## Kikko Leaf tea brewer

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## DICHIARAZIONE DI CONFORMITA' DECLARATION OF CONFORMITY

DÉCLARATION DE CONFORMITÉ KONFORMITÄTSERKLÄRUNG DECLARACIÓN DE CONFORMIDAD DECLARAÇÃO DE CONFORMIDADE VERKLARING VAN OVEREENSTEMMING INTYG OM ÖVERENSSTÄMMELSE OVERENSSTEMMELSESERKLÆRING YHDENMUKAISUUSTODISTUS西

Valbrembo, 03/05/2001

Dichiara che la macchina descritta nella targhetta di identificazione, è conforme alle disposizioni legislative delle direttive: 89/392, 89/336, 73/23 CEE e successive modifiche ed integrazioni.

Declares that the machine described in the identification plate conforms to the legislative directions of the directives: 89/ 392, 89/336, 73/23 EEC and further amendments and integrations.

Déclare que l'appareil décrit dans la plaque signalétique satisfait aux prescriptions des directives: 89/392, 89/336, 73/ 23 CEE et modifications/intégrations suivantes.

Erklärt, daß das im Typenschild beschriebene Gerät den EWG Richtlinien 89/392,
89/336, 73/23 sowie den folgenden Änderungen/Ergänzungen entspricht.
Declara que la máquina descripta en la placa de identificación, resulta conforme a las disposiciones legislativas de las directivas: 89/392, 89/336, 73/23 CEE y modificaciones y integraciones sucesivas.

Declara que o distribuidor descrita na chapa de identificação é conforme às disposições legislativas das directivas CEE 89/392, 89/336 e 73/23 e sucessivas modificações e integrações.

Verklaart dat de op de identificatieplaat beschreven machine overeenstemt met de bepalingen van de EEG richtlijnen 89/392, 89/336 en 73/23 en de daaropvolgende wijzigingen en aanvullingen.

Intygar att maskinen som beskrivs på identifieringsskylten överensstämmer med lagstiftningsföreskrifterna i direktiven: 89/392, 89/336, 73/23 CEE och påföljande och kompletteringar.

Det erklæres herved, at automaten angivet på typeskiltet er i overensstemmelse med direktiverne 89/392, 89/336 og 73/23 EU og de senere ændringer og tillæg.

Forsikrer under eget ansvar at apparatet som beskrives i identifikasjonsplaten, er i overensstemmelse med vilkårene i EU-direktivene 89/392, 89/336, 73/23 med endringer.

Vahvistaa, että arvokyltissä kuvattu laite vastaa EU-direktiivien 89/392, 89/336, 73/23 sekä niihin myöhemmin tehtyjen muutosten määräyksiä.



NECTA VENDING SOLUTIONS S.p.A.


HE RULES FOR THE CERTIFICATION OF COMPANY QUALITY AND MANAGEMENT SYSTEMS
19 Dicembre 1997
$\mathrm{mA}_{\sqrt{r e m}}$



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## INTRODUCTION

This technical documentation is part and parcel of the vending machine and must always follow the machine in case it is moved or transfer of ownership, so as to allow consultation by different operators.
Before starting installation and using the machine, it is first necessary to carefully read and understand the instructions contained in this manual, as they offer important information on installation safety, operating instructions and maintenance.

## This manual is divided into three chapters.

The first chapter describes the loading and routine maintenance operations which are carried out in areas of the machine accessible with simple use of the door key, without using any other tools.
The second chapter contains the instructions for correct installation and all information necessary for optimum use of the machine.
The third chapter describes maintenance operations which involve the use of tools to access potentially dangerous areas.

The operations described in the second and third chapters must be carried out only by personnel who have the specific knowledge of the machine functioning from a point of view of electrical safety and health regulations.

## IDENTIFICATION OF THE VENDING MACHINE AND ITS CHARACTERISTICS

Each machine is identified by its own serial number, indicated on the rating plate attached inside the cabinet on the right side.
This plate is the only one acknowledged by the manufacturer as identification of the machine, and carries all data which readily and safely gives technical information supplied by the manufacturer. It also assists in the spare parts management.

## IN THE EVENT OF FAILURES

In most cases, any technical problems are corrected by small repair operations; however, before contacting the manufacturer we recommend that this manual be read carefully.
Should there be serious failures or malfunctions, then contact the following:

NECTA VENDING SOLUTIONS SpA
Via Roma 24
24030 Valbrembo
Italy - Tel. +39 035606111

## TRANSPORT AND STORAGE

To prevent any damage, special care should be taken when loading or unloading the vending machine.
The machine can be lifted by a motor-driven or manual forklift truck, and the forks are to be placed underneath the machine from the side clearly indicated by the symbol on the cardboard package.

## Do not:

- overturn the vending machine;
- drag the vending machine with ropes or similar;
- lift the vending machine by its sides;
- lift the vending machine with slings or ropes;
- shake or jolt the vending machine and its packing.

The machine should be stored in a dry room where the temperature remains between $0^{\circ} \mathrm{C}$ and $40^{\circ} \mathrm{C}$.
Avoid stacking machines one on top of the other and always keep it upright as indicated by the arrows on the packing.


Fig. 1

## POSITIONING THE VENDING MACHINE

The vending machine is not suitable for outdoor installation. It must be positioned in a dry room where the temperature remains between $2^{\circ} \mathrm{C}$ and $32^{\circ} \mathrm{C}$, and not where water jets are used for cleaning (e.g. in large kitchens, etc.).
The machine should be placed close to a wall, so that the back panel is at a minimum distance of 4 cm from it and correct ventilation may be ensured. The machine must never be covered with cloth or the like.
The machine should be positioned with a maximum inclination of $2^{\circ}$.
If necessary provide proper levelling by way of the adjustable feet included (see Fig. 10).

## WARNING FOR INSTALLATION

The machine installation and the following maintenance operations should be carried out by qualified personnel only, who are trained in the correct use of the machine according to the standards in force.
The machine is sold without payment system, therefore the installer of such a system is responsible for any damage to the machine or to things and persons caused by faulty installation.
The integrity of the machine and compliance with the standards of the relevant systems must be checked at least once a year by qualified personnel.
All packing materials shall be disposed of in a manner which is safe for the environment.

## PRECAUTIONS IN USING THE MACHINE

The following precautions will assist in protecting the environment:

- use biodegradable products only to clean the machine;
- adequately dispose of all containers of the products used for loading and cleaning the machine;
- switch the machine off during periods of inactivity, thus achieving considerable energy savings.


## WARNING FOR SCRAPPING

Whenever the machine is to be scrapped, the laws in force regarding environment protection should be strictly observed. More specifically:

- ferrous and plastic materials and the like are to be disposed of in authorized areas only;
- insulating materials should be recovered by qualified companies.


## TECHNICAL SPECIFICATIONS

| Height | 1700 mm |
| :--- | ---: |
| Height with top panel lifted | 1985 mm |
| Width | 540 mm |
| Depth | 690 mm |
| Overall depth with door open | 1120 mm |
| Weight | 114 Kg |



Fig. 2

| Power supply voltage | $230 \mathrm{~V} \sim$ |
| :--- | ---: |
| Power supply frequency | 50 Hz |
| Installed power | $1,800 \mathrm{~W}$ |

## CUP DISPENSER

Suitable for cups with a rim diameter of 73-74 mm. with a capacity of approximately 490 cups.

## PAYMENT SYSTEM

The machine is supplied with all electrical prearrangement for systems with Executive, BDV and MDB protocol, as well as for installation of 24 V DC validators.
Beside the coin mechanism housing, suitable space is provided for the installation (optional) of the most widely used payment systems.

## SALES PRICES

A different programmable price can be set for each selection;
the standard setting has the same sales price for all selections.

## COIN BOX

Made of aluminised plate. Cover and lock are available as accessories.

## WATER SUPPLY

From the mains, with a pressure of 5 to $85 \mathrm{~N} / \mathrm{cm}^{2}$.
The machine software is pre-set to control the water supply from an internal tank (optional kit).

## AVAILABLE ADJUSTMENTS

Water doses by volume;
time adjustment for tea and instant product doses.

## Temperature

Adjusted via software.

## CONTROLS

- Presence of cups
- Presence of water
- Position of brewer unit
- Liquid waste container empty
- Operating temperature reached
- Position of mobile dispensing spouts


## SAFETY DEVICES

- Door switch
- Manual-reset boiler safety thermostat
- Air-break float jammed
- Overflow solenoid valve
- Float for full liquid waste container
- Boiler sensor short-circuit/failure control
- Timer protection for:

Pump
Brewer unit ratiomotor
Tea dispensing
Cup column shift motor

- Overheating protection for:

Doser units
Brewer unit ratiomotor
Pump
Mixers

- Fuse protection for:

Electronic card and coin mechanism power supply transformer (primary and secondary windings).

## CAPACITY OF CONTAINERS

| Fresh tea | $2 x$ | Approx. 1.5 Kg |
| :--- | :--- | :--- |
| Stirrers | N. | Approx. 450 |
| Cups | N. | Approx. 490 |

According to the model, containers with 3.5 or 11 -litre capacity or a two compartment container can be fitted for instant products. Products quantities are indicated in the following table:

| Container <br> size (litres) |  |  | Compartment |  |
| :--- | :---: | :---: | :---: | :---: |
|  | $\mathbf{4 . 5}$ | $\mathbf{1 1}$ | $\mathbf{3 . 5}$ | $\mathbf{7}$ |
| Instant coffee Kg | 1.2 |  | 0.9 | 1.8 |
| Milk Kg | 1.3 | 3.2 | 1.0 | 2.0 |
| Chocolate Kg | 3.1 | 7.5 | 2.4 | 4.8 |
| Sugar Kg | 4.2 |  | 3.3 | 6.6 |
| Lemon tea Kg | 4.3 |  | 3.4 | 6.8 |

The effective quantity of product can differ from what is indicated, according to the density of the various products.

