necessary.

Chapter 8

## WITTENBAG

## Freshbrew/instant water system

Overview
In this section you will find the following information about the freshbrew/ instant water system:

- Survey of the freshbrew/instant water system
- Components of the freshbrew/instant water tank
- Dismounting freshbrew/instant water tank cover
- Draining water from the freshbrew/instant water tank
- Dismounting the valves for the brewer, instant beverages and hot water
- Dismounting the freshbrew/instant water tank - FB
- Dismounting the freshbrew/instant water tank - IN
- Dismounting the freshbrew/instant water tank lid
- Dismounting the temperature sensor
- Dismounting the boil over sensor
- Resetting the boil over sensor
- Dismounting inlet valve, connecting hose and water filter

Survey of the freshbrew/instant water system - FB

Water system The illustration below shows the water system:


## Survey of the instant water system - IN

Water system The illustration below shows the water system:


Components of the freshbrew/instant water tank

Parts


## WITTENBAG

## List of items

| Parts |  |
| :--- | :--- |
| 1. | Nut |
| 2. | Flange |
| 3. | Heating element |
| 4. | Angular nozzle |
| 5. | Water level sensor |
| 6. | Freshbrew/instant water tank lid |
| 7. | Temperature sensor |
| 8. | Inlet hose |
| 9. | Freshbrew/instant water tank housing |
| 10. | Hose clamp |
| 11. | Drain hose |
| 12. | Safety thermostat |
| 13. | Overflow hose |
| 14. | Rubber spout |
| 15. | Overflow tube |
| 16. | Valve, hot water |
| 17. | Valve, brewer |
| 18. | Air hose |
| 19. | Valves, for instant |
| 20. | Silicone gaskets for valves |
| 21. | Silicone gasket for temperature sensor |

## WITTENBOAG

## Dismounting freshbrew/instant water tank cover

Procedure
Follow this procedure to dismount the water tank cover:

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the power <br> supply plug and close the water cock. |  |
| 2. | Dismount the brewer unit. |  |
| 3. | Unscrew screws (1) then <br> unscrew screws (2). <br> Dismount the water tank cover <br> (3) by slightly turning it <br> upwards. | FB |

## WITTENBAB

## Draining water from the freshbrew/instant water tank

Procedure
Follow this procedure to drain water from the water tank:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the <br> power supply plug and close the water cock. |  |
| 2. | Remove waste bucket (only FB). |  |
| 3. | Remove protective cover. |  |
| 4. | Place the drain hose (1) into a <br> container (min. capacity 5 I). |  |
| 5. | Remove the hose clamp (2). |  |
| 6. |  |  |

Note
Do not pull the drain hose out of the water tank.

Warning
Hot water, there is the risk of being scalded.

## WITTENBOAG

## Dismounting the valves for the brewer, instant beverages and hot water

Follow this procedure to dismount the valves:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the power <br> supply plug and close the water cock. |  |
| 2. | Dismount brewer unit. |  |
| 3. | Remove water tank cover. |  |
| 4. | Drain water from the water tank. |  |
| 5. | Loosen the corresponding <br> hoses for the valves to be <br> dismounted brewer (1), hot <br> water (2) and instant <br> beverages (3 and 4). |  |
| 6. | Disconnect the electrical <br> connection and pull off the <br> valves (5, 6, 7 and 8). |  |

Note
The valves for beverages are pre-adjusted.
If necessary replace the gasket before installing the new valve.
Place the valve ventilation on the new valve during installation.
Valve for upper position: short valve ventilation.
Valve for lower position: long valve ventilation.

## WITTENORG

## Dismounting the freshbrew/instant water tank

Introduction

Procedure
The water tank only has to be dismounted, if it is going to be replaced by a new one. All other parts than the water tank can be replaced, while the water tank remains inside the machine.

Follow this procedure to dismount the water tank:

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the power <br> supply plug and close the water cock. |  |
| 2. | Drain water from the water tank. |  |
| 3. | Dismount the FB brewer unit (FB) or dismount left instant ingredient unit <br> (N) |  |
| 4. | Dismount water tank cover. |  |
| 5. | Remove valves with hoses <br> and electrical connections (1). |  |
| 6. | Remove water inlet (2). |  |
| 7. | Remove the overflow hose (3). |  |

## WITTENBOAG

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 8. | Remove electrical <br> connections to the heating <br> element, level sensor and <br> temperature sensor. |  |
| 9. | Unscrew the water tank. |  |

Warning

- During reinstallation make sure that the hoses installed are tightly fastened
- Instructions for reinstallation of the freshbrew/instant water tank: When the cable and/or the plugs shows signs of brittleness (visual check) the assembly group water tank or water tank lid must be replaced as a whole (electrical safety!)


## WITTENBAB

## Dismounting the freshbrew/instant water tank lid

Procedure
Follow this procedure to dismount the water tank lid:

| Step | Action | Illustration |  |  |
| :--- | :--- | :--- | :--- | :--- |
| 1. | Dismount the freshbrew/instant water tank. |  |  |  |
| 2. | Remove the screws (1). |  |  |  |
| 3. | Remove the water tank lid (2) <br> in upwards direction. |  |  |  |
|  |  |  |  |  |

## Note

The water tank lid can also be dismounted from the top after removing the cabinet cover.

## WITTENBOAG

## Dismounting the temperature sensor

Procedure
Follow this procedure to dismount the temperature sensor:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Dismount the water tank. |  |
| 2. | Dismount the water tank lid. |  |
| 3. | Use a screw driver to hold the <br> temperature sensor (1), then <br> disconnect the 2 flat plugs (to <br> keep the insulation from <br> breaking). <br> NB. The collar of the <br> temperature sensor has to be <br> pushed into the water tank, so <br> the collar is situated behind <br> the edge of the water tank. |  |
| 4. | Press the temperature sensor out of the water tank by turning it from <br> the inside. <br> Note: Check the sensor bushing for tears and brittleness, replace it if <br> necessary. <br> Always replace silicone gaskets. |  |

Note
If the temperature sensor is not properly electrically connected the heating element will not be switched off as long as the machine is switched on (boiling over).

## WITTENORG

## Dismounting the boil over sensor

Procedure
Follow this procedure to dismount the boil over sensor:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off the machine (main switch), pull out the <br> power supply plug and close the water cock. |  |
| 2. | Dismount the brewer. |  |
| 3. | Remove the protective cover in front of the freshbrew/instant water <br> tank. <br> Warning: Hot water, there is a risk of being scalded. Wait till the <br> water has cooled down. |  |
| 4. | Disconnect the electrical connection. <br> (1). |  |
| 5. |  |  |

## WITTENBORG

## Resetting the boil over sensor

Procedure
Follow this procedure to reset the boil over sensor:

| Step | Action |
| :--- | :--- |
| 1. | Open the cabinet door, turn off the machine (main switch), pull out <br> the power supply plug and close the water cock. |
| 2. | Dismount the brewer. |
| 3. | Remove the protective cover in front of the water tank. |
| 4. | Press the reset button (1) at the boil over sensor: |
|  |  |

## WITTENORG

## Dismounting inlet valve, connecting hose and water filter

Procedure
Follow this procedure to dismount the inlet valve and the connecting hose:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), unplug the <br> power supply plug and close the water cock. |  |
| 2. | Remove waste bucket (only FB). |  |
| 3. | Remove waste tray. |  |
| 4. | Remove protective cover. <br> Remove inlet valve from inlet <br> valder. |  |
| 5. |  |  |
| Nounted on the back inner <br> wall. |  |  |
| 6. | - Unscrew connecting <br> hose (1). <br> Unscrew water filter <br> from inlet valve (2). <br> Unscrew filter lid (3). <br> Dismount inlet valve <br> (4). | 3 |

Chapter 9
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## Brewing System

## 1 Adjustments

| WHAT: | HOW: |
| :--- | :--- |
| Min. + Max. <br> water volume (depending <br> on the flow and the <br> according setting of the <br> valve (l/min.)) | Dispenser setting min. $(60 / 80 \mathrm{ml})$ <br> Programming max. $(240 \mathrm{ml})$ |
| scraper in front position | Programming FB55 (free programmable)+ <br> Programming 5100 (programmable by the service technican <br> Programming FB5500: front starting position: fixed |
| scraper in rear position | Programming FB50: rear starting position: fixed |

## 2 Dismounting

### 2.1 Dismounting Parts of the Brewer / Components of the Brewer

## Legend for fig. 1 :

1 Safety switch

2 Actuator motor

3 Dosing motor
switches as soon as the brewer moves beyond the closing position. E.g. sealing of the filter plate, filter plate, or brewer cylinder not installed.
drives the actuator, controls the brewing process.
drives the dosing unit, controls the product quantity.

4 Brewer Closed Switch switches as soon as the brewer cylinder and the filter plate form a chamber.

5 Actuator controls the functions of the filter plate, the plunger and the scraper during the brewing process.

6 Brewer At End Switch switches on both end positions of the brewer, e. g. scraper in end position or lower plunger position.


### 2.2 Safety Instructions



Installation and repair works on the dispenser may only be carried out by trained service technicians.

## General Mounting Instructions

Mounting the scraper guide

- When mounting, the guiding lugs (1) have to point towards the brewer's fastening holes and the cable harness (2). (Fig. 1)


## Mounting the support

- When replacing, the screw (3) has to be fastened by means of Loctite. (Fig. 2)


Fig. 1


Fig. 2

### 2.3 Dismounting the Brewer Unit



The following description is valid for FB55. The safety cut-off device for the brewer has to be carried out according to the type of brewer (refer to the corresponding service manual). Furthermore, if necessary the removal of the outlet has to be performed in accordance with the specific dispenser.

!When working on the brewer unit be aware of sharp edges. There is a risk of being injured.

- Open the left door.
- Remove the product container.


The safety cut-off device of the brewer is put out of function when pressing the safety switch. Keep your clothing and your hands clear of the dispenser. There is a risk of being injured.

- Press the safety switch (1) by means of the special tool, and simultaneously press the rinsing button (2) through the opening in the right door, and keep them pressed until the brewer cylinder has closed completely (fig. 1).

The brewer is now in transport position.

- Unlock the outlet (5) and tilt it upwards (fig. 2). When re-installing, make sure that the outlet is locked into place.
- Remove the coffee grounds container and the drip tray.
- Switch off the mains switch, disconnect the power supply, and close the water cock.
- Pull off the hot water hose (4). (Fig. 2)
- Remove the angle of the water inlet for the brewer (3) from the brewer, and push it to the side. (Fig. 2)

- If necessary, remove the filter plate, the scraper, and the brewer cylinder.
- Remove the two screws (6). (Fig. 3)
- Disconnect the 15 -pole plug.
- If necessary, mount the filter plate, the scraper, and the brewer cylinder.


If it was not possible to move the brewer into transport position, only touch the brewer on its outside. Do not reach underneath the brewer cylinder, as there is a risk of injuries if the actuator is defective.

- Take the product console, lift the brewer and pull it out of the support towards the front.
- If necessary, disconnect the ground cable from the brewer housing.



### 2.4 Testing the Brewer Unit

Testing the brewer unit next to the dispenser


Connect the hose to the water inlet elbow (1), and put the elbow into a container, so that the water does not run into the dispenser. (Fig. 1)

- Plug the adapter cable harness (2) (for service parts refer to the spare parts list) between the 15 -pole plug of the brewer unit and the connection socket of the brewer unit in the dispenser. (Fig. 2)
- Actuate the safety switch.

There is an increased risk of injuries. Keep parts of your body and loose clothing away from the brewer.


Fig. 2

### 2.5 Removing the Brewer Housing

- Dismount the brewer.
- Remove the brewer cylinder, the filter plate support, and the scraper.
- Remove the four screws (1). (Fig. 1)
- Remove the product container console (2). (Fig. 1)
- Remove the three screws (3). (Fig. 1)
- Remove the brewer housing (4). (Fig. 1)



### 2.6 Dismounting the Dosing Motor



When dismounting the dosing motor, the scraper has to be in the rear position.

- Remove the brewer housing.
- Disconnect the plug connection.
- Remove the two screws (1). (Fig. 1)
- Pull the dosing motor (2) backwards. (Fig. 1)
- Remove the dosing motor.


Brewers are supplied with grey or black base consoles (3). For brewers with black base consoles (3) the following has to be observed: When the dosing motor stucks, check whether the fastening of the base console to the brewer base is defective. In this case, press the actuator against the brewer base. There is a possibility that the fastening domes were broken so that the actuator slided from the brewer base towards the top.


### 2.7 Dismounting the Actuator



The spring of the actuator is under tension.
In case of a malfunction of the actuator there is an increased risk of injuries due to a sudden expansion of the actuator spring.

If the brewer cylinder cannot be opened (brewer cylinder/filter plate), it is possible that the actuator does not accept the spring tension, which may be the case if:

- Date of manufacture before week 20/96 (see label or printing on the actuator)
These actuators include:

1. Plunge holder not screwed (screws visible from the bottom)
2. Plastic nut (guiding nut)

Reasons for actuator malfunction:

- broken plunge holder (plastic)
- actuator does not retract
- spindle stucks on the bearing housing
- the axle (9) cannot be removed and turned manually (fig. 5)


If in case of a malfunction the described mounting order cannot be performed, please proceed on your own discretion.
Attention: Observe the safety instructions in order to prevent injuries.

## Dismounting the actuator

- Dismount the brewer unit according to section "Dismounting the brewer unit".
- Remove the brewer housing. (Fig. 1)
- Dismount the dosing motor (1). (Fig. 2)

- Disconnect the plug connection (2) of the actuator motor on the connection console. (Fig. 3)
- Unhinge the spring (3) for the scraper arm (4). (Fig. 4).
- Remove the retaining rings (5) and the washers in front of the outer scraper arm (4). (Fig. 4).
- Remove the fastening screws (6) and the collared bushes (7) of the lever arms (8) on the bearing housing. (Fig. 4)


## Carry out the works on both sides.

- Pull the outer scraper arm (4) from the axle (9), remove the retaining ring (above the inner scaper arm) on one side of the axle, then pull the axle (9) out of the other side of the bearing housing (10). (Fig. 4, 5)


The defective actuator could expand suddenly.
There is an increased risk of injuries!