## POWER CONSUMPTION

The machine power consumption depends on many factors, such as the temperature and ventilation of the room where it is installed, the inlet water and boiler temperature, etc.
With an ambient temperature of $22^{\circ} \mathrm{C}$ the following power consumption levels resulted:

|  | Espresso | Instant |
| :--- | :---: | :---: |
| 30 drink selections | 1.26 I | 1.22 I |
| average drink temperature | $81.2^{\circ} \mathrm{C}$ | $73.7^{\circ} \mathrm{C}$ |
| Power consumption |  |  |
| to reach operating temperature | 51.71 Wh | 174.1 Wh |
| 24 h of stand-by | 2102 Wh | 1824.1 Wh |
| 30 selections /hour | 231.7 Wh | 168.5 Wh |

The above power consumption calculated from average data should only be taken as an indication.

## CHANGEABLECOMBINATION LOCK

Some machine models are fitted with a changeable combination lock.
The lock is supplied with one silver colour key, with standard combination, to be used for normal opening and closing.
The lock can be customised by means of a kit, available as accessory, permitting changing of the lock combination.
This kit includes a change key (black) for the standard lock combination as well as the change (gold) and use (silver) keys for the new combination.
Sets of change and use keys with other combinations can be supplied on request.
Additional sets of use keys (silver) may be requested, indicating the combination stamped on the keys.
Generally, only the use key (silver) is used, while the combination change keys (gold) can be kept as spares.
Do not use the change key for normal opening, as it may damage the lock.

## To change combination do as follows:

- open the machine door to avoid forcing the rotation;
- lightly lubricate the inside of the lock with a spray;
- insert the current change key (black) and rotate to the change position (reference notch at $120^{\circ}$ );
- remove the current change key and insert the change key (gold) with the new combination;
- rotate to the close position $\left(0^{\circ}\right)$ and remove the change key.
The lock will now have the new combination.
The keys with the old combination cannot be used for the new combination.



## ACCESSORIES

A wide range of accessories can be installed on the machine to vary its performance:
The vending machine is not suitable for outdoor installation. It must be positioned in a dry room where the temperature remains between $2^{\circ} \mathrm{C}$ and $32^{\circ} \mathrm{C}$, and not where water jets are used for cleaning (e.g. in large kitchens, etc.).

## Chapter 1

LOADING AND CLEANING

## DOOR SWITCH

When opening the door a special switch disconnects the power from the machine electrical system to allow the operations described below, regarding loading and routine cleaning, in full safety.
All operations which require the machine to be energised with the door open must be carried out EXCLUSIVELY by qualified personnel who are aware of the specific risks of such condition.

## CLEANING AND DISINFECTION

According to current safety and health rules and regulations, the operator of an automatic vending machine is responsible for the hygiene of materials that come in contact with foodstuff; therefore he must carry out maintenance on the machine to prevent the formation of bacteria.
At installation the hydraulic circuits and the parts in contact with foodstuff should be fully sanitised to remove any bacteria which might have formed during storage.
It is advisable that specific sanitising agents (such as chlorine-based detergents or similar) are used for cleaning also the surfaces which are not directly in contact with foodstuff.
Some parts of the machine can be damaged by strong detergents.
The manufacturer declines all responsibility for damage caused by non-compliance with the above instructions or by the use of strong or toxic chemical agents.
Before starting any maintenance operations requiring parts of the unit to be removed, the machine must always be switched off.

USING THE VENDING MACHINES FOR HOT DRINKS IN OPEN CONTAINERS
(Ex.: plastic cups, ceramic cups, jugs)
Vending machines for drinks in open containers should be used only to sell and dispense drinks obtained by:

- brewing fresh tea;
- reconstituting instant and lyophilised products;

These products should be declared by the manufacturer as "suitable for automatic vending" in open containers.
The dispensed products should be consumed immediately. They should never be preserved and/or packed for later consumption.
Any other use is unsuitable and thus potentially dangerous.

## CONTROLS AND INFORMATION

The user controls and information are located on the outside of the door (see Fig. 4).
The labels with the selection menu and instructions, supplied with the machine, must be inserted at the time of installation.


Fig. 4
1 - Lock
2 - Selection menu
3 - Provision for payment systems
4 - LCD display ( $2 \times 16$ characters)
5 - Coin slot-return
6 - Instruction label
7 - User information space
8 - Dispensing compartment
9 - Coin return flap
The Programming button, to access the machine functions, and mixer cleaning button are located inside the machine on the right-hand side of the coin mechanism compartment.

## NOISE LEVEL

The continuous, weighted equivalent acoustic pressure level is below 70 dB .

## LOADING CUPS

When loading cups for the first time (i.e. with the cup dispenser completely empty) do as follows:

- disconnect the electricity from the machine;
- rotate the shelf outwards, forcing the resistance of the securing magnet;
- remove the lid from the cup container;
- fill the columns with cups, except the one aligned with the dispensing opening;
- switch the machine on and the full column will be positioned automatically over the dispensing opening;
- fill the empty column;
- release one or more cups with the special button and replace the cover.
The cup dispenser shelf has a double joint that improves access to the cup dispenser, especially when the machine is installed in a bank.


Fig. 5
1 - Hinged bracket
2 - Hinge release lever
3 - Bracket positioning magnet
4 - Adjustable stirrer guide
5 - Lid
6 - Cup stacker
7 - Stirrer stacker
8 - Cup release button

## LOADING PRODUCTS AND SUGAR

After lifting their cover, fill the single containers with the appropriate products, taking care not to compress them to prevent packing. Make sure the products do not contain any clots.

## LOADING STIRRERS

Remove the stirrer weight and insert the stirrers to be loaded.
Remove the paper strip, ensuring that the stirrers are all placed horizontally.
Replace the stirrer weight.
The stirrers must be burr free and not curved.

## SANITISING THE MIXERS AND THE FOODSTUFF CIRCUITS

When installing the machine, and then at least once a week or even more frequently according to the use of the machine and the quality of the inlet water, the mixers and the dispensing conduits must be thoroughly sanitised (cleaned and disinfected), to guarantee proper hygiene of the dispensed products.
In order to speed up the sanitising operations, the machine is supplied with spares to replace the parts to be cleaned.
The parts to be cleaned are the following:

- powder deposit drawers, mixer and instant drink dispensing conduit;
- dispensing tubes and spouts;
- sugar chute;
- dispensing compartment;
- remove the powder and the water funnels, the feeders, the powder deposit drawers and the mixer wheels from the mixers (see Fig. 6);

- in order to unscrew the wheels, simply block the disk fitted on the mixer shaft with a finger;


Fig. 7

- wash all parts with detergent (using the doses indicated by the manufacturer) being sure that all visible residue and product layers are mechanically removed, using a brush if necessary;
Disinfection should be carried out using chlorine-based detergents.
- soak all components for approx. 20 minutes in a container filled with the previously prepared chlorinebased detergent;
- reinstall the feeders and the water funnels;
- reinstall the powder deposit drawers and the powder funnels after thoroughly rinsing and drying them.


## After reinstalling all parts the following is however required:

- enter into "Filler" mode to clean the mixers (see relevant paragraph) and add a few drops of the chlorine-based detergent in the various funnels.
- After disinfection thoroughly rinse all components to ensure that all residue of the detergent solution is removed.


## CLEANING THE SUGAR DISPENSER

For models with sugar dispensed directly into the cup, the sugar dispensing system must be cleaned periodically using hot water (see Fig. 8) proceeding as follows:

- release the return spring;
- lift the flexible lever to free the pin;
- remove the pin and the dispensing spout;
- wash and dry thoroughly;
- after cleaning, reinstall all parts in the reverse order.


Fig. 8


1-Sugar dispensing spout
2 - Pin
3 - Flexible lever
4 - Return spring
5 - Cup chute
6 - Cup chute release lever
7 - Chute positioning hook

## WEEKLY CLEANING OF BREWER UNIT

Every time coffee is refilled, or at least once a week, any powder residue should be removed from the external parts of the brewer unit, particularly from the tea feeder funnel.

## SUSPENDING FROM USE

If for any reason the machine is switched off for a period exceeding the use-by date of the products, the following will be necessary:

- completely empty the containers and thoroughly wash them with the chlorine-based detergents used to clean the mixers;
- completely empty the water system using the special clamps.


## Chapter 2 <br> INSTALLATION

Installation and the following maintenance operations should be carried out with the machine switched on and therefore by qualified personnel only, who are trained in the correct use of the machine and informed about the specific risks of such situation.
To energize the system with the open door, simply insert the special key into the slot (see Fig. 9).
The door can be closed only after removing the yellow key from door switch and lowering the machine top panel.
The vending machine is not suitable for outdoor installation. It must be positioned in a dry room where the temperature remains between $2^{\circ} \mathrm{C}$ and $32^{\circ} \mathrm{C}$, and not where water jets are used for cleaning (e.g. in large kitchens, etc.).
At installation the hydraulic circuits and the parts in contact with foodstuff should be fully sanitised to remove any bacteria which might have formed during storage.