- Loosen the tie rod (11) (2 self-locking nuts with washers). (Fig. 5)


When the spring has expanded, the top parts of the actuator as well as the spring can be removed.


Fig. 5

- Pull out the tie rod together with the filter plate support as well as the filter plate.
- Remove the screws (12) from the base of the brewer. (Fig. 6)
- Carefully pull out the actuator, and simultaneously unplug the cable of the microswitches.
- Remove the locking ring and the washer of the inner scraper arm.
- Remove the inner scraper arm through the lower bore (13) in the side plate. (Fig. 7)



### 2.8 Dismounting the Tachoboard

- Remove the brewer housing.
- Remove the two screws (1). (Fig. 1)
- Disconnect the 6-pole plug connection console/tachoboard.
- Pull off the two cable plug connections from the actuator motor.


When remounting:
Observe the correct polarity.
With several dispensers, multiple-digit numbers or roman numbers are printed onto the stranded wire connections. The higher number represents the negative pole. (Fig. 2)

- Remove the tachoboard (2) together with the cable harness.


When using a new tachoboard, make sure that rubber sleeves are applied to the plug connections for the actuator motor.


If the toothing of the tacho-disc is bent, there is a danger of a short circuit on the tachoboard. Observe the correct installation position of the tachoboard (2). Cables and sound indicator have to point towards the magnet, i.e. towards the inside.


### 2.9 Dismounting the Driving Parts for the Actuator

- Remove the brewer housing.
- Remove the retaining rings (1) and the washers (2) on both sides. (Fig. 1)
- Carefully remove the axle (3), first from the scraper arms and then from the housing. (Fig. 1)

When remounting, make sure that the scraper arms are positioned correcly.

- Remove the hexagonal nut and the washer (4). (Fig. 1)
- Remove the tachoboard disc (5). (Fig. 1)

- Remove the toothed belt (6). (Fig. 1)
- Remove the gear wheel (7) from the actuator motor. (Fig. 1)

In order to replace both gears and toothed belts in one step, the actuator has to be dismounted and expanded.

## Risk of injuries.

If the large gear is removed with spring-loaded actuator, the spindle can slide out of the bearing support, causing the actuator to suddenly expand.

## Dismounting the actuator motor

- Disconnect the electrical connection (2 plug connectors).


When mounting:
Ensure correct polarity.
With several dispensers, multiple-digit numbers or roman numbers are printed onto the stranded wire connections. The higher number represents the negative pole. (Fig. 2)

When using a new tachoboard, make sure that rubber sleeves are applied to the plug connections for the actuator motor.

- Carefully remove the four screws of the actuator motor (do not damage the tachoboard disc).


Make sure not to lose the spacer ring (8). (Fig. 2)

- Remove the actuator motor towards the base, and simultaneously pull off the gear. The gear remains inside the bearing housing.


### 2.10 Dismounting the Actuator

今
When dismounting the actuator, the driving parts (tacho disc) must not be dismounted first.

- Release the actuator spring (1) by turning the fastening nut of the tacho disc (2) anticlockwise. The nut must rotate together with the tacho disc and must not loosen. (Fig. 1)
- Remove the bearing housing (3) and the spring (4). (Fig. 2)
- In order to remove the tacho disc, it must be fixed. (Fig. 3)
- Now unscrew the nut (5). (Fig. 3)
- Hold the large gear wheel (6) tightly and remove the nut. (Fig. 3)

- Now, the large gear wheel (7) with toothed belt (8) and the small gear wheel (9) can be removed consecutively. (Fig. 4)
- The actuator motor can be removed by loosening the 4 fastening screws.


## Dismounting the spindle

- Loosen the 3 fastening screws (10) at the bearing housing. (Fig. 5)
- Press the spindle (11) slightly. Withdraw the spindle together with bearing and washers. (Fig. 5)
- Unscrew the outer tube (12). (Fig. 5)


Fig. 5

- For dismounting the bottom console, unscrew the plunge holder (1). (Fig. 6)
- Remove the plate (2) from the bottom console. (Fig. 7)
- Loosen the sealing (3) and press the inner plate outside through the slots (4). A table edge facilitates this process. (Fig. 8, 9)
- Loosen the two accessible screws and withdraw the unit completely from the bottom console.

When mounting the actuator it is imparative to observe that

- the plunge holder opening,
- the flat side of the bottom console and
- the actuator motor are in range.



### 2.11 Mounting the Actuator

- Slide the actuator into the chassis of the brewer unit, so that the actuator motor shows to the front.
- Prior to the final positioning, push the cables to the according outer contacts of the microswitches.
- The cables:
- may not come into contact with the gear of the dosing motor. Furthermore, they have to be guided on the opposite side of the dosing motor.
- Fasten the actuator to the brewer base by means of 4 screws (1). (Fig. 1)
- Insert the inner scraper arm (2). (Fig. 2)
- Push the axle (3) through the bore of the inner scraper arm, and then through the bores of the bearing housing. (Fig. 2, 3)
- Slide the second inner scraper arm (2) onto the axle, and apply the retaining rings (4). (Fig. 2)
- Mount the outer scraper arm (5) onto the axle and fasten it by means of the washers and retaining rings (6). (Fig. 2)
- Fasten the lever arm (7) with the collared bushes (8) and fastening screws (9).
(Fig. 2)
- Hinge the spring (10) for the scraper arm. (Fig. 2)

Carry out the works on both sides.


Insert the tie rod together with the support in such a manner that

- the locking mechanism for the filter plate shows to the left side,
- the filter plate can be inserted from the front.
- Push the tie rod (11) through the bores of the bearing housing (12), and fasten it by means of washers and two new self-locking nuts. (Fig. 3)

Do not fasten the nuts too tightly, as the plastic parts could tear off.


Fig. 3

- Connect the plug (13) of the actuator motor
(14) to the socket. The cable harness must be accessible. (Fig. 4)
- Fasten the dosing motor (15) with 2 screws (16) and carry out the electrical connection. (Fig. 5)




### 2.12 Dismounting/Mounting the Microswitch BSSW

- In case of replacement, dismount the brewer unit according to section "Dismounting the Brewer Unit".
- Remove the fastening screws (1) and the threaded plate of the microswitch (2) and replace the switch. (Fig. 1).
- Unplug the cable lugs of the defective microswitch, and connect them to the new microswitch. Make sure that the insulation hose is positioned correctly. (Fig. 1).
- Fasten the new microswitch (2) by means of the screws (1), washers, and nuts to the brewer housing. (Fig. 1).
Observe that the screws are not fastened too tight.

Horizontally place the microswitch into the 3 mm holes in the highest possible


Fig. 1

### 2.13 Dismounting the Bearings of the inner Scraper Arm

- Unscrew the nut (1). (Fig. 1)
- Remove the spring washer (2). (Fig. 1)
- Unscrew the bearing neck (3) from the inner scraper arm by means of a 10 mm socket wrench. (Fig. 1)
- Remove the guiding washers (4) and the ball bearing (5) from the bearing neck. (Fig. 1)

Mounting instructions:

- The grained surfaces of the guiding


Fig. 1 washers have to point towards the ball bearing

- Fasten the bearing neck (10 mm socket wrench) in such a manner that the outer bearing ring can be turned. Check by means of a screw driver
- Mount the locking ring.


### 2.14 Dismounting the Ejector Spring

- Remove the four screws (1) of the brewer cylinder support (2). (Fig. 1)
- Press the spring (3) towards the back by means of a screw driver, and remove it to the side. (Fig. 1)

Mounting instruction:
The spring has to be placed between the fastening domes and the spring guide (see fig. 1).


Fig. 1

### 2.15 Replacing the Gaskets of the Brewer Cylinder



Observe the safety instructions (see section "Dismounting the Brewer Unit").

- Remove the brewer cylinder.
- Remove the plunger from the brewer cylinder.
- The valve with the gasket (1) is located in the centre of the plunger. (Fig. 1) Press the four supports of the valve together, and pull the valve downwards. (Fig. 2).
- Remove the outer gasket (2) by pulling the sealing lip. (Fig. 1)



## Note:

When replacing the gaskets, it is absolutely necessary to replace older versions of the plunger or brewer cylinder by the up-to-date versions.

- Replace the gaskets.

Fig. 2

- The mounting is done in reverse order.


### 2.16 Decalcifying and Replacing the Filter Plate

The filter plate has to be decalcified on a regular basis after approx. 1000 deliveries (depending on the hardness of the water).

1. Remove the filter paper roll holder (1) (optional), and press the bolt on the filter plate holder backwards (2). Pull out the filter plate holder (3). (Fig. 1, 2)
2. Press down the ejector pin (4) until the sealing ring (5) comes free. (Fig. 3)


Fig. 3
3. Remove the jack latch (6) from the filter plate. Decalcify all metal parts of the filter plate. (Fig. 4)
4. Clean the rubber sealing (7), the sealing ring (5), and the filter plate holder in hot water. (Fig. 3, 4)
5. Install the filter plate in reverse order. Make sure that the locking bolt engages, and that the filter plate is guided by the scraper arms.
Make sure that the disc (8) is positioned correctly.
(The smooth side must face the sealing). (Fig. 4, 5)

Avoid damage of the fine-pore filter.


### 2.17 General Notes

- Starting with week $42 / 98$ all actuators/ brewers as well as recycled actuators/ brewers are equipped with an additional Label for Brewer (part-no. 35207300). (Fig.1)


## Actuator numbers:

- for new actuators (part-no. 35207300) starting with actuator number 41987389
- for recycled actuators (part-no. 35207300 R) from week 42 on

The label has to be completed as follows:


Fig. 1

- For brewers which have been installed by the manufacturer the data for the fields MACH. TYPE (1), INSTALL.DATE (2), and COUNTER (3) are already filled in.
- In case of replacing brewers/actuators, the data for fields (1), (2) und (3) have to be filled in by the service technician.
- In case of removing brewers/actuators for replacement, the data for fields REMOVE DATE (4) and COUNTER (5) have to be filled in by the service technician.


### 2.18 Check List

## Check list of parts that have to be replaced during repair:

| Part: | Up-to-date parts can be recognized by the below stated <br> remarks, all other versions have to be replaced by the following <br> parts: |
| :--- | :--- | :--- |
| Holder for filter plate | Rear guide (1) |
| Brewer cylinder and |  |
| plunger |  |


| Part: | Up-to-date parts can be recognized by the below stated <br> remarks, all other versions have to be replaced by the following <br> parts: |
| :--- | :--- |
| Spindle | with ball bearing <br> grey parts with microswitches (microswitches cannot be <br> dismounted because of a one-way snap function |
| Base console | for part-no. see spare parts list |

## General note:

When replacing the dosing motor, the side parts have to be cleaned. Silicone remnants have to be removed by means of alcohol.

## 3 Functional Descriptions

### 3.1 Schematic Illustration of the Brewing Process

Schematic Illustration of the Brewing Process - Starting position front

Fig. 1
Brewer cylinder in start position


Fig. 4
Plunger in upper position


Fig. 2
Brewer cylinder closed


Fig. 5
Brewer cylinder opened


Fig. 3
Plunger in lower position


Fig. 6
Scraper in end position


## Schematic Illustration of the Brewing Process - Starting position rear

Fig. 1
Brewer cylinder in start position


Fig. 4
Plunger in upper position


Fig. 2
Brewer cylinder closed


Fig. 5
Brewer cylinder opened


Fig. 3
Plunger in lower position


Fig. 6
Scraper in end position


### 3.2 Functioning of the Brewer

- The brewing process takes place by means of the following steps:
- The actuator is switched on for direct action by the control
- The actuator winds up
- After a few rotations of the spindle the switch BAE (Brewer at end) is opened
- The actuator continues winding up
- Simultaneously, the scraper moves forward, and the filter plate closes the brewer cylinder
- The counterpressure of the brewer cylinder prevents a further ascent of the filter plate and the actuator
- Via the spindle, the forward movement of the motor presses down the plunger
- When the pin on the plunge holder does not operate the microswitch BC (Brewer closed) any longer, the control stops the actuator motor
- The dosing volume is controlled by means of the tachopulses of the dosing motor
- According to the set product quantity, the control determines the number of rotations of the dosing motor
- The dosing motor is driven
- The water flushes the coffee powder into the brewer cylinder Simultaneously to the coffee dosing hot water flows from the boiler into the mixing funnel
- After expiration of the set extraction time of the brewer, the actuator motor descends the plunger in the brewer cylinder via the spindle
- The beverage is filtered through the filter plate and delivered via the delivery spout
- With correct settings, the brewer is never filled completely
- The remaining air between the brewer and the plunger serves to dry the coffee grounds
- As soon as the guiding nut closes the microswitch BAE, the actuator motor stops
- The plunger is in the lower end position
- The control switches the actuator motor to reverse motion
- The plunger ascends
- When the plunge holder reaches its upper position, the pin on the plunge holder operates the microswitch BC (opener)
- The actuator motor continues the reverse motion
- The brewer cylinder opens, and the scraper is guided in such a way that the dried coffee grounds as well as the filter paper** are pushed into the coffee grounds container
- Simultaneously, the filter paper** is rolled off the paper roll and aligned into position
- When the scraper is in its rear position, the microswitch BAE is actuated
- The control stops the actuator motor (according to dispenser type the start positions can be different)
- The brewing process is completed

> BAE $=\quad$ Brewer at end
> BC $=\quad$ Brewer closed
**Optional for coffee filling

## 4 Technical Specifications

| WHAT: | HOW: |  |
| :---: | :---: | :---: |
| Actuator motor | Voltage: <br> Rated current: | $\begin{aligned} & 18 \mathrm{~V} \\ & 2.0 \mathrm{~A} \pm 10 \% \end{aligned}$ |
| Dosing motor | Voltage: <br> Rated current: | $\begin{aligned} & 24 \mathrm{~V} \mathrm{DC} \\ & 0.81 \mathrm{~A} \end{aligned}$ |
| Tachoboard | Voltage: | 12 V DC |