Fig. 9
1 - Door switch
2 - Permanently live socket (230 V~2 A. Max)
3 - Mains fuses
4-RS232 serial port
5 - Programming access button
6 - Mixer wash button

## UNPACKING THE VENDING MACHINE

After removing the packing, ensure that the machine is intact.
If in doubt do not use the machine.
No packing elements (i.e. plastic bags, polystyrene foam, nails, etc.) should be left within the reach of children, as they are potentially dangerous.
Packing materials must be disposed of in authorised containers and the recyclable ones must be recovered by qualified companies.

## Important notice!!

The machine should be positioned with a maximum inclination of $2^{\circ}$.
If necessary provide proper levelling by way of the adjustable feet included (see Fig. 10).


Fig. 10
1 - Adjustable foot

## INSERTING THE PRODUCT LABELS

The labels indicating the available product selections are supplied with the machine and must be inserted into the special slots at installation, fitting the cover.
According to the model, some buttons may not be used (refer to the selection dose table).

## CONNECTING THE MACHINE TO THE WATER MAINS

The machine must be connected to the drinking water mains, taking into account law provisions in force in the country where the machine is installed.
The water pressure must be 5 to $85 \mathrm{~N} / \mathrm{cm}^{2}$.
Run some water from the mains until it is clear and without impurities.
Use a hose capable of withstanding the water mains pressure and suitable for use with foodstuff (min. inside diameter of 6 mm ) to connect the water supply to the fitting (3/4" gas) of the water inlet solenoid valve (see Fig. 11).

1 - Water inlet hose (3/4" gas)
2 - Water supply hose
3 - Overflow hose


Fig. 11

It is advisable to install the water supply tap outside the machine in an easily accessible position.

## OVERFLOW DEVICE

The water inlet solenoid valve (see Fig. 11) is equipped with an overflow device which mechanically stops the water inlet if there is a malfunction in the solenoid valve or in the boiler water level control device.
To restore normal operation, proceed as follows:

- disconnect the electricity from the machine;
- drain the water contained in the overflow hose;
- shut off the water supply using the tap outside the machine;
- loosen the nut which secures the solenoid valve supply hose to relieve the water mains residual pressure and then tighten again (see Fig. 11);
- open the tap and switch the machine on.


## CONNECTING THE MACHINE TO THE POWER SUPPLY

The machine is designed to operate under single-phase $230 \mathrm{~V} \sim$ voltage and is protected by 15 A fuses.
Before making the connection, ensure that the rating corresponds to that of the power grid, and more specifically:

- the supply voltage rating must be within the range recommended for the connection points;
- the main switch should be capable of withstanding the peak load required, and at the same time ensure proper omnipolar disconnection from the power grid with an opening gap of the contacts of at least 3 mm .

The switch, the power outlet and the plug must be located in an easily accessible position.
The electrical safety of the machine is ensured only when it is correctly earthed according to the safety standards in
force.
This fundamental safety requirement must be duly verified, and if in doubt the system must be carefully tested by qualified technicians.
The power supply cable is of the type with a fixed plug. Replacement of the power cable (see Fig. 12) should be carried out by qualified and suitably trained personnel only using cables type HO5 RN-F or HO5 V V-F or H07 RN-F with a $3 \times 1-1.5 \mathrm{~mm}^{2}$ section.

Do not use adapters, multiple sockets and/or extensions.

Fig. 12


1 - Lift cover
2 - Cable clamp
3 - Power supply cable

## THE MANUFACTURER DECLINES ALL RESPONSIBILITY FOR ANY DAMAGE CAUSED BY NON-COMPLIANCE WITH THE ABOVE MENTIONED PRECAUTIONS.

## DOOR SWITCH

When opening the door a special microswitch disconnects the power from the machine electrical system.
To energize the system with the open door, simply insert the special key into the slot (see Fig. 9).
With the door open, there is no access to energised parts. Inside the machine, the only parts that stay energised are those protected by covers and carrying a plate with the warning "Disconnect the power before removing the protective cover".

Before removing such covers disconnect the power supply cable from the grid.
The door can be closed only after removing the yellow key from door switch and lowering the machine top panel.

## INSTALLING THE PAYMENT SYSTEM

The machine is sold without payment system, therefore the installer of such a system has sole responsibility for any damage to the machine or to things and persons caused by incorrect installation.
Install the coin mechanism paying attention, according to the type used, to:

- secure the coin mechanism onto the support, choosing the most suitable securing holes;
- loosen the fastening screw and adjust the coin slot chute according to the coin mechanism opening;
- loosen the fastening screws and adjust the selector opening lever;


Fig. 13
1-Coin mechanism support
2 - Coin mechanism support adjustment
3 - Coin mechanism securing bracket
4 - Coin chute adjustment
5 - Coin chute vertical adjustment
6 - Return lever lock slot
7 - Coin return button adjustment

If a payment system is not used, it would be advisable to lock the coin return lever by inserting a screw into the lever lock slot.

## FILLING THE WATER SYSTEM

If the air-break device indicates the no-water condition for more than 10 seconds after the machine has been switched on, an installation cycle will automatically be started, and namely:

- the display will show
"INSTALLATION"
for the entire duration of the cycle;
- the air-break and the instant product boiler are filled;
- the tea solenoid valve is opened so that the air may be bled from the boiler and 800 cc . of water filled.
N.B.: If there is no water flow from the mains during the installation cycle, the machine will be blocked until the water is resumed or the machine is switched off.
This operation must be carried out manually, using the special function from the "test" menu in "Technician" mode, if the kit (optional) for water supply from an internal tank is fitted or after any maintenance requiring the boiler to be emptied but not the air-break.


## INSTALLATION IN A BANK OF MACHINES

The machine control system is pre-arranged for the connection in a bank of vending machines using special kits. This permits the use of a single payment system and remote connection (GSM) for more machines.
In the event of installation in a bank of machines, it can be configured a "Master", i.e. having control over the second machine, or as "Slave", i.e. leaving the control to the other machine.

## BREWER UNIT OPERATION

## TEA DISPENSING CYCLE

When making a tea-based selection the doser unit is started, dropping the programmed product dose into the brewer unit.
The tea falls into the brewing chamber in a vertical position. The ratiomotor handle engaged with the disk located outside of the assembly rotates by $180^{\circ}$, making the brewing chamber swing and lowering the upper piston.
The pump starts for approximately 1 second, wetting the tea dose with 7/10 cc of hot water.
The solenoid valve stays open for a programmable length of time (pre-brewing) to allow better extraction of the flavour.
By completing its rotation, the ratiomotor makes the swinging lever lift the pistons and the coffee dose.
At the same time, when the brewing chamber returns to its vertical position, the scraper on the tea hopper stops the used tea dose and drops it.
The lower piston now returns to the bottom dead centre.

## Important notice!!!

To refit the brewer unit, pay special attention to the piston position. Reference notches on the external disk and on the unit case should match.

## CHECKING AND ADJUSTING THE MACHINE SETTINGS

To get the best results from the product used, the following should be checked:

- That the used tea dose is lightly compressed and damp.
- That the leaf tea type is suitable for automatic dispensing.
- The dose weight of tea.
- The pre-brewing time of tea.
- The dose weight of the products.
- The dispensing temperature.
- The water dose.

Should the standard settings need to be changed, proceed as indicated in the next sections of this manual.
The weight of instant products, the water dose and temperature are directly controlled by the microprocessor.
To adjust them it is therefore necessary to follow the programming procedures.

Fig. 14

1-Brewing chamber
2 - External disk
3 - Upper piston
4 - Lower piston 5 - Pre-brewing spring 6 - Swinging lever


Fig. 15

1 - Brewing chamber
2 - External disk
3 - Upper piston
4 - Lower piston
5 - Pre-brewing spring
6 - Swinging lever


## STANDARD SETTINGS

The vending machine is supplied with the following settings:

- espresso tea temperature (at the spout) $75 \div 85^{\circ}$ approx.;
- instant product temperature (at the spout) $70 \div 80^{\circ} \mathrm{C}$ approx.;
- operating pressure 4 bar max.

The machine standard settings assign the same price, expressed in number of basic coins, to all selections.

## ADJUSTING THE SETTING OF THE BREWER UNIT PISTON STROKE

When the upper piston is correctly positioned, the tea unit can operate with tea doses of 1 to 4 g .


Fig. 16

1 - Snap ring
2 - Upper piston
3 - Reference fins

## CUP SENSOR

The cup sensor (Fig. 17) is adjusted as to detect the presence of objects (orange LED glowing) placed between the sensor lens and the reflector.
The green LED glows when the reading from the reflector is correct.
The sensor's depth of reading is adjusted by turning the trimmer (preset at the factory); the correct setting is approximately $30^{\circ}$, anticlockwise, from the maximum.
For correct operation, the infrared transmitter and the reflector must be kept clean.


Fig. 17
1-Green LED
2 - Orange LED
3 - Adjustment trimmer

## WATER TEMPERATURE CONTROL

The boiler temperature is controlled by the software and can be adjusted directly from the menu.

To change the piston position (see Fig. 16) do as follows: - remove the snap ring from its seat;

- place the piston in the proper adjusting notches:
.less deep notches for doses up to 2.5 g .;
.less deep notches for doses over 2.5 g.;


## OPERATING MODES

Three different operating modes are provided for the machine; the buttons will have different functions according to the machine operating mode.
The available operating modes are as follows:

|  | FUNCTIONS |
| :--- | :--- |
| Normal operating mode | coins accepted <br> products dispensed |
| Filler menu | test dispensing <br> machine maintenance |
| Technician menu | Programming <br> different parameters |

## USER INTERFACE

The interaction between system and user occurs through the following components:

- Liquid Crystal Display (LCD), 2 lines x 16 characters.
- External push-button panel, with keys which have the following functions when in "filler" and "technician" mode (see Fig. 21):


## Scrolling keys " "" and " $\uparrow$ ":

To move to the next or previous menu option.