## 5 Options

## Not required

## 6 Accessories

| WHAT: | HOW: |
| :--- | :--- |
| Filter paper | Install special kit |
| Tea filter plate | Install special kit |

Chapter 10

## WITTENBORG

## Instant ingredient unit

Overview
In this section you will find the following information about the instant ingredient unit:

- Components of the right instant ingredient unit - FB/IN/ES
- Components of the left instant ingredient unit - IN
- Dismounting the dosing motor
- Dismounting the fan
- Dismounting the mixer motor
- Dismounting the water pipes

Components of the right instant ingredient unit

Parts

> FB/IN/ES


## WITTENBAG

## List of items

## FB/IN/ES

| Parts |  |
| :--- | :--- |
| 1. | Instant ingredient canisters |
| 2. | Outlet spout |
| 3. | Ingredient canister shelf |
| 4. | Dosing motor |
| 5. | Dosing motor bracket |
| 6. | Water pipes |
| 7. | Mixer motor |
| 8. | Mixer motor bracket |
| 9. | Fan |
| 10. | Dust filter |
| 11. | Filter bracket |
| 12. | Connecting bushing |
| 13. | Flange for mixer housing |
| 14. | Whipper blade |
| 15. | Funnel extension |
| 16. | Mixing funnel |
| 17. | Whipper housing |
| 18. | Beverage outlet hose |
| 19. | Securing bar |
| 20. | Cold water from cold unit |
| 21. | Gasket |
|  |  |

Components of the left instant ingredient unit

Parts
(IN only)


## WITTENBAG

List of items

| (IN only) |
| :--- |
| Parts  <br> 1. Instant ingredient canisters <br> 2. Outlet spout <br> 3. Ingredient canister shelf <br> 4. Dosing motor <br> 5. Dosing motor bracket <br> 6. Water pipes <br> 7. Mixer motor <br> 8. Mixer motor bracket <br> 9. Holder for outlet <br> 10. Dust filter <br> 11. Filter bracket <br> 12. Connecting bushing <br> 13. Flange for mixer housing <br> 14. Whipper blade <br> 15. Funnel extension <br> 16. Mixing funnel <br> 17. Whipper housing <br> 18. Beverage outlet hose <br> 19. Securing bar <br> 20. Gasket <br>   |

## WITTENBOB

## Dismounting the dosing motor

Procedure

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door. |  |
| 2. | Turn off machine (main switch), pull out the power supply plug. |  |
| 3. | Remove the ingredient canisters. |  |
| 4. | Take off the funnel extensions <br> and remove the mixing <br> funnels and the whipper <br> housing. |  |
| 5. | Remove the ingredient <br> canister shelf by loosening <br> screws (1) |  |
| 7. | Disconnect the electrical <br> connection. |  |
| Remove the dosing motor by |  |  |
| loosening screws (2) |  |  |

## WITTEMBO日G

## Dismounting the fan

Procedure

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door. |  |
| 2. | Turn off machine (main switch), pull out the power supply plug. |  |
| 3. | Remove protective cover (1). |  |
| 4. | Disconnect the electrical <br> connection (2). |  |
| 5. | Remove 3 screws (3) and <br> dismount fan (4). |  |

## WITTENBORG

## Dismounting the mixer motor

Procedure

| Step | Action |
| :--- | :--- |
| 1. | Open the cabinet door, turn off machine (main switch), pull out the power <br> supply plug and close the water cock. |
| 2. | Remove the ingredient canister. |
| 3. | Remove the funnel extension, the mixing funnel and the whipper housing <br> (1). |
| 4. | Remove the ingredient canister shelf (loosen 4 screws) (2). |
| 5. | Remove the protective cover (3). |
| 6. | Remove one of the dosing motors (4) to allow for space for dismounting <br> mixer motor. |
| 7. | Remove whipper blade (6) and whipper blade gasket (5). |
| 8. | Remonnect the electrical connection for the mixer motor in question. |
| 9. | 2 |

## WITTENORG

## Dismounting the water pipes

## Procedure

| Step | Action |
| :--- | :--- |
| 1. | Open the cabinet door, turn off the machine (main switch), pull out the <br> power supply plug and close the water cock. |
| 2. | Remove the ingredient canisters. |
| 3. | Remove the funnel extensions and the mixing funnels (1). |
| 4. | Remove filter bracket (2). <br> Dismounting mixer motor). |
| 5. | Remove the water pipes (4) by pulling them out of the connecting <br> socket from the back. |
| 6. |  |

Note
If the connecting sockets are heavily calcified they must be replaced.
Wet the connecting sockets with drinking water before inserting the water pipes. Make sure the water pipes are positioned correctly to prevent the development of water pockets.

Chapter 11

## WITTEMBO日G

## Dosing systems

Overview
In this section you will find the following information about the dosing systems:

- Dosing system for the freshbrew unit
- Dosing systems for instant ingredients and sugar


## WITTENORG

## Dosing systems

Introduction

Dosing system for the FB unit

The machine is equipped with different dosing systems (among other things the ingredient augers are different from each other). Interchanging them will lead to machine malfunction. Each dosing system that has been removed must be installed in the same place as before.


List of items

| Parts |  |
| :--- | :--- |
| 1. | Mixer wire |
| 2. | Mixer |
| 3. | Mixer wheel |
| 4. | Seal |
| 5. | Ingredient canisters base |
| 6. | Auger |
| 7. | Nozzle, rustproof |
| 8. | Ingredient nozzle |
| 9. | Driver |

Note
Do not damage the mixer wire during dismounting.

Dosing systems for instant ingredients and sugar


List of items

| Parts |  |
| :--- | :--- |
| 1. | Mixer wheel unit |
| 2. | Ingredient canister lid |
| 3. | Ingredient canister |
| 4. | Screw |
| 5. | Outlet pipe |
| 6. | Auger |
| 7. | Coupling |
| 8. | Thumb screw |

Note
The dosing systems for instant ingredients and sugar can be equipped differently. Depending on the product a mixer wire, a mixer and mixer wheel can be installed.

Chapter 12

## WITTENBORG

## Espresso system

## Overview

In this section you will find the following information about the espresso system:

- Coffee grinder
- Description
- Components of the coffee grinder
- Maintenance requirements
- Dismounting the grinder
- Replacing the grinder motor
- Replacing the grinder knives
- Setting the coffee grinder (coarse/fine grind)
- Cleaning the coffee grinder
- Espresso brewer
- Description
- Components of the espresso brewer
- Maintenance requirements
- Dismounting the espresso brewer
- Replacing the espresso brewer motor
- Replacing the O rings
- Espresso water system
- Survey of the espresso water system
- Description
- Warning
- Components of the espresso water system
- Dismounting the espresso water system
- Dismounting the espresso water tank
- Replacing valves for instant drinks and hot water, venting valve and cold water injection valve
- Replacing valve for espresso drinks
- Replacing the overpressure valve
- Replacing the flowmeter
- Replacing the water pump
- Replacing the break tank
- Replacing the sugar fan

The espresso system prepares and dispenses espresso coffee with or without sugar/whitener.

## WITTENBORG

## Coffee grinder

Warning
The coffee beans are stored in the coffee beans canister from where they fall through a hole in the bottom of the canister down into the grinder.

The coffee grinder grinds right before the drink is prepared the exact amount of coffee, which falls down into the brewer.

When test and repair work is carried out, care must be taken to avoid burning!

Components
The illustration below shows the location of the coffee grinder components:


## WITTENBORG

These are the parts of coffee grinder:

| Parts |  |
| :--- | :--- |
| 1. | Coffee beans inlet |
| 2. | Ground coffee outlet |
| 3. | Housing |
| 4. | Grinder motor |
| 5. | Adjustment rings |
| 6. | Knives |
| 7. | Adjusting wheel |
| 8. | Shock absorbers |
| 9. | Bracket, grinder |

Maintenance requirements

The coffee grinder is easily maintained. Simply follow these principles in order to avoid malfunctioning:

| Nature | Parts | Frequency |
| :--- | :--- | :--- |
| Service consumable parts | Grinder knives | Replace after every |
|  |  | 60,000 dispensings |
|  |  | (8 gr.) |
|  | Grinder motor | Replace after every |
|  |  | 60,000 dispensings |
|  |  | $(8$ gr.) |

## WITTENBOAG

## Dismounting the coffee grinder

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to dismount the coffee grinder:

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- |
| 1. | Remove waste bucket and coffee bean canister. |  |
| 2. | Remove water system <br> cover by removing four <br> screws (1). |  |
| 3. | Remove two screws (1) to <br> dismount coffee grinder. |  |
| 4. |  |  |

## WITTENORG

## Replacing the grinder motor

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow the procedure below to replace the grinder motor:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister, espresso brewer, water <br> system cover and coffee grinder. |  |
| 2. | Disconnect electrical <br> connection (1). |  |
| 3. | Remove three screws (2) <br> to dismount grinder motor <br> (3). | 2 |
| 4. | 3 |  |

## WITTENORG

## Replacing the grinder knives

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow the procedure below to replace the grinder knives:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister, espresso brewer, water <br> system cover and grinder. <br> wheel (1) by releasing <br> the hooks situated under <br> wheel. |  |
| 2. | Remove adjusting ring <br> (2) by releasing the <br> hooks situated under <br> ring. | Remove metal ring (3) <br> by turning it anti- <br> clockwise. |
| 5. | Remove knives (4) by <br> removing four screws <br> (5). |  |
| 4. | Mount new grinder knives and reassemble in reverse order. <br> Note: Reposition adjusting ring in same position as it was before it was <br> dismounted. |  |
| 7. | Always adjust the setting of the grinder when the grinder knives have <br> been replaced. Refer to "Setting the coffee grinder (coarse/fine grind)". |  |
| 6. |  |  |

## WITTENBOR

## Setting the coffee grinder (coarse/fine grind)

## Note

Grinder setting

| Grinder setting | fine |
| :--- | :--- |
| Grinder setting 1 | coarse |
| Grinder setting 6 |  |

Default

Adjusting the grinder

The factory default setting is 3 or 4, i.e. medium fineness.

The procedure for adjusting the coffee grinder is as follows:

| Step | Action |
| :--- | :--- | :--- |
| 1. | Use the special multifunctional tool to adjust the fineness setting to the <br> required position. <br> NB. The pointer on the grinder shows the current setting. |
| 2. | Adjust the grinder setting <br> as follows    Turn the knob <br>  Fine    <br> Coarse clockwise    |

Step $\quad$ Action


Important
The grinding fineness can only be adjusted when the grinder is running. This prevents beans being compressed against the knives, which may cause the grinder to become jammed.

## WITTENORG

## Cleaning the coffee grinder

Introduction

Warning Never pour water into the coffee grinder as this would damage the grinding discs.

Procedure
The grinder is normally self cleaning. It is sufficient to occasionally use a soft brush to remove build ups and residues from the canister.

Tiny stones occasionally get mixed up with even the finest blends of coffee beans. To prevent them damaging the blades, the machine has an integral electronic stone detection function which cuts out the motor to prevent damage to the grinder.

Follow these steps to clear the blockage:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Turn off the machine (main switch). |  |
| 2. | Remove the coffee beans canister: <br> - Press in the canister shutter to closed position to prevent coffee beans <br> from falling out of the canister. <br> Remove canister by releasing it from the bracket at the rear of the can- <br> ister and from the hook at the bottom of the canister. |  |
| 3. | Remove the remaining beans from the grinder. |  |
| 4. | Using the special multifunctional <br> tool, grasp the square end of the <br> grinding discs spindle and slow- <br> liturn the discs in a clockwise <br> direction until the stone or for- <br> eign body is released and can <br> be removed. <br> Note: It is a good idea to use a <br> vacuum cleaner for removing <br> foreign bodies. |  |

## WITTENORG

## Espresso brewer

Description

## Warning

Components

Through an electronically controlled brewing process the brewer takes in a correct quantity of freshly ground beans direct from the grinder, a correct amount of water enters the brewing chamber and the brewer dispenses freshly brewed espresso coffee.

When test and repair work is carried out, care must be taken to avoid burning!


## WITTENORG

These are the parts of the espresso brewer:

| Parts |  |
| :--- | :--- |
| 1. | Bracket, espresso brewer |
| 2. | Switch |
| 3. | Water outlet tube |
| 4. | Spindle |
| 5. | Gear wheel |
| 6. | Securing pin |
| 7. | Espresso brewer motor |
| 8. | Coffee outlet tube |
| 9. | Ground coffee inlet |
| 10. | Scraper |
| 11. | Waste guide outlet |
| 12. | Holder for outlet |
| 13. | Heat insulation cover |
| 14. | O rings |
| 15. | Filter |
| 16. | Piston |
| 17. | Ground coffee chute |

Maintenance Requirements

The espresso brewer is easily maintained. Simply follow these principles in order to avoid espresso brewer malfunctioning:

| Nature | Parts | Frequency |
| :--- | :--- | :--- |
| Service Consumable <br> Parts | O-rings of brewing <br> chamber | Replace after every <br> 20,000 dispensings |
|  | Brewer motor | Replace after every <br>  |

## WITTENBOB

## Dismounting the espresso brewer

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to dismount the espresso brewer:

| Step | Action | Illustration |
| :---: | :---: | :---: |
| 1. | Remove the waste bucket. |  |
| 2. | Lift the release angle of the holder to remove the branch pipe. |  |
| 3. | Remove heat insulation cover. |  |
| 4. | Pull securing pin outwards. |  |


| Step | Action | Release brewer. |
| :--- | :--- | :--- |
| 5. |  |  |


| Step | Action | Illustration |
| :--- | :--- | :--- |
| 9. | Note: If you cannot replace the <br> brewer correctly after cleaning, <br> this is probably because you <br> have moved something during <br> cleaning. In that case you need <br> the special multifunctional tool <br> to restore the situation. |  |

## WITTENBAB

## Replacing the espresso brewer motor

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the espresso brewer motor:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. <br> Remove bracket for es- <br> penso brewer (1) by dis- <br> connection cable (2) and remov- <br> ing one screw (3). |  |
| 2. | -Disconnect cable <br> connection (1) <br> from espresso <br> brewer motor <br> Remove retaining <br> ring (2) to dis- <br> mount gear wheel <br> (3) <br> Remove three <br> screws (4) to dis- <br> mount espresso <br> brewer motor (5) <br> 3. |  |
| Install new espresso brewer motor and reassemble in reverse order. |  |  |

## WITTENBAG

## Replacing the O rings

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the O rings:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. <br> -Remove ground coffee <br> inlet (1) and turn <br> ground coffee chute (2) <br> outwards while remov- <br> ing o-ring (3) <br> Remove waste guide <br> outlet (5) to remove o- <br> rings (4) <br> 2. |  |
| Note: It may be necessary <br> to use the multifunctional <br> tool to move the cylinder <br> into a position where it is <br> possible to reach the o- <br> rings. |  |  |

## WITTENBRG

## Cleaning the espresso brewer unit

Procedure
Follow this procedure to clean the brewer:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door and turn off the machine (main switch). |  |
| 2. | Remove the waste bucket. |  |
| 3. | Lift the release angle of the <br> holder to remove the branch |  |
| 4. | Remove heat insulation cover. |  |
| 5. | Pull securing pin outwards. |  |


| Step | Action | Illustration |
| :---: | :---: | :---: |
| 6. | Release brewer. |  |
| 7. | - Disconnect coffee outlet tube <br> (1) by lifting it upwards. <br> - Disconnect water outlet tube (2) from brewer by turning it anticlockwise. <br> NB. You must be careful how you disconnect it in order not to break the pin. |  |
| 8. | Tilt brewer outwards and lift it out. |  |
| 9. | Rinse the brewer in warm water. <br> NB. If the brewer is very dirty, put it in a bucket of water and brush it clean. |  |
| 10. | Clean bottom of machine. |  |

## WITTENBORG

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 11. | Reinstall brewer into machine. |  |
|  | Note: Remember to fasten securing pin. <br> note: If you cannot replace the <br> this is probably because you <br> have moved something during <br> cleaning. In that case you need <br> the special multifunctional tool <br> to restore the situation. |  |

Note
Never load the brewer into the dishwasher!

## WITTENBOB

## Cleaning the ES coffee bean canister

Procedure
Follow these steps to clean the ES coffee bean canister:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the cabinet door and turn off the machine (main switch). |  |
| 2. | Insert shutter, bean stop to <br> closed position to prevent coffee <br> beans from falling out of the <br> canister. |  |
| 3. | Remove canister lid. <br> Remove canister by releasing it <br> from <br> of canister |  |
| 4. | of canister the bottom |  |
| of |  |  |

## WITTENBAG

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 11. | Loosen the adjusting ring at the <br> handle and remove canister <br> holder and adjusting ring. |  |
| 12. | Clean all parts in warm water and wipe them dry. |  |
| 13. | Reposition adjusting ring. |  |
| 14. | Reposition canister holder. |  |
| 15. | Insert shutter, bean stop to closed position to prevent coffee beans from <br> falling out of the canister. |  |
| 16. | Fill and reinsert the canister. <br> Note: <br> - Make sure that canister is properly repositioned. <br> Remember to pull out shutter, bean stop to open position after <br> canister is repositioned. |  |

Note

- The canister is not dishwasher safe.


## WITTENBOAG

## Refilling the ES coffee bean canister

Procedure
Follow these steps to refill the ES coffee beans canister:

| Step | Action | Illustration |
| :---: | :---: | :---: |
| 1. | Open the cabinet door and turn off the machine (main switch). |  |
| 2. | Remove the lid at the top and refill coffee beans. |  |
| 3. | Refilling can also take place by removing the canister. |  |
| 4. | Insert shutter, bean stop to closed position to prevent coffee beans from falling out of the canister. |  |
| 5. | Remove canister lid. |  |
| 6. | Remove canister by releasing it from <br> - the bracket at the rear of canister <br> - the hook at the bottom of canister |  |
| 7. | Refill the ES coffee bean canister. |  |

## WITTENBO日G

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 8. | Replace the lid. |  |
| 9. | Replace canister in the machine. |  |
|  | Note: <br> - Make sure that canister is properly repositioned. <br> Remember to pull out shutter, bean stop to open position after <br> canister is repositioned. |  |

## Survey of the espresso water system

Water system The illustration below shows the espresso water system:


## WITTENBORG

## Espresso water system

Description
The espresso water system supplies hot water to the espresso brewer through the pressure water tank.

The pressure water tank is secured by a boil-over cut-out as well as a dryboiling cut-out.

Warning
When test and repair work is carried out, care must be taken to avoid burning!

Components
The illustration shows the location of the espresso water system components. The arrows indicate the water flow.


## WITTENORG

These are the components of the espresso water system:

| Part |  |
| :--- | :--- |
| 1. | Water inlet hose |
| 2. | Water level sensors (electrodes) |
| 3. | Break tank |
| 4. | Pump |
| 5. | Flowmeter |
| 6. | Overflow hose |
| 7. | Venting valve |
| 8. | Overpressure valve |
| 9. | Valves for instant drinks |
| 10. | Temperature sensor |
| 11. | Valve for espresso drinks |
| 12. | Water inlet for espresso brewer |
| 13. | Heating element wiring |
| 14. | Sugar fan |
| 15. | Pipes for instant drinks |
| 16. | Hot water outlet |
| 17. | Valve for cold water injection |
| 18. | Water inlet pipe |
| 19. | Boil-over cut-out |
| 20. | Pressure water tank |
| 21. | Dry-boiling cut-out |
| 22. | Hose clamp |
| 23. | Valve for hot water |
| 24. | Earth connections |
|  |  |

## WITTENBOAG

## Dismounting the espresso water system

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to dismount the espresso water system:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Remove four screws (1) to re- <br> move water system cover. |  |
| 3. | Remove two screws (1) and dis- <br> connect electrical connection to <br> dismount bracket for grinder. |  |
| 4. | Disconnect cable connection (1) <br> and remove screw (3) to dis- <br> mount bracket for espresso <br> brewer (2). |  |

## WITTENORG

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- |
| 5. | Disconnect cable connections <br> (as shown on illustration) from <br> the vending machine control- <br> lers. | ES |
| Reference: "Vending machine |  |  |
| controllers and electronic box". |  |  |


| Step | Action | Remove hoses for instant drinks <br> (1). <br> Press hose downwards with <br> one hand, then press ring <br> downwards with the other <br> hand and hold it there, while <br> pulling hose upwards. |
| :--- | :--- | :--- |
| 9.Remove cable connections from <br> pressure water tank (2). |  |  |
| 10. | Remove two screws (1) to dis- <br> mount water system. |  |
| 11. |  |  |

## WITTENBORG

## Dismounting the pressure water tank

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to dismount the pressure water tank:


| Step | Action | Illustration |
| :--- | :--- | :--- |
| 9. | Unscrew cross (1) and pipe <br> nut (2) to dismount pres- <br> sure water tank (3). |  |
| 10. | Install new pressure water tank and reassemble in reverse order. |  |

## WITTENBAG

## Replacing valves for instant drinks and hot water, venting valve and cold water injection valve

Warnings

## Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the valves:

| Step | Action | Illustration |
| :---: | :---: | :---: |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Dismount water system. |  |
| 3. | Disconnect electrical connection (1). |  |
| 4. | Dismount hose (2). <br> - Press hose downwards with one hand, then press ring downwards with the other hand and hold it there, while pulling hose upwards. |  |
| 5. | Unscrew fitting (3) to dismount valve (4). |  |
| 6. | Install new valves and reassemble in reverse order. |  |

## WITTENORG

## Replacing valve for espresso drinks

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace valve for espresso drinks:

| Step | Action | Illustration |
| :---: | :---: | :---: |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Dismount water system. |  |
| 3. | Disconnect electrical connection (1). |  |
| 4. | Loosen adapter (2) to dismount hose. | $1(9)^{4}$ |
| 5. | Unscrew fitting (3) to dismount valve for espresso drinks (4). |  |
| 6. | Install new valve and reassemble in reverse order. |  |

## WITTENORG

## Replacing the overpressure valve

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the overpressure valve:

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Dismount water system. |  |
| 3. | Pull off hose (1) from overpres- <br> sure valve. |  |
| 4. | Unscrew fitting (2) to dismount <br> overpressure valve (3). | 3 |

## WITTENBAG

## Replacing the flowmeter

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the flowmeter:

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Dismount water system. |  |
| 3. | Disconnect cable connec- <br> tion (1). |  |
| 4. | Pull off two hoses (2). |  |

## WITTENBORG

## Replacing the water pump

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the water pump:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Dismount water system. |  |
| 3. | Loosen screw (1) to dis- <br> connect cable connection <br> (2). |  |
| 4. | Pull off hose (3). |  |
| 5. | Remove hoses (4). |  |

## WITTENORG

## Replacing the break tank

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the break tank:

| Step | Action | Illustration |
| :---: | :---: | :---: |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Dismount water system. |  |
| 3. | Remove hose clamp (1) to empty break tank. | $3-1$ |
| 4. | Disconnect cable connections (2). |  |
| 5. | Remove water inlet hose (3) | 2 |
| 6. | Remove hose from break tank to flowmeter (4). |  |
| 7. | Remove overflow hoses (5). | - te |
| 8. | Loosen two screws (6). | 7 - |
| 9. | Dismount break tank (7). |  |
| 10. | Install new break tank and reas | emble in reverse order. |

## WITTENBAR

## Replacing the sugar fan

Warnings

Procedure

- Before any repair is carried out, the main plug must be withdrawn from the main supply!
- Only carry out this repair when the machine has cooled down!

Follow these steps to replace the sugar fan:

| Step | Action | Illustration |
| :---: | :---: | :---: |
| 1. | Remove waste bucket, coffee bean canister and espresso brewer. |  |
| 2. | Disconnect cable connection (1) from the vending machine controller ES. |  |
| 3. | - Remove two screws (1) to dismount sugar fan (2). |  |
| 4. | Install new sugar fan and reassemble in reverse order. |  |

Chapter 13

## Service mode - operator settings

Overview

- Service mode - operator settings
- Accessing service mode menus
- Operator setting menu system
- Total counter menu
- Basic operation
- Machine setting
- Service information


## Service mode - operator settings

Introduction

Description

Drink/Price Display

When the machine is in Service Mode, the direct selection buttons on the selection panel are used for retrieving data and setting.

There are five general Service Mode menus which can be accessed by all users.

| Service Mode Menu | Description |
| :--- | :--- |
| Total Counter | to use for: <br> - data retrieval regarding the total number of <br> drinks dispensed <br> - total amount of money collected <br> (total number of discounts <br> and for setting handling of cash flow. |
| Rinse | to assist in rinsing the machine. |
| Basic Operation | to use for data retrieval and price and quantity <br> setting for the individual drinks. |
| Machine Setting | to use for additional settings. |
| Service Information | to use for data retrieval and settings regarding <br> service. |

In the Service Mode the drink/price display on the selection panel shows the needed information.

## Accessing Service Mode Menus

Description

Selection buttons

Display

Button function

The Service Mode menus are accessed by opening the door and pressing the direct selection buttons on the selection panel.

The Service Mode will automatically start in the Total Counter menu. This will be shown on the display.

The four direct selection buttons found at the top of the selection panel are used to access and activate the menus and their options.

The display shows which operation area the system is in and the value of the setting. To simplify operation, the lamps above the buttons which can be used, light up.

The buttons have the same function in all menus. The function of the selection buttons:

| Button | Function |
| :---: | :---: |
| O**0000 000 000 | The indicated button is used as a "down" button. This button is used to move from one menu option to another within a menu (eg to move from the Total Counter to the Total Amount option in the Total Counter menu). |
|  | The "clear" button is used as an "up" button. This button is used to move to the previous menu option eg to move from "Period 1 stop" to "Period 1 start". <br> The "clear" button is also used to move from the first menu option to the last menu option (eg to move from "Rinse" to "Rinse brewer" or to move from "Machine setting" to "Happy hour disc.". |
| 000 O*** 000000 | The indicated button is used as an "arrow" button, stepping to the right. This button is used to move from one main menu to another and from a menu field to another menu field within a menu option and from a menu option back to a main menu (eg to move from the "Reset Counters" menu to the "Reset +/-" menu and from the "Reset +/-" menu back to the "Reset Counters" menu). |
| $0$ | The indicated button is used as a "minus" button and when pushed decreases the value. <br> Note: Pressing the button once decreases the value of the setting one unit at a time. Keeping the button depressed increases the setting speed |

## WITTENBOAG

| Button | Function |
| :--- | :--- |
| R | The indicated button is used as a "plus" button and when <br> pushed increases the value. |
| Note: Pressing the button once increases the value of the |  |
| setting one unit at a time. Keeping the button depressed |  |
| increases the setting speed. |  |

Illustration
Short guide of the navigation buttons:


## WITtENBOBG

## Operator settings menu system

The following shows the Operator Settings menu system.




## Total Counter Menu

Introduction | The Total Counter menu is used to retrieve data regarding the total number |
| :--- |
| of drinks dispensed, total amount of money collected, total number of dis- |
| counts, total amount of discount. It is also used to reset counters and to set |
| handling of the cash flow. |

Options

Accessing

Total Counter

```
Nres tot: xxx
Res tot: xx
```

Total
Amount


The Total Counter options are as follows,

- Total Counter
- Total Amount
- Discount Number
- Discount Amount
- Reset Counters
- Coin Audit
- Card Audit
- Coin Action


## Accessing the Total Counter Options

- Open the cabinet door.
- The machine will automatically be in the Total Counter menu (Total Counter option).