## Confirm key " $\quad$ ":

To move from a menu to a sub-menu or it is used to confirm the current information on the display.

## Exit key "\&":

To move back from a sub-menu to the higher level menu, or used to cancel the current information on the display. It is also used for going from "filler" mode to "technician" mode and vice versa.


## NORMAL OPERATING MODE

When switching the machine on, the display will show the message "Kikko" and the software version for a few seconds.
The vending machine checks the boiler, if necessary automatically starts the filling cycle, and goes into normal operating mode.
The displayed massages indicating the operation being carried out are fixed, while the instructions requiring an action from the user are blinking; the messages include the following:

DISPLAY
FUNCTION

Select drink Machine ready
Vending machine Machine out
out of service

Drink selected
Wait please

Take drink of service
drink
processed

Dispensing ended correctly

## FILLER MENU

When pressing once the programming button located on the coin mechanism compartment, the machine goes into "filler menu" mode.
The first option of the "filler" menu is displayed, allowing the following functions:

| "Statistics" | Data reading |
| :--- | :--- |
| "Prices" | Changing the price for one <br> selection |
| "Tubes control" | manual refill and release of <br> change tubes (BDV - MDB) |
| "Boiler temperature" | Displaying the boiler temperature <br> in degree C. |
| "Test" | Complete dispensing <br> Dispensing water only <br> Dispensing powder only <br> Dispensing without accessories <br> Dispensing accessories only |
| "GSM" | Resetting pre-alarm counters |
| "EVADTS" | Connection |

Fig. 18

## STATISTICS

Data on the machine operations is stored in both general counters and relative counters, which can be reset without losing total data.

## PRINT

Connect an RS232 serial printer having a Baud rate of 9600, 8 data bit, no parity, 1 stop bit to the serial port located on the push button board to print all of the statistics, and namely:

## Total

1 - counter by single selection;
2 - counter by time bands;
3 - discount counter;
4 - failure counter;
5 - coin mechanism data.

## Relative

1 - counter by single selection;
2 - counter by time bands;
3 - discount counter;
4 - failure counter;
5 - coin mechanism data.
The printout will also contain the machine code, the date and the software version.
To connect the printer, do as follows:

- press the confirm print button " $\mathbf{\square}$ ", displaying the message "Confirm?";
- connect the printer before confirming;
- press the confirm button " 5 " to start printing.


## DISPLAY

When pressing the confirm button " 5 " the data described in the paragraph "Printing the statistics" is sequentially displayed.

## DELETE STATISTICS

Statistics can be reset for relative counters globally (all types of data) or selectively for:

- selections
- failures
- coin mechanism data

Press the confirm button " $\mathbf{4}$ ", and the message "Confirm?" starts blinking.
Press the confirm button " 4 ", the message "Working" is displayed for a few seconds and all statistics are reset.

## SELECTION PRICES

This function is used for changing the sales price for each selection or for all selections simultaneously for each time band that may be set.

## CHANGE TUBES CONTROL

By accessing the "Tube control" function the change tubes can be filled or released manually.
Confirm refilling, and the display will indicate
"Credit: __" which is the value of money available in change the tubes; insert the desired coin into the selector and the display will indicate the value of money available in the change tubes.
When confirming releasing, it will be possible to decide which tube to release. Each time the confirm button " 5 " is pressed, a coin is ejected from the active tube.

## DISPLAYING THE TEMPERATURE

With this function it is possible to read the boiler temperature directly in ${ }^{\circ} \mathrm{C}$.

## TEST DISPENSING

For complete or a partial dispensing tests each key is assigned a selection (see the dose selection table).
N.B. For tea-based selections, only the additions are dispensed with the partial dispensing of water.

## GSM PRE-ALARMS

The control software can send, via GSM modem, a signal indicating an "ending product" signal, when there is only a certain (programmable) number of pieces or grams of powder of a given product left. With this function the counters that control the pre-alarms are reset.

## EVADTS TRANSFER

When activating this function, the machine awaits the connection with a device to acquire the EVADTS statistics.

## TECHNICIAN MENU

The machine control software includes all possible functions of the range. According to the machine model and configuration some functions are not physically available and therefore are deactivated.
When pressing button " $\uparrow$ " from "Filler" mode, the machine is preset to "technician menu".
The first option of the programming menu is displayed, enabling the following functions:

Failures
Reading present failures
Delete
Prog. parameters

| Cash | Prices <br> Coin mechanisms <br> Decimal point <br> Master/Slave |
| :--- | :--- |
| Selections | Water doses <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br> Sowder doses <br> Selection status button <br> Selection position <br> Product code |

Machine parameters
Boiler temperature
Tank
Mixer heating
Mixers cooling
Fast cycles
N. of maintenance sel.

Cup sensor
Slider time Test
Column rotation time
Mok-cap wash
Wash button
Automatic wash
Decaf cycle
Pre-grinding
Brewing time
Display Language
Promotional message
Custom messages
Pre-selections No cup
Extra sugar
Sugar
Less sugar
More sugar
More water
Less water
More powder
Less powder
Coffee 2
Extra milk
More Jug
Less Jug
Mokka

Miscellaneous Jug facilities
Password
Filler menu
Energy saving
Pos. of wash spouts

Statistics
Electr. counters reading
delete
Display Selection counters
Counters by time
bands
Discount counters
Failure counters
Coin mechanisms
Delete partial
total
Display relative Selection counters
Counters by time bands
Discount counters
Failure counters
Coin mechanisms
Delete relative partial
total
Display counter at start-up
Printing partial
total
Print relative partial
total
Dispensing complete water only powder only without accessories
accessories only
Special functions Rotate unit
Release dose
(not active)
Empty boiler
Manual installation
Autotest Actuation in sequence of: .doser devices .mixers .cup dispenser .stirrer dispenser .fluorescent lamps
.door LED
.push-buttons
.mobile spouts
.coffee dose
(not active)
.unit rotation
.waste container switch

| Miscellaneous | Machine info | Installation date <br> Machine code <br> Operator code |
| :--- | :--- | :--- |
| Initialising |  |  |
| GSM | Pin Code | Set the code |
| Pre-alarms | Set thresholds <br> Security code <br> Reset the counters |  |
|  | No. in bank | Sumber of a <br> nachine in bank <br> machion |

## FAILURES

## READING PRESENT FAILURES

When the "Failure" function is displayed, press the confirm button " 5 " to display the present failures.
If no failures are currently present, after pressing the confirm button " 5 " the message "End failures" will be displayed.
The possible failures are indicated in the following cases:

## Empty water container

If the air-break microswitch is closed for more than one minute, the water inlet solenoid valve will remain energized until the water flow is restored.

## Boiler

The machine will lock if after 10 minutes of heating from the machine start, or from the last selection, the boiler fails to reach the operating temperature.

## Mobile spouts

If the spouts do not reach the dispensing position, the machine is disabled.

## No cups

When the empty cup column microswitch opens, the column shift motor is activated. If after one full turn of the cup dispenser the microswitch is not closed the machine locks.

## Espresso unit

Due to mechanical blocking of the unit. The machine is not locked, but all tea-based selections are disabled.

## No coffee

Not active in this model

## Coffee release

Not active in this model

## Volumetric counter

Failed computation of the volumetric counter within a max. given time.

## Waste container full

This occurs after the liquid waste container float is triggered.

## Air-break

The machine is locked if after 7 selections the microswitch has never signalled the lack of water.

## Coin mechanism

The machine is locked if it receives a pulse longer than 2 seconds on a validator line or the communication with the serial coin mechanism does not take place for more than 30 seconds (Executive protocol) or 75 seconds (BDV protocol).
RAM Data
One or more areas of the RAM contain wrong data which was corrected with the default values.
The machine will continue to function, but it would be advisable to initialise as soon as possible.

## Machine control board

Failed dialogue between C.P.U. board and machine control board

## RESET

By confirming this function all current failures will be reset.

## PROGRAMMING PARAMETERS

## CASH

This set of functions controls all parameters regarding the payment systems and the sales prices.

## SELECTION PRICES

Four different prices can be set for each selection according to the programmed time bands for when the time table option is enabled.
For each of the 4 time bands prices ( 0 to 65,535 ) can be programmed globally (same price for all selections) or for the single selections.
Should the majority of products be sold at the same price, it will be convenient to set the price globally and then change the figure of the selections with different prices.

## TIME BANDS

Four programmable time bands are provided for selling products at different prices.
The time periods are programmable for beginning and end time by hours (00 to 23) and minutes (00 to 59).
If the values for start and end of the time band are set to 00.00 the time period is disabled.

The reference time is kept by an internal clock, programmable as:
day/month/year weekday 1-7
and then
hour/minutes/seconds.

## COIN MECHANISMS

It is possible to decide which of the payment system protocols available are to be enabled for the functions.
The available payment systems are:

- Executive
- Validators
- BDV
- MDB

By selecting one of the systems it is possible to control its functions.

## EXECUTIVE

The following payments systems are available for the Executive system:

- Standard
- Price Holding
- Coges
- U-Key
- Sida


## VALIDATORS

When the "Validat. Lines" (line setting) function of the "technician" menu is displayed, the value of the 6 validator coin lines, A to F, can be changed.