The display will show the total number of dispensed portions (non-resettable) and the total number of dispensed portions since last resetting (deleting) the counters.

Refer to "Total counter"

The Total Amount option is used to read out the total amount of money collected from the sales of all dispensed portions.

| Action | Function |  |
| :--- | :--- | :--- |
| Press: | The display will show the total amount <br> of money collected since last resetting <br> (deleting) the counters. |  |
|  |  |  |

The Total Amount option will not be shown, when the Price Mode in Service Setting is set to "Index".

## WITTENBORG

Discount Number The Discount Number option is used to view the total number of happy

| HH no: | x | hour sales within a period and the total number of sales with key discount. |  |
| :---: | :---: | :---: | :---: |
| Key no: | xx | Action | Function |
|  |  | Press <br> $000 \quad 000 \quad 000$ | The display will show the total number of dispensed drinks with discount happy hour or key discount - since last resetting (deleting) the counters. |

Disc. Amount

| HH disc: | x |
| :--- | :---: |
| Key disc: | xx |

The Discount Amount option is used to view the total amount of discount given from Happy Hour sales and the total amount of discount given from key discount sales.

| Action | Function |
| :--- | :--- |
| Press | The display will show the total amount <br> of discount given and the total number <br> of drinks dispensed since last resetting <br> (deleting) the counters. |
|  |  |

Discount Amount option will not be shown, when Price Mode in Service Setting is set to "Index".

Reset Counters


The Reset Counters option is used to reset all the counters.


## WITTENORG

Coin Audit

| Coin audit |  |
| :--- | :--- |
|  | $->$ |

The Coin Audit option calls the data counters relating to coin flow.

| Button |  | Function |
| :---: | :---: | :---: |
| Press: ○* | $000 \quad 000$ | Accesses the Coin Audit |

Options: The Coin Audit options are as follows:

- Amount/No
- Money to Tubes
- Money to Cashbox
- Value Overpay
- Manual Filling
- Collected Money
- Number of Slugs
- Dispensed Change
- Manually Delivered Money

Amount/No This option is used to view the total value of vends and the total number of

| Amount xxxxxxxx |  |  |
| :--- | ---: | :---: |
| No | x |  | vends made by coins as a means of payment


| Action | Function |
| :--- | :--- |
| Press: | The amount of the total value and the <br> number of vends for which coins were <br> used in payment. |
|  |  |

Money to Tubes
The Money to Tubes option is used to view the amount routed to the coin
Money to tubes

| Action | Function |
| :--- | :--- |
| Press | The number of money routed to the <br> coin tubes is displayed. |
|  |  |

## WITTENORG

## Money to Cash-

box


The Money to Cashbox option is used to view the amount routed to the cashbox

| Action | Function |
| :--- | :--- |
| Press | The number of money routed to the <br> cash box is displayed. |
|  |  |
|  |  |

The Value Overpay option is used to view the amount which because of a lack of coins in the coin unit (eg only correct amount light on and/or rounding down in connection with a time related discount) could not be returned, if "Credit->overpay" has been chosen in "Change Mode".

| Action | Function |  |
| :--- | :--- | :--- |
| Press | The number of money which could not <br> be returned is displayed. |  |
|  |  |  |

Manual Filling

| Manual filling |
| :--- |

The Manual Filling option is used to view the amount inserted and recorded as manually inserted change with manual filling under "Card/Coin Action".


NB: This option is not available with Executive coin unit.

## Collected Money

The Collected Money option is used to view the amount removed from the cashbox without a reset in "Reset Counters".

| Collected money | Action | Function |
| :---: | :---: | :---: |
|  | Press $\qquad$ $\text { O眷 } 0 \quad 000,000,000$ | The number of money removed from the cash box without a reset. is displayed |

The precondition is that when money is removed from the cashbox, the removal is recorded in Cash Collected.

## Number of Slugs

No of slugs

The Number of Slugs option is used to view the number of false coins detected in the coin mechanism.

| Action | Function |
| :--- | :--- | :--- |
| Press  The number of false detected coins is <br> displayed.   <br>      |  |

NB: This option is only available with the MDB coin unit.

Dispensed
Change
Dispensed Change

The Dispensed Change option is used to view the dispensed change amount paid out to customers.


The Manually Delivered Money option is used to view the amount paid out from the coin tubes with Dispense coins under Card/Coin action.

## ered Money

Manually Deliv-
Man.del. money


NB: As to Executive coin unit: Coins are paid out from the coin tubes by pressing the coin dispense button on the coin unit.

## WITTENBORG

Card Audit


The Card Audit option calls the data counter for cash flow by card.

Options: The Card Audit function is as follows:

- Amount/No
- Revalued Amount

Amount/No


This option is used to view the total value of vends and the total number of vends made by card as a means of payment.

| Action | Function |
| :--- | :--- |
| Press | The amount of the total value and the <br> number of vends for which cards were <br> used in payment. |
|  |  |

NB : This option is only available with the MDB/ICP coin unit.

Revalued
Amount


This option is used to view the total amount which has been added to the credit amount on a card.


Coin Action
The Coin Action option is used to set the handling of the coins:



## WITTENBORG

Options: The Coin options are as follows:

- Cash Collected
- Dispense Coins
- Manual Filling

NB: This option is not available with Executive coin unit.

Cash Collected
Cash collected
Press: <+>

The Cash Collected option is used to electronically confirm the amount of money which is removed physically from the cash box. This amount is then recorded in the Collected Money counter:


## WITTENBOR

Dispense Coins

| Dispense coins |
| ---: |
| $->$ |


| Coin: | Number: <br> x |
| :---: | :---: |
| 0 go |  |

The Dispense Coins option is used to manually pay out a number of coins from the coin numbers/tubes (1-16) of the coin unit

| Step | Action |  | Function |  |
| :---: | :---: | :---: | :---: | :---: |
| 1. | Press |  | Accesses the Dispense coins option |  |
| 2. | Press$\qquad$$\square$ |  | Activates the Dispense Coins option |  |
| 3. | From the above menu you have the following options: |  |  |  |
|  | If you want to |  |  | then go to step |
|  | select a specific coin number (1-16) |  |  | 4 |
|  | increase the number of coins to be paid out |  |  | 5 |
|  | decrease the number of coins to be paid out |  |  | 6 |
|  | accept specified coin number, number of coins to be paid out and to return to Dispense coins option |  |  | 7 |
| 4. | Press <br> $000 \quad 000 \quad 000$ |  | Switches between the various coin numbers/tubes of the coin unit. |  |
| 5. | Press$000 \quad 000 \quad 000 \text { 00卷 }$ |  | Increases the number of coins from the chosen coin number/tube of the coin unit. |  |
| 6. | Press$\square$ |  | Decreases the number of coins from the chosen coin number/tube of the coin unit. |  |
| 7. | Press |  | The specified coin number, number of coins to be paid out are accepted. The program automatically returns to Dispense coins option. |  |

## WITTENBOAG

NB: This option is not available with Executive coin unit: In that case coins are paid out from the coin tubes by pressing the coin dispense button on the coin unit.

Manual Filling
Manual Filling Press: <+>

The Manual Filling option is used to electronically confirm the amount of money which has been paid manually into the coin unit. This amount is then recorded in the Manual Filling counter under "Coin Audit" option:

| Action |  | Function |
| :--- | :--- | :--- |
| Press: |  |  |

The sum inserted from normal credit is converted from cash into change. The coins inserted are distributed to the appropriate tubes in the coin unit. If the tubes in question are filled the coins are routed into the cashbox.

## WITTENBORG

## Filling

## Canisters filled

Reference to the section "Canisters filled"

```
Filling
<down>
```


## Note

This field may not be shown, it's dependent on machine settings.

## Rinse

Rinse brewer/mix $\quad$ Reference to the section "Rinsing - Brewer/mixer rinsing"

```
Rinse
brewer/mixer >
```

Reference to the section "Rinsing - Brewer rinsing with rinsing stop"

Rinse brewer
Reference to the section "Rinse brewer"

| Rinse <br> brewer |
| :--- |

Manual Reference to the section "Manual rinsed"
rinse

```
Manual rinsed
press <+>
```


## Basic operation

Description The Basic Operation options make it possible to retrieve data and set prices and quantities of all drink options available.

Options

Accessing and
operating

| Basic Operation <br> Press sel.button |
| :--- |
| Chocolate <br> No. paid: $\quad x$ |


| Action | Function |
| :--- | :--- |
| Open the cabinet door. | The machine will automatically start in <br> the Total Counter menu. |
| Press twice |  |
|  |  |
| Select the drink for which setting is <br> needed by pressing the corresponding <br> direct selection button on the selection <br> panel (eg press the "coffee" button for <br> setting coffee, press the "coffee with <br> sugar" for setting coffee with sugar, <br> etc.). | The number of portions dispensed for <br> the selected drink since last resetting <br> (deleting) the counters is displayed. |

While in any option it is possible by pressing another direct selection button to recall information for or make changes to the corresponding drink (eg while in the Number Paid option for coffee, pressing the coffee with sugar direct selection button will access the Number Paid information for coffee with sugar.)

## WITTENBORG

| Number Paid | This option serves as a counter and is used to view the number of paid <br> drinks dispensed for the selected drink and for the preset groups of drinks. |
| :--- | :--- |

Number Paid for


The group displayed corresponds with the group in which the selected drink has been preset. To access additional groups, press the corresponding direct selection buttons.


Number
Free

| Chocolate |
| :--- |
| No. free: |

This option serves as a counter and is used to view the number of free drinks dispensed for the selected drink and for the preset groups of drinks.

| Action | Function |  |
| :--- | :--- | :--- |
| Press: | The number of portions dispensed for <br> the selected drink since last resetting <br> (deleting) the counters is displayed. |  |
|  |  |  |

Number Free for
Group

| Chocolate <br> Group $\mathrm{x}:$ | x |
| :--- | :---: |


| Action | Function |
| :--- | :--- |
| Press: | The number of portions dispensed for <br> the preset group of drinks since last <br> resetting (deleting) the counters is <br> displayed. |
|  |  |

The group displayed corresponds with the group in which the selected drink has been preset. To access additional groups, press the corresponding direct selection buttons.



This function will not be displayed when Price Mode in Service Setting is set to "Index".

Price Informa-
This option is used to set drink prices for the selected drink.


## WITTENBRG

Set or change price

| Chocolate  <br> Set Pr:  <br> x, xx  |
| :--- | :--- |



## Quantity

This option is used to set water and ingredient quantities of a selected

| Chocolate |
| :--- |
| Set quantities -> | drink.



Set or change the quantity


## WITTENBORG

Group
Number

| Chocolate <br> Group : | x |
| :--- | :--- |

This option is used to set a group consisting of a selected number of drinks for which information is needed regarding the number of paid and freevend drinks.


## Machine setting

| Introduction | The Machine Setting options allow for setting the machine according to in- <br> dividual preferences. |
| :--- | :--- |
| Machine Setting <br> Options | The Machine Setting options are as follows: <br> - Free-Vend <br> - Beep <br> - Multibrew <br> - Key Discount <br> - Clock function <br> - Clock <br> - Active Period |
| - Happy Hour |  |
| - Happy Hour Discount |  |

## WITTENORG

Free-Vend
This option is used to set the machine to the free-vend mode.
The display will read "Free-Vend Status Off" or "Free-Vend Status On".

Set or change the
This option is used to set the free-vend status on the machine. Free-Vend sta-


Beep
This option is used to set the status of the acoustic signal to ON or OFF.


## WITTENBORG

Multibrew

Set or change the preset number of portions to be dispensed
$\qquad$


## WITTENBORG

Credit lacking
If credit for paid multibrew is insufficient, the vending machine will wait 10 seconds for further credit. When the vending machine has received sufficient credit to continue, the multibrew sequence will continue. If the vending machine does not receive sufficient credit within this timeout period of 10 seconds, the multibrew function is reset.

## Key Discount

This option is also used to set a percentage discount for the use of the key discount function (eg a setting of 20 results in a discount of $20 \%$ when the key discount is activated.). A setting of $100 \%$ means free vend.

When using "index" the value will be added to the "normal" price index.

## Set or change the

| key discount | Action | Function |
| :---: | :---: | :---: |
| Key discount xxx percent | Press: $\qquad$ $000 \quad 000 \quad 000$ | Accesses the Key Discount option. |
|  | Press: $000 \text { O } 000 \quad 000$ | Activates Discount setting. <br> The display reads "Discount Percent". |
|  | Press: | Decreases the discount. |
|  | Press: <br> 000000000 00畨 $\square$ | Increases the discount. |
|  | Press: | Returns to Key Discount option. |

## WITTENORG

## Clock Status

This option i used to set the clock status to on or off.
The following clock functions can only be operated when the clock status is set to on: clock, active period, happy hour, happy hour disc.

## Activate/deacti-

 vate the clock function| Clock |  |
| :--- | :--- |
| Status: | ON |



Clock
This option is used to set the date and time.
The display will show the date and time of day (year, month, date, day of week, hour and minute. To set this option, the clock status must be "on".

## WITTENORG

Set or change the

| date and time |
| :--- |
| Clock : YY.MM.DD <br> WW.HH.MM |


| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Accesses the Clock option. |
| 2. | Press: | $\begin{aligned} & \text { Activates Date setting. (eg display = } \\ & 95.01 .11 \text { ) } \end{aligned}$ |
| 3. | Press: | Decreases the year. |
| 4. | Press: | Increases the year. |
| 5. | Press: | Sets the month, the display will blink \#\# once, and then the month (eg 01) |
| 6. | Press: | Decreases the month. |
| 7. | Press: | Increases the month. |
| 8. | Press: | Sets the day, the display will blink \#\# once, and then the day (eg 11). |
| 9. | Press: | Decreases the day. |


| Step | Action | Function |
| :---: | :---: | :---: |
| 10. | Press: <br> $000 \quad 000 \quad 000$ 00畨 $\square$ | Increases the day. |
| 11. | Press: <br> O* $000 \quad 000 \quad 000$ <br>  | Accesses time setting. |
| 12. | Repeat steps 3 through 11. | Sets the day of the week and time accordingly. <br> Note: It is not necessary to set the day of the week. This is done automatically according to the date. |
| 13. | Press: | Returns to clock option. |

## Wittenborg

## Active Period

This option is used to set periods of time when the machine is to be used (eg during working hours). To set or change the periods, the clock function must be "on". There are seven possible periods.