## BDV

The BDV protocol menus are used for defining the following functions:

## Type of vending

Setting the operating mode for multiple or single dispensing. With multiple dispensing, the change is not automatically returned after a successful selection, however the credit is available for further selections. When pressing the coin return button, the available credit is returned if its value is lower than the maximum change value.

## Change control

This function enables/disables the return of credit if no selections are made.
If enabled, this function allows the return of coins even if the first selection was not dispensed.
If however a selection fails for any reason, the change will be returned if requested.

## Maximum credit

This function is used to define the maximum accepted credit.

## Maximum change

It is possible to set a limit to the total amount of change returned by the coin mechanism when pressing the coin return button or after a single dispensing serving.
Any credit exceeding the amount programmed with this function will be cashed.

## Accepted coins

It is possible to define which, among the coins recognised by the validator, are to be accepted.
Check the label on the coin mechanism for the correct coin to value matching, indicating the position of the coins.

## Not accepted coins

This function programs the rejection of coins when in "exact amount" mode.
Check the label on the coin mechanism for the correct coin to value matching, indicating the position of the coins.

## Dispensing buttons

This function enables or not the buttons on the coin mechanism used to release the coins in the change return tubes.

Value of "exact amount"
This value defines the combination of empty coin tubes, setting the coin mechanism in "exact amount" mode. The possible combinations of empty coin tubes are indicated below.
For greater simplicity, the combination is described with reference to tubes $A, B$ and $C$, where tube $A$ receives the lower value coins and tube $C$ the greater value coins.

| 0 | $=A$ or (B and C) |
| :--- | :--- |
| 1 | $=A$ and B and C |
| 2 | $=A$ and B only |
| 3 | $=A$ and $(B$ or $C)$ |
| 4 | $=A$ only |
| 5 | $=A$ or B (default) only |
| 6 | $=A$ or B or C |
| 7 | $=A$ or B only |
| 8 | $=A$ or C only |
| 9 | $=A$ and C only |
| 10 | $=A$ only |
| 11 | $=B$ or $C$ only |
| 12 | $=A$ only |

C.P.C. device

It dialogues with the coin mechanism if devices are installed or removed from the serial interface (C.P.C.-type devices - the monitoring unit is always enabled by default).

## Minimum level of tubes

It brings forward the "Insert exact amount" message for the user, by adding a number of coins between 0 and 15 to the programmed number of coins, to set the "full change tubes" status.

## Free Vend VMC

Most payment systems with the BDV protocol control the free vend function.
However, there are some payment systems without such function.
In this case, if free selections are to be dispensed, free vending must be enabled with VMC (vending machine control, enabled by default) and the price of the selections must be set to zero.

## MDB

The MDB protocol menus are used for defining the following functions:

## Type of vending

Setting the operating mode for multiple or single dispensing. With multiple dispensing, the change is not automatically returned after a successful selection, however the credit is available for further selections. When pressing the coin return button (if the function is enabled), the available credit is returned up to the maximum change value.

## Change control

To enable/disable the operation of the coin return button.

## Maximum credit

This function is used to define the maximum accepted credit.

## Maximum change

It is possible to set a limit to the total amount of change returned by the coin mechanism when pressing the coin return button or after a single dispensing serving.
Any credit exceeding the amount programmed with this function will be cashed.

## Accepted coins

It is possible to define which, among the coins recognised by the validator, are to be accepted when the change tubes are full.
Check the coin mechanism configuration for the correct coin to value matching.

## Returned coins

It is possible to define which, among the coins available in the tubes, are to be used for returning the change. This parameter is active only with coin mechanisms that do not automatically control the choice of tube to be used (Auto changer payout).
Check the coin mechanism configuration for the correct coin to value matching.

## Accepted bills

It is possible to define which, among the bills recognised by the reader, are to be accepted.
Check the reader configuration for the correct bill to value matching.

## Minimum level of tubes

This function is used for setting the number of coins ( 0 to 15) to determine the status of full change tubes and the "Insert exact amount" message for the user.

## Accepted coins with "exact amount"

It is possible to define which, among the coins recognised by the validator, are to be accepted when the machine is in the "exact amount" condition.
Check the coin mechanism configuration for the correct coin to value matching.

## Accepted bills with "exact amount"

It is possible to define which, among the bills recognised by the accepter, are to be accepted when the machine is in the "exact amount" condition.
Check the accepter's configuration for the correct bill to value matching.

## COMMON FUNCTIONS

## IMMEDIATE CHANGE

Normally, the amount of a selection is cashed after the machine sends the message "Selection successful".
When this function is enabled, disabled by default, the cash message is sent at the beginning of dispensing.

## DECIMAL POINT

Press the confirm button " 5 " to display the position of the decimal point, i.e.:

0 decimal point disabled
1 XXX.X
2 XX.XX
3 X.XXX
Press the confirm button " 5 ", these values will start blinking and can then be modified as necessary.

## MASTER/SLAVE

The machine control system is prearranged for the connection in a bank of vending machines using special kits. This permits the use of a single payment system for more machines.
In the event of installation in a bank of machines, it can be configured a "Master", i.e. having control over the second machine, or as "Slave", i.e. leaving the control to the other machine.
To be able to use this function there must be a numeric keypad within the bank of machines.
There is the option of installing a numeric keypad in the machine for managing the slave machines without keypad and display.
The master/slave function is not enabled by default.
To enable the function, it is necessary to define which machine is master and which one is slave in the software of the master machine and of the slave machine.
If an Executive payment system in "Price Holding" mode is set in the master machine, the information must be set also in the software of the slave machine.
The payment system of the slave machine must always be defined as "validator".
In the event of failed electrical connection, both machines will display the message "failed communication".

## COMBINED SELECTIONS

A combined selection is intended as the association of two selections, one from the Kikko and one from the Snakky, to the same number ( 80 to 89 ) sold at a single price.
Since a numeric keypad is required for setting and controlling the combined selections, the relevant menu is included only in the software of the Snakky.
Combined selections can be used either with the Snakky as master and Kikko as slave (recommended configuration) or vice versa. If one of the two selections is not available, the combined selection is not dispensed. If the immediate change option is not activated on the master machine, it might be possible that the first selection fails. In this case the entire amount is returned. If the second selection fails, it will be possible to decide whether to keep or return the entire amount by activating/deactivating the
"Virtual change return" option.

## RESET SLAVE

This function is used for resetting the programming of a slave to default values.

## MONITOR

This function is used for scrolling through all the information of a slave being connected.
When switching on the slave with the display showing this function, the display will indicate in a sequence all information on the slave regarding:

- software version
- type of slave (XX, 0XX, 9XX)
- presence of dispensing detection photocells
- number of trays and compartments
- presence of dispensing compartment lock device
- internal sensor temperature.

To exit the function it will be necessary to switch the master machine off.

## SELECTIONS

The selection menu is composed of various sub-menus which allow setting of the different parameters.

## WATER DOSE

The water dose (expressed in flowmeter pulses for espresso models and in cc for instant models) can be set for each selection button and therefore each product assigned to such selection; the display indicates the name of the product being selected.

## WHIPPER CONTROL

The whipping time can be set for each selection button, for each water dose that composes such selection. The duration can be set in two different modes:

## Absolute

i.e. independent from the solenoid valve opening time. The whipping duration is set as tenths of a second for Instant models and as volumetric counter pulses for Espresso models.

## Relative

i.e. based on the difference, plus or minus, from the moment the solenoid valve closes.
The whipping duration is always expressed in tenths of a second.

## SOLENOID VALVE FLOW

It is possible to set the water flow rate of the single solenoid valves expressed in cc/s (the default value setting in $\mathrm{cc} / \mathrm{s}$ is indicated in the selection dose table) to calculate the amount of water to be dispensed.

## SOUND SIGNAL DELAY

To allow the drink to flow completely from the mixer to the cup it is possible, for each selection, to set a delay time after the actual end of dispensing for the signal of "end of dispensing" to the user.

## POWDER DOSE

The powder dose, expressed in grams, can be set for each selection button and therefore each product assigned to it; the display indicates the name of the product being selected.
It also possible to program the doses of a product "Globally", i.e. setting all selections with a single operation.

## DOSER DEVICE FLOW

For correct conversion of product dose values, the flow rate of the single doser units, expressed in $\mathrm{g} / \mathrm{s}$, can be set to calculate the amount of powder to be dispensed.

## ACCESSORIES

Dispensing of sugar, stirrer and cup can be enabled or disabled for each single selection button.

## SELECTION STATUS

Each single selection button can either be enabled or disabled.

## BUTTON/SELECTION ASSOCIATION

This function is used to change the order of the selections associated to the push-button panel.
The display will indicate in a sequence the list of available selections and when pressing the target button the association is stored.

## SELECTION POSITION

When the display shows this function, it will be possible to read the selection to which the pressed button is assigned.

## PRODUCT CODE

This function is used for assigning a 4-digit identification code to each selection for processing the statistics.

## VENDING MACHINE PARAMETERS

## TEMPERATURE

This function is used for setting the operating temperature, expressed in ${ }^{\circ} \mathrm{C}$, of the boilers installed in the machine.
After selecting the boiler, press the confirm button " 5 ", the temperature value on the display will start blinking and can be modified as necessary.

## TANK

For defining whether the machine water supply is from the mains or from an internal tank.

## MIXER HEATING

If the function is enabled and no selections were made in the last 3 minutes, a small amount of hot water is dispensed into the milk or instant coffee mixers before dispensing short instant coffee, instant coffee with milk and espresso coffee with milk.