The previously set active periods are displayed.

Set or change the active periods

Active period Set periods ->

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Accesses the Active Period option. |
| 2. | Press: | Starts setting of the first period. (Display = Period 1 start.) |
| 3. | Press: | Moves backward among the days. |
| 4. | Press: | Moves forward among the days. <br> Note: to set the Active Period for the same time every day, the display should read $==$ for the day. |
| 5. | Press: | Sets the time, starting with the hour. The display will blink \#\# once and then show the hour. |
| 6. | Press: | Decreases the hour. |
| 7. | Press: | Increases the hour. |


| Step | Action | Function |
| :---: | :---: | :---: |
| 8. | Press: | Sets the minutes. <br> The display will blink \#\# once and then show the minutes. |
| 9. | Press:. | Decreases the minutes. |
| 10. | Press: | Increases the minutes. |
| 11. | Press | Sets the stop day and time of the first period. <br> (Display $=$ Period 1 stop) |
| 12. | Repeat steps 3 through 11. |  |
| 13. | Press: | Starts setting of the next period. |
| 14. | Press: | Returns to the Active Period option. |

## Happy Hour

This option is used to set periods during which drinks are to be sold in the free vend mode. To set or change the periods, the clock function must be "on". There are 7 possible periods.

During the Happy Hour a certain rolling text is shown on the display. The rolling text can only be read in via the serial communication in VIDTS format.

Set or change the happy hour periods

Happy hour Set periods ->

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Accesses the Happy Hour option. |
| 2. | Press: | Starts setting of one of the first period. (Display $=$ Period 1 start.) |
| 3. | Press: | Moves backward among the days. |
| 4. | Press: | Moves forward among the days. Note: to set the Happy Hour period for the same time every day, the display should read $==$ for the day. |
| 5. | Press: | Sets the time, starting with the hour. The display will blink \#\# once and then show the hour. |
| 6. | Press: $\square$ | Decreases the hour. |
| 7. | Press: | Increases the hour. |


| Step | Action | Function |
| :---: | :---: | :---: |
| 8. | Press: | Sets the minutes. The display will blink \#\# once and then show the minutes. |
| 9. | Press: | Decreases the minutes. |
| 10. | Press: <br> $000 \quad 000000$ 00.* $\square$ | Increases the minutes. |
| 11. | Press: | Sets the stop day and time of the first period. (Display $=$ Period 1 stop) |
| 12. | Repeat steps 3 through 11. |  |
| 13. | Press: | Starts setting of the next period. |
| 14. | Repeat steps 2 through 10 until all periods are set. |  |
| 15. | Press: | Returns to happy hour option. |

## WITTENBOAG

Happy hour Discount

This option is used to set a percentage discount for selections made during a Happy Hour period (eg a setting of 20 results in a discount of $20 \%$ on the selection made during a Happy Hour period.). A setting of $100 \%$ means free vend during the period. To set or change this option the clock function must be "on".

When using "index" the value will be added to the "normal" price index.

Set or change the happy hour discount

Happy hour disc. xx percent

## WITTENBAR

## Service information

Introduction

Service Information Options

The Service Information options provide information regarding the service of the machine.

The Service Information options are as follows:

- Program Version
- Log / Event book
- Reset Logbook

Accessing
Accessing Service Information options

| Action | Function |
| :--- | :--- |
| Open the cabinet door. | The machine will automatically be in the <br> Total Counter menu). |
| Press four times: <br> 000 | The display will read "Service Info". |
|  |  |
| Press <br> O. | Accesses the information found in the <br> Service Information. |

Program Version This option provides information regarding the particular version of the machine in use.
$\begin{array}{lll}\text { Access Program } & \text { Press the } & \text { SPC. }\end{array}$ VMC V.XXXXXXXX SPC V.XXXXXXXX

Log / Event Book This option is used to retrieve data regarding information about the machine:

- error/event
- frequency
- first/last occurrence.

Retrieve
data

| Log book |  |
| :--- | :--- |
|  | $->$ |


| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Accesses Log / Event Book option. |
| 2. | Press: | Retrieves event/error. |
| 3. | Press: | Retrieves the next event/error. |
| 4. | Repeat step 3 until all data has been retrieved. |  |
| 5. | Press: | Return to the Log / Event book option. |

Reset log book



Chapter 14

## Service mode - service settings

Overview

- Service mode - service settings
- Accessing service mode menus
- Operator setting menu system
- Service menu options


## Service mode - service settings

Introduction

Description

Drink/Price
Display

When the machine is in the Service Mode, the preselection buttons on the selection module are used for retrieving data and setting.

There are five general Service Mode menus which can be accessed by all users.

| Service Mode Menu | Description |
| :--- | :--- |
| Total Counter | to use for: <br> $\bullet$ data retrieval regarding the total number of <br> drinks dispensed <br> - total amount of money collected <br> - total number of discounts <br> and for setting handling of cash flow. |
| Rinse | to assist in rinsing the machine |
| Basic Operation | to use for data retrieval and price and quantity <br> setting for the individual drinks |
| Machine Setting | to use for additional settings |
| Service Information | to use for data retrieval and settings regarding <br> service |

In the Service Mode the drink/price display on the selection module shows the needed information.

Additional Service Mode

There is an additional Service Mode menu which can only be accessed with the use of a password or a service device. This menu is used for data retrieval and setting options specifically needed for trained service technicians (see Service Menu).

## WITTENORG

## Accessing Service Mode Menus

Description The Service Mode menus are accessed by opening the door and pressing the preselection buttons on the selection module.

The Service Mode will automatically start in the Total Counter menu. This will be shown on the display.

The four preselection buttons found at the top of the selection module are used to access and activate the menus and their options.

The buttons have the same function in all menus. The function of the selection buttons:

| Button | Function |
| :---: | :---: |
| O** 0000000000 | The indicated button is used as a "down" button. This button is used to move from one menu option to another and from within a menu option to move from a menu category to another (eg in the Total Counter menu to move from the Total Counter to the Total Amount option). |
|  | The "clear" button is used as a "up" button. This button is used to move to the previous menu option eg to move from "Period 1 stop" to "Period 1 start". <br> The "clear" button is also used to move from the first menu option to the last menu option (eg to move from "Rinse" to <br> "Rinse brewer" or to move from "Machine setting" to "Happy hour disc.". |
| 000 O*** 000 000 | The indicated button is used as an "arrow" button, stepping to the right. This button is used to move from one main menu to another and from a menu field to another menu field within a menu option and from a menu option back to a main menu (eg to move from the "Reset Counters" menu to the "Reset $+/-$ " menu and from the "Reset +/-" menu back to the "Reset Counters" menu). |


| Button | Function |
| :---: | :---: |
| 000 000 *00 000 | The indicated button is used as a "minus" button and when pushed decreases the value. <br> Note: Pressing this button once changes the value of the setting one unit at a time. Keeping the button depressed increases the setting speed. <br> The button is used also to switch function on/off. |
| 000 0000000 00* | The indicated button is used as a "plus" button and when pushed increases the value. <br> Note: Pressing this button once changes the value of the setting one unit at a time. Keeping the button depressed increases the setting speed. <br> The button is used also to switch function on/off. |
|  | The multibrew button can be pressed at any time to return to the start of the menu or to the Operating Mode. While in the Total Counter menu pressing the multibrew button results in returning to the Operating Mode. While in any menu except the Total Counter menu (eg Basic Operation), pressing the multibrew button twice results in returning to the Total Counter menu and pressing it three times results in returning to the Operating Mode. |

Illustration
Short guide of the navigation buttons:


## WITtENBAB

## Operator Setting Menu System

The following shows the Operator Setting menu system.


## Wittenborg

## Service Menu Options

The service menu is used for data retrieval and setting options necessary for a trained service technician.

- Accessing and operating the Service options
- Enter password
- Change password
- Product counter
- Reset counter
- System setting options
- Canister setting
- Rinse message setting
- Calibrating valves
- Calibrating a valve
- Calibrating ingredients
- Temperature calibration
- Operator setting
- Quantities option
- Boiler setting option
- Setting cup sensor
- Setting payment
- Vend/change mode option
- Max. change setting
- Max credit setting
- Obligation to buy setting
- Revaluating option
- Coin inhibit setting
- Low change inhibit setting
- Exact change equation setting
- Exact change offset setting
- Keypad inhibit setting

The Service Setting menu system is shown on the following page.
The service options may only be accessed by entering a password.
Accessing the various menu options are shown in succession from the starting point "password", i.e. you cannot access an option directly, you have to start from "password" and by means of the preselection buttons to guide yourself down the system considering the texts in the display.

## WITTENBORG

Service Setting Menu System

The service setting menu system is shown below.


Accessing and operating the service options

Open the cabinet door (the machine will automatically start in the Total Counter menu).

Press the following buttons in the stated order:
-

button once

The display will read "Password".
Enter your password.
The program will automatically be in the Change Password option.

## Enter

| password | Step | Action | Function |
| :---: | :---: | :---: | :---: |
| Enter Password 0000 <Down> | 1. | Press: <br> 000 000 *00 000 | Sets the character. |
|  |  | 000000000 00 |  |
|  | 2. | Press the indicated button to go to the next character or after the fourth character to go to the next | Enter your password. The display will blink \# in the position of the character to be changed. |
|  |  | O** |  |
|  |  |  |  |
|  | 3. | Repeat steps 1 and 2 until all chara | cters are set. |

## WITTENORG

## Change

| password |
| ---: |
| Change password |
| $->$ |


| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: <br> 000 O 00000 $\square$ | Activates the New Password option. |
| 2. | Press: 000 000 *00 000 $\square$ <br> 000 OOO 000 OO | Sets the character. |
| 3. | Press the indicated button to go to the next character or after the fourth character to go to the next field. | Sets the new password. The display will blink \# in the position of the character to be changed. |
| 4. | Repeat steps 2 and 3 until all characters are set. |  |
| 5. | Press: | Accesses the next function "Product counter". |

Default password
To ensure that you can always enter the system, even if the password has been changed, a default password exists which is 5101 .

Product The Product Counter option is used to retrieve data regarding the quantities counter
$\qquad$ of powder and water dispensed. There are four powder options.

| Step | Action | Function |  |
| :--- | :--- | :--- | :--- |
| 1. | Press: |  | Activates Product Counter option. <br> The display will show the quantity <br> of powder dispensed for powder 1. <br> The quantity will be displayed in <br> grams. |
|  |  |  |  |
|  |  |  | 000 |

## WITTENBOAG

| Step | Action | Function |
| :---: | :---: | :---: |
| 2. | Press: <br> This button switches between all products in succession. | Accesses powder quantities and water quantity for the remaining ingredients <br> NB: The water quantity will be displayed in millilitres. |
| 3. | Press: | Returns to the Product Counter Option. |
| 4. | Press: | Accesses the next function "Reset product counters". |

Reset

| counter |
| :--- |
| Reset product <br> counters |

This option is used to reset the product counters.


System setting options

| System Settings |
| ---: |
|  |
| $->$ |

The System Setting option is used to set the language and display machine type.

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: <br> 000 | Activates Language setting. Showing the actual language |

## WITTENBAG

| Step | Action | Function |
| :---: | :---: | :---: |
| 2. | Press: | Moves backward among the language options. $N L \rightarrow \text { UK }$ |
| 3. | Press: | Moves forward among the language options. $\mathrm{UK} \rightarrow \mathrm{NL}$ |
| 4. | Press: | Switches between Language Setting or Machine Type Display. |
| 5. | Press: | Returns to the System Setting option. |
| 6. | Press: | Accesses the next function "Canister setting". |

Canister setting facility

Each ingredient canister is provided with an empty feeler facility.
To activate this facility the following have to be set:

- an ingredient limit in the container in question (1-99), expressed in percent, and
- the total weight of the contents of the full canister.

Note: The limit and total weight of the ingredient in a canister should be checked and adjusted each time you change the brand or type of the ingredient in question.

Each ingredient is set separately.
When the ingredient level in the canister reaches the minimum level, set in this facility, the display will show "sold out", if the relevant selection button is pushed.

A limit set to " 0 " will deactivate this option, and the corresponding menus in "operator setting menus" will not be displayed.

## WITTENBOAG

Canister setting options
Canister settings ->

This option is used to set the Canister Settings:

| Step | Action | Function |  |
| :---: | :---: | :---: | :---: |
| 1. | Press: $\qquad$ <br> 000 O $000 \quad 000$ | Activates Canister Setting options |  |
| 2. | From the above menu you have the following options: |  |  |
|  | If you want to |  | then go to step |
|  | switch between between "Inh.if $\mathrm{x} \%$ full" or "Full weight; x.x Kg" |  | 3 |
|  | switch between the various ingredients |  | 4 |
|  | decrease the value |  | 5 |
|  | increase the value |  | 6 |
|  | leave the decrease or increase option |  | 7 |
|  | access the next function |  | 7-8 |
| 3. | Press: <br> 000000000 | Switches between "Inh.if $x \%$ full" or "Full weight: x.xKg". |  |
| 4. | Press: <br> O* 000000000 | Switches between the various ingredients. |  |
| 5. | Press:000 000 $* 00$ 000 <br>     | Decreases the value. |  |
| 6. | Press: $000 \quad 000 \quad 000 \text { 00畨 }$ | Increases the value. |  |
| 7. | Press: | Returns to the Canister Setting option. |  |

## WITTENBOR

| Step | Action | Function |
| :---: | :---: | :---: |
| 8. | Press: <br> O | Accesses the next function "Rinse Message Setting" |

Rinse message setting facility

After a certain preset dispensing interval, the machine will indicate that it needs cleaning. The rinse message setting facility can make the machine react in various ways:

| Options | Description |
| :--- | :--- |
| Function off | This option will be inactive and the correspond- <br> ing menus in "Operator setting menus" will not <br> be displayed. |
| Display only | The display will show a rinse request when the <br> number of drink dispensings exceeds the num- <br> ber set in "rinse interval". The machine will still <br> be able to vend drinks. <br> When the cleaning has been carried out, the <br> interval must be reset, see Operator setting <br> menus, "Rinse". |
| Stop vending | The machine will stop any vending from the <br> machine when the number of drink dispensings <br> exceeds the number set in "rinse interval". <br> When the cleaning has been carried out, the <br> interval must be reset, see Operator setting <br> menus, "Rinse". |

In this option, it is defined how the machine must react on a rinse request, as well as the required intervals.

## WITTENBORG

Rinse message setting options
Rinse message set ->

This option is used to set the Rinse Message Setting:


## WITTENORG

| Step | Action | Function |
| :---: | :---: | :---: |
| 6. | Press: <br> 000 O橉 000000 | From "Action" accesses "Rinse message set" |
| 7. | Press: | From "Rinse message" accesses the next function "Calibrate valves" |

Calibrating valves (FB/IN)

This option is used to calibrate the individual valves (FB/IN).
Note: The ES valves cannot be calibrated.

Selecting valve to


| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: <br> 000 0 000 000 $\square$ | Activates the valve calibration (water flow is shown in ml per second). |
| 2. | From the above menu you have the following options: |  |
|  | If you want to then go to step |  |
|  | select a specific valve | 3 |
|  | decrease the water flow | 4 |
|  | increase the water flow | 5 |
| 3. | Press: <br> 000000000 | Switches between the valves in succession |
| 4. | Press: <br> 000000 | Decreases the water flow in ml per second. |
| 5. | Press: | Increases the water flow in ml per second. |
| 6. | Proceed with calibrating a |  |

Prequisite for calibrating valve

Calibrating a valve

| FB1 Valve |  |
| :---: | :---: |
| $25 \mathrm{ml} / \mathrm{s}$ | $->$ |

Have a beaker, graduated in ml , ready for measuring liquids from valves.

Having selected valve to calibrate (see above procedure) proceed as follows:

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: <br> 000 O 000000 $\square$ | Shows the total volume dispensed in $\mathrm{ml}+/-5$. <br> (The valve is open for 5 sec .) |
| 2. | If FB valve, then <br> remove the tube behind the FB canister and place tube in a container. | If IN valve, then |
|  |  | place a container in the cup holder. |
| 3. | Press: <br> 000000000 00* | Starts calibration. The display will read "Delivering, Please Wait". |
| 4. | Measure the water dispensed from valve in question. |  |
| 5. | If quantity OK, or you want to quit calibration, then | If quantity not OK, then |
|  | Proceed to step 7. | Adjust valve mechanically and proceed to step 6 |
| 6. | Press the indicated button and repeat steps 2 through 5 |  |
| 7. | Press: <br> 000 0 000 000 | Quits the process. You can now enter the precise value for the quantity of water. <br> This will fine adjust the delivery calibration. |
| 8. | Press:000 000    <br> 00 000    <br>      | Decreases the water flow in ml per second. |

## WITTENORG

| Step | Action | Function |
| :---: | :---: | :---: |
| 9. | Press: <br> 000000000 00* | Increases the water flow in ml per second. |
| 10. | Repeat all steps until all valves have been calibrated. |  |
| 11. | Press: | Accesses the next function "Calibrate ingredients". |

Calibrating ingredients

This option is used to calibrate the ingredients.

Prerequisite for calibrating ingredients

Have a cup and a pair of scales ready for measuring ingredients dispensed.

Selecting and calibrating ingredients

| Calibrate |  |
| :--- | :--- |
| ingredients | $->$ |


| Step | Action | Function |  |
| :---: | :---: | :---: | :---: |
| 1. | Press: <br> 000 0畨 000000 | Activates the Ingredient Calibration. |  |
| 2. | Press: <br> ○藓 000000000 |  | Switches between the ingredients in succession. |
| 3. | Press: $\qquad$ $000 \quad 000$ | Accepts calibration for the selected ingredient. |  |
| 4. | If FB ingredient, then | If IN ingredient, then | If ES ingredient, then |
|  | Remove the brewing cylinder of FB unit and hold a cup under the outlet of the coffee canister while performing next step. | Place a cup on the cup platform while performing next step. | Remove the bean canister of ES unit and hold a cup under the ground coffee outlet while performing next step. |


| Step | Action | Function |
| :---: | :---: | :---: |
| $5 .$ | Press： $000 \quad 000 \text { ००० ००眷 }$ | Start calibration．The display will read＂Delivering，Please Wait＂． |
| 6. | Enter the value of the delivered powder quantity in grams． |  |
| 7. | Press： | Decreases the powder quantity value in grams． |
| 8. | Press： <br> $000 \quad 000 \quad 000$ ००＊ | Increases the powder quantity value in grams． |
| 9. | Press： <br> 000 O橉 000000 | Exits the ingredient calibration． |
| 10. | Repeat the process until all ingredients have been calibrated． |  |
| 11. | Press： <br> O费 000000000 | Accesses the next function＂Cali－ brate temperature＂． |

Temperature calibration（FB／ IN）

| Calibrate  <br> temperature $->$ $\mathbf{l}$ |
| :--- | :--- |

This option is used to calibrate the temperature sensor：

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press：$\square$000 0 000 <br>    | Activates temperature calibration． |
| 2. | Press： | Activates Temperature Calibration option． <br> The display will read＂Heating！ Please wait＂－until the boil over switch switches off． |
| 3. | Reset boil over switch． <br> Note ：Wait till text in display has finally switched back to＂Calibrate Temperature＂and then reset the boil over switch，located on the overflow hose from water tank． |  |

## WITTENORG

| Step | Action | Function |
| :---: | :---: | :---: |
| 4. | Press: <br> O* $000000 \quad 000$ | Accesses the next function "Operator setting". |

Note: It is not necessary to calibrate ES temperature.

## Operator setting

The Operator Setting option is used to set limits for the operator's staff, i.e. the operator can define in percent to which extent his staff may perform settings deviating from the settings already made in the service setting menu.

This limitation can only be omitted if you know the appropriate password.

Operator setting

| -Limits |
| :--- |
| $\begin{array}{l}\text { Operator } \\ \text { setting }\end{array}$-> |



| Step | Action | Function |
| :---: | :---: | :---: |
| 5. | Press: | Increases the selected limit type. |
| 6. | Press: | Returns to the Operator Setting option |
| 7. | Press: | Accesses the next function "Quantities". |

## WITTENORG

Quantities option This option is used to set the ingredients of a drink - i.e. water and ingredients, to set topstop in connection with FB and ES drinks and finally to test the selected drink.

Note : This option is only functioning if the machine is ready for a vend, i.e. no errors in dispensing or payment have occurred since the machine was put into service mode.

The ingredient quantities can be defined as follows:

| Ingredients | $0.1-99.9 \mathrm{~g}$ |
| :--- | :--- |
| Water | $1-999 \mathrm{ml}$ |
| Whipper | $0.1-99.9 \mathrm{sec}$ |

Note: If very large water quantities are defined, then the dispensed water volume may be less than the defined water quantity. This is because the water pressure (flow) is lowered, while the water level in the water tank is getting lower.

| Setting quantities |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Action | Function |  |
| Quantities | 1. | Press: <br> 000 0 000 000 | The display reads "Press Selection". |  |
|  | 2. | Press the selection button of the drink, for which the ingredients are to be set. | The d | play reads 1 . component. |
|  | 3. | From the above menu you have the | followin | options: |
|  |  | If you want to select |  | then go to step |
|  |  | a specific setting (ingredient, tops or test drink) | op time | 4 |
|  |  | decrease the quantity or value |  | 5 |
|  |  | increase the quantity or value or in drink" to activate the test. | "Test | 6 |
|  |  | return to the Quantities option. |  | 7 |
|  |  | access the next function |  | 7 and 9 |


| Step | Action | Function |
| :---: | :---: | :---: |
| 4. | Press: | Switches between the various ingredients of the drink, topstop time and test in succession. <br> Note : Topstop is not applicable to Instant drinks. |
| 5. | Press: | Decreases the quantity or value (ingredient/topstop). |
| 6. | Press: | Increases the quantity or value (ingredient/topstop), or dispenses the drink in question in the "Test Drink" option. |
| 7. | Press: | Returns to the Quanties option. |
| 8. | Repeat steps 1-7 until components of relevant drinks have been adjusted/set. |  |
| 9. | Press: | Accesses the next function "Boiler". |

## WITTENBORG

Boiler Setting Option

Default temperatures

The Boiler setting option is used to set the various functions of the water tank, i.e. nominal temperature, temperature lock, temperature unlock and energy saving temperature.

The default temperatures are as follows:
FB: $94^{\circ}$
IN: $80^{\circ}$
ES: $96^{\circ}$
The above temperatures are recommended.

Setting boiler

| Boiler |  |
| :--- | :--- |


| Step | Action |  | Function |  |
| :---: | :---: | :---: | :---: | :---: |
| 1. | Press:$000 \text { 0 000 } 000$ |  | Activates the Boiler setting option. (The first field shown is nominal temperature setting). |  |
| 2. | From the above menu you have the following options: |  |  |  |
|  | If you want to |  |  | then go to step |
|  | select one of the functions of the water tank |  |  | 3 |
|  | decrease the temperature |  |  | 4 |
|  | increase the temperature |  |  | 5 |
|  | return to the boiler option |  |  | 6 |
|  | access the next function |  |  | 6-7 |
| 3. | Press: <br> O OOO OOO OOO |  | Switches between the functions "nominal temperature", "temperature lock", "unlock temperature", and "energy save temperature" ( $65^{\circ}$ ) |  |
| 4. | Press:000 000 *oo 000 <br>     |  | Decreases the temperature. |  |
| 5. | Press: |  | Increases the temperature. |  |


| Step | Action | Function |
| :---: | :---: | :---: |
| 6. | Press: <br> 000 O楼 000000 | Returns to the Boiler setting option. |
| 7. | Press: <br> O彞 $000000 \quad 000$ | Accesses the next function "Cup sensor Status". |

Setting cup

| sensor |
| :--- |
| Cup sensor <br> Status : ON |

This option is used to set the Cup Sensor to ON or OFF.

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Activates the Cup Sensor setting option. |
| 2. | Press: | Turns the status to "off". |
| 3. | Press: | Turns the status to "on". |
| 4. | Press: | Returns to the Cup Sensor Status. |
| 5. | Press: | Accesses the next function "Setting payment" . |

## WITTENBRG

## Payment

The payment option is used to set the "Payment Type" - type of coin mechanism - and the "Price Mode" - "real", i.e. the actual price is entered in the price menu of the drink in question - or "Index", i.e. the price number to which the drink is relating in the coin mechanism is entered in the price menu of the drink in question.

In the option "Audit Unit" you can choose between internal audit unit or external audit unit. If you have mounted a box to take care of the audit, you have to select external audit unit.

If you choose MDB under "Payment Type", then the options "ZKA Mode" and "Show MDB Texts" are available.

| MDB ZKA Mode |  |
| :--- | :--- |
| ON | Allowing MDB/ICP to handle credit values up to 9999.99 |
| OFF | The credit values handled by MDB/ICP cannot exceed 999.99 |


| Show MDB texts |  |
| :--- | :--- |
| ON | You are able to see both texts from the machine as well as MDB/ICP <br> texts from the card reader. |
| OFF | You are only able to see texts from the machine. |

MDB (Multi-Drop Bus) / ICP (Internal Communication Protocol). ZKA (Zentraler Kreditausschuss).

Setting payment

| Set payment |
| :--- |
| Status : BDV |

This option is used to set the payment options

| Step | Action | Function |  |
| :---: | :---: | :---: | :---: |
| 1. | Press: <br> 000 O楼 000000 | Activates the Setting Payment option (The first field shown is payment type) |  |
| 2. | From the above menu you have the following options: |  |  |
|  | If you want to select |  | then go to step |
|  | "payment type", "MDB ZKA texts", "price mode" or "a | mode", "Show MDB dit unit" | 3 |
|  | Selects the options of "pa mode" moving backward | ment type" or "price | 4 |
|  | Selects the options of "pa mode" moving forward" | ment type" or "price | 5 |
|  | return to Payment option |  | 6 |
|  | access the next function |  | 6-7 |


| Step | Action | Function |
| :---: | :---: | :---: |
| 3. | Press: | Switches between "payment type", <br> "MDB ZKA mode", <br> "Show MDB texts" <br> "Price Mode" or <br> "Audit Unit" <br> NB. "MDB ZKA Mode" and "Show MDB Texts" are only available, if MDB has been chosen under "Payment Type". |
| 4. | Press: | Moves backward among the options in "payment type": MDB ->2-price -> BDV -> Exec. -> None, <br> among the options in "price mode": real or index, <br> among the options in "audit unit": internal or external, <br> among the options in "MDB ZKA mode": <br> on or off <br> or among the options in "Show MDB texts": on or off. |
| 5. | Press: | Moves forward among the options in "payment type": MDB -> 2-price -> BDV -> Exec. -> None, <br> among the options in "price mode": real or index, <br> among the options in "audit unit": internal or external, <br> among the options in "MDB ZKA mode": on or off or among the options in "Show MDB texts": on or off. |
| 6. | Press: | Returns to the Set payment option. |
| 7. | Press: | Accesses the next function "Vend mode". |

## WITTENORG

## Vend/Change

Mode

## Vend mode:

Multi vend: Several articles may be purchased one after the other from one coin or cash payment as long as sufficient credit is available.
Single vend: The change is returned or the card is released automatically after each vend.