## MIXER COOLING

If the function is enabled and no cold drink selections were made in the last 5 minutes, a small amount of cold water is dispensed into the cold drink mixers before dispensing.

## FAST CYCLES

When this function is enabled, some of the time that is useful for improving the drink quality is eliminated.

## for instant selections

- all of the products that compose the drink are dispensed at the same time;
- the "post-whipping" time is eliminated.


## for espresso selections

- pre-brewing is not performed;
- the pump, used to increase the boiler pressure after an instant drink selection, is not started;
- the "post-whipping" time is eliminated.


## SETTING THE REGENERATION COUNTER

It is possible to display the message
"Regenerate the water softener"
upon accessing "filler" mode after a programmable number of drinks dispensed.

## CUP SENSOR

The machine can be fitted with a "cup sensor" composed of photocell that detects the presence of an object in the dispensing compartment.
When the function is enabled, if an object is detected in the dispensing compartment, a cup is not released and the display indicates the message "Without cup".
It is also possible to define whether, after two attempts to release a cup without the photocell detecting any objects in the dispensing compartment, the failure should lock the machine or leave it to operate using a ceramic cup.

## RETAINED SLIDER/COMPARTMENT LAMP

The machine can be fitted with a magnet that holds the drink dispensing compartment slider lifted for certain length of time. The time starts from the sound signal at the end of dispensing and can be programmed between 0 and 15 seconds. In any case, the slider is released at the start of the next selection.
If the cup sensor is fitted, the slider is retained for a programmable time ( 0 to 30 seconds; 2 by default) from picking up the drink.
Parallel to the magnet, a lighting lamp can be fitted inside the dispensing compartment.

## COLUMN ROTATION DELAY

This function is used to set the delay time in stopping the cup column rotation in order to compensate any inertia due to the cup type.

## MOK-CAP WASH

Not active in this model.

## WASH BUTTON

With this function it is possible to enable the operation of the mixer wash button.
Normally the button is disabled.

## AUTOMATIC WASH

It is possible to set the time when performing an automatic wash cycle of the mixers and a rotation of the brewer units installed. When setting the time to 24.00 the function is disabled.
(default).

## DECAF CYCLE

When enabling this function, instant coffee powder (if present) is dispensed in two steps to improve the appearance of the drink.

## PRE-GRINDING

Not active in this model.

## BREWING TIME

This function (enabled only in fresh tea models) permits opening of the tea dispensing solenoid valve for a length of time, set in tenths of a second, and delivering of a small amount of water onto the product in order to dampen it before the actual brewing cycle.

## DISPLAY

## LANGUAGE

There is a choice of language, selected among the ones included in the EPROM, to be used for the messages on the display.

## ENABLING THE PROMOTIONAL MESSAGE

When in this menu, press the confirm button " 5 " to display the status of the message (enabled or disabled). The status can then be changed using the " $\uparrow$ " and " $\downarrow$ " buttons.

## SETTING THE PROMOTIONAL MESSAGE

The 4-line message can be written using the " $\uparrow$ " and " $\downarrow$ " buttons to scroll through the available characters.
Press the confirm button " 5 ", the first character will start blinking and can be modified.
The message is stored by pressing button " $\uparrow$ ".

## CUSTOMISING THE MESSAGES

The machine uses standard messages to give information to the user during normal operation (e.g. "Ready", "Take" etc.). When this function is enabled, the message can be changed in the same manner as setting the promotional message. Changes are stored as copies of the standard messages.
Therefore, if this function is disabled, the standard messages will be displayed again, but the changed messages are still stored.

## PRE-SELECTIONS

According to the settings defined via software, the "-" and
" + " buttons can be used to vary the amount of sugar or, alternatively of coffee or water.
There is also the option of using some selection buttons to have dispensing:

- without cup;
- with extra sugar, i.e. a greater amount of sugar (programmable) on all selections where it is dispensed;
- with sugar, added to unsweetened selections;
- with extra milk, i.e. a greater amount of milk (programmable) on all selections where it is dispensed.
The LEDs will indicate the average dose change.
It is possible to decide the variation of product dose and variation of selections price for the defined pre-selection.


## MISCELLANEOUS

## JUG FACILITIES

Some models, supplied with a special button, permit dispensing of a number of selections (programmable between 1 to 9; 5 as default) without cup to fill a jug.

## PASSWORD

It is a 5-digit numeric code which is required to access programming.
The default value of this code is set to 00000.

## ENABLING THE PASSWORD

This function is used to enable the option of requesting the password to access programming; the password request is disabled by default.

## FILLER MENU MASKING

This function is used to determine the filler menu options to be left active or to be disabled.
The reference numbers of the menus do not change even if some are disabled.

## ENERGY SAVING

In order to save electric power when the machine is not in use, this function is used to switch off boiler heating and/or external lighting.
2 switch-off time bands can be programmed on a weekly basis; the week days are identified by a progressive number ( $1=$ Monday, $2=$ Tuesday etc.).
The same time band cannot include days from different weeks.
If time bands are set overlapping, the machine will remain switched on for the shorter period.

For example, in order to set energy saving time bands to run the vending machine from 07.00 to 22.00 during the week and leave it switched off on the weekend, the time bands should be set, using the special menu, as indicated in the table below.

| Day |  | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| band 1 | start | 00.00 | 00.00 | 00.00 | 00.00 | 00.00 | 00.00 | 00.00 |
|  | end | 07.00 | 07.00 | 07.00 | 07.00 | 07.00 | 23.59 | 23.59 |
| band 2 | start | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 00.00 | 00.00 |
|  | end | 23.59 | 23.59 | 23.59 | 23.59 | 23.59 | 00.00 | 00.00 |

## POSITION OF SPOUTS

It is possible to define whether the mobile spouts are to remain in a returned position during the automatic wash or should come forward to wash also the dispensing compartment.

## STATISTICS

Data on the machine operations is stored in both general counters and relative counters, which can be reset without losing total data.

## GENERAL COUNTER

An electronic counter stores the total of all selections made since the last reset.

## DISPLAYING GENERAL STATISTICS

When pressing the confirm button " 5 " the stored data is sequentially displayed at 1 second intervals, and namely:
1 - counter by single selection;
2 - counter by time bands;
3 - discount counter;
4 - failure counter;
5 - coin mechanism data.

## RESETTING GENERAL STATISTICS

Statistics can be reset either globally (all types of data) or partially for:

- selections
- discounts/overprice
- failures
- coin mechanism data

Press the confirm button " 5 ", and the message "Confirm?" starts blinking.
Press the confirm button " 4 ", the message "Working" is displayed for a few seconds and all statistics are reset.

## DISPLAYING RELATIVE STATISTICS

When pressing the confirm button " $\mathbf{4}$ " the stored data is sequentially displayed at 1 second intervals, and namely:
1 - counter by single selection;
2 - counter by time bands;
3 - discount counter;
4 - failure counter;
5 - coin mechanism data.

## RESETTING RELATIVE STATISTICS

Statistics can be reset either globally (all types of data) or partially for:

- selections
- discounts/overprice
- failures
- coin mechanism data

Press the confirm button " $\mathbf{4}$ ", and the message "Confirm?" starts blinking.
Press the confirm button " 4 ", the message "Working" is displayed for a few seconds and all statistics are reset.

## BDV protocol Audit

The information regarding the coin mechanism indicates the actual currency of:

Aud. 1 Money in the tubes
Money present in the change tube that moment
Aud. 2 Money to the tubes
Money sent to the change tubes
Aud. 3 Money to the box
Money sent to the coin box
Aud. 4 Return of change
Total money returned
Aud. 5 Dispensed money
Total money dispensed manually
Aud. 6 Excess
Excess money. Extra amounts paid by the customer that were not returned (in the event there was no money available for return)

Aud. 7 Total sales
Total value of sales
Aud. 8 Exact change
Value of sales in the "no change" condition
Aud. 9 Mixed dispensing
Total value of dispensing paid differently; for example also other types of payment (C.P.C., token)

Aud. 10 Manual loading Money inserted in the coin mechanism through the manual filling function.

## MDB protocol Audit

Aud. 1 Money in the tubes
Money present in the change tubes that moment
Aud. 2 Money to the tubes
Money sent to the change tubes
Aud. 3 Money to the box
Money sent to the coin box
Aud. $4 \quad$ Change return
Total money returned
Aud. 5
Excess
Excess money. Extra amounts paid by the customer that were not returned (in the event there was no money available for return)

Aud. 6 Release tubes
Value of coins dispensed with the "Tubes control" function
Aud. $7 \quad$ Loading tubes
Value of money cashed with the manual loading function
Aud. $8 \quad$ Cash sales
Value of total sales with cash money (coins + bills)
Aud. $9 \quad$ Cashed bills
Value of cashed bills

Aud. $10 \quad$ Charge key
Value of money changed into the key
Aud. 11 Sales with key
Value of money cashed for dispensing with key
Aud. 12
Money dispensed manually
Value of coins dispensed manually with the dispensing buttons on the coin mechanism.

## DISPLAY THE SELECTION COUNTERS

This function is used to enable/disable the display of the total number of drinks sold since the last statistic reset, during the switch-on phase of the machine.

## PRINT

Connect an RS-232 serial printer with a Baud rate of 9600 , 8 data bit, no parity, 1 stop bit to the serial port located on the push button board, to print all the statistics described in the section "Displaying the statistics". The hardcopy printout will also contain the machine code, the date and the software version.
Statistics can be printed partially or totally.
To connect the printer, do as follows:

- press the confirm print button "4", displaying the message "Confirm?";
- connect the printer before confirming;
- press the confirm button " 5 " to start printing.