## Change mode:

Credit-> overpay: If an excessive amount has been inserted in connection with payment of a drink, and the coin mechanism cannot pay out the correct return amount, the amount is transferred to "Value Overpay, ie the amount is being lost for the customer.
Keep credit: If an excessive amount has been inserted in connection with payment of a drink, and the coin mechanism cannot pay out the correct return amount, the excessive amount is shown in the credit display. The customer can insert an additional amount for vend of another drink or leave the amount for the next customer, who will then get the amount shown in the display added to his inserts.

## Vend mode

| Vend mode |
| :--- |
| Status : Single |

This option is used to set the Vend mode and the Change mode:


| Step | Action | Function |
| :---: | :---: | :---: |
| 4. | Press: | In Vend mode: <br> Turns the status to "Multi". <br> In Change mode: <br> Turns the status to "Credit-> overpay". |
| 5. | Press: | In Vend mode: <br> Turns the status to "Single". <br> In Change mode: <br> Turns the status to "Keep credit". |
| 6. | Press: | Returns to the Vend Mode setting option. |
| 7. | Press: | Accesses the next function "Max change". |

## WITTENBORG

Max. Change Setting

The maximum amount which the coin mechanism can return after a vend when multi-vend is specified. If the coin credit remaining following a Mul-ti-vend is greater than this programmed value, no change will be paid out. The full credit will be retained until further vends are made reducing the credit below this "Maximum Change" level.

Max Change

| Max Change |
| :--- |
| Status : 0.00 |

This option is used to set the max. change allowed:

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Activates the Max Change option. |
| 2. | Press: $\square$ $\begin{array}{\|l\|l\|l\|} \hline 000 & 000 \text { 畨 } \\ \hline & & \\ \hline \end{array}$ | Decreases the amount. |
| 3. | Press: | Increases the amount |
| 4. | Press: | Returns to the Max Change option. |
| 5. | Press: | Accesses the next function "Max credit". |

## WITTENORG

Max Credit Setting The maximum amount which can be inserted when the system is set to multi-vend. The amount must be a multiple of the smallest coin value. The function has no effect on single vend. When the machine is set to single vend coins can only be inserted until credit equals the highest price on an article.

Max Credit
Max credit Status: 0.00

This option is used to set the maximum credit allowed to be inserted:

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: <br> 000 O*** 000000   <br>    | Activates the Max credit option. |
| 2. | Press: <br> $000 \quad 000$ 菷 00000 $\square$ | Decreases the amount. |
| 3. | Press: | Increases the amount |
| 4. | Press: | Returns to the Max credit option. |
| 5. | Press: | Accesses the next function "Oblig. to buy". |

## WITTENBORG

Obligation to Buy Setting

At least one vend has to be made after coin insert before the coin mechanism returns the change. This option is to prevent the vending machine from being used as a change giver.

Obligation to Buy
Oblig. to buy Status: ON

This option is used to activate the obligation to buy option or not:

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Activates the Obligation to buy option. |
| 2. | Press: | Turns the status to "off".. |
| 3. | Press: | Turns the status to "on". |
| 4. | Press: | Returns to the Obligation to buy option. |
| 5. | Press: | Accesses the next function "Revaluating". |

Revaluating
Option

Revaluating

| Revaluating |
| :--- |
| Status: OFF |

This option makes it possible to let the customer add value to the credit amount on his/her card.

Sets the option to allow the coin unit to revaluate the cards of the customers or not:

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press: | Activates the Revaluating option. |
| 2. | Press: | Turns the status to "off".. |
| 3. | Press: | Turns the status to "on". |
| 4. | Press: | Returns to the Revaluating option. |
| 5. | Press: | Accesses the next function "Coin inhibit". |

## WITTENORG

Coin Inhibit Setting

Sets the coin unit to reject coins which it normally accepts．The lowest－ value coin is coin No 1．The option goes from coin No 1 to coin No 16.

Coin Inhibit


This option is used to set the Coin Inhibit status for the various coin values in the coin unit：

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press： | Activates the Coin inhibit setting option． |
| 2. | From the above menu you have the following options： |  |
|  | If you want to | then go to step |
|  | select a specific coin value | 3 |
|  | set the status to＂off＂ | 4 |
|  | set the status to＂on＂ | 5 |
|  | return to the coin inhibit option | 6 |
|  | access the next function | 6－7 |
| 3. | Press： <br> O董 0000000000 | Switches between the various coin values (1-16). |
| 4. | Press： <br> 000000 策 00000 | Turns the status to＂off＂． |
| 5. | Press： $000 \text {, } 000 \text {, } 000 \text { ००眷 }$ | Turns the status to＂on＂． |
| 6. | Press： | Returns to the Coin inhibit option． |
| 7. | Press： | Accesses the next function＂Low change inh．＂． |

Low Change Inhibit Setting

Low Change Inhibit

| Low change inh. <br> $->$ |
| :---: |

When the "Insert correct amount" is displayed, the coin unit can be set to reject coins which it normally accepts.

This option is used to set the Low change inhibit status for the various coin values in the coin unit:


## WITTENBORG

## Exact Change

 Equation SettingA number between 0 and 15 with the desired parameter as described in the manual of the coin unit to define precisely when the coin unit switches to "Coin tubes empty" mode and the vending machine display "Insert correct amount".

Exact Change
Equation

This option is used to set the Exact change equation:


## WITTENBOAG

Exact Change Offset Setting

This option renders the possibility of adding a number between 0 and 15 to the preprogrammed empty numbers selected in Exact Change Equation in order that the customer is warned before the coin unit switches to "Coin tubes empty" mode.

This option is used to set the Exact change offset:

## Exact Change

 OffsetExact Chg offset Status: 0


## WITTENBAG

Keyboard Inhibit Setting

Activates or deactivates the possible keypad／board of a coin unit．

Keyboard Inhibit
Keyboard inhibit Status：OFF

This option is used to set the Keyboard inhibit：

| Step | Action | Function |
| :---: | :---: | :---: |
| 1. | Press： <br> 00 0粪 000000 | Activates the Keyboard inhibit option． |
| 2. | Press： <br> 000000 ＊00 000 | Turns the status to＂off＂．． |
| 3. | Press： $000,000 \text {, } 000 \text { 00娄 }$ | Turns the status to＂on＂． |
| 4. | Press： $000 \text { o橉 } 000 \text { oo }$ | Returns to the Keyboard inhibit option． |
| 5. | Press： $\qquad$ | Returns to the＂Product counter＂． |

Chapter 15

## WITTENBORG

## Menu system

Overview
In this section you will find a view of the menu system:

- Navigation buttons
- Operator settings
- Service settings


## Menu system

Navigation buttons Short guide of the navigation buttons:



Menu system - operator settings

| Filling |
| :--- |
| $\boldsymbol{\nabla}$ |
| Canisters filled |

 EX,BDV,MDB

[^0]| Card audit |  |
| :--- | :--- |
| $\boldsymbol{\nabla}$ | Tot. card vend no/a mount |
|  |  |

BDV,MDB
Coin ac


Menu system - service settings


Properties
FB/ES water, powder $=$ topstoptime
FB/ES water, powder $=$ topstoptime
ES in water 1,3, hotwater $=$ coldwater injection


Chapter 16

# Vending machine controllers and electronic box 

Overview

Warning


Be extremely careful, your life can be endangered!
The vending machine controllers are carrying the mains voltage if the machine is connected to the power supply.
Make sure that no splashes of the product or water get onto the vending machine controllers.

Note
The vending machine controllers of the machine contains a RAM circuit with an internal battery (lithium) backup (NOVRAM). The RAM circuit can explode if not handled correctly. Do not disassemble, shortcircuit, expose to water or to flame or temperatures in excess of $100^{\circ} \mathrm{C}$. Return discharged NOVRAM circuits to the supplier.

## Attention <br> Observe precautions for handling electrostatic discharge sensitive devices:



- To protect the PCBs, VMC, SPC etc. and sensitive devices, EPROM, NOVRAM etc. against damage from static electricity, you have to make sure that you are discharged, before touching sensitive devices. Always remember to touch one of your hands to the cabinet and hold the device with the other hand.

Components of the vending machine controllers

Parts


| Parts |  |
| :--- | :--- |
| 1. | Fuses |
| 2. | Vending machine controller (ES) |
| 3. | Vending machine controller (FB/IN/ES) |
| 4. | RAM circuit with an internal battery backup |
| 5. | EPROM |
| 6. | Relays (carrying the mains voltage) |

## WITTENBAG

## Components of the electronic box

## Parts



| Parts |  |
| :--- | :--- |
| 1. | Terminal strip for connection of the power supply cable |
| 2. | Electrical noise filter |
| 3. | Transformer (carrying the mains voltage) |
| 4. | Main switch |
| 5. | Heating relay |
| 6. | ES transformer (only on ES machines) (carrying the mains voltage) |

## WITTENBOAG

## Dismounting the vending machine controllers

Procedure
Follow this procedure to dismount the vending machine controllers:

| Step | Action | Illustration |
| :--- | :--- | :--- | :--- |
| 1. | Open the door. | Switch off the main switch, disconnect the power supply plug and close the <br> water cock. |
| 3. | Remove all canisters. |  |
| 4. | Remove cover plates by <br> loosening screws (1). |  |

## WITTENBAB

## Replacing the EPROM

Procedure
Follow this procedure to replace the EPROM:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove cover plates. |  |
| 2. | Remove the EPROM (1) with the <br> appropriate tool. <br> NB. Be careful not to use force. |  |
| 3. | Install the new EPROM. <br> NB. Ensure that the EPROM is <br> correctly positioned (i.e. the notch of <br> the EPROM matches with the position <br> of the notch on the socket). |  |
| NB. Ensure that the pins of the <br> EPROM are not deformed and that <br> they are well inserted into the holes of <br> the socket. |  |  |
| 4. | Remount cover plates. |  |

## Replacing the NOVRAM with built-in lithium battery

Purpose

Procedure

The NOVRAM (non-volatile RAM) stores audit and settings data, even if the power is turned off.

Follow this procedure to replace the NOVRAM:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Remove cover plates. |  |
| 2. | • Remove the NOVRAM (1). |  |
|  | - Install a new NOVRAM. |  |
|  |  |  |
|  |  |  |
|  |  |  |

## WITTENBO日G

## Dismounting the power supply cable

Procedure

| Step | Action |
| :--- | :--- |
| 1. | Loosen the tension relief screw at the power supply cable lead-through. |
| 2. | Disconnect the cable connection at the terminal strip. |
| 3. | Remove the power supply cable to the back. |

Note for reconnec- Make sure the connection is made correctly: tion


| Parts |  |
| :--- | :--- |
| 1. | 1L (blue) |
| 2. | 2L (brown) |
| 3. | protective earth (yellow/green) |

## WITTENBORG

## Accessing the E-box

Procedure
Follow this procedure to get access to the E-box:

| Step | Action | Illustration |
| :--- | :--- | :--- |
| 1. | Open the door. |  |
| 2. | Switch off the main switch, disconnect the power supply plug and close the <br> water cock. |  |
| 3. | Remove the waste bucket and bottom plate. |  |
| 4. | Remove cover plate by <br> loosening 4 screws (1). |  |

Chapter 17

## Wiring diagrams

Overview
In this section you will find the following information:

- FB main diagram
- IN main diagram
- ES main diagram
- Diagram for payment systems

FB main diagram


IN main diagram


ES main diagram


## Diagram for payment systems



Chapter 18

## WITTENBORG

## Underskabstilbehør

## Unterschrankoptionen

## Base cabinet options

## Meuble de rangement options

FB 5100<br>IN 5100<br>ES 5100<br>Gallery 200

75206500

## WITTEMBORG




## WITTEN日昭



## WITTENBOBG






Chapter 19

Chapter 20

Chapter 21

Chapter 22

## Chapter 23

## TECHNICAL INFORMATION

| TYPE NO FB | $, 5500$ | Freshbrewer |  | T.I.-NO <br> FB all 01/ 00 |
| :---: | :---: | :---: | :---: | :---: |
| SERIES |  | DIAGRAM | ISSUED BY |  |
|  | week 11 |  | T.I. Department |  |
| SUBJECT | Screws Brewer Cylinder |  | T.I.-GROUP | Development |
|  |  |  | T.I.-CATEGO |  |

COMPONENTS CONCERNED
35023901 Brewer cylinder, ass.
omitted: 09170516 Screws $19 \times 16$
new: 36006300 Ejot-PT-screw (1) (Fig.1)

## MODIFICATION

- The screws 09170516 will be replaced by the screws 36006300 (see Fig. 1 ).

REASON

- Product improvement


## CONTACT PERSON

- Technical questions:

Nils Stöwahse
Spare Part Ordering:
Tanja Lange

| DATE : | PRODUCED BY : | DATE : | CHECKED BY : | $\operatorname{AcN}$ |
| :---: | :---: | :---: | :---: | :---: |

## WITTEDBOB

## TECHNICAL INFORMATION



Fig. 1


## Service Message

## Dear Colleagues

I hereby send you Service Message regarding model 5100 change of fan.

If you have any comments please do not hesitate to contact either me or the reference persons listed.

Production Start: week 11-2000

First Machine No. 481.538

Best Regards
Wittenborg A/S

Jan Sørensen
Product Line Manager

| CONTENTS | PAGE |
| :--- | :---: |
| New Fan | $1-2$ |
|  |  |

## New FAN

We have introduced a new fan in the ingredient table.

- Faster changing of fan servicetime decreased with 75 \%
- Noise level is 25 \% lower
- Airflow increased with 25 CFM

Today the fan is mounted horisontal under the ingredient table. The new fan is mounted vertical on the back of the ingredient table.

To change the new fan is simple - tilt the ingredient table foreward and pull out the fan from behind the ingredient table.

The fan is mounted to a sheetmetal plate with 2 screws, the sheet metal plate fits in 2 recesses and 2 holes on the back of the ingredient table.

## Backwards Compatible:

No
Old fan can still be ordered as sparepart
42.2032 .00

## WITITEMB日昭




[^0]:    
    $\stackrel{\infty}{\nu}$