## TEST

## DISPENSING

With this function it is possible to obtain, with the door open and without inserting any money, for each selection dispensing of:

- complete selection
- water only
- powder only
- without accessories (cup, sugar and stirrer)
- accessories only


## SPECIAL FUNCTIONS

By accessing this function it is possible to:

- activate the brewer unit;
- grind and release a coffee dose (not active in this model);
- open a solenoid valve to allow the intake of air in the event of emptying the boiler for maintenance;
- manually install boiler.


## AUTOTEST

This function allows testing of the main machine components.
Press button " $\mathbf{~ "}$ " and the message "AUTOTEST" will start blinking.
Press button " $₹$ " to cancel the operation, confirm with button "घ" to start the autotest routine.
In a sequence:

- activation of the doser units for 2 seconds;
- activation of the mixers for 2 seconds;
- release of a cup;
- release of a stirrer;
- switching on of the fluorescent lamps;
- the door LEDs are lit;
- push-button panel test; the machine will display the number of the button which must be pressed and awaits the actuation before going to the next button;
- operation/repositioning of the dispensing spouts;
- rotation of the brewer unit;
- waste container switch; the machine awaits until the waste container microswitch is manually operated.


## MISCELLANEOUS

This menu contains some sub-menus, used less frequently, which permit control of the functions described below.

## MACHINE INFORMATION

## INSTALLATION DATE

This function is used to store the current date of system as installation date.
The date is printed when retrieving the statistics.

## PROGRAMMING THE MACHINE CODE

When the "Machine code" function is displayed the eightdigit numeric code identifying the machine can be changed (from the default 0).

## PROGRAMMING THE OPERATOR CODE

When the "Operator code" function is displayed the sixdigit numeric code identifying groups of machines can be changed (from the default 0 ).

## INITIALISING

When the "Initialise" function is displayed the vending machine can be initialised restoring all default data.
This function should be used if there is a memory data error or when the software is replaced.
All statistic information will be reset.
Press confirm button " 5 " and the display will indicate the message "Confirm?". Press the confirm button " 5 " again and some parameters will be requested, which are:
"Model"
Defining whether the machine is Espresso or
Instant
"Country"
intended as type of base doses for the different selections (e.g. IT coffee $=45 \mathrm{cc}-\mathrm{FR}$ coffee $=80 \mathrm{cc}$ ).

According to the models, the available "countries" are Italy, France, Spain, Poland, England and Germany.
"Layout"
A number of Button/Selection combinations to choose from is provided for each model and dose type (the combinations available for each layout are indicated in the dose selection table supplied with the machine).
"Tank"
Intended as water supply from a tank. This can be enabled or disabled (water supply from the mains).
When confirming the options the message "Working" is displayed for a few seconds.

## EVADTS CODES

The EVADTS (European Vending Association Data Transfer System) communication protocol has two codes for identifying the machine and for recognising the data transfer terminal:

## PASS CODE

It is a four-digit alphanumeric code (0-9; A-F) that must be the same as the one in the data transfer terminal to allow its identification.
Press the confirm button " 5 " and the code is displayed as "0000" regardless of the actual value; then press the correction button " $\&$ " and the first digit will start blinking. Using the scrolling buttons, its value can be changed (during the change operation the value becomes visible). Press the confirm button " $\mathbf{5}$ " and the next digit starts blinking.
Press the confirm button " 5 " after changing the fourth digit; the value is stored and the display indicates "0000" again.

## SECURITY CODE

It is a further alphanumeric code for reciprocal recognition between machine and EVADTS terminal.
Programming works as in the "Pass" code.
Connection
This function places the machine in wait mode for connection to retrieve data.

## EVADTS CONNECTION

When activating this function, the machine awaits the connection with a device to acquire the EVADTS statistics.

## GSM

The control software can send, via GSM modem, a signal indicating a machine failure or an "ending product" "prealarm", after dispensing a certain (programmable) number or quantity of a given product.
The machine fitted with the modem can have the function of "master GSM", i.e. collect and transmit data from other banked machines.

## PIN CODE

This function is used for programming the identification code of the SIM card ( 0000 by default) that will be sent to the GSM modem (optional) when switching the machine on.

## SETTING THE THRESHOLDS

This function is used for defining the number of pieces or grams of powder for a given product, after which a "run-ning-out" "pre-alarm" is signalled via modem.

## RESETTING THE COUNTERS

With this function the counters that control the pre-alarms are reset.
When pressing the confirm button " 5 " the values are reset.

## BANK NUMBER

The number in the bank of machines (1 to 7 ) that identifies the machines that have the "slave GSM" function, therefore sending data via the modem of the "master" machine. The number 0 identifies the machine that is connected directly to the modem, i.e. the "master GSM".

## Chapter 3 MAINTENANCE

The integrity of the machine and compliance with the standards of the relevant systems must be checked at least once a year by qualified personnel.
Before starting any maintenance operations requiring parts of the unit to be removed, the machine must always be switched off.

The operations described below must be carried out only by personnel who have the specific knowledge of the machine functioning from a point of view of electrical safety and health regulations.

## INTRODUCTION

To ensure correct operation for a long period, the machine must be subjected to regular maintenance.
The following sections contain the procedures and the maintenance schedule, which are only a general indication, as they greatly depend on the operating conditions (e.g. water hardness, environmental humidity and temperature, type of product used, etc.).
The procedures described in this chapter are not exhaustive of all maintenance operations to be carried out.
More complex operations (e.g. boiler descaling) should be carried out by qualified technicians only having specific knowledge of the machine.
To prevent oxidation or the action of chemical agents, the stainless steel and varnished surfaces should be kept clean by using mild detergents (solvents must not be used).
Under no circumstances should water jets be used to clean the machine.

## BREWER UNIT MAINTENANCE

Every 2,000 selections or every 2 months some maintenance of the brewer unit must be carried out.
Maintenance is carried out as follows:

- remove the boiler teflon hose connection from the upper piston, paying attention not to lose the seal (see Fig. 19);
- undo the knob securing the brewer unit to the bracket;
- remove the brewer unit.


## Removing the upper filter

- Take the snap ring out of its seat;
- remove the piston from the crosspiece;
- remove the filter and the piston seal.


Fig. 19
1-Tea funnel
2 - Boiler connecting hose
3 - Unit securing knob
4 - Upper piston snap ring
5 - Lower piston snap ring
6 - Reference notches
7 - Ratiomotor handle pin
8 - Tea filter
9 - Filter securing slots
10 - Filter lifting notch.

## Removing the lower filter

- Loosen screws A and B enough to release the funnel (see Fig. 19);
- remove the lower piston snap ring;
- take the piston out of brew chamber and remove the filter.

Soak all components removed from the brewer unit in a solution of boiling hot water and coffee/tea machine detergent for approx. 20 minutes.
Thoroughly rinse and dry all parts, then reinstall them in the reverse order of disassembly, taking particular care that:

- the piston is positioned in the correct notch for the tea dose used (see relevant section);
- the two reference notches match and that the brewer unit is inserted.

Important notice!!!
Check that the handle pin of the ratiomotor is correctly engaged in its seat.

## CLEANING THE CUP DISPENSER

The cup dispenser was designed to be disassembled easily for maintenance operations.
Each single column of the cup stacker and the release ring can be disassembled without using tools.


Fig. 20
1 - Cup release ring
2 - Cup stacker
3 - Removable column
4 - Microswitch actuation gear
5 - Snail gear support
6 - Cup release snail gears


The cup release ring must not be opened for normal cleaning.
Should any adjustments be necessary during re-assembly, special attention must be paid to:

- line up the notch on the microswitch actuation gear with the arrow on the snail gear support.
- respect the orientation of the snail gears, as indicated in the figure.


## ANNUAL CLEANING

At least once a year, or more frequently according to the use of the machine and the quality of the inlet water, the entire foodstuff circuit system must be cleaned and sanitized as described below.

## SANITISING

- all parts in contact with food, including the hoses, must be removed from the machine and fully disassembled;
- all visible residue and product films are mechanically removed using brushes or similar tools, if necessary;
- all components must be soaked in a sanitising solution for at least 20 minutes;
- the machine internal surfaces are to be cleaned with the same sanitising solution;
- thoroughly rinse and then reinstall the parts.

Before restarting the machine, the same sanitising procedure described in section "Sanitising the mixers and the foodstuff circuits" should be repeated.

## CLEANING THE PRODUCT CONTAINERS

- Remove the containers from the machine;
- undo the product ports and slide out the augers from back of the container;
- clean all parts in a solution of hot water and chlorinebased detergents and dry thoroughly.


## PRINTED BOARD FUNCTIONS AND INDICATOR LAMPS

## ACTUATION BOARD

This board (see Fig. 21) activates the $230 \mathrm{~V} \sim$ power users by means of relays. Furthermore, it controls the signals from the cams and/or the microswitches on the various power users as well as the boiler.
This board is powered with 24 VAC.

Fig. 21


1-Input signal
2 - Green LED
3 - Red LED
4 - Not used
5 - Connector for board programming (RS232)
6 - Yellow LED
7 - Board power supply (24 VAC)
8 - Not used
9 - Boiler probe and control
10 - Red LED - boiler heating element
11 - Red LED (not used)
12 - Expansion board connection
13-230 V~ power users
14-230 V~ power users
15-230 V~ power users
16-230 V~ power users
17 - Not used
18 - "Can Bus" connection
19 - Not used
20 - Transformer fuses
21 - Electronic card and coin mechanism power supply transformer
22 - Permanently live socket
23 - Mains fuses
24 - LED
25 - Boiler control board
26 - Relays

The control software of the board is installed directly (via RS232) in the microprocessor.

- the green LED (2) blinks during normal operation of the board
- the yellow LED (6) indicates the presence of 5 V DC
- the red LED (3) glows during the board reset
- the red LED (10) indicates the operating status of the Espresso boiler heating element


RELAY FUNCTION (see Wiring diagram)

Fresh tea

| K1 | = | MDTE2 |
| :---: | :---: | :---: |
| K2 | $=$ | MSB |
| K3 | = | MSCB |
| K4 | = | MSP |
| K5 | = |  |
| K6 | $=$ | LF |
| K7 | = | MSU |
| K8 | = | M |
| K9 | = | MF3 |
| K10 | $=$ | MF2 |
| K11 | $=$ | MF1 |
| K12 | = | MDZ |
| K13 | = | PM |
| K14 | = | ER |
| K15 | = | E1 |
| K16 | = | E2 |
| K17 | = | E3 |
| K18 | = | EEA |
| K19 | = |  |
| K20 | = | MDTE1 |
| K21 | = | MD4 |
| K22 | = | MD3 |
| K23 | = | MD2 |
| K24 | $=$ | MD1 |

## BOILER CONTROL BOARD

This board (see Fig. 21) controls the boiler heating element.

## C.P.U. BOARD

The C.P.U. (Central Processing Unit) board controls all power users set for the maximum configuration and processes the input signals from the keypad, the payment system and controls the actuation board.
The LEDs furnish the following indications during the vending machine operation:

- Green LED (3): blinks during normal operation of the C.P.U. board;
- Yellow LED (4): glows when 5 V DC are detected;
- Red LED (7): glows when, for any reason, the software is reset.



Fig. 22

- J14 Coin mechanism power supply
- J15 Board power supply

Green LED: run (DL2)

- Yellow LED: 5 V DC (DL1)
- Push-button LED connection- Slider magnet
- Not used
- Red LED: CPU reset (DL3)
- J3 Input/output
- J4 Not used
- J5 Programmer (RS232)
- J6 Not used

J7 Can-Bus

- Button not used
- J8 Validators
- J9 Not used
- J10 LCD display
- J11 Keypad
- J16 Not used
- J12 MDB coin mechanism
- Coin mechanism setting Minidip (SW2)
- J13 Expansion for BDV / EXE
- RS232 serial port
- Wash button
- Programming button
- C.P.U. board


## CONFIGURING THE ELECTRONIC BOARDS

The electronic boards are designed to be used in many machine models.
In the event of replacement, or when wishing to change the machine performance, it will be necessary to check the configuration of the boards and install the appropriate software.

## SOFTWARE UPDATE

The machine is fitted with Flash EPROMs which can be electronically updated.
By means of a special program and suitable system (Personal Computer or similar) the machine management software can be updated without replacing the EPROMs.


1-Water inlet solenoid valve
2 - Liquid waste container float
3 - Mechanical filter
4-Air-break
5 - Tea container 1
6 - Tea container 2

7 - Brewer unit
8 - Tea brewer solenoid valve
9 - Bypass
10 - Volumetric counter
11 - Vibration pump
12 - Dispensing spouts
Filler menu - Summary
With the printer connected
print all data as displayed
Total Statistics
Print data for:
Selections
Discounts
Coin mechanism data
Relative Statistics
Heading:
Machine model
Software edition
Operator code
Machine code
Installation date
Total Statistics
Display sales by single
selection for each time band

Display total sales by single
ןemiou u! sejes ןełol Ke|ds!c
operation and test mode

Filler menu - Summary

Relative Statistics
Display sales by single
selection for each time band
and total
Display total sales by single
selection

-     -         -             -                 -                     -                         -                             -                                 - 

Display total sales in normal
operation and test mode

Filler menu - Summary


Option of changing sales
price for each selection in 4
time bands
BDV only
Manual change tube refill

Filler menu - Summary
Display FAILURES
Monitored failures
Water failure
Liquid waste full
Air-break
Cup failure
Mobile spouts
Volumetric counter
Boiler
Machine board
Coin mechanism
Coffee release
Coffee unit
Coffee failure
Technician menu - Summary

present failures



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\begin{aligned}
& --\frac{1}{1}--- \\
& \hline \begin{array}{l}
\text { TECH >2.1.1.3 } \\
\text { Time bands }
\end{array} \\
& \hline
\end{aligned}
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Clock
When confirming the blinking
 әио рәәәциә әле Кер уәәм after the other. When
confirming the week day,
confirming the week day, displayed, which can then be changed and confirmed. TIME bANDS
When confirming the blinking
values, hour and minute for
start and end of time band
are entered one after the
other.
If start and end values are
set to 00.00 the time bands
are deactivated.
Technician menu - Summary

Technician menu - Summary

Technician menu - Summary

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Technician menu - Summary

4 | Powder "Product name |
| :--- |
| Dose in gr | Available accessories - - - - - - - - - - - - - - - - - - - - - - - -



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Technician menu - Summary



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Technician menu - Summary
COIN MECHANISM DATA
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Validators and Executive
Cashed and sold
BDV Audit
!!pn $\forall$ aaw Delete data for:
Selections



---- With the printer connected

Total Statistics Print data for:
Selections
Failures


(as


- ON
$\uparrow$ ON
$\downarrow$ OFF


| $+>3.6$ |
| :--- |
| - |

TECH $3,6,2$,
$\downarrow$ OFF
$4 \sqrt{\text { TECH } 3.7 .7 .1 .}$
Print sel. counter
4
NEXT FUNCTION/
INCREASE DATA UNIT (+1) ( $\begin{aligned} & \text { PREVIOUS FUNCTION/ } \\ & \text { DECREASE DATA UNIT ( }-1) \\ & \text { CONFIRM DATA/ } \\ & \text { CONFIRM FUNCTION }\end{aligned}$
Technician menu - Summary

Technician menu - Summary
Actuation in a sequence of:
.doser devices
.mixers
.cup dispenser
.strirrer dispenser
.fluorescent (neon) lamps
.door LED
.push-buttons*
.mobile spouts
.coffee dose
.unit rotation
.liquid waste full*

* these functions require
the assistance of the user
to trip the switches.
Technician menu - Summary



## WIRING DIAGRAM LEGEND

| INITIALS | DESCRIPTION | INITIALS | DESCRIPTION |
| :---: | :---: | :---: | :---: |
| CCG | GENERAL COUNTER | MDZ | INGREDIENT MOTOR - SUGAR |
| CM1 | COFFEE UNIT MOTOR CAM | MF1-.. | WHIPPER MOTORS |
| CMSB | CUP RELEASE MOTOR CAM | MPU | SPOUT POSITIONING MICROSWITCH |
| CV | VOLUMETRIC COUNTER | MSB | CUP RELEASE MOTOR |
| E1-... | INSTANT SOLENOID VALVE | MSCB | CUP CONTAINER SHIFT MOTOR |
| EEA | WATER INLET SOLENOID VALVE | MSP | STIRRER RELEASE MOTOR |
| ER | COFFEE DISPENSER SOLENOID VALV | MSU | SPOUT MOVING MOTOR |
| ERS | SLIDER DELAY MAGNET | NTC | TEMPERATURE PROBE |
| ESC | COFFEE RELEASE MAGNET | NTCS | INSTANT BOILER TEMPERATURE PRO |
| EX | EXECUTIVE COIN MECH CONNECTOR | PB | POWER SUPPLY SOCKET |
| FA | RADIO INTERFERENCE SUPPRESS | PIP | PROGRAMMING BUTTON |
| FREE | FREE VENDING SWITCH | PL | WASH CYCLE BUTTON |
| ID | COFFEE DOSE SWITCH | PM | PUMP |
| IMSP | STIRRER RELEASE MICRO-SWITCH | PSB | CUP RELEASE BUTTON |
| IP | DOOR SWITCH | RCC | COFFEE BOILER HEATING ELEMENT |
| IPF | WASTE CONTAINER OVERFLOW SWIT | RCS | INSTANT BOILER HEATING ELEMENT |
| IVA | EMPTY BOILER MICRO-SWITCH | RIS | COFFEE UNIT HEATER |
| IVB | EMPTY CUP DISPENSER MICRO SWITC | RS232 | SERIAL PORT |
| JUG | JUG FACILITIES SWITCH | SM | CONTROL BOARD |
| KC1-.. | COFFEE BOILER CUTOUT | SM1 | CONTROL BOARD |
| KS1-.. | SAFETY CUTOUT | SM2 | EXPANSION BOARD |
| LCD | LIQUID CRYSTAL DISPLAY | SP | PUSH-BUTTON BOARD |
| LF | LAMP | STRC | BOILER HEATING TRIAC BOARD |
| M | COFFEE UNIT MOTOR | SUC | C.P.U. BOARD |
| MAC | GRINDER | TR | TRANSFORMER |
| MD1-.. | INGREDIENT MOTOR - INSTANT | TX.... | DELAYED FUSE (X=COURRENT) |
| MDB | CONNECTOR FOR MDB COIN MECHANI | TZ | CUP SENSOR |
| MDTE | FRESH TEA INGREDIENT MOTOR | UPS | COLD UNIT PRINTED BOARD |
|  |  | VENT | FAN |

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| 4/ | 5 | 6 | 7 |
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| 4 | 5 | 6 | 7 |






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    \section*{ <br>  <br> 

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